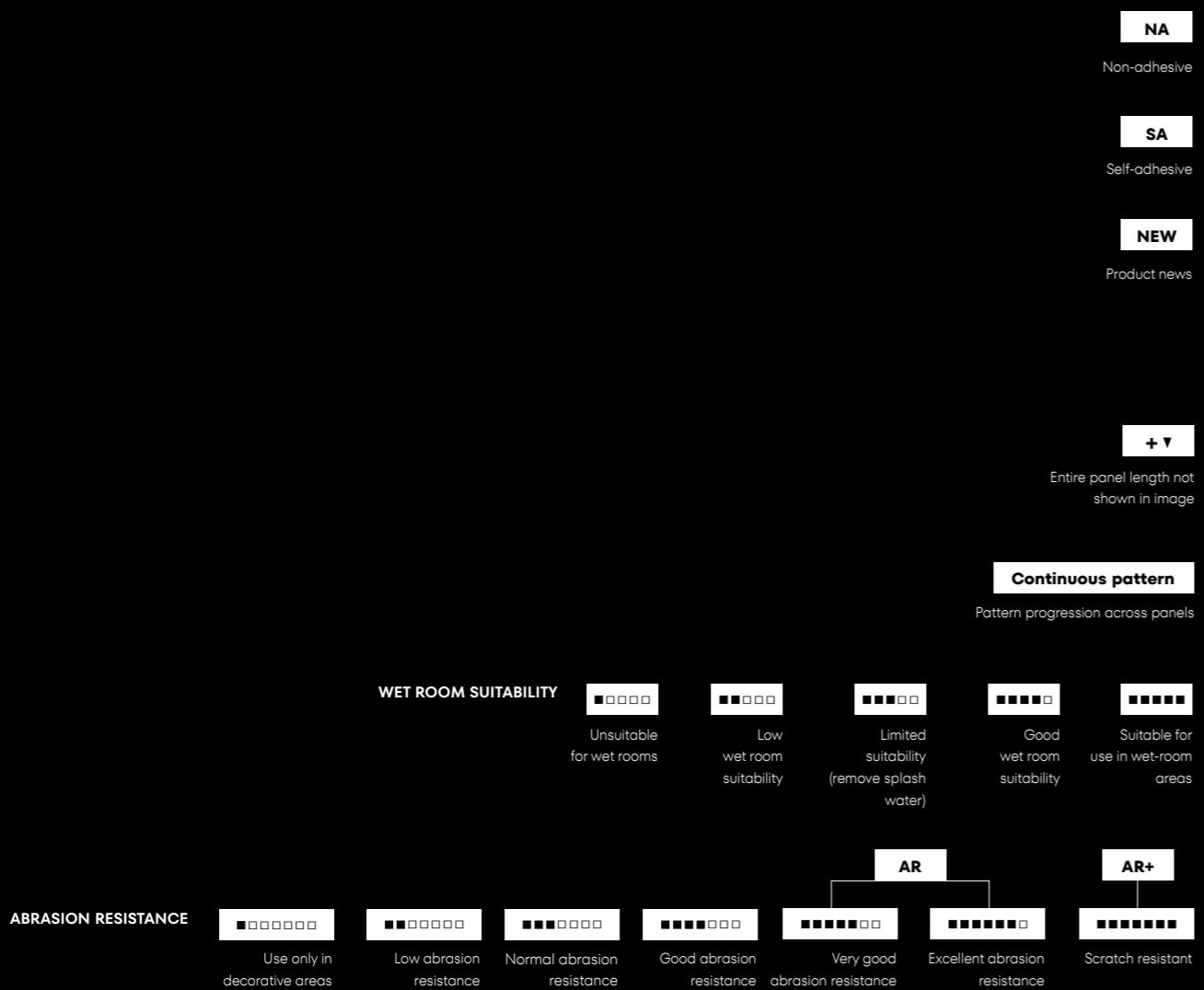


OVERVIEW

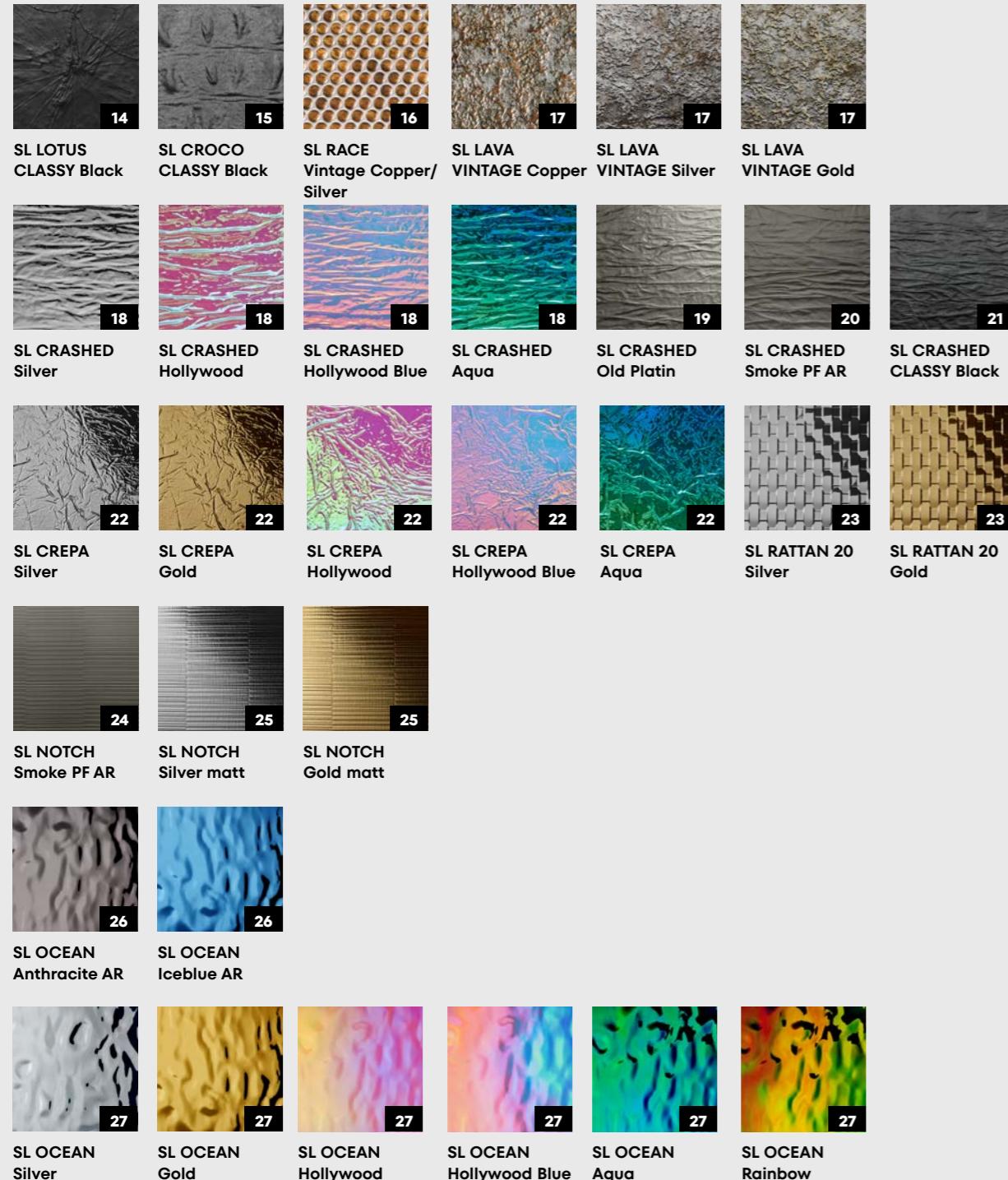
EN . V12

STRUCTURE COLLECTION 13**DECO COLLECTION 63****M-STYLE COLLECTION 77****FABRIC COLLECTION 81****LEATHER COLLECTION 91****NATURE COLLECTION 103****S-GLASS COLLECTION 117****NATURAL COLLECTION 133****ACOUSTIC WALL PANELS 137****LEGEND 144****PRODUCT CHARACTERISTICS 145****PROCESSING 147****EXTRA EQUIPMENT & ACCESSORIES 149****PROCESSING INSTRUCTIONS GENERAL 151****BASIC RULES OF PROCESSING 152****SUBSTRATE PREPARATION FOR BONDING 154****BONDING OF SELF-ADHESIVE DESIGN PANELS (SA) 154****PROCESSING OF NON-ADHESIVE DESIGN PANELS (NA) WITH PUTTY ADHESIVE 155****BONDING WITH CARTRIDGE ADHESIVE 155****PRESS DECORATIVE PANELS WITH WHITE GLUE (PVA GLUE) 156****SELF-ADHESIVE DESIGN PANELS BONDED ONTO COATED WOOD****BASED SHEETS INCLUDING EDGES AND MILLING 159****PROCESSING INFORMATION NATURE COLLECTION 160****PROCESSING INFORMATION ACOUSTIC WALL PANELS 160****STORAGE 161****TRANSPORT 161****CLEANING 161****DISPOSAL 161****We create ambience.**

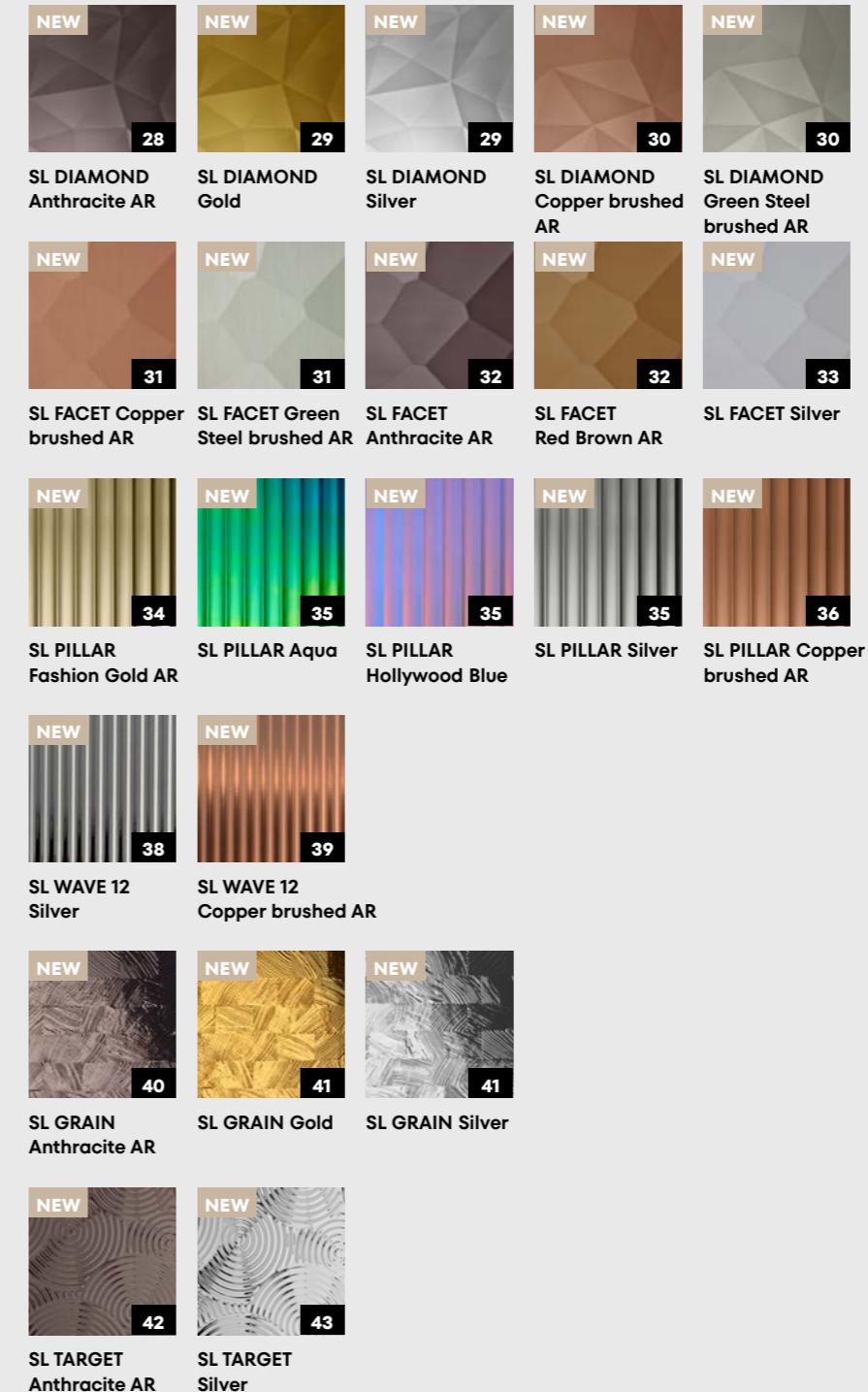
With our art of laminating, we unite beauty and function by combining different materials. Always customer-oriented and flexible, we manufacture design elements of outstanding quality and thus ensure unique spatial experiences.



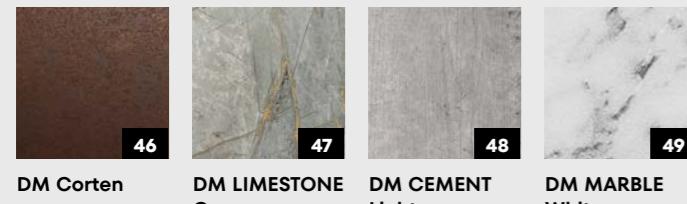
STRUCTURE COLLECTION



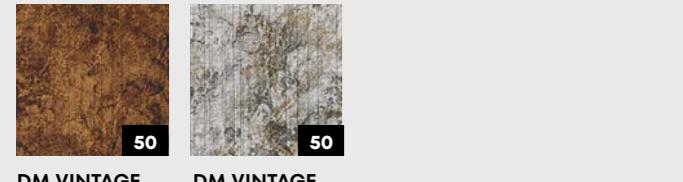
STRUCTURE COLLECTION



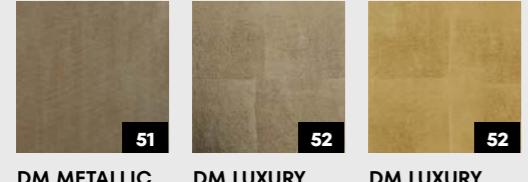
DECO COLLECTION



DM Corten DM LIMESTONE Grey DM CEMENT Light DM MARBLE White



DM VINTAGE Copper DM VINTAGE Silver



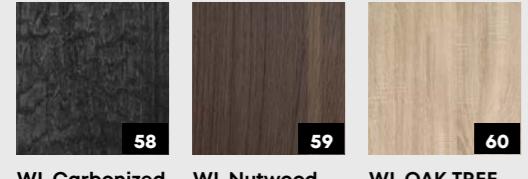
DM METALLIC USED Sand DM LUXURY Bronze DM LUXURY Gold



DM CLASSY Black AR DM CLASSY Gold DM OXIDIZED Copper

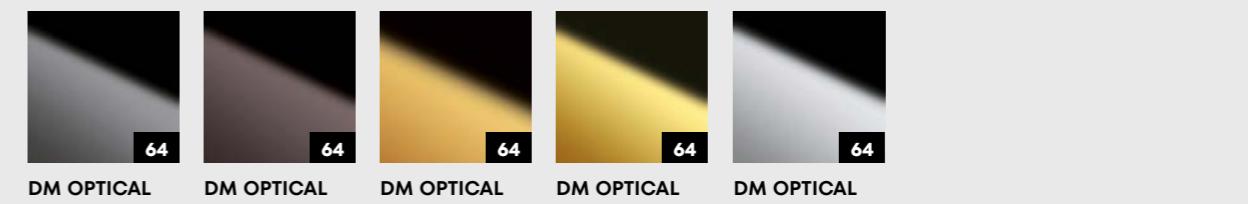


DM Smoke PF AR DM MONSOON VINTAGE Brown DM CONCRETE Grey AR

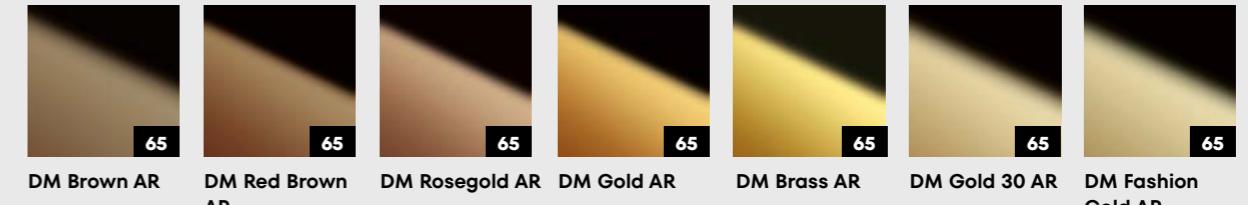


WL Carbonized Wood WL Nutwood WL OAK TREE Light

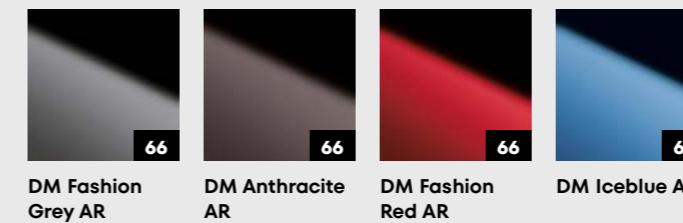
DECO COLLECTION



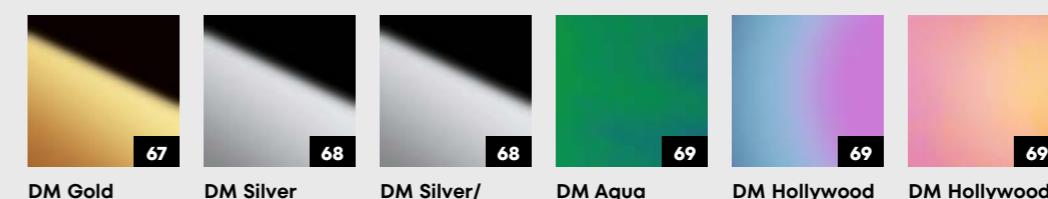
DM OPTICAL MIRROR Fashion Grey AR DM OPTICAL MIRROR Anthracite AR DM OPTICAL MIRROR Gold AR DM OPTICAL MIRROR Brass AR DM OPTICAL MIRROR Silver AR



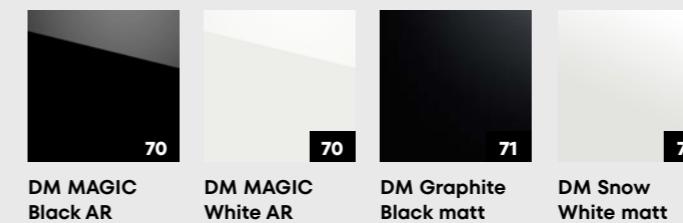
DM Brown AR DM Red Brown AR DM Rosegold AR DM Gold AR DM Brass AR DM Gold 30 AR DM Fashion Gold AR



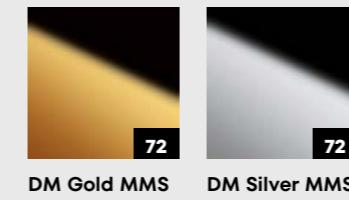
DM Fashion Grey AR DM Anthracite AR DM Fashion Red AR DM Iceblue AR



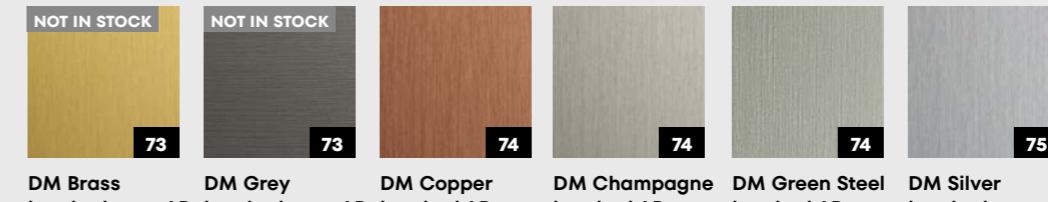
DM Gold DM Silver DM Silver/White DM Aqua DM Hollywood Blue DM Hollywood Blue



DM MAGIC Black AR DM MAGIC White AR DM Graphite Black matt DM Snow White matt

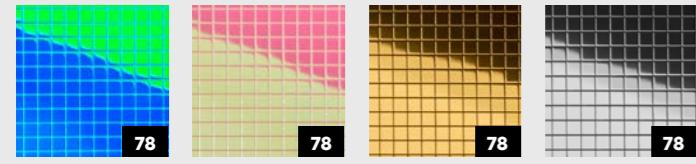


DM Gold MMS DM Silver MMS

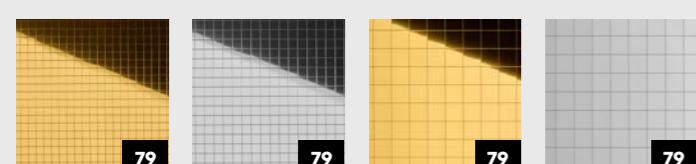


NOT IN STOCK NOT IN STOCK DM Brass brushed matt AR DM Grey brushed matt AR DM Copper brushed AR DM Champagne brushed AR DM Green Steel brushed AR DM Silver brushed

M-STYLE COLLECTION



MS 5x5 flex
Aqua MS 5x5 flex
Hollywood MS 5x5 flex
Gold MS 5x5 flex
Silver

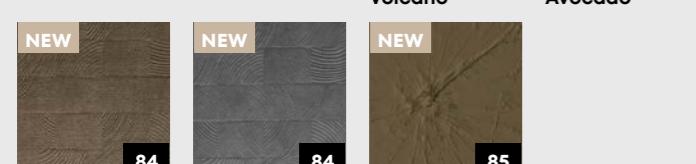


MS 10x10 flex
Gold MS 10x10 flex
Silver MS 20x20 flex
Gold MS 20x20 flex
Silver

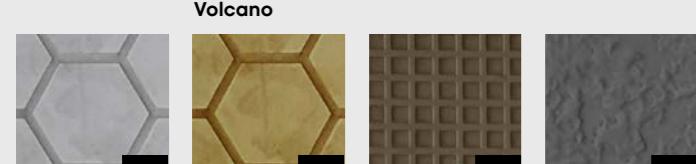
FABRIC COLLECTION



FL CUBE VELVET
Bordeaux FL CUBE VELVET
Pearl FL CREPA
VELVET
Volcano FL CREPA
VELVET
Avocado



FL GRAIN
VELVET Mocha FL GRAIN
VELVET Volcano FL LOTUS
VELVET Mocha

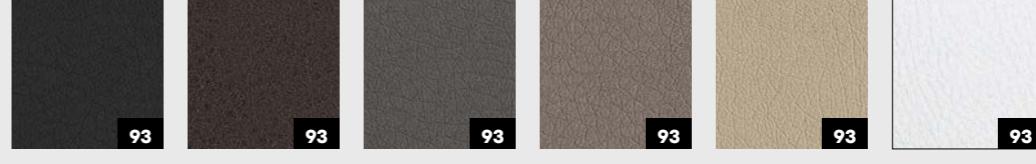


FL COMB
VELVET Pearl FL COMB
VELVET Curry FL SQUARE 2
VELVET Mocha FL LAVA VELVET
Volcano

LEATHER COLLECTION



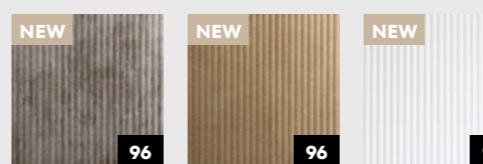
LL ROMBO 40
Nero matt LL ROMBO 40
Creme matt LL ROMBO 40
Bianco matt



LL Charcoal
Dark LL London Clay LL Charcoal
Light LL Dove Tale LL Stony
Ground LL White



LL LEGUAN
Nero LL LEGUAN
Copper LL LEGUAN
Gold LL LEGUAN
Silver LL LEGUAN
Bianco

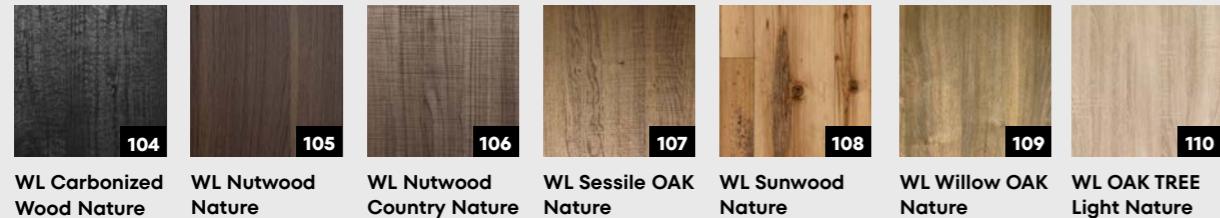


LL BRIDGE
METALLIC
USED Steel LL BRIDGE
METALLIC
USED Sand LL BRIDGE
White

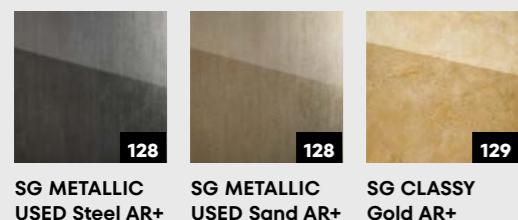
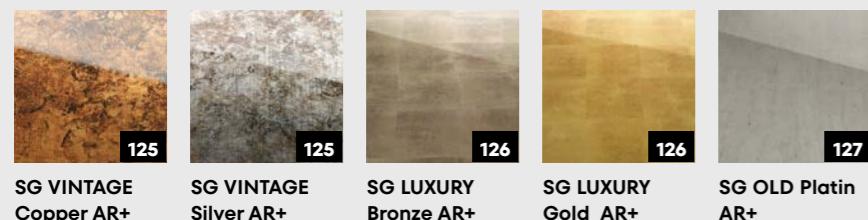
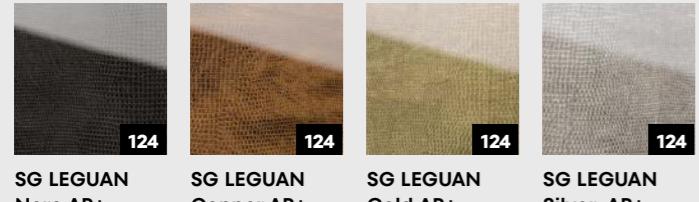


LL GRAIN
METALLIC
USED Sand LL TARGET
METALLIC
USED Sand LL WAVE 12
METALLIC
USED Sand LL LANE
METALLIC
USED Titan LL LANE
METALLIC
USED Sand

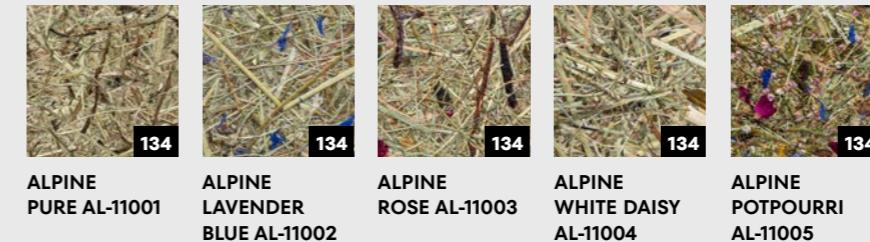
NATURE COLLECTION



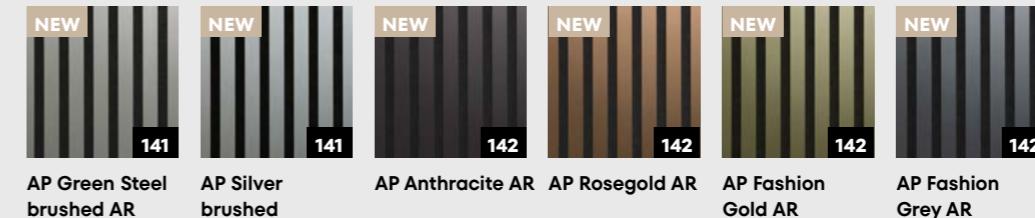
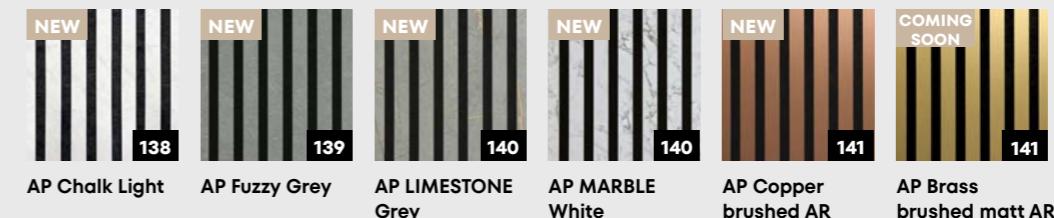
S-GLASS COLLECTION



NATURAL COLLECTION



ACOUSTIC WALL PANELS



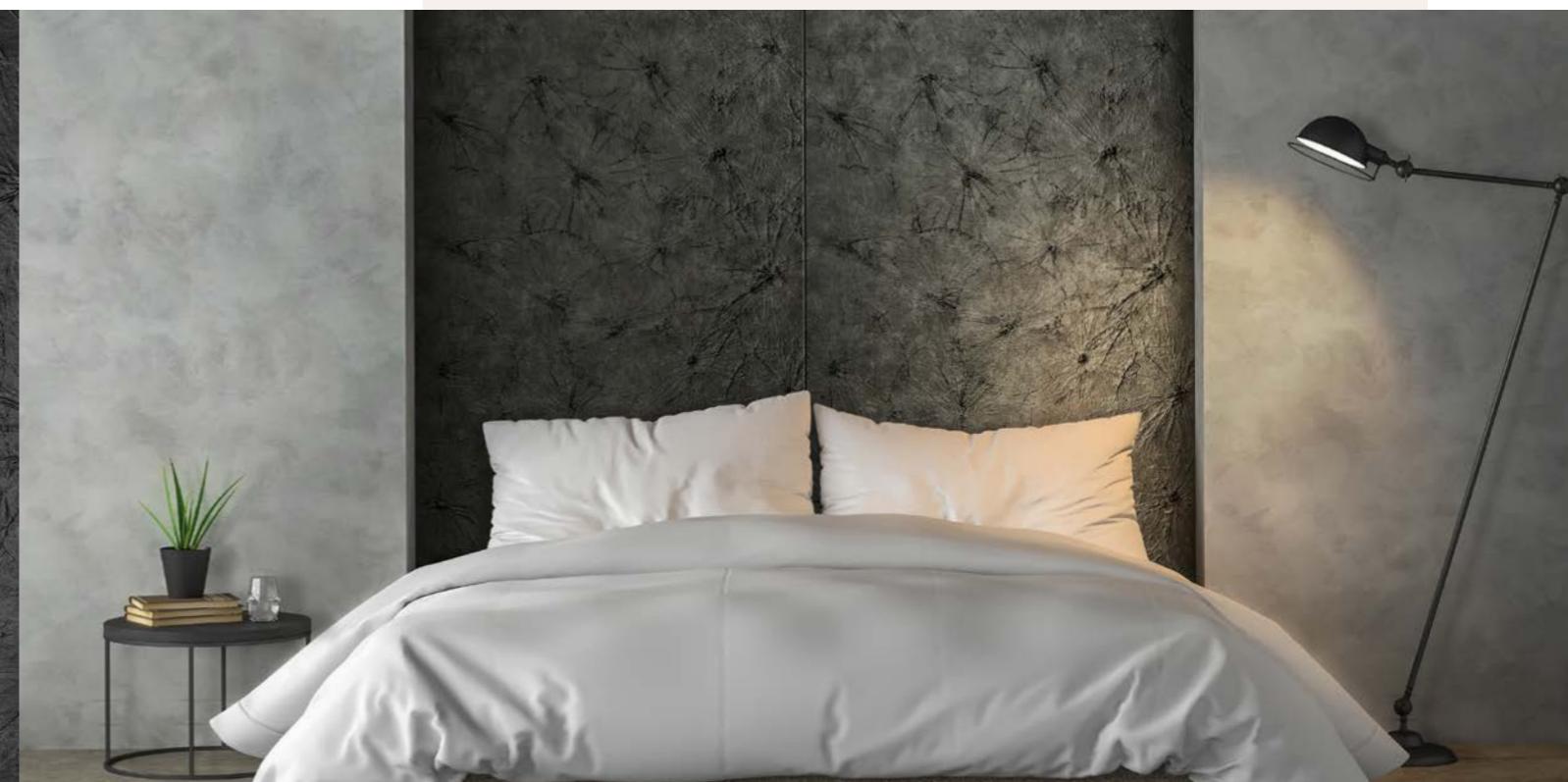
SUITABLE BALANCING SHEETS

for PVA bonding

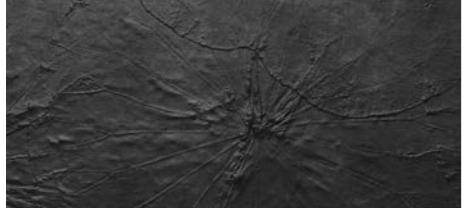


suitable
balancing sheet

STRUCTURE COLLECTION



More structure for furniture and walls: harmonious colours and unique designs of our STRUCTURE Collection make every surface an eye-catcher and unleash three-dimensional effects. Whether rattan, ocean or concrete look - these design panels provide a special kind of visual and haptic experience.



SL LOTUS CLASSY Black
2600 x 1000 | **NA** 24934 | **SA** 24963



□
SL LOTUS CLASSY Black



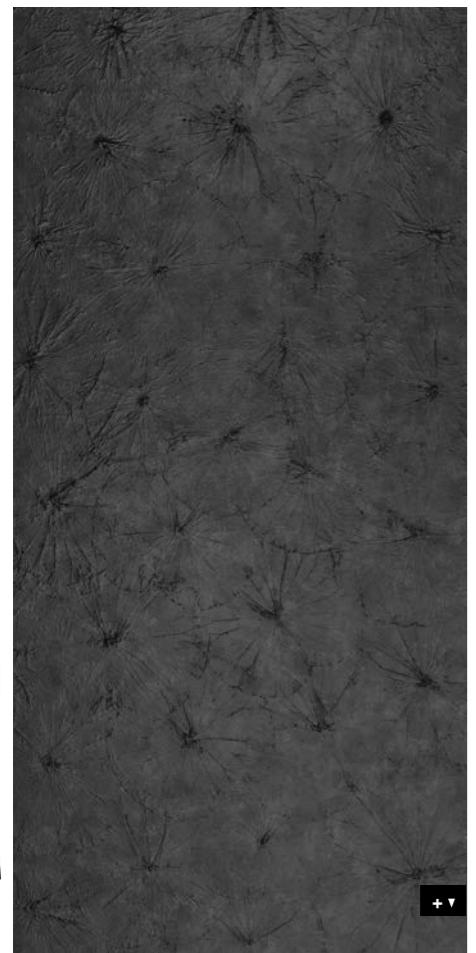
SL CROCO CLASSY Black
2600 x 1000 | **NA** 24935 | **SA** 24964



□
SL CROCO CLASSY Black

STRUCTURE COLLECTION

2600 x 1000



SL LOTUS CLASSY Black

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Druck	
Base material	HIPS	
Material thickness mm	0,8	1,0
Max. relief height mm	3,3	3,5
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,5

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

2600 x 1000



STRUCTURE COLLECTION

SL CROCO

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Druck	
Base material	HIPS	
Material thickness mm	0,8	1,1
Max. relief height mm	2,4	2,7
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,7

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.



SL RACE VINTAGE Copper/Silver
2600 x 1000 | **NA** 17240 | **SA** 17241



Photo Wilhelm Radinger



SL LAVA VINTAGE Copper
2600 x 1000 | **NA** 28893 | **SA** 28894



SL LAVA VINTAGE Silver
2600 x 1000 | **NA** 24968 | **SA** 24972



SL LAVA VINTAGE Gold
2600 x 1000 | **NA** 24969 | **SA** 24973



2600 x 1000

STRUCTURE COLLECTION

SL RACE

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	1,0
Max. relief height mm	1,5	1,7
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■□□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,6

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

2600 x 1000



STRUCTURE COLLECTION

SL LAVA

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	1,1
Max. relief height mm	1,9	2,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■□□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

* The product is delivered without a protective film.

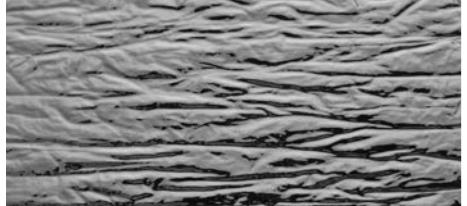
EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

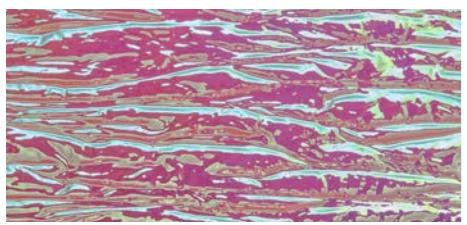
PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL CRASHED Silver
2600 x 1000 | **NA** 19335 | **SA** 19346



SL CRASHED Hollywood
2600 x 1000 | **NA** 25162 | **SA** 29018



SL CRASHED Hollywood Blue
2600 x 1000 | **NA** 28815 | **SA** 29019



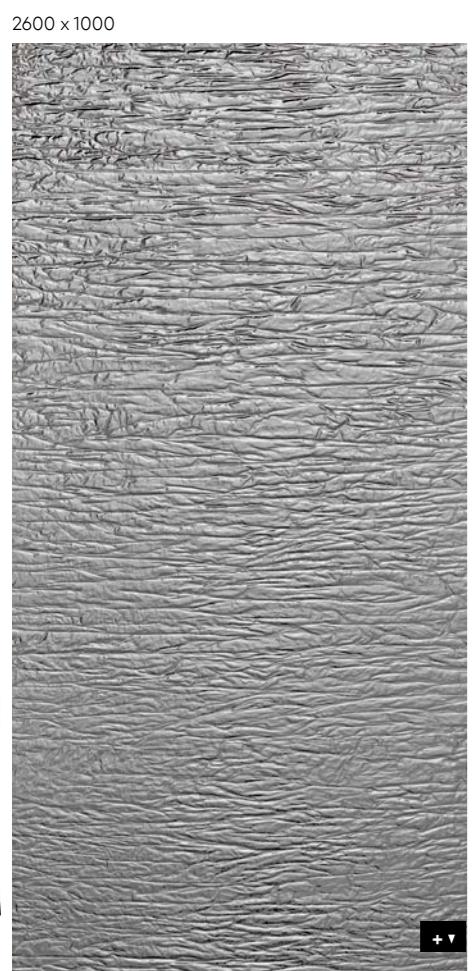
SL CRASHED Aqua
2600 x 1000 | **NA** 24099 | **SA** 29084



SL CRASHED OLD Platin
2600 x 1000 | **NA** 19519 | **SA** 19523



Photo: Dekomat AG - Creative Expert



STRUCTURE COLLECTION

SL CRASHED

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,1
Max. relief height mm	2,2	2,5
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■□□□□□	
Abrasion resistance Silver	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,8	~ 2,8

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Digital printing Silver	On request	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓ Silver + Hollywood + Hollywood Blue	
Flammability EN13501-1	✓ Silver + Hollywood + Hollywood Blue	



STRUCTURE COLLECTION

SL CRASHED OLD Platin

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	1,1
Max. relief height mm	2,2	2,5
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,8

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.



SL CRASHED Smoke PF AR
2600 x 1000 | **NA** 24908 | **SA** 24940



Photo: HKW, Alexander Knaebel

STRUCTURE COLLECTION

abrasion-resistant

SL CRASHED Smoke PF AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	1,1
Max. relief height mm	2,2	2,5
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,8

PROCESSING

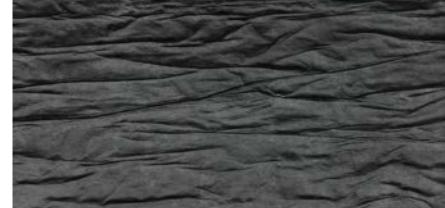
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL CRASHED CLASSY Black
2600 x 1000 | **NA** 24909 | **SA** 24941



STRUCTURE COLLECTION

SL CRASHED CLASSY Black

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	1,1
Max. relief height mm	2,2	2,5
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

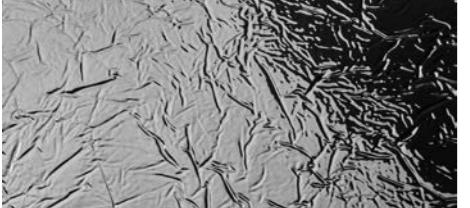
* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

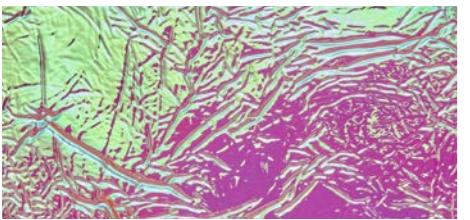
* own printing test required, samples are gladly provided.



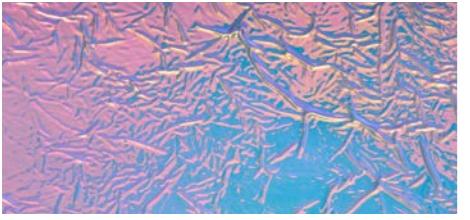
SL CREPA Silver
2600 x 1000 | **NA** 24913 | **SA** 24945



SL CREPA Gold
2600 x 1000 | **NA** 24912 | **SA** 24944



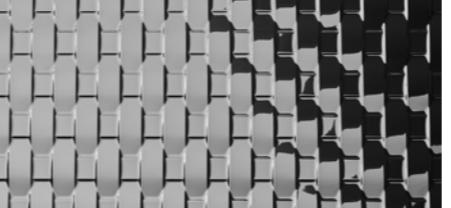
SL CREPA Hollywood
2600 x 1000 | **NA** 28788 | **SA** 29020



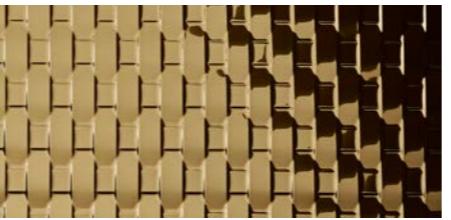
SL CREPA Hollywood Blue
2600 x 1000 | **NA** 28789 | **SA** 29021



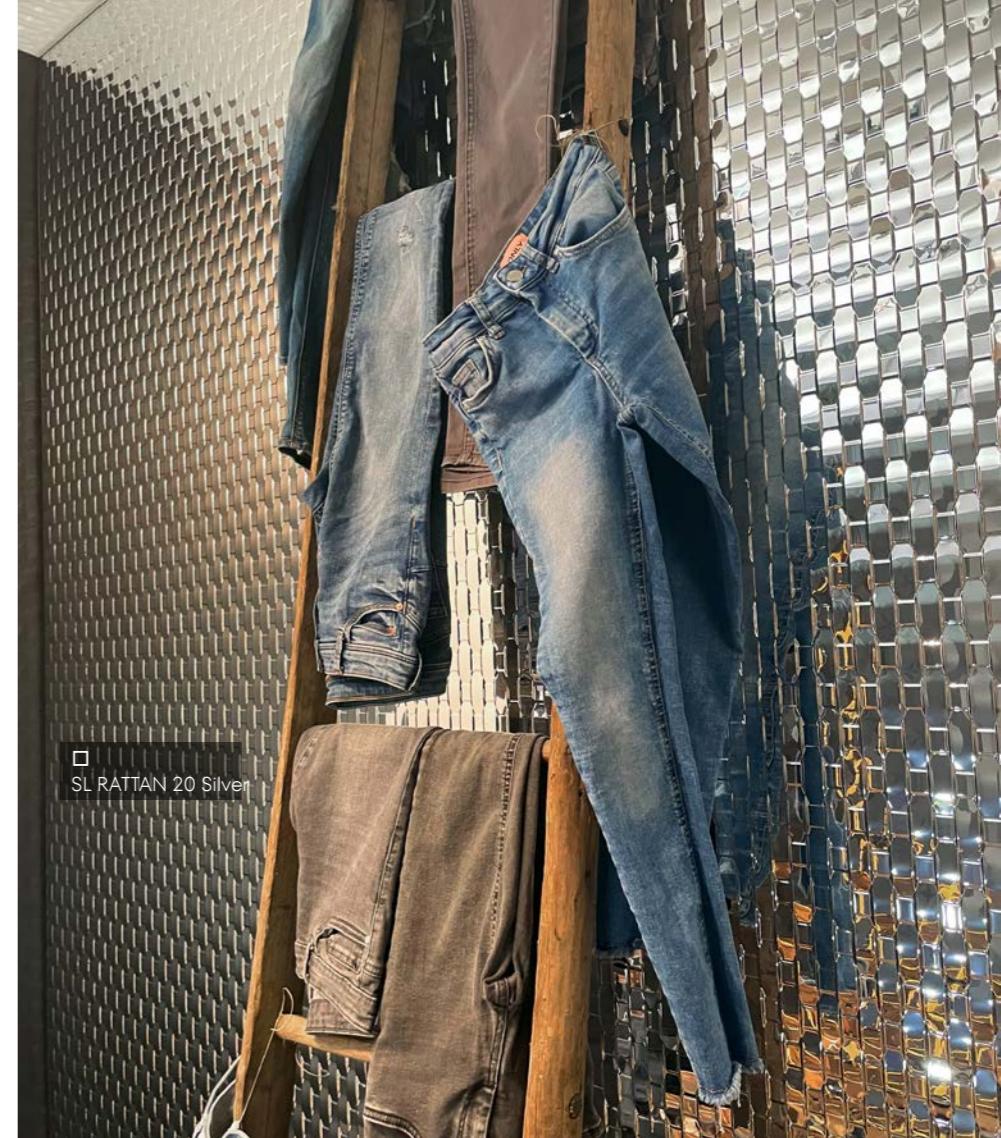
SL CREPA Aqua
2600 x 1000 | **NA** 29086 | **SA** 29085



SL RATTAN 20 Silver
2600 x 1000 | **NA** 24922 | **SA** 24956



SL RATTAN 20 Gold
2600 x 1000 | **NA** 24921 | **SA** 24955



STRUCTURE COLLECTION

SL CREPA

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,1
Max. relief height mm	1,7	2,0
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■□□□□□	
Abrasion resistance Silver	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓	✓
decor side outside, max. 6 pcs/carton		
decor side inside, max. 6 pcs/carton		
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Digital printing Gold/Silver	On request	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	Silver + Gold + Hollywood + Hollywood Blue
Flammability EN13501-1	✓	Silver + Gold + Hollywood + Hollywood Blue

2600 x 1000



STRUCTURE COLLECTION

SL RATTAN 20

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,1
Max. relief height mm	2,4	2,7
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■□□□□□	
Abrasion resistance Silver	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓	✓
decor side outside, max. 6 pcs/carton		
decor side inside, max. 6 pcs/carton		
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

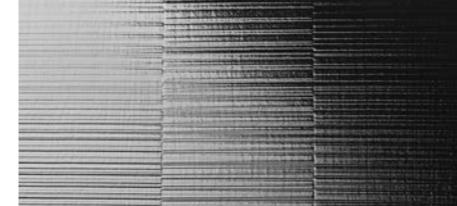
PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	—	

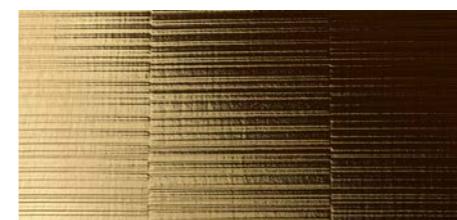
* own printing test required, samples are gladly provided.



SL NOTCH Smoke PF AR
2600 x 1000 | **NA** 24931 | **SA** 24960



SL NOTCH Silver matt
2600 x 1000 | **NA** 24947 | **SA** 24961



SL NOTCH Gold matt
2600 x 1000 | **NA** 24948 | **SA** 24962

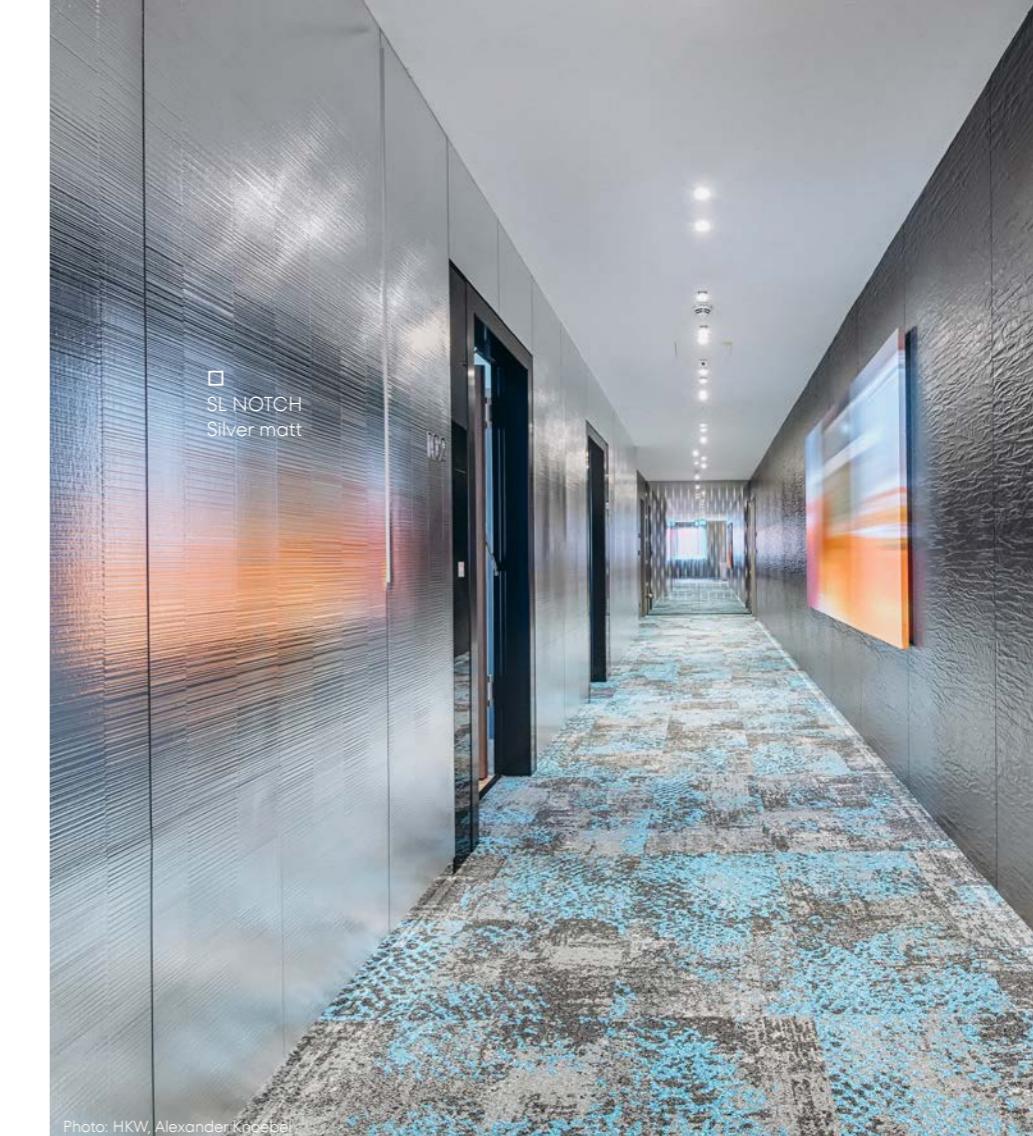


Photo: HKW, Alexander Kobsel

STRUCTURE COLLECTION

abrasion-resistant

SL NOTCH Smoke PF AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	1,0
Max. relief height mm	1,2	1,4
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable	✓	✓
Carton 480 x 480 mm, lay rolled goods flat upon receipt	decor side outside, max. 6 pcs/carton	decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,6

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing Silver	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

2600 x 1000



STRUCTURE COLLECTION

SL NOTCH matt

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,0
Max. relief height mm	1,2	1,4
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■□□□□	
Rolled packable	✓	✓
Carton 480 x 480 mm, lay rolled goods flat upon receipt	decor side outside, max. 6 pcs/carton	decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,6

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	—	

* own printing test required, samples are gladly provided.

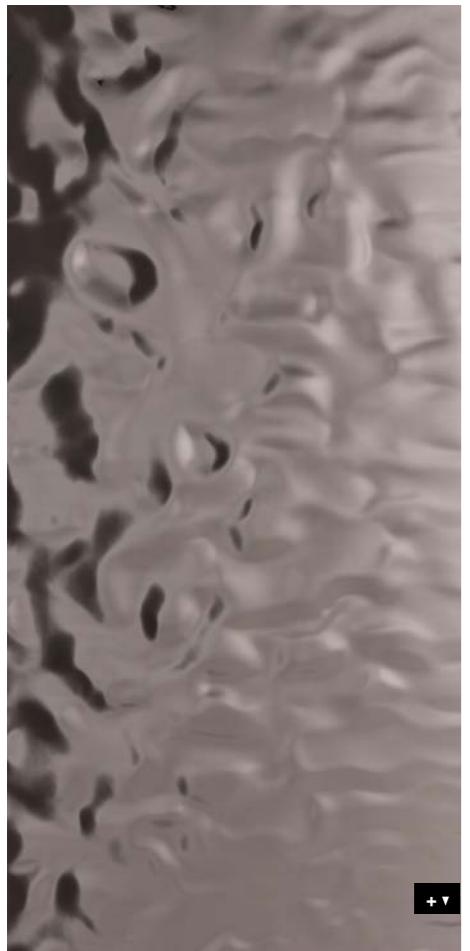


**SL OCEAN Anthracite AR**2600 x 1000 | **NA** 25670 | **SA** 27049**SL OCEAN Iceblue AR**2600 x 1000 | **NA** 27061 | **SA** 27047

Photo: Ferienwelt Kesselgrub

Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

2600 x 1000

**STRUCTURE COLLECTION****SL OCEAN AR****PRODUCT CHARACTERISTICS**

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	6,0	6,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

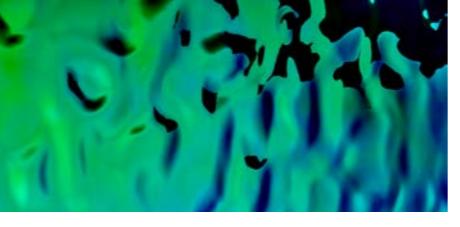
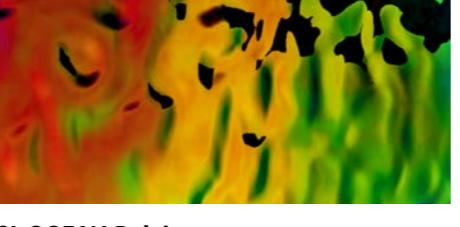
	NA	SA
Cutting	✓	
Punching	—	
Drilling	✓	
Sawing, milling	✓	—
Laser cutting	✓	
Hot bending	On request	—
PVA pressing	Conditionally possible	
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	—
PVA pre-treatment	—	
Further thicknesses	—	
Magnetic from 3 sheets	—	

* In general, WALLFACE® also recommends mechanical attachment.

**SL OCEAN Silver**2600 x 1000 | **NA** 25570 | **SA** 27027**SL OCEAN Gold**2600 x 1000 | **NA** 27111 | **SA** 27823**SL OCEAN Hollywood**2600 x 1000 | **NA** 25671 | **SA** 27048**SL OCEAN Hollywood Blue**2600 x 1000 | **NA** 27180 | **SA** 27822**SL OCEAN Aqua**2600 x 1000 | **NA** 25669 | **SA** 27207**SL OCEAN Rainbow**2600 x 1000 | **NA** 27679 | **SA** 27743**STRUCTURE COLLECTION****SL OCEAN****PRODUCT CHARACTERISTICS**

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	6,0	6,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■□	
Abrasion resistance Silver	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	—
PVA pre-treatment	—	
Further thicknesses	—	
Magnetic from 3 sheets	—	

* In general, WALLFACE® also recommends mechanical attachment.

Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

PROCESSING

	NA	SA
Cutting	✓	
Punching	—	
Drilling	✓	
Sawing, milling	✓	—
Laser cutting	✓	
Hot bending	On request	—
PVA pressing	Conditionally possible	
Digital printing	✓*	
Digital printing Silver/Gold	On request	
Screen printing	—	

* own printing test required, samples are gladly provided.



27

SL DIAMOND Anthracite AR
2600 x 1000 | **NA** 30945 | **SA** 30946

NEW



STRUCTURE COLLECTION

SL DIAMOND AR

2600 x 1000



PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	3,5	3,8
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	—
PVA pre-treatment	—	
Further thicknesses	—	
Magnetic from 3 sheets	—	

* In general, WALLFACE® also recommends mechanical attachment.

PROCESSING

	NA	SA
Cutting	✓	
Punching	—	
Drilling	✓	
Sawing, milling	✓	—
Laser cutting	✓	
Hot bending	On request	—
PVA pressing	Conditionally possible	
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

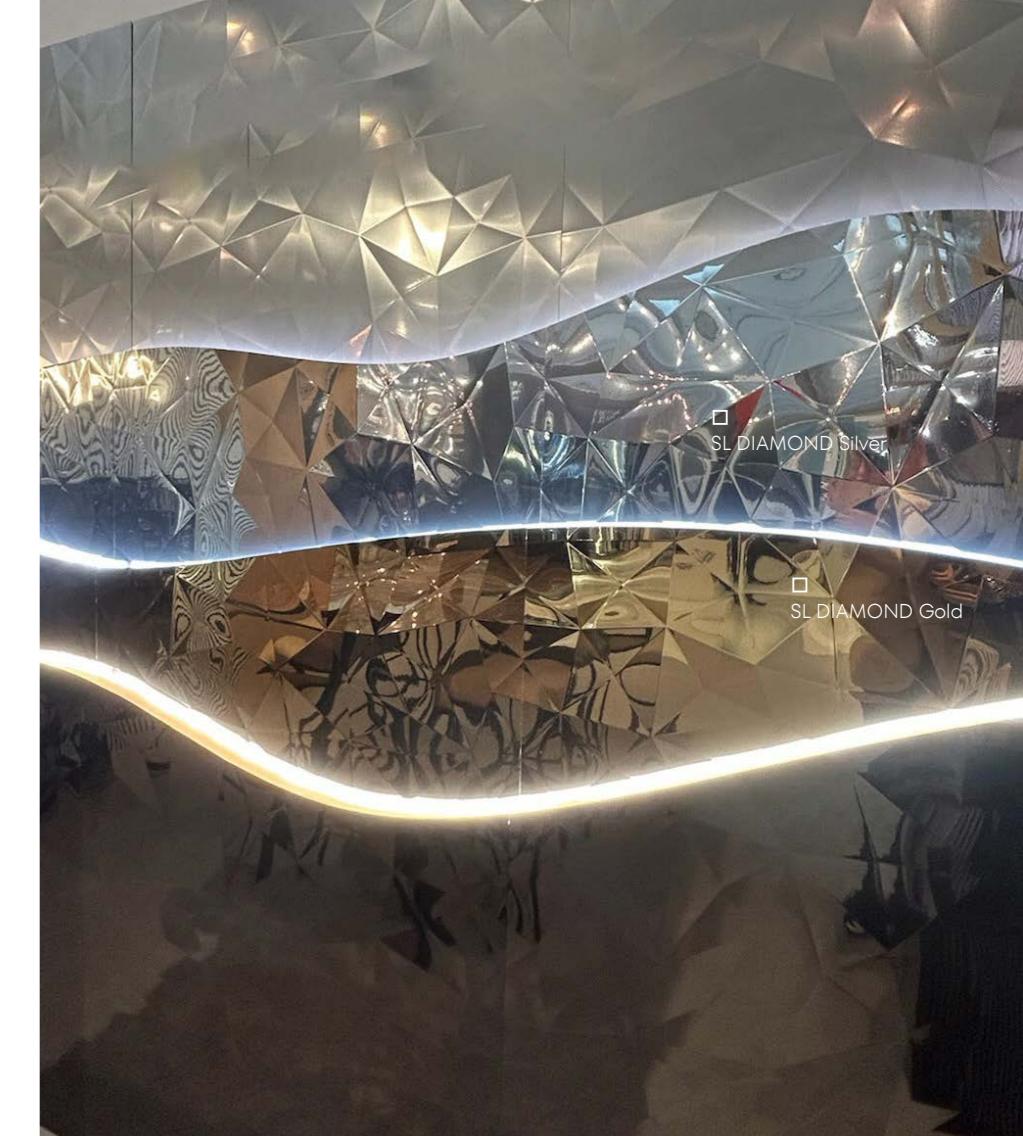
SL DIAMOND Gold
2600 x 1000 | **NA** 31019 | **SA** 31022

NEW



SL DIAMOND Silver
2600 x 1000 | **NA** 30942 | **SA** 30949

NEW



Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

STRUCTURE COLLECTION

SL DIAMOND

2600 x 1000



PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	3,5	3,8
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	—
PVA pre-treatment	—	
Further thicknesses	—	
Magnetic from 3 sheets	—	

* In general, WALLFACE® also recommends mechanical attachment.

PROCESSING

	NA	SA
Cutting	✓	
Punching	—	
Drilling	✓	
Sawing, milling	✓	—
Laser cutting	✓	
Hot bending	On request	—
PVA pressing	Conditionally possible	
Digital printing	On request	
Screen printing	—	

	NA	SA
Cuttings	✓	
Flammability ASTM E84	✓	
Further thicknesses	—	

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NEW

SL DIAMOND Copper brushed AR2600 x 1000 | **NA** 30944 | **SA** 30947

NEW

SL DIAMOND Green Steel brushed AR2600 x 1000 | **NA** 31018 | **SA** 31020

Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

STRUCTURE COLLECTION**SL DIAMOND BRUSHED AR****PRODUCT CHARACTERISTICS**

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	3,5	3,8
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

	NA	SA
Cutting	✓	
Punching	—	
Drilling	✓	
Sawing, milling	✓	—
Laser cutting	✓	
Hot bending	On request	—
PVA pressing	Conditionally possible	
Digital printing	On request	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	—
PVA pre-treatment	—	
Further thicknesses	—	
Magnetic from 3 sheets	—	

* In general, WALLFACE® also recommends mechanical attachment.

**SL FACET Copper brushed AR**2600 x 1000 | **NA** 30963 | **SA** 30967

NEW

SL FACET Green Steel brushed AR2600 x 1000 | **NA** 31017 | **SA** 31021

NEW

**STRUCTURE COLLECTION****SL FACET BRUSHED AR****PRODUCT CHARACTERISTICS**

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	3,5	3,8
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

	NA	SA
Cutting	✓	
Punching	—	
Drilling	✓	
Sawing, milling	✓	—
Laser cutting	✓	
Hot bending	On request	—
PVA pressing	Conditionally possible	
Digital printing	On request	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	—
PVA pre-treatment	—	
Further thicknesses	—	
Magnetic from 3 sheets	—	

* In general, WALLFACE® also recommends mechanical attachment.



SL FACET Anthracite AR
2600 x 1000 | **NA** 30964 | **SA** 30968



SL FACET Red Brown AR
2600 x 1000 | **NA** 31015 | **SA** 31016



SL FACET Silver
2600 x 1000 | **NA** 30961 | **SA** 30965



STRUCTURE COLLECTION

SL FACET AR

2600 x 1000



PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	3,5	3,8
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

	NA	SA
Cutting	✓	
Punching	—	
Drilling	✓	
Sawing, milling	✓	—
Laser cutting	✓	
Hot bending	On request	—
PVA pressing	Conditionally possible	
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	—
PVA pre-treatment	—	
Further thicknesses	—	
Magnetic from 3 sheets	—	

* In general, WALLFACE® also recommends mechanical attachment.

2600 x 1000



STRUCTURE COLLECTION

SL FACET

Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	3,5	3,8
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

	NA	SA
Cutting	✓	
Punching	—	
Drilling	✓	
Sawing, milling	✓	—
Laser cutting	✓	
Hot bending	On request	—
PVA pressing	Conditionally possible	
Digital printing	On request	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	—
PVA pre-treatment	—	
Further thicknesses	—	
Magnetic from 3 sheets	—	

	NA	SA
Cuttings	✓	
Flammability ASTM E84	✓	
Further thicknesses	—	
Flammability EN13501-1	✓	

* In general, WALLFACE® also recommends mechanical attachment.

NEW

SL PILLAR Fashion Gold AR
2600 x 1000 | **NA** 30951 | **SA** 30955



2600 x 1000

STRUCTURE COLLECTION

SL PILLAR AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	3,5	3,8
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

	NA	SA
Cutting	✓	
Punching	—	
Drilling	✓	
Sawing, milling	✓	—
Laser cutting	✓	
Hot bending	On request	—
PVA pressing	Conditionally possible	
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	—
PVA pre-treatment	—	
Further thicknesses	—	
Magnetic from 3 sheets	—	

* In general, WALLFACE® also recommends mechanical attachment.

+ ▼



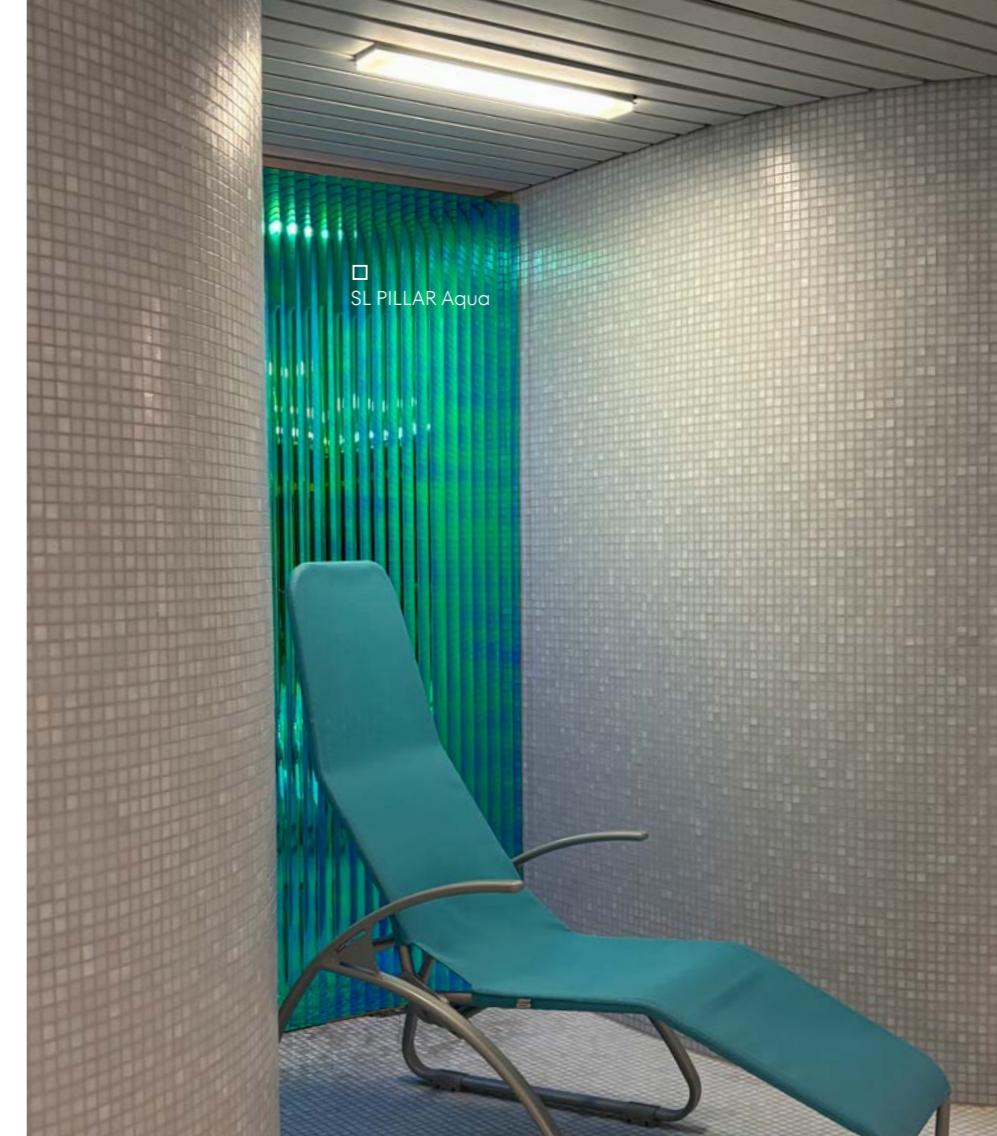
SL PILLAR Aqua
2600 x 1000 | **NA** 31023 | **SA** 31026



SL PILLAR Hollywood Blue
2600 x 1000 | **NA** 31024 | **SA** 31025



SL PILLAR Silver
2600 x 1000 | **NA** 30950 | **SA** 30954



STRUCTURE COLLECTION

SL PILLAR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	3,5	3,8
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	—
PVA pre-treatment	—	
Further thicknesses	—	
Magnetic from 3 sheets	—	

* In general, WALLFACE® also recommends mechanical attachment.

+ ▼

Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

PROCESSING

	NA	SA
Cutting	✓	
Punching	—	
Drilling	✓	
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	On request	—
PVA pressing	Conditionally possible	
Digital printing	On request	
Screen printing	—	

SL PILLAR Copper brushed AR
2600 x 1000 | **NA** 30952 | **SA** 30956

NEW



□
SL PILLAR Copper brushed AR

2600 x 1000

STRUCTURE COLLECTION

SL PILLAR BRUSHED AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	3,5	3,8
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

	NA	SA
Cutting	✓	
Punching	—	
Drilling	✓	
Sawing, milling	✓	—
Laser cutting	✓	
Hot bending	On request	—
PVA pressing	Conditionally possible	
Digital printing	On request	
Screen printing	—	

EXTRA EQUIPMENT / ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	—
PVA pre-treatment	—	
Further thicknesses	—	
Magnetic from 3 sheets	—	

	NA	SA
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

* In general, WALLFACE® also recommends mechanical attachment.



□
SL PILLAR Copper brushed AR



SL WAVE 12 Silver
2600 x 1000 | **NA** 28316 | **SA** 29202

NEW



SL WAVE 12 Silver

2600 x 1000

STRUCTURE COLLECTION

SL WAVE 12

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,1
Max. relief height mm	1,7	2,0
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable	✓	✓
Carton 480 x 480 mm, lay rolled goods flat upon receipt	decor side outside, max. 6 pcs/carton	decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~2,2	~2,6

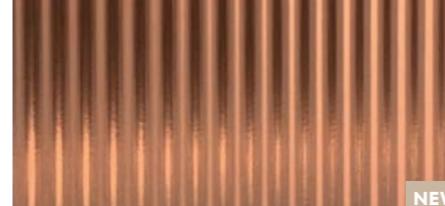
PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

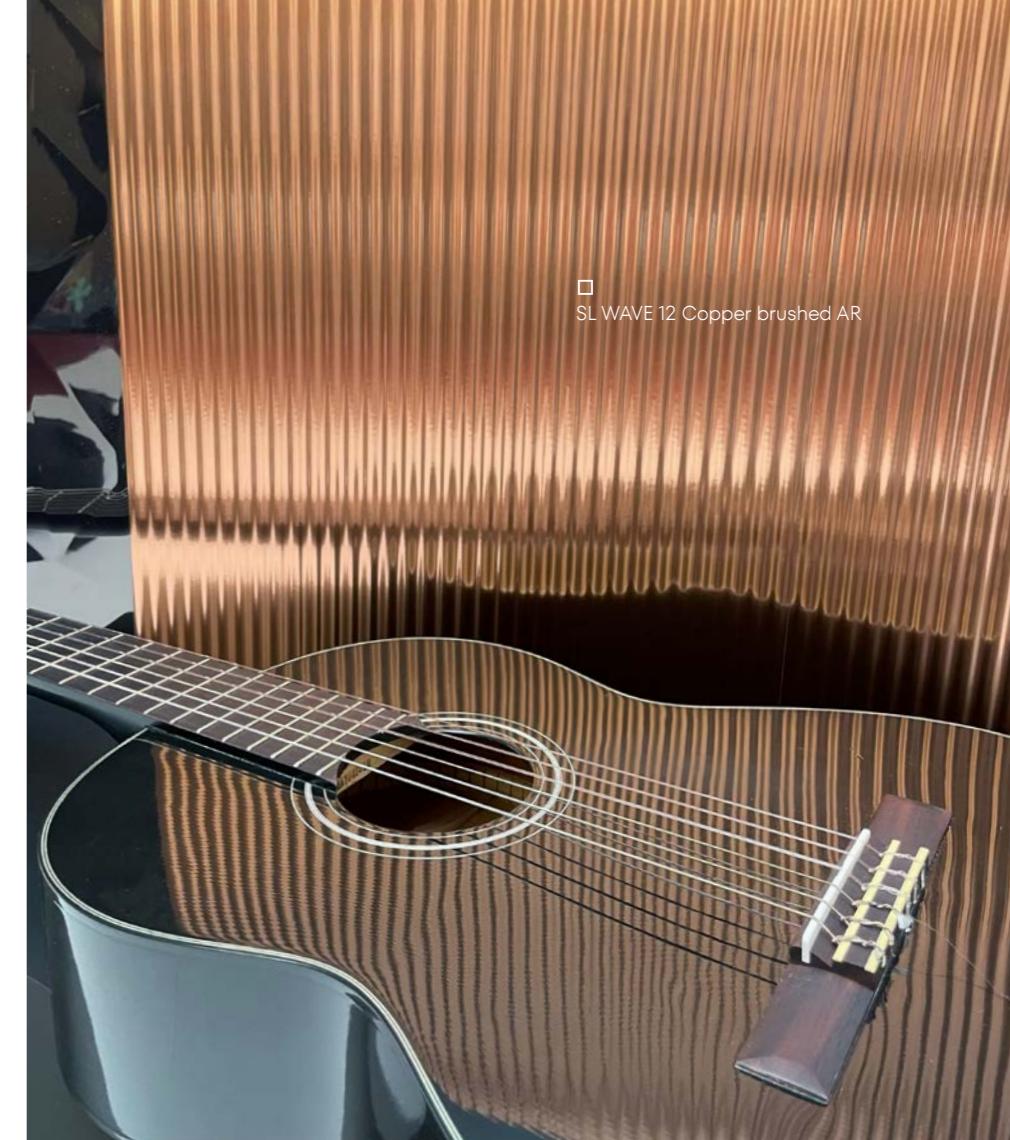
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL WAVE 12 Copper brushed AR
2600 x 1000 | **NA** 29195 | **SA** 29204

NEW

SL WAVE 12 Copper brushed AR



Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

2600 x 1000

STRUCTURE COLLECTION

SL WAVE 12 BRUSHED AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,1
Max. relief height mm	1,7	2,0
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■■□	
Rolled packable	✓	✓
Carton 480 x 480 mm, lay rolled goods flat upon receipt	decor side outside, max. 6 pcs/carton	decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~2,2	~2,6

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

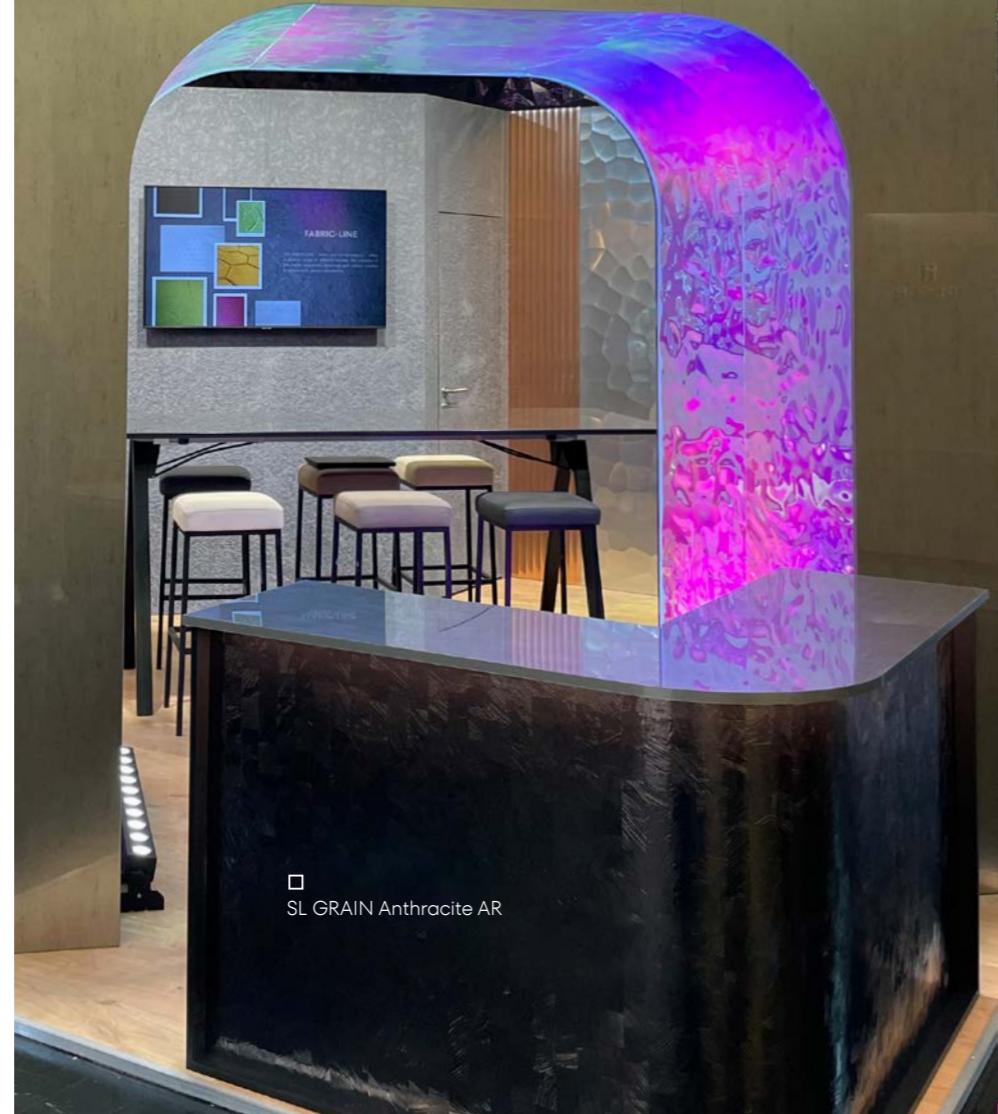
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL GRAIN Anthracite AR
2600 x 1000 | **NA** 29250 | **SA** 29282

CONTINUOUS PATTERN

NEW



□ SL GRAIN Anthracite AR

STRUCTURE COLLECTION

SL GRAIN AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,0
Max. relief height mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓
Carton 480 x 480 mm, lay rolled goods flat upon receipt	decor side outside, max. 6 pcs/carton	decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~2,2	~2,6

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

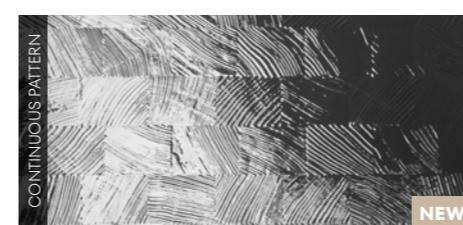
EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL GRAIN Gold
2600 x 1000 | **NA** 29249 | **SA** 29281

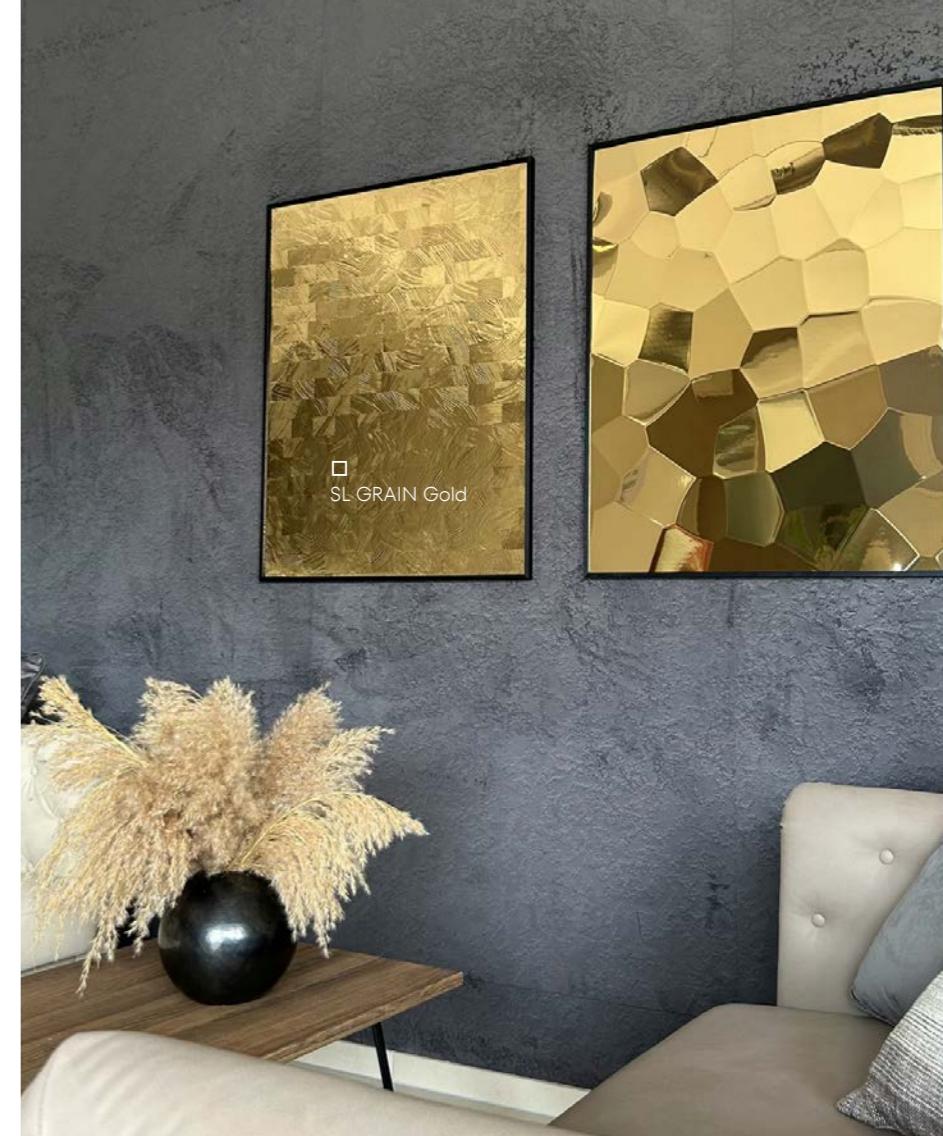


CONTINUOUS PATTERN

NEW

SL GRAIN Silver
2600 x 1000 | **NA** 29248 | **SA** 29280

CONTINUOUS PATTERN



Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

STRUCTURE COLLECTION

SL GRAIN

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,0
Max. relief height mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Abrasion resistance Silver	■■■□□□□	
Rolled packable	✓	✓
Carton 480 x 480 mm, lay rolled goods flat upon receipt	decor side outside, max. 6 pcs/carton	decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~2,2	~2,6

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	—	



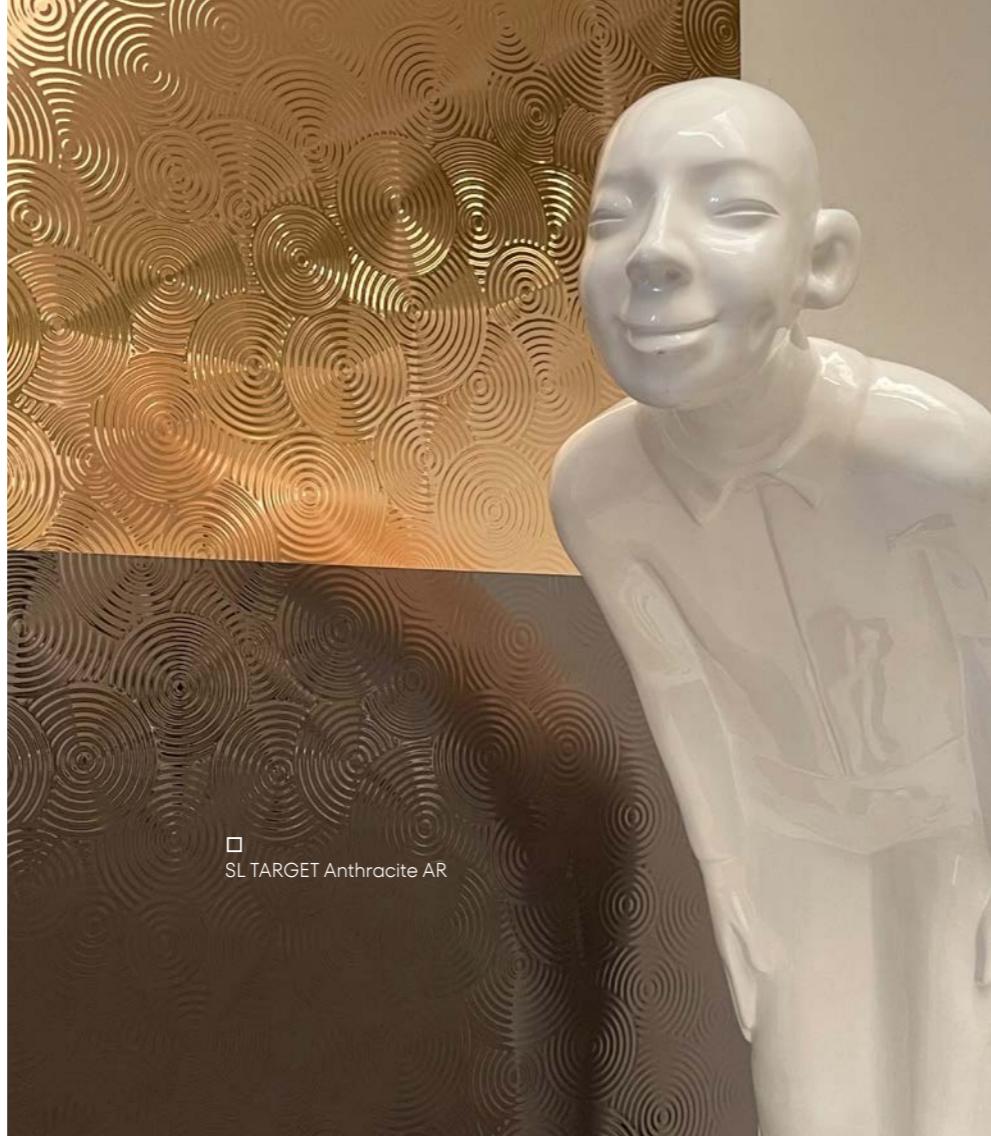
EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

NEW

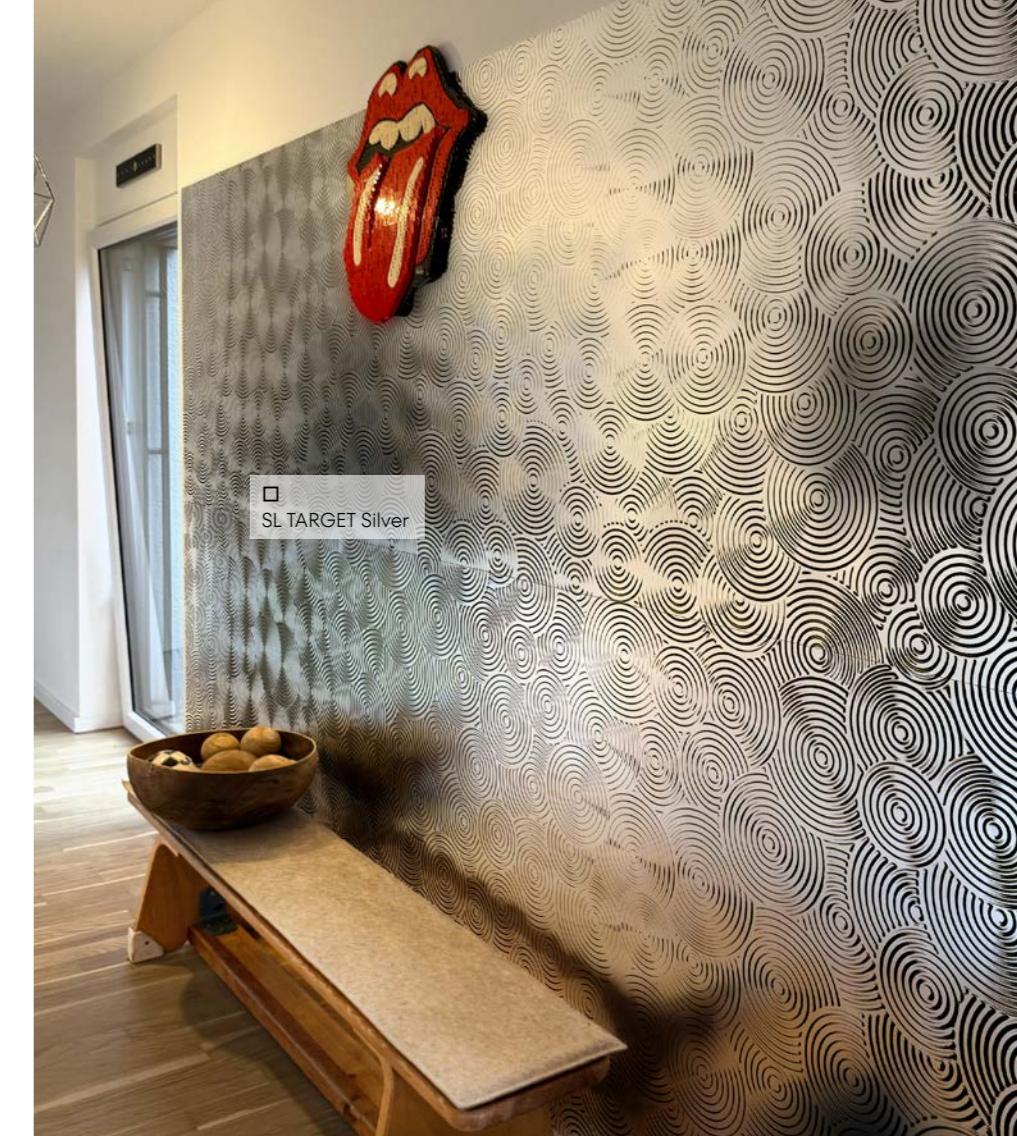
SL TARGET Anthracite AR
2600 x 1000 | **NA** 29262 | **SA** 29295



□
SL TARGET Anthracite AR

NEW

SL TARGET Silver
2600 x 1000 | **NA** 29258 | **SA** 29291



Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

2600 x 1000



STRUCTURE COLLECTION

SL TARGET AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	2,4	2,7
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■□□	
Rolled packable	✓	
Carton 480 x 480 mm, lay rolled goods flat upon receipt	decor side outside, max. 2 pcs/carton	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

	NA	SA
Cutting	✓	
Punching	—	
Drilling	✓	
Sawing, milling	✓	—
Laser cutting	✓	
Hot bending	On request	—
PVA pressing	Conditionally possible	
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

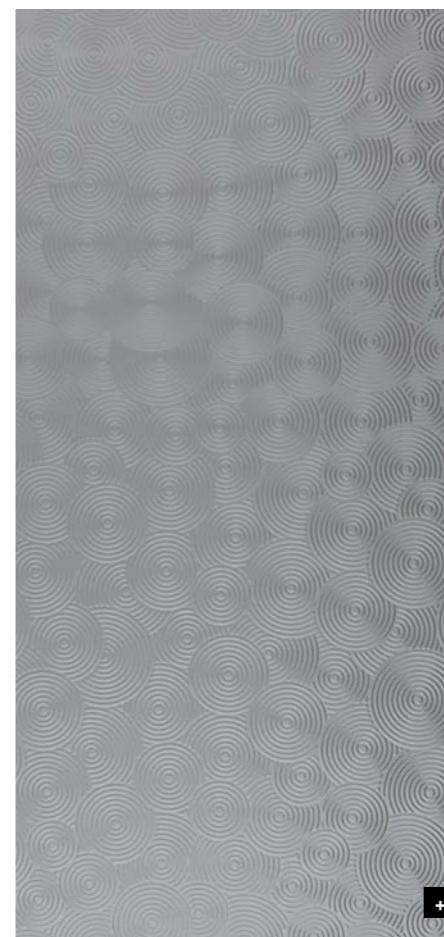
	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	—
PVA pre-treatment	—	
Further thicknesses	—	
Magnetic from 3 sheets	—	

NA SA

Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	On request

* In general, WALLFACE® also recommends mechanical attachment.

2600 x 1000



STRUCTURE COLLECTION

SL TARGET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	2,4	2,7
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■□□	
Rolled packable	✓	
Carton 480 x 480 mm, lay rolled goods flat upon receipt	decor side outside, max. 2 pcs/carton	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

	NA	SA
Cutting	✓	
Punching	—	
Drilling	✓	
Sawing, milling	✓	—
Laser cutting	✓	
Hot bending	On request	—
PVA pressing	Conditionally possible	
Digital printing	On request	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	—
PVA pre-treatment	—	
Further thicknesses	—	
Magnetic from 3 sheets	—	

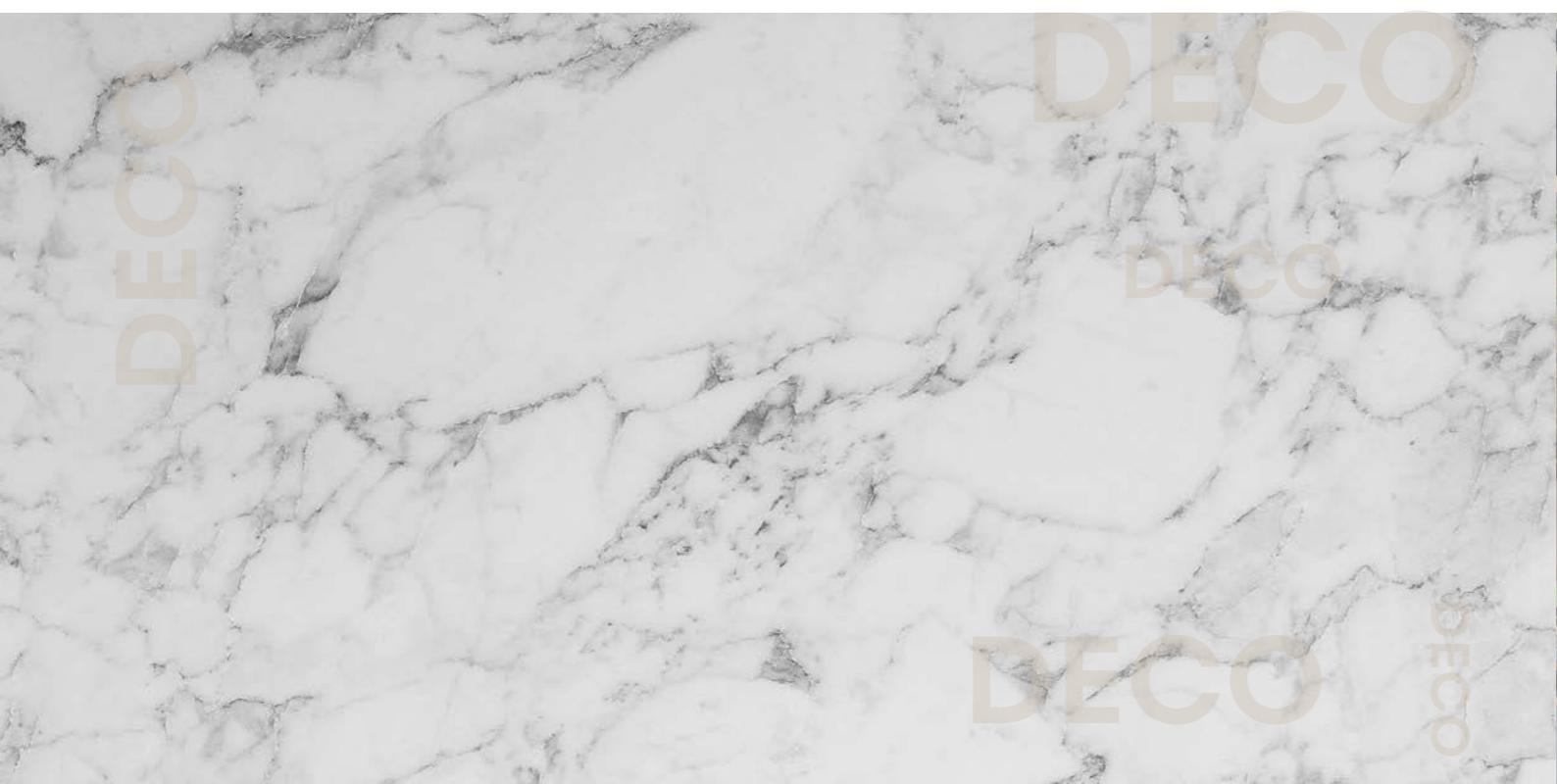
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	On request

* In general, WALLFACE® also recommends mechanical attachment.

DECO

COLLECTION

Decoration



The DECO Collection DECORATION product programme includes a number of varied decorative surfaces: metallic, brushed and vintage, as well as cement, wood and stone looks. Ultra-modern designs as well as evergreens in a wide range of colours.



DM Corten
2600 x 1000 | **NA** 25274 | **SA** 25276



DM LIMESTONE Grey
2600 x 1000 | **NA** 26324 | **SA** 28808



2600 x 1000

DECO COLLECTION **DM Corten**

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,1

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

2600 x 1000



DECO COLLECTION **DM LIMESTONE Grey**

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 27	~ 31

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	



DM CEMENT Light
2600 x 1000 | **NA** 19087 | **SA** 19091



DM MARBLE White
2600 x 1000 | **NA** 19327 | **SA** 19338



2600 x 1000

2600 x 1000

DECO COLLECTION **DM CEMENT Light**

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,65	~ 3,1

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



DECO COLLECTION

DM MARBLE White

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150 mm	
Weight/panel kg	~ 3,3	~ 3,7

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

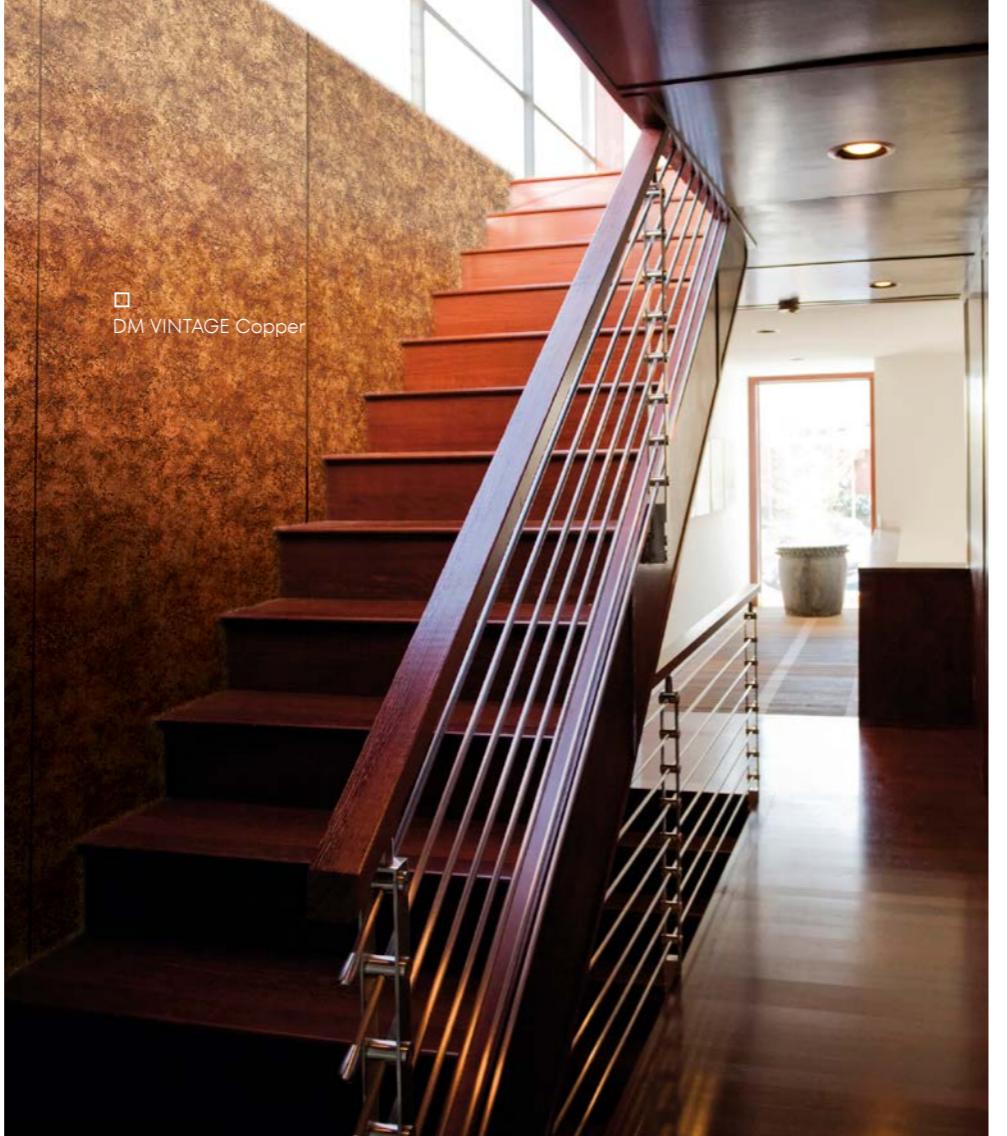




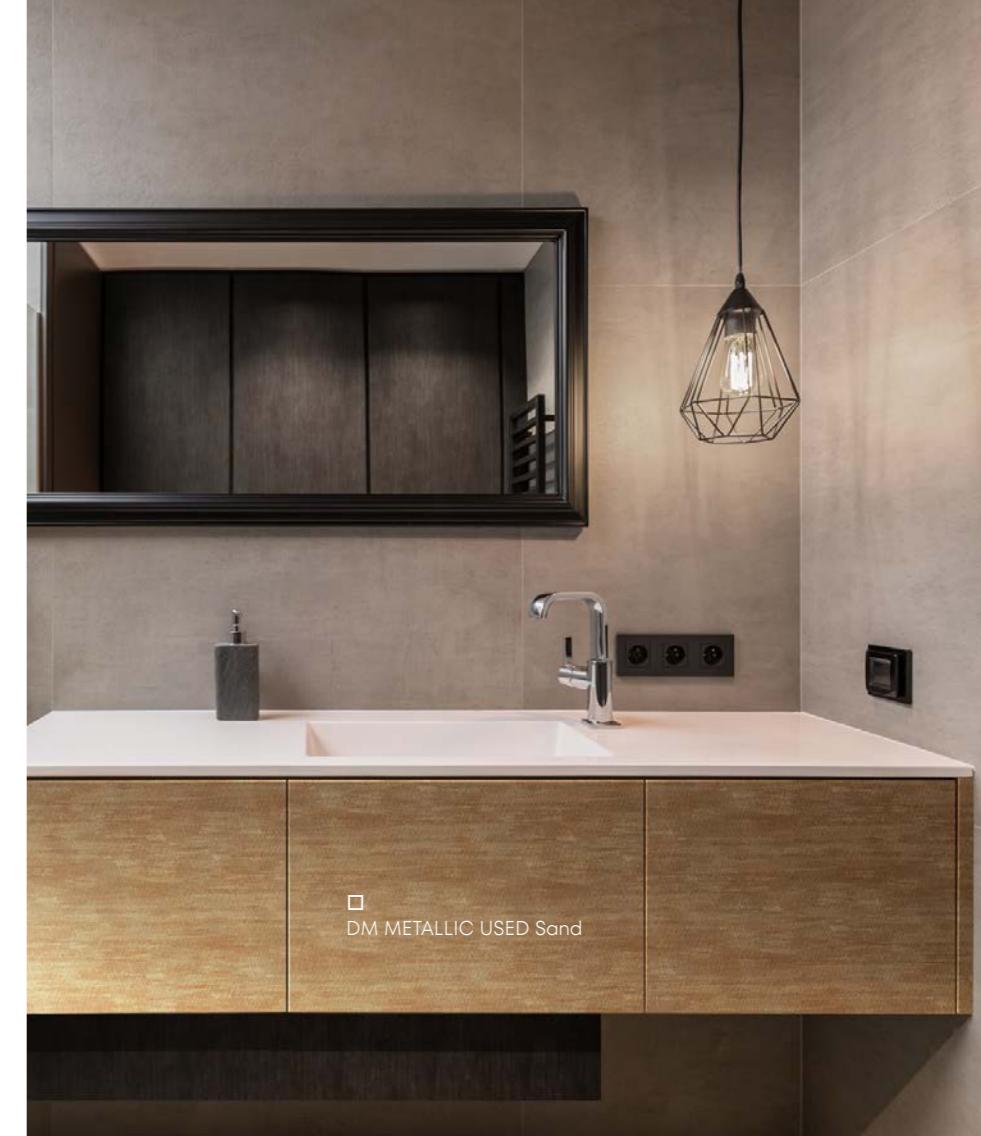
DM VINTAGE Copper
2600 x 1000 | **NA** 17276 | **SA** 17277



DM VINTAGE Silver
2600 x 1000 | **NA** 17274 | **SA** 17275



DM METALLIC USED Sand
2600 x 1000 | **NA** 25349 | **SA** 25351



2600 x 1000 DECO COLLECTION **DM** Vintage

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



2600 x 1000 DECO COLLECTION **DM** METALLIC USED

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	✓
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



DM LUXURY Bronze
2600 x 1000 | **NA** 17825 | **SA** 17846



DM LUXURY Gold
2600 x 1000 | **NA** 21391 | **SA** 21392



DM CLASSY Black AR
2600 x 1000 | **NA** 19325 | **SA** 19336



DM CLASSY Gold
2600 x 1000 | **NA** 24555 | **SA** 24557



□
DM CLASSY Gold

2600 x 1000
DECO COLLECTION
DM LUXURY



PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending Gold	—	—
Hot bending Bronze	✓	—
Thermoforming Gold	—	—
Thermoforming Bronze	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

2600 x 1000



DECO COLLECTION
DM CLASSY

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance Black	■■■■■□□	
Abrasion resistance Gold	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending Black	—	—
Hot bending Gold	✓	—
Thermoforming Black	—	—
Thermoforming Gold	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



www.wallface.de



DM OXIDIZED Copper
2600 x 1000 | **NA** 26522 | **SA** 26523



DM Smoke PF AR
2600 x 1000 | **NA** 10385 | **SA** 10389



DECO COLLECTION

abrasion-resistant

2600 x 1000

DM OXIDIZED

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



DM MONSOON VINTAGE Brown
2600 x 1000 | **NA** 17033 | **SA** 17037



DM CONCRETE Grey AR
2600 x 1000 | **NA** 22827 | **SA** 22828



Photo: YEDA DESIGN

DECO COLLECTION

DM MONSOON

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,1

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

DECO COLLECTION

abrasion-resistant

DM CONCRETE Grey AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PP	
Base material	HIPS	
Material thickness mm	1,1	1,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,0	~ 3,4

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





WL Carbonized Wood
2600 x 1000 | **NA** 25152 | **SA** 25154



Photo: raumArt Ender



WL Nutwood
2600 x 1000 x 1 | **NA** 25155 | **SA** 25159
2600 x 1000 x 1,2 | **NA** 19019 | **SA** 19030 - Discontinued item



2600 x 1000

DECOCOLLECTION

WL Carbonized Wood

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable	✓ Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,8	~ 3,2

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	On request	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



DECOCOLLECTION

WL Nutwood

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable	✓ Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,8	~ 3,2

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	



	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



WL OAK TREE Light
2600 x 1000 | **NA** 17278 | **SA** 17279



2600 x 1000

2600 x 1000

DECORATION WL OAK TREE Light

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,8	~ 3,2

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

EXTRA EQUIPMENT / ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

DECO

COLLECTION

Display

DECO

DECO

DECO

The DECO Collection DISPLAY product programme includes polychrome surfaces, brilliant mirrors and brushed designs in a wide range of colours. Particularly suitable for display and shop windows.



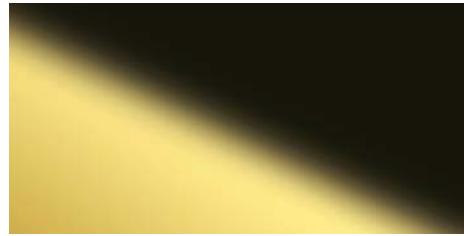
DM OPTICAL MIRROR Fashion Grey AR
2800 x 1250 | **NA** 21244



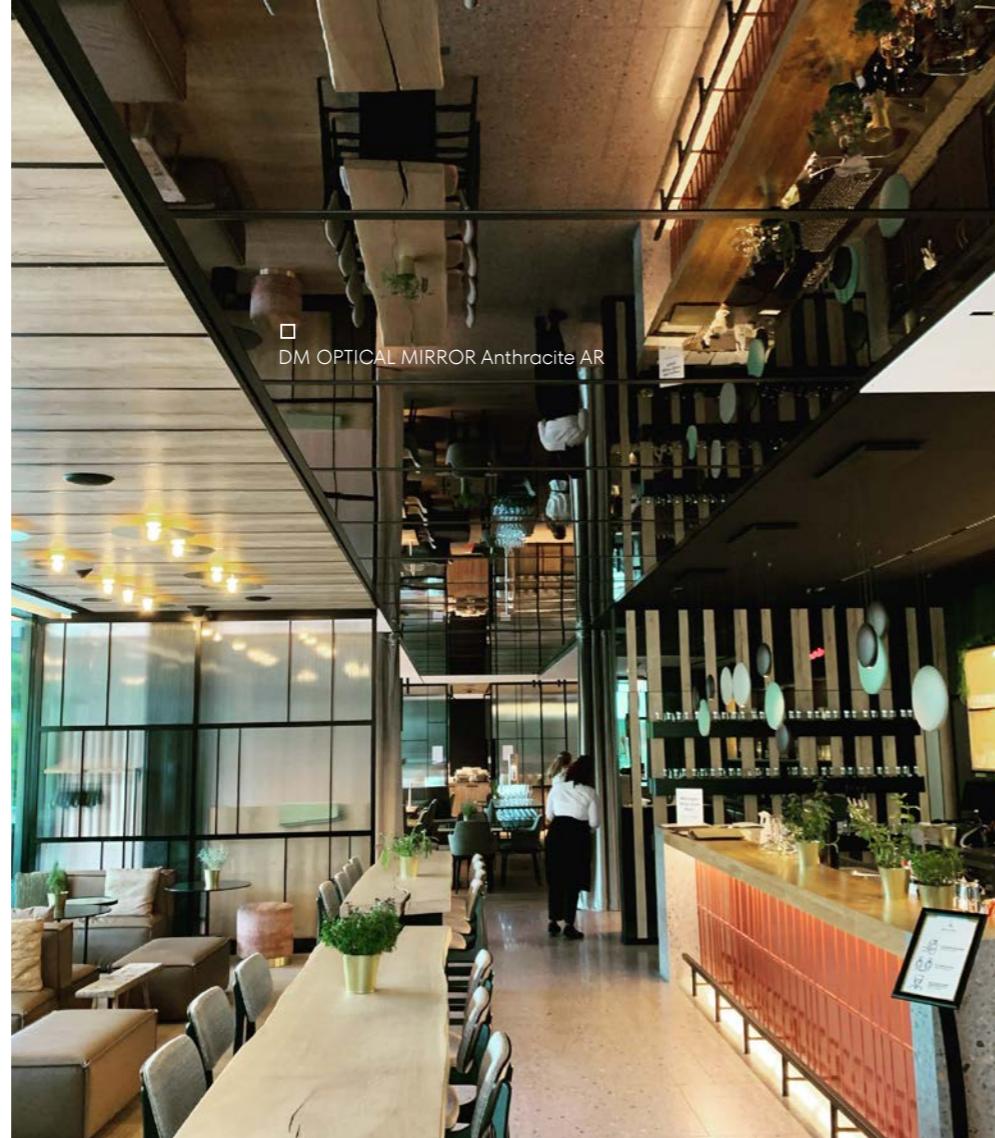
DM OPTICAL MIRROR Anthracite AR
2800 x 1250 | **NA** 21241



DM OPTICAL MIRROR Gold AR
2800 x 1250 | **NA** 21243



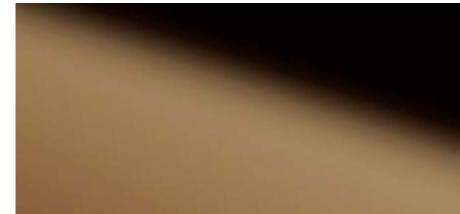
DM OPTICAL MIRROR Brass AR
2800 x 1250 | **NA** 21242



□ DM OPTICAL MIRROR Anthracite AR



DM Brown AR
2600 x 1000 | **NA** 10147 | **SA** 10150



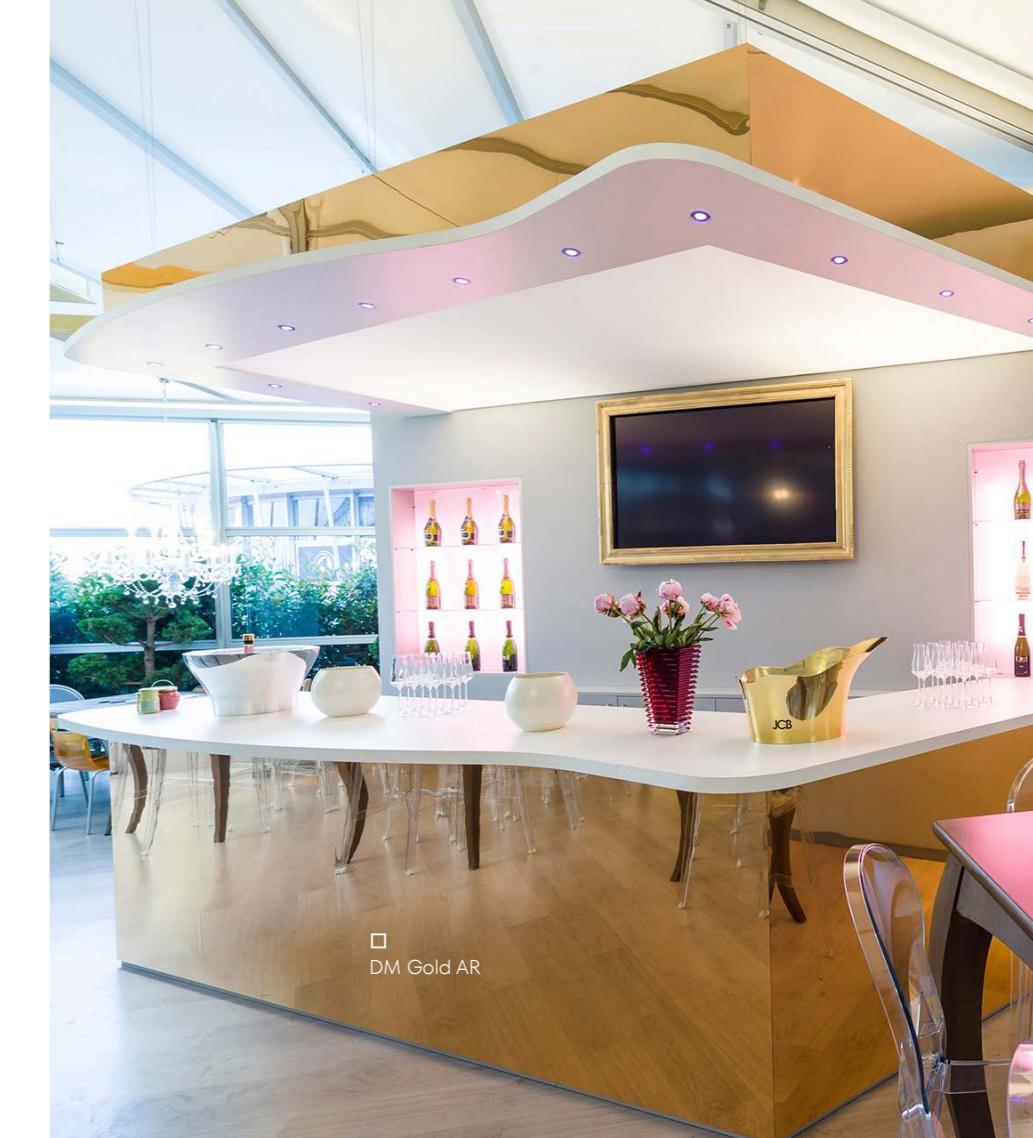
DM Red Brown AR
2600 x 1000 | **NA** 28498 | **SA** 28499



DM Rosegold AR
2600 x 1000 | **NA** 20955 | **SA** 20956



DM Gold AR
2600 x 1000 | **NA** 10181 | **SA** 10187



□ DM Gold AR

DECO COLLECTION abrasion-resistant

DM OPTICAL MIRROR AR

PRODUCT CHARACTERISTICS

	NA
Surface material	PET
Base material	HIPS
Material thickness mm	1,0
Temperature resistance	until 50 °C
Wet room suitability	■■■□□
Abrasion resistance	■■■■■□
Rolled packable	✓ Carton 480 x 480 mm, lay rolled goods flat upon receipt
Smallest bending radius mm	150
Weight/panel kg	~ 3,65

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing, milling	✓
Laser cutting	✓
Hot bending	✓
Thermoforming	—
PVA pressing	✓
Digital printing	—
Screen printing	—

EXTRA EQUIPMENT | ACCESSORIES

	NA
PVA pre-treatment	✓
Special sizes	On request
Further thicknesses	✓

	NA
Magnetic from 3 sheets	—
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

DM Brass AR
2600 x 1000 | **NA** 10135 | **SA** 10139



DM Gold 30 AR
2600 x 1000 | **NA** 25572 | **SA** 25573



DM Fashion Gold AR
2600 x 1000 | **NA** 25322 | **SA** 25323

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	PET
Base material	HIPS	HIPS
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	until 50 °C
Wet room suitability	■■■□□	■■■□□
Abrasion resistance	■■■■■□	■■■■■□
Rolled packable	✓ Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	150 mm	150 mm
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓*	✓
Screen printing	✓*	✓*

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	On request
Further thicknesses	✓	✓



DM Fashion Grey AR
2600 x 1000 | **NA** 13808 | **SA** 13810



DM Anthracite AR
2600 x 1000 | **NA** 10120 | **SA** 10125



DM Fashion Red AR
2600 x 1000 | **NA** 22387 | **SA** 23388



DM Iceblue AR
2600 x 1000 | **NA** 10204 | **SA** 10210



DECO COLLECTION abrasion-resistant

DM Mirror AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



DM Gold
2600 x 1000 | **NA** 25077 | **SA** 25078



Photo: Beth Crockatt Photography

DECO COLLECTION

DM Mirror

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

**DM Silver**

2600 x 1000 / 1 mm | **NA** 10312 | **SA** 10324
2000 x 1000 / 1 mm | **NA** 10304 | **SA** 10322

**DM Silver/White**

2000 x 1000 / 1 mm | **NA** 10372 | **SA** 10381



DECOCOLLECTION **DM Mirror**

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg Silver (H 2000 / H 2600)	~ 2,1 / ~ 2,7	~ 2,5 / ~ 3,1
Weight/panel kg Silver/White (2000x1000x)	~ 2,1	~ 2,5

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

PROCESSING

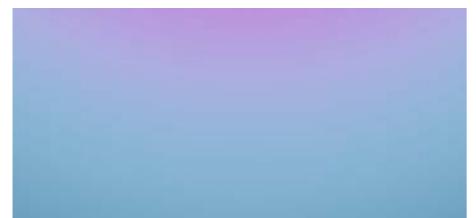
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Thermoforming	✓	—
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

**DM Aqua**

2600 x 1000 | **NA** 18424 | **SA** 18443

**DM Hollywood Blue**

2600 x 1000 | **NA** 20945 | **SA** 21272

**DM Hollywood**

2600 x 1000 | **NA** 18433 | **SA** 18442



DECOCOLLECTION **DM Mirror**

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,1

EXTRA EQUIPMENT | ACCESSORIES

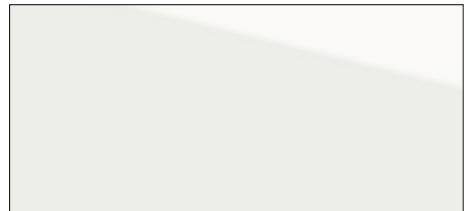
	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

PROCESSING

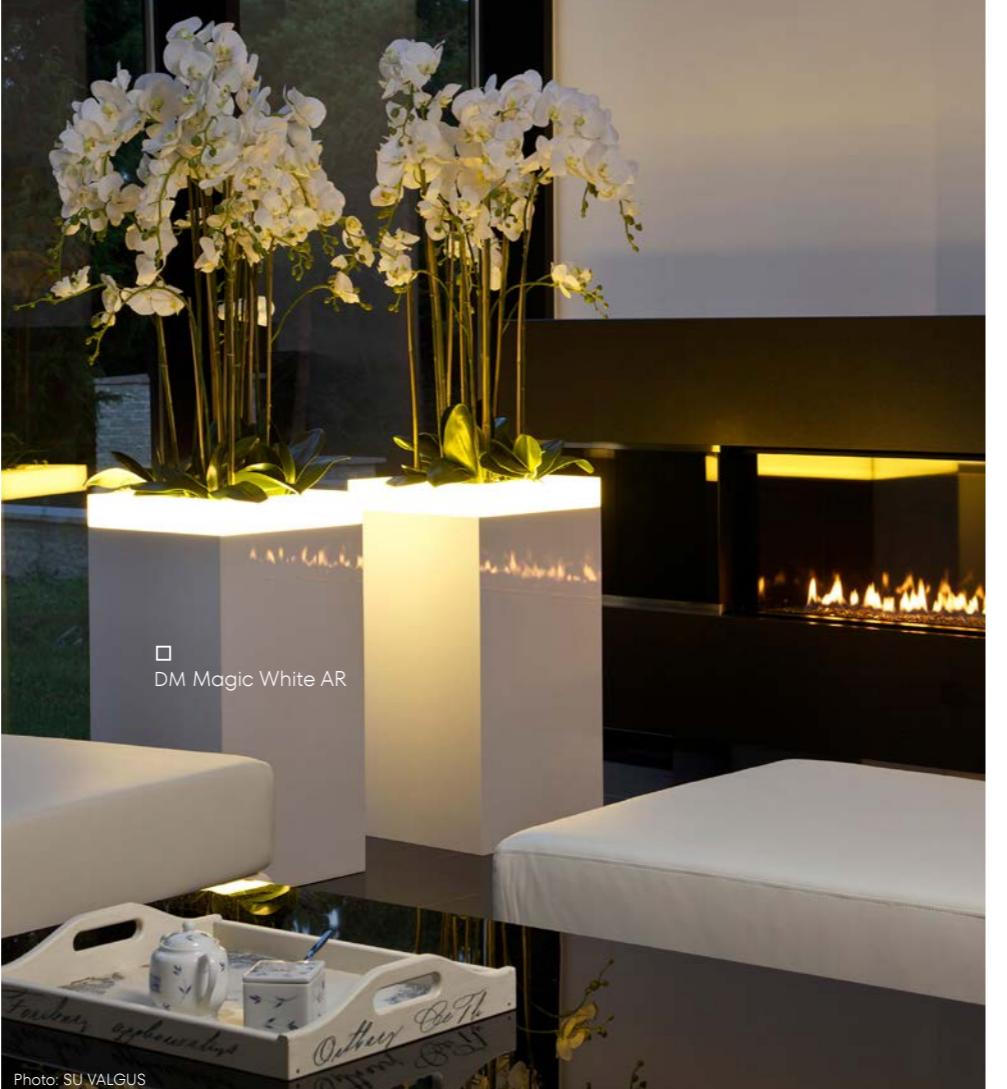
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓	
Screen printing	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	DM Hollywood + Blue
Flammability EN13501-1	✓	DM Hollywood + Blue

DM Magic Black AR
2600 x 1000 | **NA** 15415 | **SA** 15423



DM Magic White AR
2600 x 1000 | **NA** 15414 | **SA** 15422



DECO COLLECTION

abrasion-resistant

DM Magic AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	2,0
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■□□	
Rolled packable	✓ Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

DM Graphite Black matt
2600 x 1000 | **NA** 23144 | **SA** 23147



□
DM Graphite Black matt

DM Snow White matt
2600 x 1000 | **NA** 23145 | **SA** 23146



DECO COLLECTION

DM matt

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■□□	
Rolled packable	✓ Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	Snow White
Flammability EN13501-1	—	Snow White



DM Gold MMS
2600 x 1000 | **NA** 20500 | **SA** 20502



DM Silver MMS
2600 x 1000 | **NA** 20499 | **SA** 20501



DECO COLLECTION

DM MMS

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■□□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,6	~ 3,0

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



NOT IN STOCK
DM Brass brushed matt AR
2600 x 1000 | **NA** 15290 | **SA** 15298



NOT IN STOCK
DM Grey brushed matt AR
2600 x 1000 | **NA** 15289 | **SA** 15297



Photo: Carini GmbH

DECO COLLECTION

abrasion-resistant

DM Brushed matt AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	✓	

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





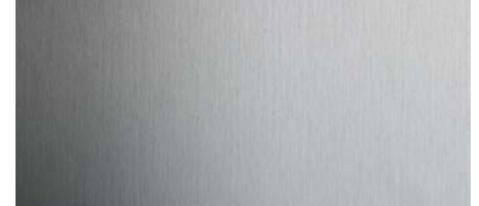
DM Copper brushed AR
2600 x 1000 | **NA** 12418 | **SA** 12432



DM Champagne brushed AR
2600 x 1000 | **NA** 12417 | **SA** 12433



DM Green Steel brushed AR
2600 x 1000 | **NA** 30467 | **SA** 30468



DM Silver brushed
2600 x 1000 | **NA** 10291 | **SA** 10298

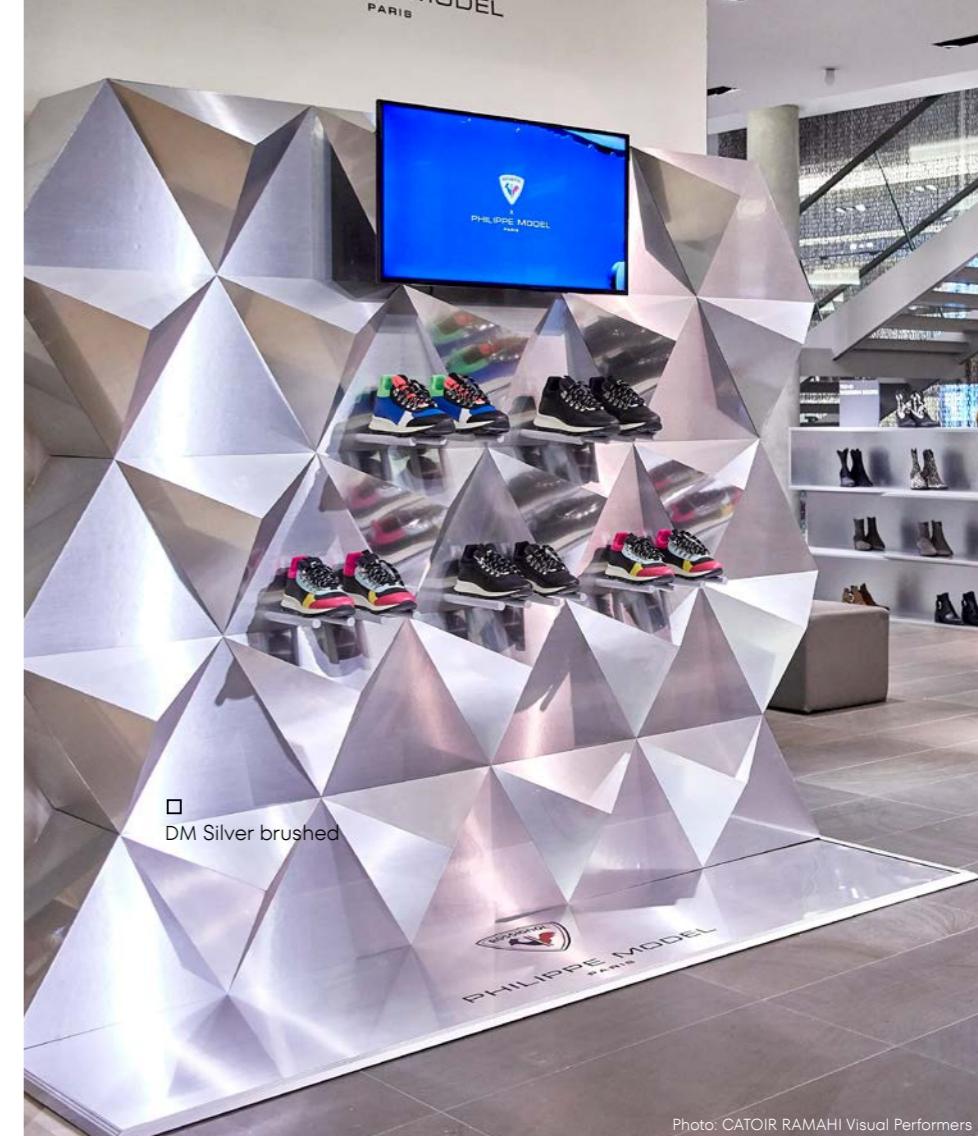


Photo: CATOIR RAMAH Visual Performers

DECO COLLECTION

abrasion-resistant

2600 x 1000

DM Brushed AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■□	
Abrasion resistance Green Steel brushed AR	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~2,7	~3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

2600 x 1000



DECO COLLECTION

DM Brushed

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~2,7	~3,1

PROCESSING

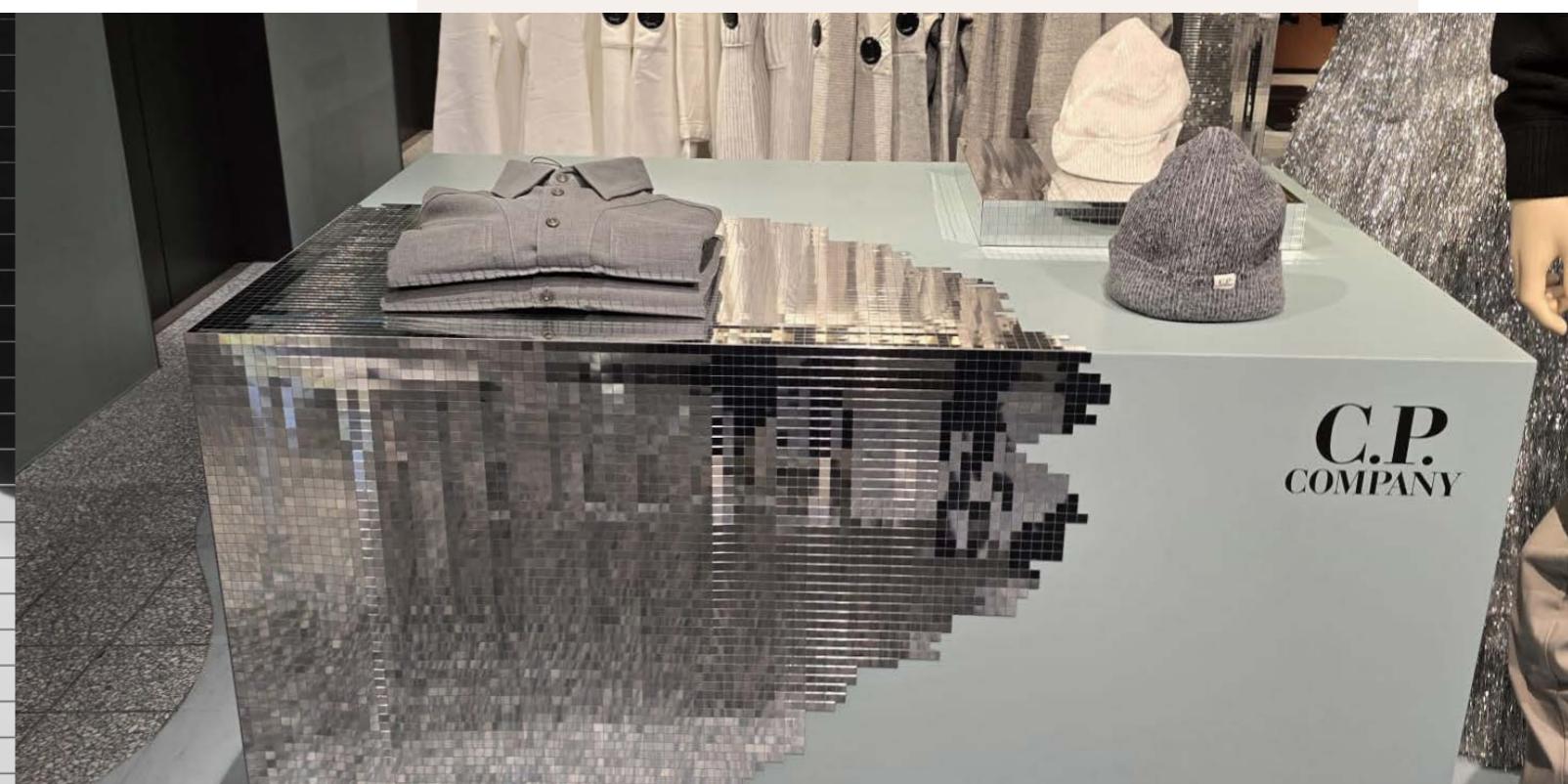
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓	
Screen printing	✓	

EXTRA EQUIPMENT | ACCESSORIES

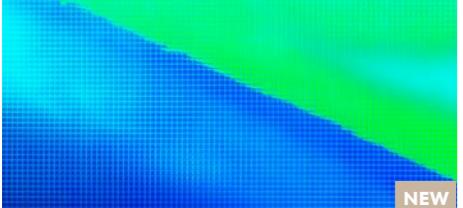
	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

M-STYLE COLLECTION



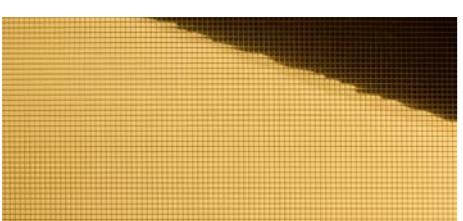
The M-STYLE mirror surfaces in a noble mosaic look are particularly flexible and can be glued over curves without any problems. A must have in the display and decoration sector.



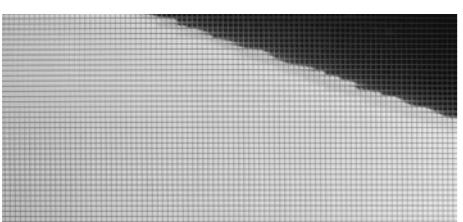
MS 5x5 flex Aqua
980 x 980 | **SA** 27809



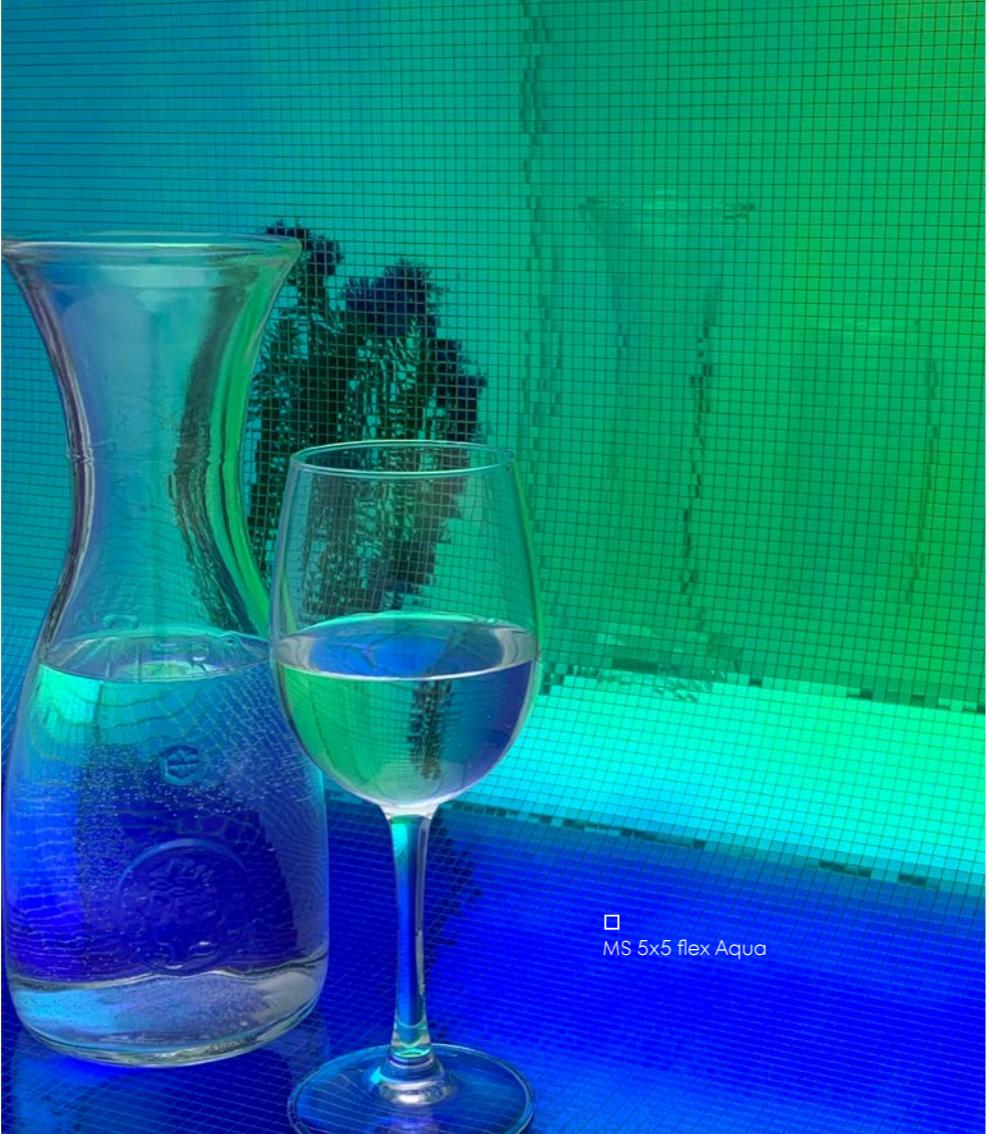
MS 5x5 flex Hollywood
980 x 980 | **SA** 27376



MS 5x5 flex Gold
980 x 980 | **SA** 27373



MS 5x5 flex Silver
980 x 980 | **SA** 27377



M-STYLE COLLECTION

MS 5x5

PRODUCT CHARACTERISTICS

	SA
Surface material	PET
Base material	HIPS
Material thickness mm	1,2
Temperature resistance	until 50 °C
Wet room suitability	■■□□□
Abrasion resistance	■■□□□□□
Abrasion resistance	■■■■■□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	20
Weight/panel kg	~1,24

PROCESSING

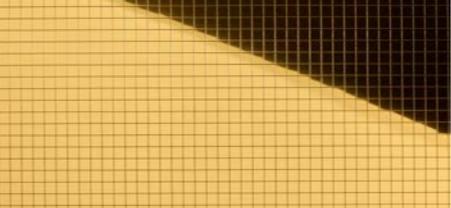
	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing Hollywood, Aqua	✓*
Digital printing Gold, Silver	On request*
Screen printing	—

* own printing test required, samples are gladly provided.

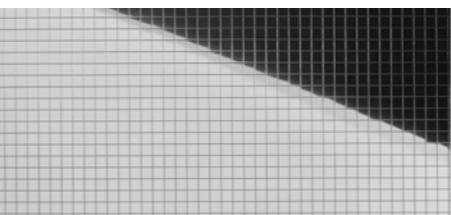
EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	✓
Maximum length mm	3000
Maximum width mm	1000

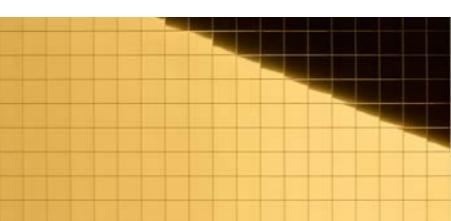
	SA
Further thicknesses	—
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



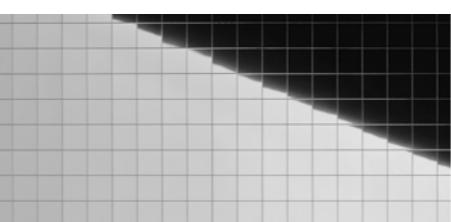
MS 10x10 flex Gold
980 x 980 | **SA** 27374



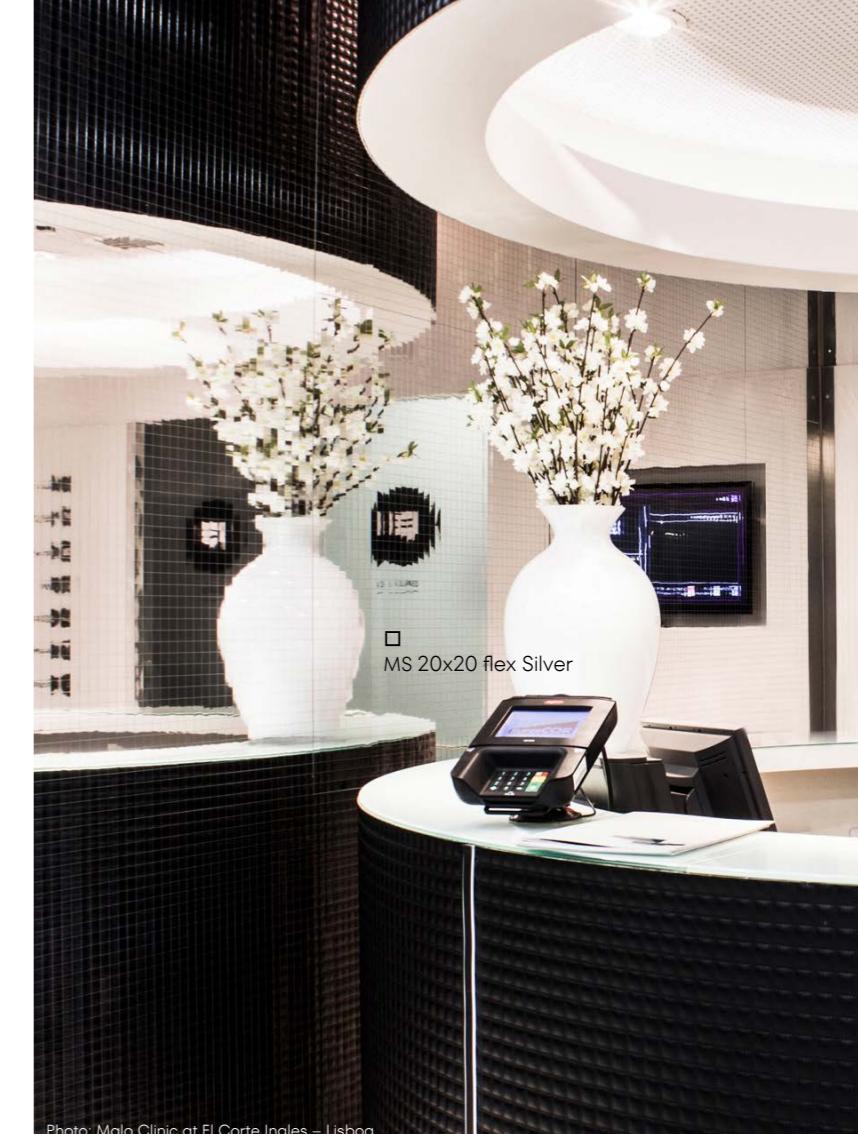
MS 10x10 flex Silver
980 x 980 | **SA** 27378



MS 20x20 flex Gold
980 x 980 | **SA** 27375



MS 20x20 flex Silver
980 x 980 | **SA** 27379



M-STYLE COLLECTION

MS 10x10 / 20x20

PRODUCT CHARACTERISTICS

	SA
Surface material	PET
Base material	HIPS
Material thickness mm	1,2
Temperature resistance	until 50 °C
Wet room suitability	■■□□□
Abrasion resistance	■■□□□□□
Abrasion resistance Silver	■■■■■■■□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	35 MS 10x10 flex 50 MS 20x20 flex
Weight/panel kg	~1,24

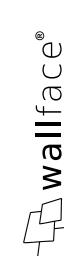
EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	✓
Maximum length mm	3000
Maximum width mm	1000

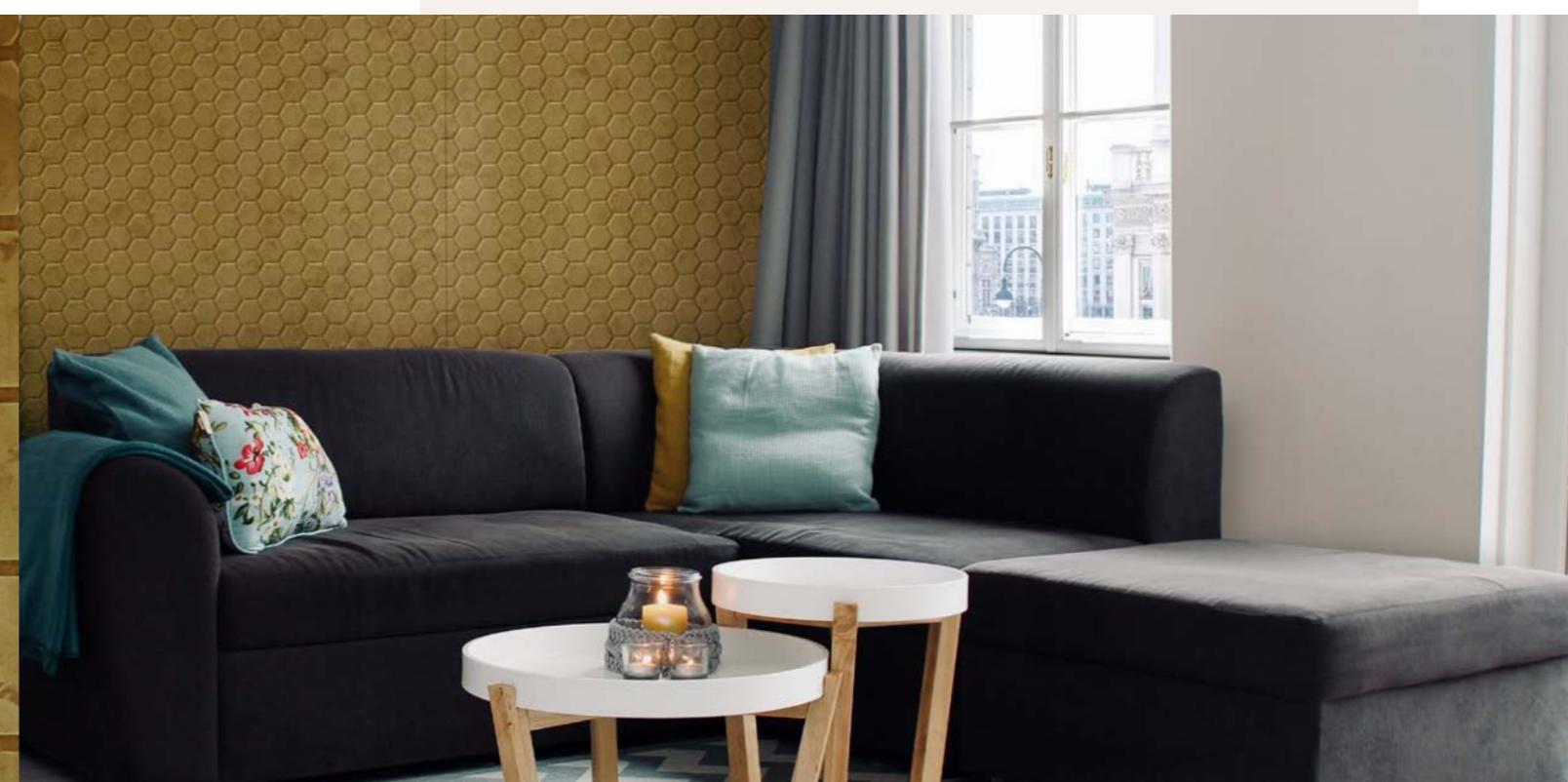
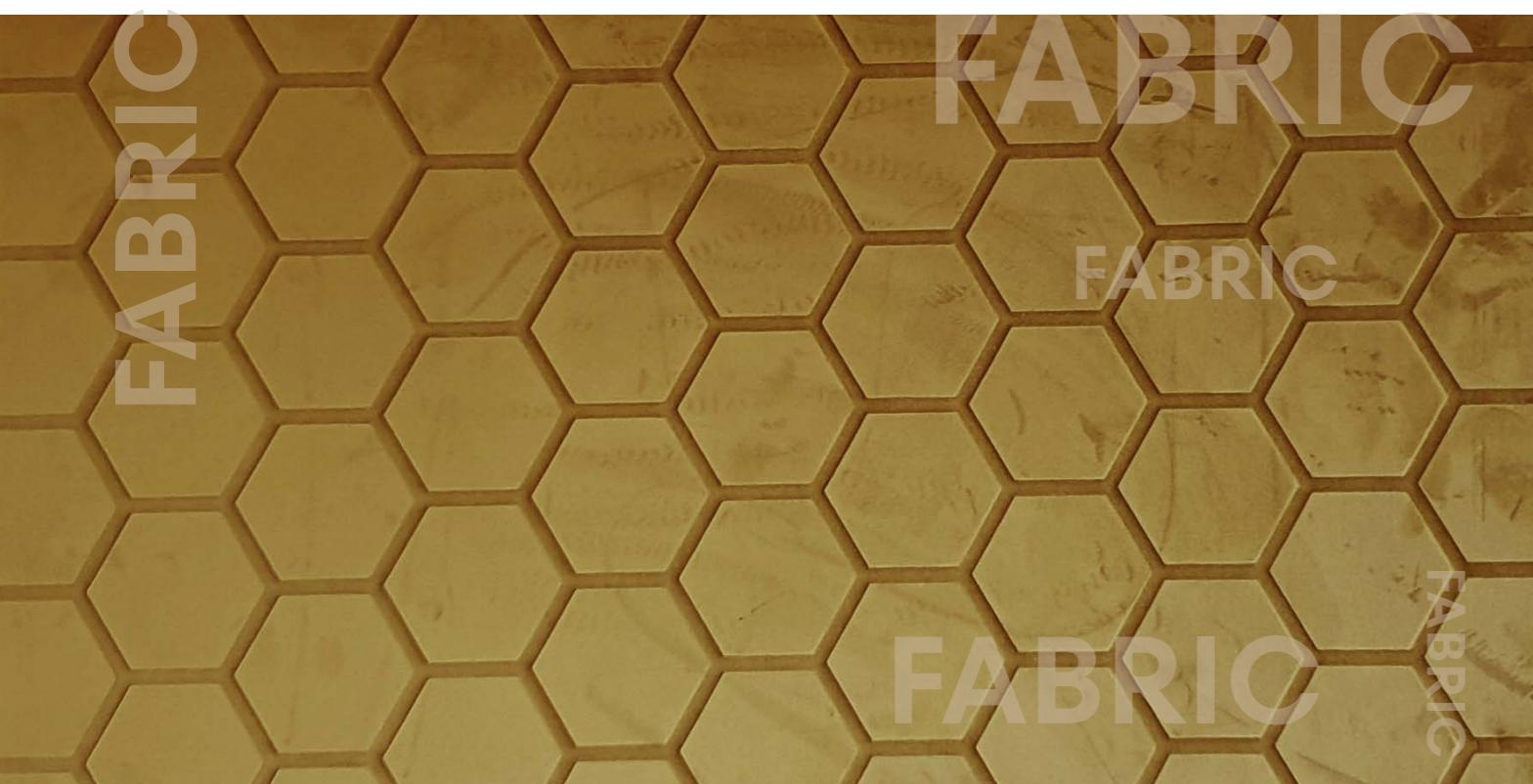
PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request*
Screen printing	—

* own printing test required, samples are gladly provided.



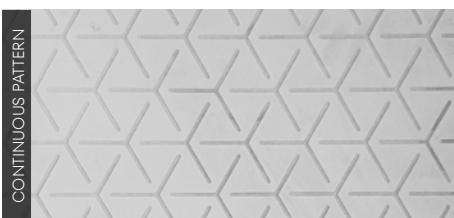
FABRIC COLLECTION



The FABRIC Collection - smart and contemporary - offers a diverse range of different textiles. The interplay of the haptic properties, structures and colours creates a unique multi-sensory experience.



FL CUBE VELVET Bordeaux
2600 x 1000 | **NA** 22709 | **SA** 22719

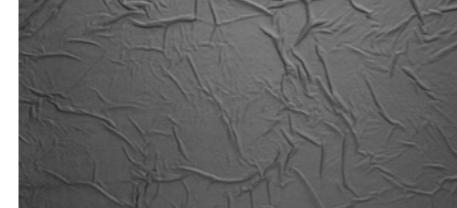


FL CUBE VELVET Pearl
2600 x 1000 | **NA** 22710 | **SA** 22720

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



□
FL CUBE VELVET Pearl



FL CREPA VELVET Volcano
2600 x 1000 | **NA** 22706 | **SA** 22717



FL CREPA VELVET Avocado
2600 x 1000 | **NA** 22705 | **SA** 22715

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



□
FL CREPA VELVET Volcano

FABRIC COLLECTION

FL CUBE VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,7	1,9
Max. relief height mm	2,2	2,4
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,0

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



FABRIC COLLECTION

FL CREPA VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,7	1,9
Max. relief height mm	2,2	2,4
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,0

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	✓	

PROCESSING

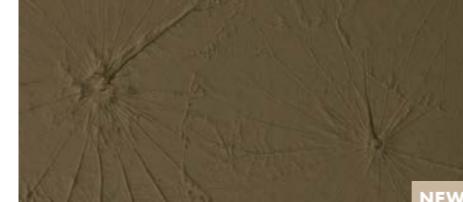
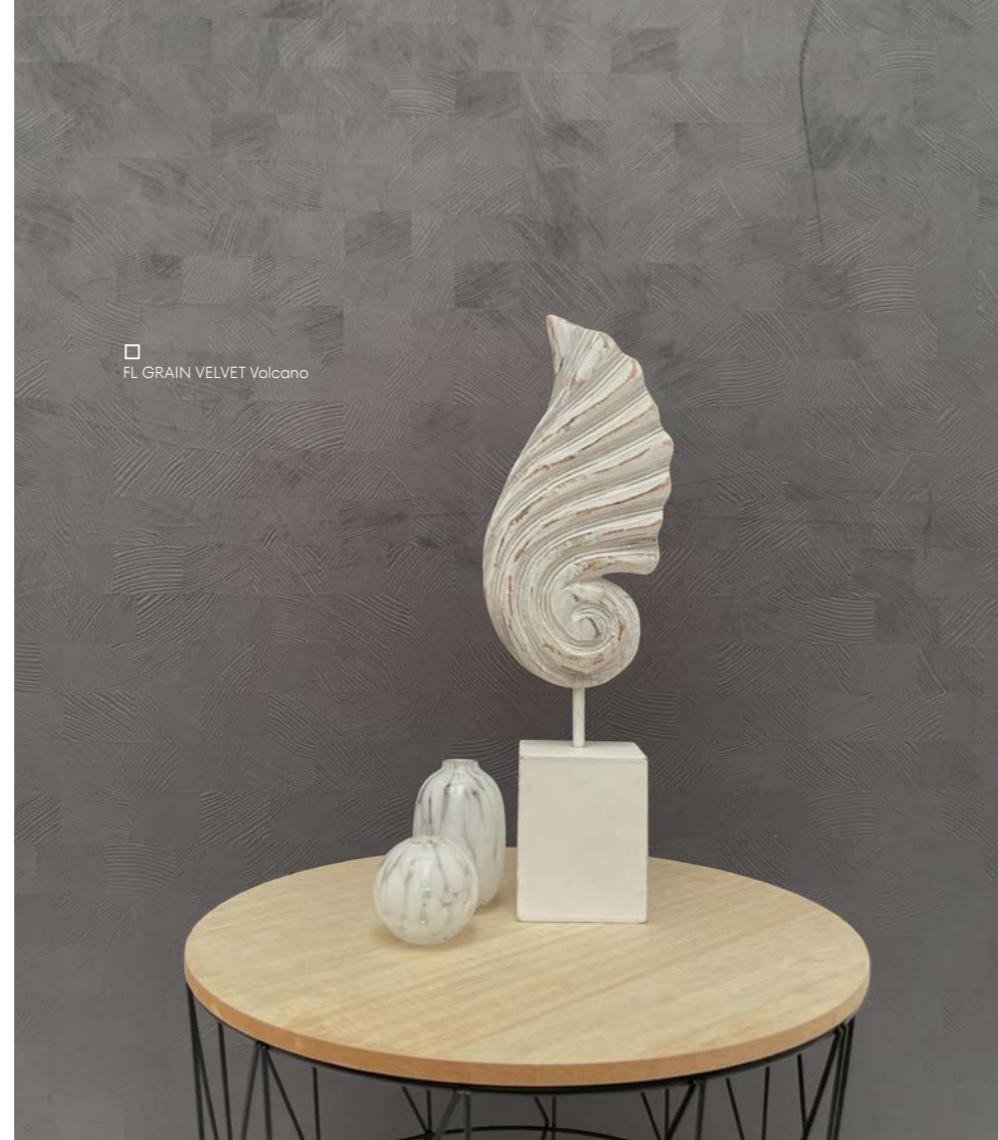
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	



FL GRAIN VELVET **Volcano**
2600 x 1000 | **NA** 29254 | **SA** 29287

FL GRAIN VELVET **Mocha**
2600 x 1000 | **NA** 29256 | **SA** 29289

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



FL LOTUS VELVET **Mocha**
2600 x 1000 | **NA** 31027 | **SA** 26534

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



2600 x 1000

FABRIC COLLECTION

FL GRAIN VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	0,9	1,1
Max. relief height mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~1,9	~2,3

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	✓	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

2600 x 1000



FABRIC COLLECTION

FL LOTUS VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,7	1,83
Max. relief height mm	2,2	2,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~3,6	~4,2

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	



FL COMB VELVET Pearl
2600 x 1000 | **NA** 22696 | **SA** 22712



FL COMB VELVET Curry
2600 x 1000 | **NA** 22695 | **SA** 22711

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



FL SQUARE 2 VELVET Mocha
2600 x 1000 | **NA** 22703 | **SA** 22713



Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.

FABRIC COLLECTION

FL COMB VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,7	1,9
Max. relief height mm	2,2	2,4
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,0

PROCESSING

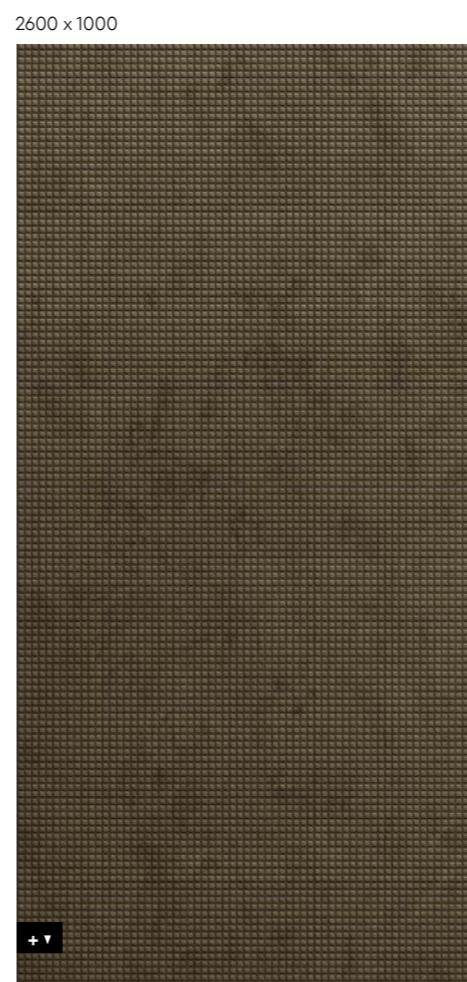
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	✓ _t	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



FABRIC COLLECTION

FL SQUARE 2 VELVET

PRODUCT CHARACTERISTICS

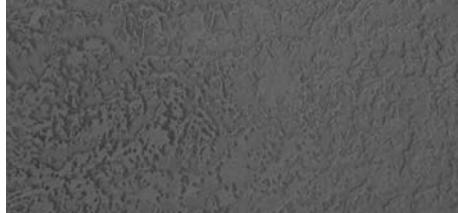
	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,7	1,9
Max. relief height mm	2,2	2,4
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,0

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	✓	

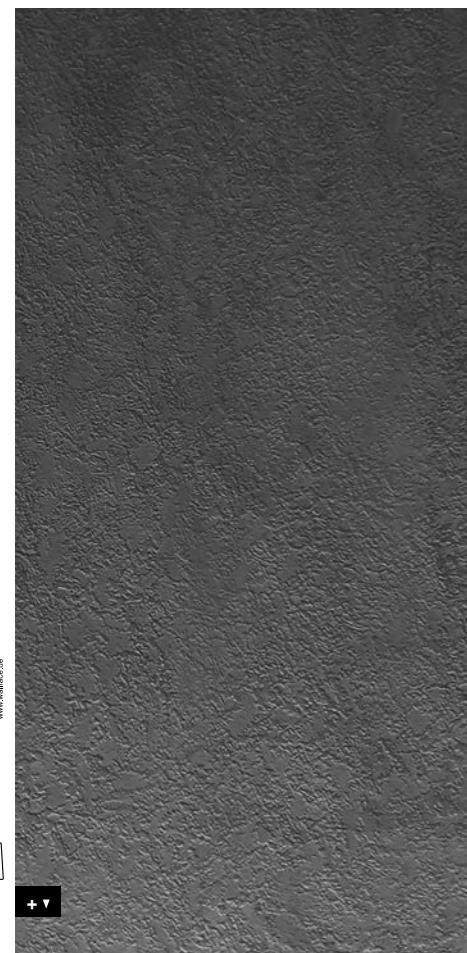
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



FL LAVA VELVET Volcano
2600 x 1000 | **NA** 22707 | **SA** 22718

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.

2600 x 1000



FABRIC COLLECTION FL LAVA VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,7	2,0
Max. relief height mm	2,2	2,5
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,2

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

LEATHER COLLECTION



Animal welfare is very important to us - which is why all LEATHER Collection products are vegan. Starting with fine leather grains, through special decorative stitching techniques to exotic reptile decorations - you cannot tell the difference to real leather.



LL ROMBO 40 Nero matt
2600 x 1000 | **NA** 15014 | **SA** 15029



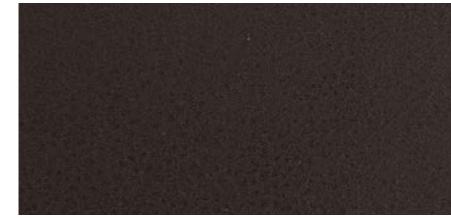
LL ROMBO 40 Creme matt
2600 x 1000 | **NA** 13848 | **SA** 13863



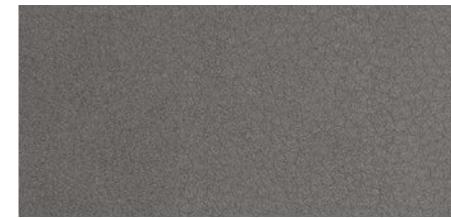
LL ROMBO 40 Bianco matt
2600 x 1000 | **NA** 15025 | **SA** 15041



LL Charcoal Dark
2600 x 1000 | **NA** 19299 | **SA** 19302



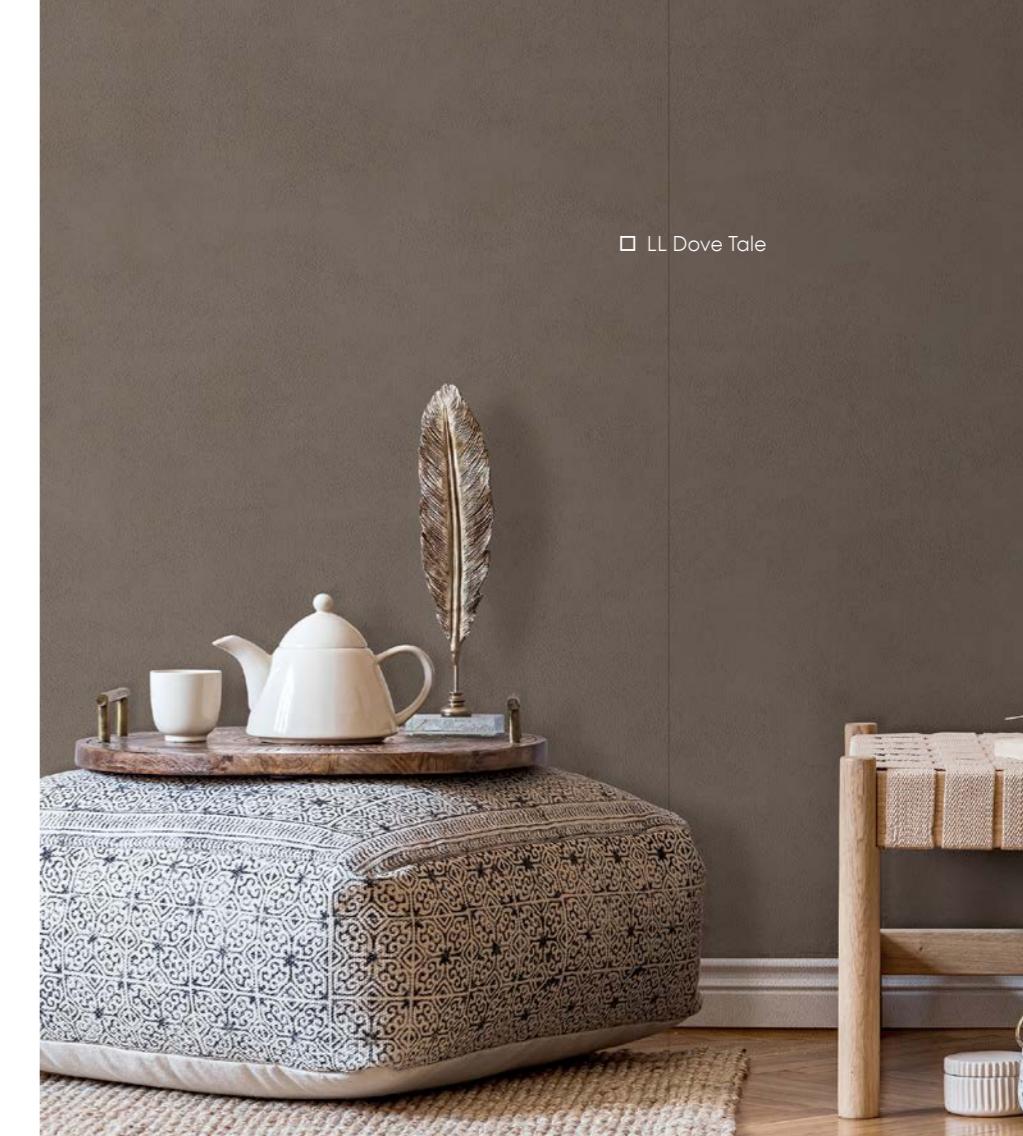
LL London Clay
2600 x 1000 | **NA** 19014 | **SA** 19025



LL Charcoal Light
2600 x 1000 | **NA** 19298 | **SA** 19301



LL Dove Tale
2600 x 1000 | **NA** 19013 | **SA** 19024



□ **LL Dove Tale**

LEATHER COLLECTION LL ROMBO 40

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS, PE-foam	
Material thickness mm	3,8	4,1
Max. relief height mm	5	5,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300	
Weight/panel kg	~ 4,1	~ 4,7

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	—	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	—	—
Digital printing	—	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	—	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

LEATHER COLLECTION LEATHER-LINE

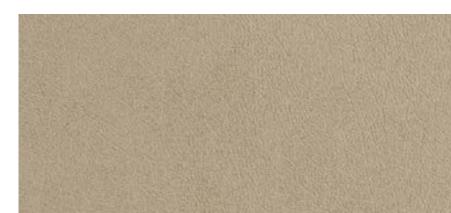
PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,9	2,1
Material thickness mm LL White	2,1	2,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓	*
Screen printing	✓	*

* own printing test required, samples are gladly provided.



LL Stony Ground
2600 x 1000 | **NA** 19012 | **SA** 19023



LL White
2600 x 1000 | **NA** 13451 | **SA** 13467

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



LL LEGUAN Nero
2600 x 1000 | **NA** 14778 | **SA** 14797



LL LEGUAN Copper
2600 x 1000 | **NA** 12884 | **SA** 12894



LL LEGUAN Gold
2600 x 1000 | **NA** 13480 | **SA** 13478



LL LEGUAN Silver
2600 x 1000 | **NA** 12883 | **SA** 12893



LL LEGUAN Bianco
2600 x 1000 | **NA** 15609 | **SA** 15610



LEATHER COLLECTION LL LEGUAN

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,5	1,7
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,2	~ 3,6

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

LEATHER COLLECTION LL LEGUAN

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,5	1,7
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,2	~ 3,6

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

NEW

LL BRIDGE METALLIC USED Steel2600 x 1000 | **NA** 29271 | **SA** 29303**LL BRIDGE METALLIC USED Sand**2600 x 1000 | **NA** 29270 | **SA** 29302

NEW

LL BRIDGE White2600 x 1000 | **NA** 29273 | **SA** 29305

□ LL BRIDGE White

LEATHER COLLECTION**LL BRIDGE METALLIC USED**

2600 x 1000

**PRODUCT CHARACTERISTICS**

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,1	1,3
Max. relief height mm	1,3	1,5
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,0	~ 2,4

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

LEATHER COLLECTION**LL BRIDGE**

2600 x 1000

**PRODUCT CHARACTERISTICS**

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,3	1,5
Max. relief height mm	1,5	1,7
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,3	~ 2,7

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

+ ▾

LL GRAIN METALLIC USED Sand
2600 x 1000 | **NA** 29253 | **SA** 29286

NEW



LL TARGET METALLIC USED Sand
2600 x 1000 | **NA** 29265 | **SA** 29298

NEW



□
LL TARGET METALLIC
USED Sand

2600 x 1000

LEATHER COLLECTION LL GRAIN METALLIC USED

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,1	1,3
Max. relief height mm	1,2	1,4
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable	✓ Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,0	~ 2,4

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

LEATHER COLLECTION

LL TARGET METALLIC USE

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,1	1,3
Max. relief height mm	1,2	1,4
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable	✓ Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,0	~ 2,4

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

NEW

LL WAVE 12 METALLIC USED Sand2600 x 1000 | **NA** 29199 | **SA** 29208

□ LL WAVE 12 METALLIC USED Sand

NEW

LL LANE METALLIC USED Titan2600 x 1000 | **NA** 29276 | **SA** 29308**LL LANE METALLIC USED Sand**2600 x 1000 | **NA** 29274 | **SA** 29306

□ LL LANE METALLIC USED Titan

2600 x 1000

LEATHER COLLECTION**LL WAVE 12 METALLIC USED****PRODUCT CHARACTERISTICS**

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,6	1,9
Max. relief height mm	2,5	2,8
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,4	~ 4,0

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000

LEATHER COLLECTION**LL LANE METALLIC USED****PRODUCT CHARACTERISTICS**

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,1	1,3
Max. relief height mm	1,3	1,5
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,0	~ 2,4

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

NATURE COLLECTION



With the sustainable and particularly light decorative panels of the NATURE Collection large wall surfaces can be designed quickly and easily. The FSC®-certified and self-adhesive products can be glued to all substrates without expansion joints.



WL Carbonized Wood Nature
2600 x 1000 | **SA** 25549



WL Nutwood Nature
2600 x 1000 | **SA** 25547



NATURE COLLECTION

WL Carbonized Wood Nature

2600 x 1000



PRODUCT CHARACTERISTICS

SA	
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Abrasion resistance	■■■□□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,4

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

SA	
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

PROCESSING

SA	
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	—
Screen printing	On request

2600 x 1000



NATURE COLLECTION

WL Nutwood Nature

2600 x 1000

PRODUCT CHARACTERISTICS

SA	
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Abrasion resistance	■■■□□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,5

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

SA	
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

PROCESSING

SA	
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	—
Screen printing	On request



WL Nutwood Country Nature

2600 x 1000 | **SA** 25546



WL Nutwood Country Nature



WL Sessile OAK Nature

2600 x 1000 | **SA** 25511



WL Sessile OAK Nature

NATURE COLLECTION

WL Nutwood Country Nature

2600 x 1000



PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Abrasion resistance	■■■□□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,4

* The product is delivered without a protective film.

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	—
Screen printing	On request

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

2600 x 1000



NATURE COLLECTION

WL Sessile OAK Nature

2600 x 1000

PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Abrasion resistance	■■■□□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,4

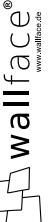
* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	—
Screen printing	On request





WL Sunwood Nature
2600 x 1000 | **SA** 25896



WL Willow OAK Nature
2600 x 1000 | **SA** 25895



□
WL Willow OAK Nature

NATURE COLLECTION

2600 x 1000

WL Sunwood Nature

PRODUCT CHARACTERISTICS

SA	
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Abrasion resistance	■■■■□□□
Rolled packable	✓ Carton 480 x 480 mm, lay rolled goods flat upon receipt
Smallest bending radius mm	300
Weight/panel kg	~2,4

* The product is delivered without a protective film.

PROCESSING

SA	
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

SA	
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

SA	
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

2600 x 1000



NATURE COLLECTION

WL Willow OAK Nature

PRODUCT CHARACTERISTICS

SA	
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Abrasion resistance	■■■■□□□
Rolled packable	✓ Carton 480 x 480 mm, lay rolled goods flat upon receipt
Smallest bending radius mm	300
Weight/panel kg	~2,4

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

SA	
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

PROCESSING

SA	
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	✓*

* own printing test required, samples are gladly provided.

PROCESSING

SA	
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

PROCESSING

SA	
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

PROCESSING

SA	
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



WL OAK TREE Light Nature
2600 x 1000 | **SA** 25544



WL OAK TREE Light Nature



DM CEMENT Dark Nature
2600 x 1000 | **SA** 25515



DM CEMENT Dark Nature

NATURE COLLECTION

WL OAK TREE Light Nature

2600 x 1000



PRODUCT CHARACTERISTICS

SA	
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Abrasion resistance	■■■■□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~2,4

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

SA	
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

PROCESSING

SA	
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	On request

2600 x 1000



NATURE COLLECTION

DM CEMENT Dark Nature

2600 x 1000

PRODUCT CHARACTERISTICS

SA	
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Abrasion resistance	■■■□□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~2,4

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

SA	
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

PROCESSING

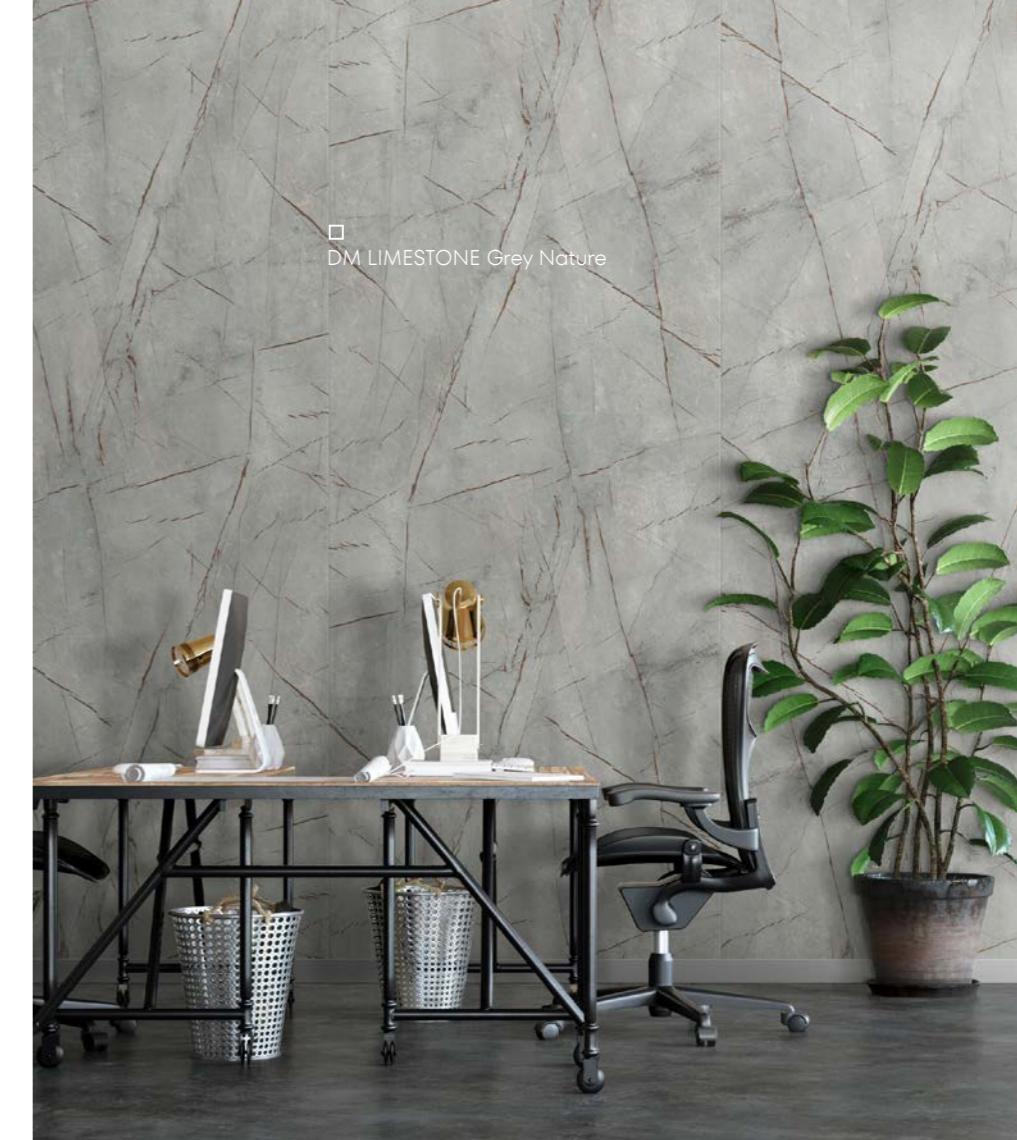
SA	
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	On request



DM Corten Nature
2600 x 1000 | SA 25548



DM LIMESTONE Grey Nature
2600 x 1000 | SA 25894



DM LIMESTONE Grey Nature

NATURE COLLECTION

2600 x 1000

DM Corten Nature

PRODUCT CHARACTERISTICS

SA	
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Abrasion resistance	■■■□□□□
Rolled packable	✓ Carton 480 x 480 mm, lay rolled goods flat upon receipt
Smallest bending radius mm	300
Weight/panel kg	~2,4

* The product is delivered without a protective film.

PROCESSING

SA	
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	On request

EXTRA EQUIPMENT | ACCESSORIES

SA	
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

2600 x 1000



NATURE COLLECTION

DM LIMESTONE Grey Nature

PRODUCT CHARACTERISTICS

SA	
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Abrasion resistance	■■■□□□□
Rolled packable	✓ Carton 480 x 480 mm, lay rolled goods flat upon receipt
Smallest bending radius mm	300
Weight/panel kg	~2,4

* The product is delivered without a protective film.

PROCESSING

SA	
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	✓*
Screen printing	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

SA	
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

SA	
Magnetic	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



DM CEMENT Light Nature
2600 x 1000 | SA 25516



□
DM CEMENT Light Nature



DM MARBLE White Nature
2600 x 1000 | SA 25545

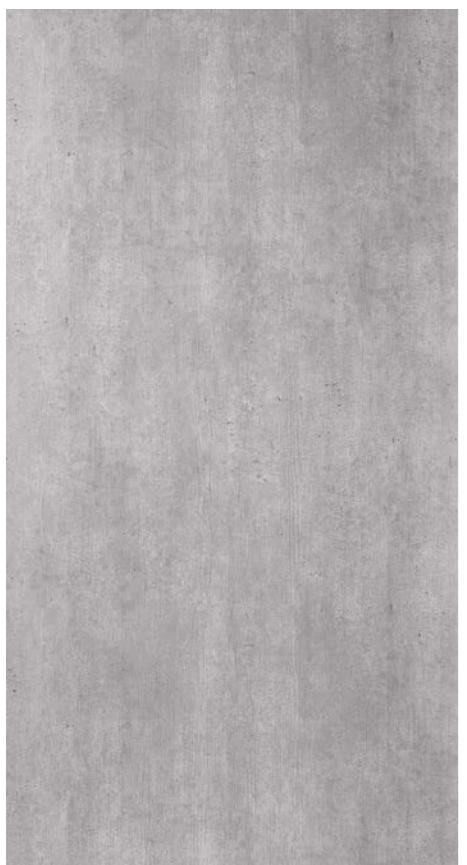


□
DM MARBLE White Nature

NATURE COLLECTION

DM CEMENT Light Nature

2600 x 1000



PRODUCT CHARACTERISTICS

SA	
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Abrasion resistance	■■■■□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~2,4

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

SA	
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

PROCESSING

SA	
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	On request



2600 x 1000

NATURE COLLECTION

DM MARBLE White Nature

2600 x 1000

PRODUCT CHARACTERISTICS

SA	
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Abrasion resistance	■■■■□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~2,4

* The product is delivered without a protective film.

PROCESSING

SA	
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	✓*

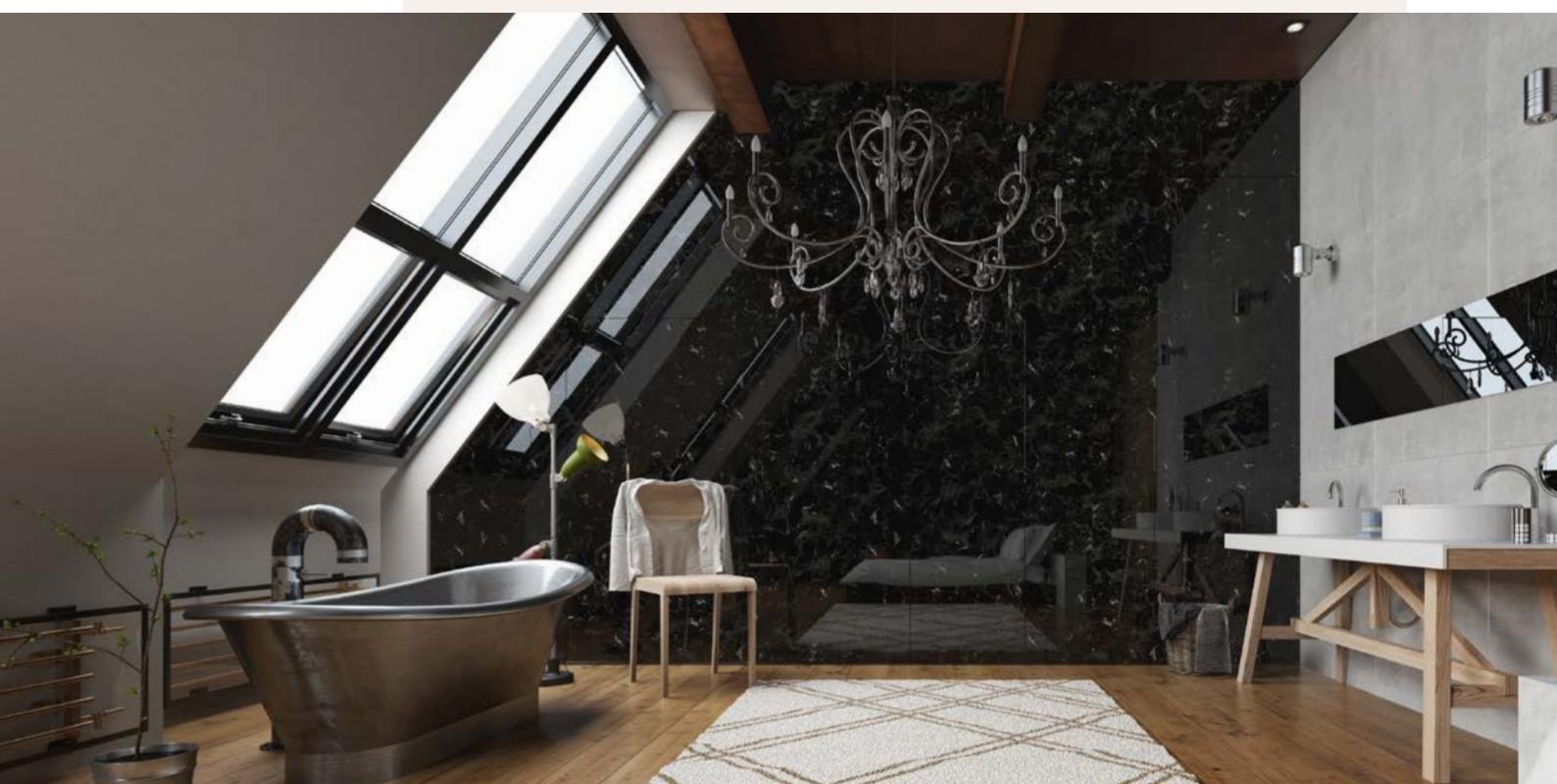
* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

SA	
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

SA	
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

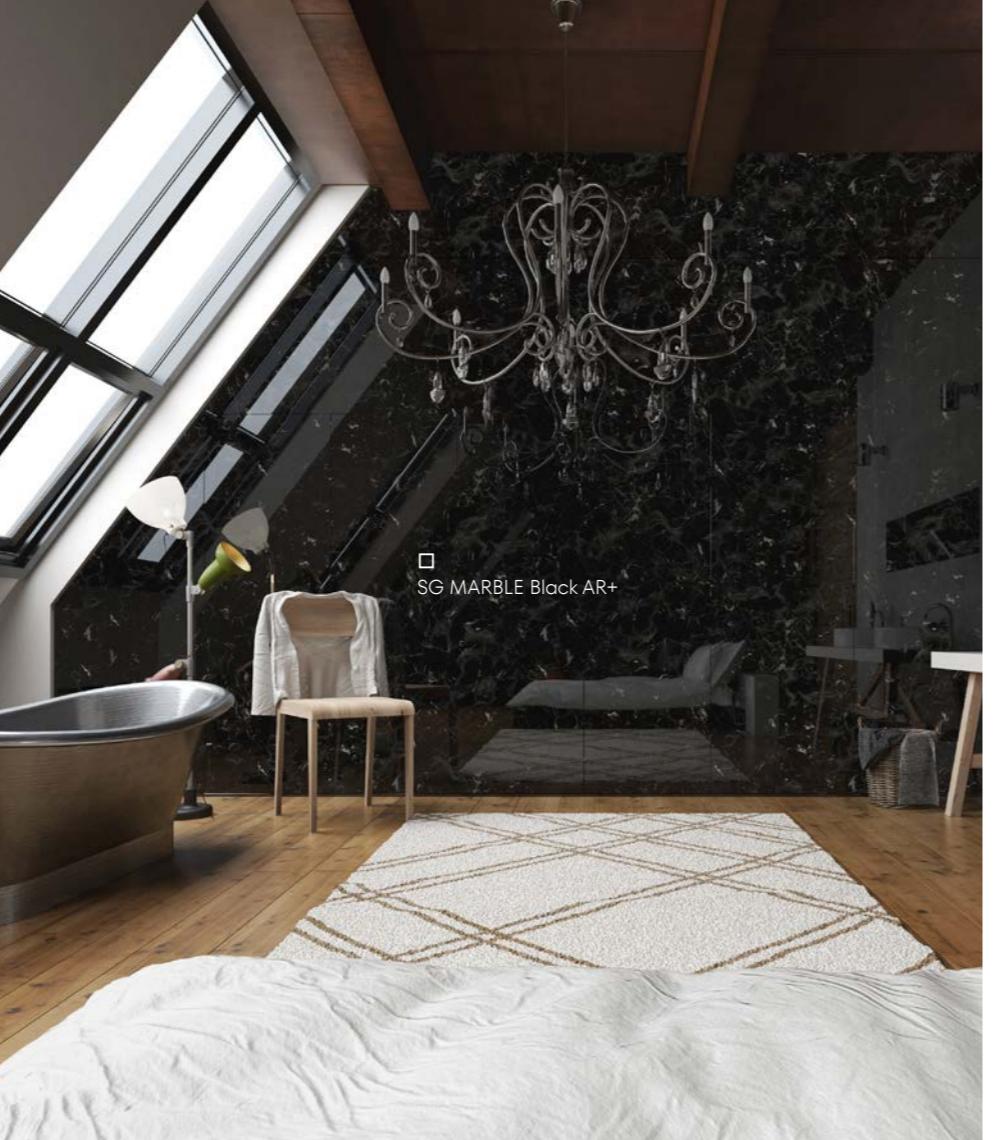
S-GLASS COLLECTION



Scratch-resistant high-gloss surfaces combined with extraordinary designs create the basis for long-lasting design objects. The real glass effect creates a revolutionary depth effect and thanks to its material properties, S-GLASS scores with low weight and a highly reduced risk of breakage.



SG MARBLE Black AR+
2600 x 1000 | **NA** 19330 | **SA** 19341



SG MARBLE Grey AR+
2600 x 1000 | **NA** 19333 | **SA** 19344



2600 x 1000



S-GLASS COLLECTION

scratch-resistant

SG MARBLE Black AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~7	~7,4

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



S-GLASS COLLECTION

scratch-resistant

SG MARBLE Grey AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~7	~7,4

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



SG MARBLE Emperador AR+
2600 x 1000 | **NA** 19332 | **SA** 19343



Photo: © Lassi Sajjets Designstudio Visionary Design Partners Helsinki, Oy Suite Finland

S-GLASS COLLECTION scratch-resistant

SG MARBLE Emperador AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~7	~7,4

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

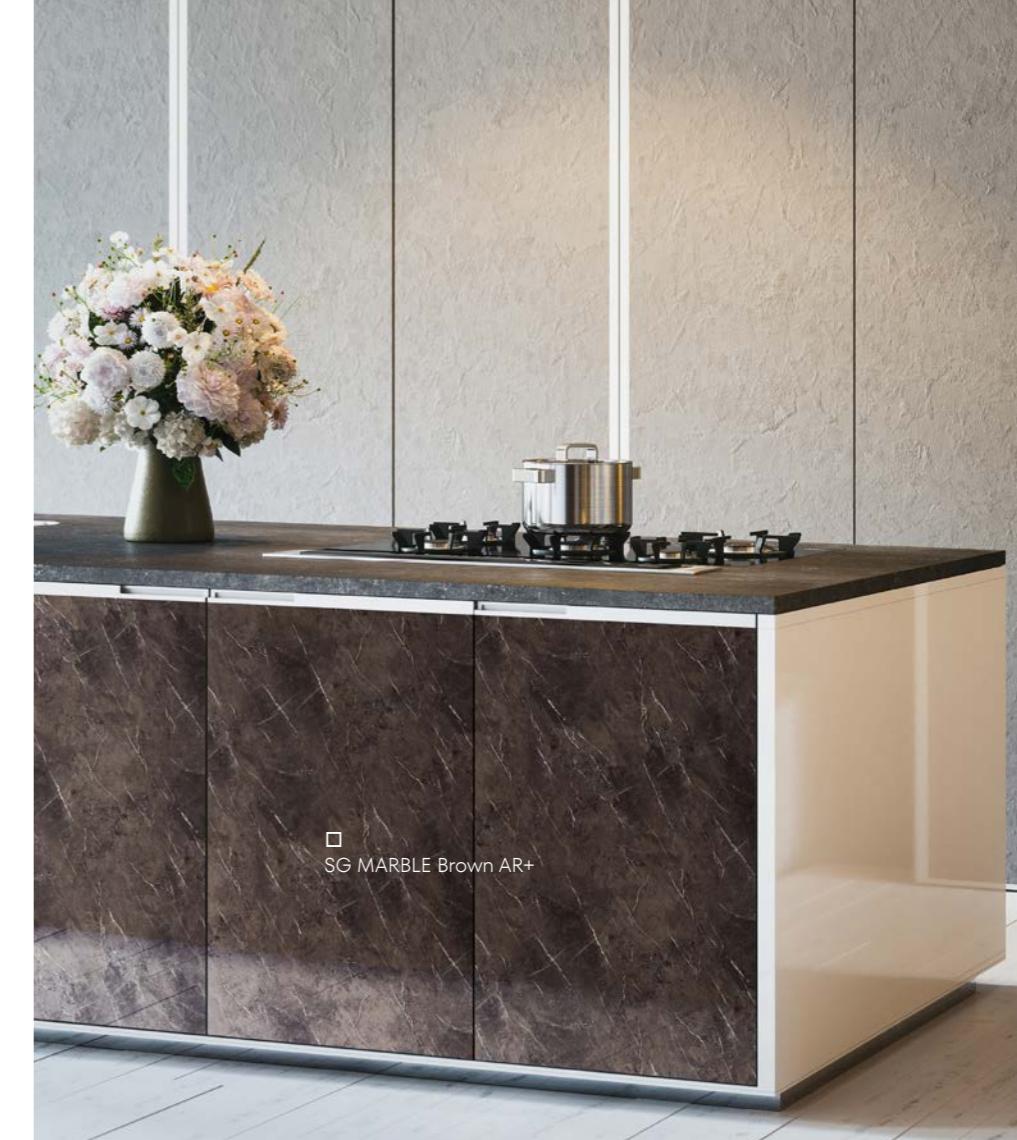
EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



SG MARBLE Brown AR+
2600 x 1000 | **NA** 19331 | **SA** 19342



S-GLASS COLLECTION scratch-resistant

SG MARBLE Brown AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~7	~7,4

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

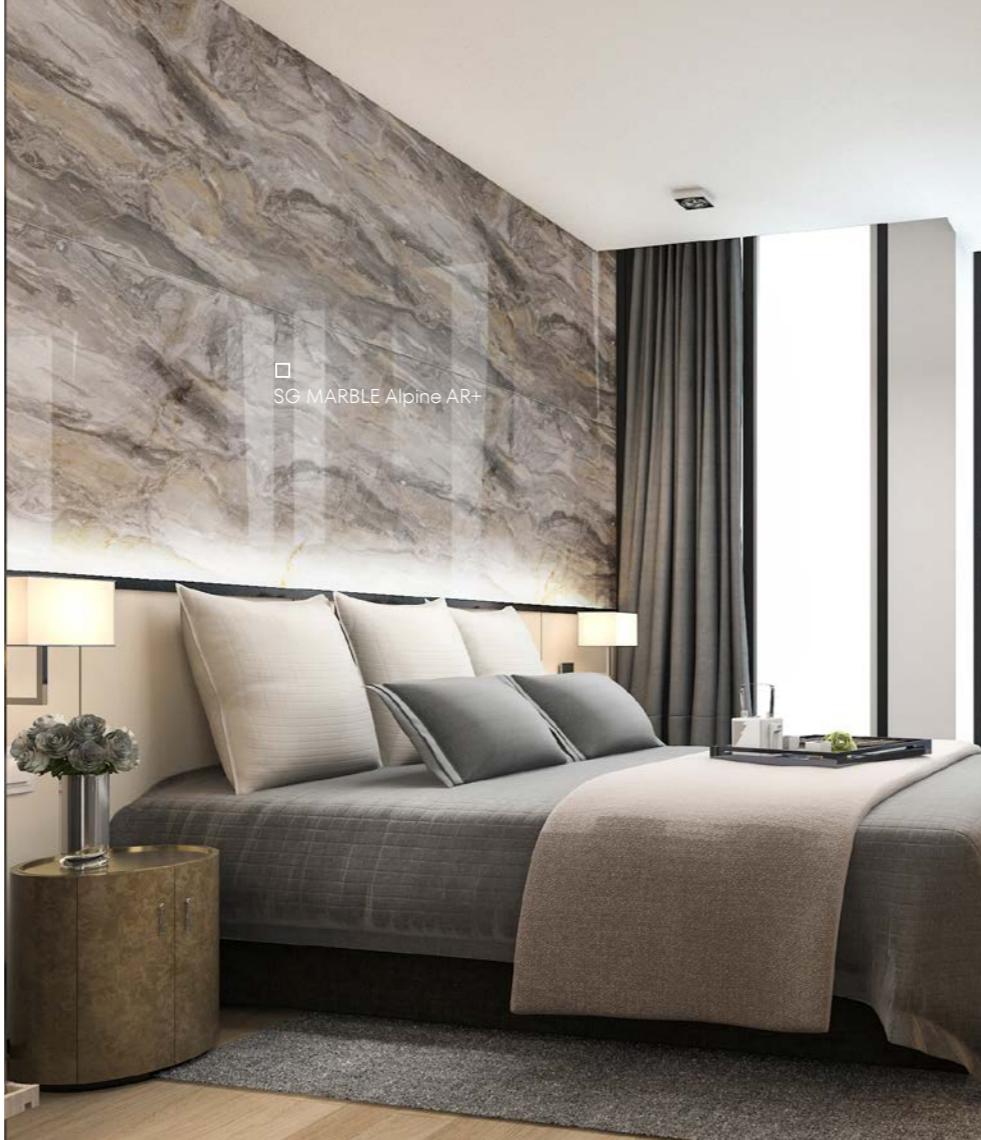
EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



SG MARBLE Alpine AR+
2600 x 1000 | **NA** 19329 | **SA** 19340



SG MARBLE White AR+
2600 x 1000 | **NA** 19334 | **SA** 19345



2600 x 1000

S-GLASS COLLECTION

scratch-resistant

SG MARBLE Alpine AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~7	~7,4

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



S-GLASS COLLECTION

scratch-resistant

SG MARBLE White AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~7	~7,4

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



SG LEGUAN Nero AR+
2600 x 1000 | **NA** 18089 | **SA** 18095



SG LEGUAN Copper AR+
2600 x 1000 | **NA** 16976 | **SA** 16981



SG LEGUAN Gold AR+
2600 x 1000 | **NA** 16977 | **SA** 16982



SG LEGUAN Silver AR+
2600 x 1000 | **NA** 16975 | **SA** 16979



SG VINTAGE Copper AR+
2600 x 1000 | **NA** 17198 | **SA** 17200



SG VINTAGE Silver AR+
2600 x 1000 | **NA** 17197 | **SA** 17199



S-GLASS COLLECTION

SG LEGUAN AR+

scratch-resistant

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,6	2,8
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~7,2	~7,6

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



S-GLASS COLLECTION

SG VINTAGE AR+

scratch-resistant

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,8	3,0
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~7,8	~8,2

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



SG LUXURY Bronze AR+
2600 x 1000 | **NA** 17820 | **SA** 17841



SG LUXURY Gold AR+
2600 x 1000 | **NA** 17819 | **SA** 17840



SG OLD Platin AR+
2600 x 1000 | **NA** 18067 | **SA** 18001



□
SG OLD Platin AR+



2600 x 1000
S-GLASS COLLECTION scratch-resistant

SG LUXURY AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,8	3,0
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~7,8	~8,2

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



2600 x 1000
S-GLASS COLLECTION scratch-resistant

SG OLD Platin AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,8	3,0
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~7,8	~8,2

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



SG METALLIC USED Steel AR+
2600 x 1000 | **NA** 28422 | **SA** 28424



SG METALLIC USED Sand AR+
2600 x 1000 | **NA** 28423 | **SA** 28425



SG CLASSY Gold AR+
2600 x 1000 | **NA** 28417 | **SA** 28419



2600 x 1000

S-GLASS COLLECTION scratch-resistant

SG METALLIC USED AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,8	3,0
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~7,8	~8,2

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



2600 x 1000

S-GLASS COLLECTION scratch-resistant

SG CLASSY Gold AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,8	3,0
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~7,8	~8,2

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

* own printing test required, samples are gladly provided.

SG Hollywood
2600 x 1000 | NA 23116

On the protective film of the reverse side is a label "Reverse side / Processing side". SG Hollywood always has to be processed from the reverse side.



S-GLASS COLLECTION **SG** Hollywood

PRODUCT CHARACTERISTICS

NA	
Surface material = Base material	PMMA
Back side material	PET
Material thickness mm	3,1
Temperature resistance	until 50 °C
Wet room suitability	■■■■□
Abrasion resistance	■■■□□□□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~9,3

PROCESSING

NA	
Cutting, punching	—
Drilling	✓
Sawing (supported by a panel)	✓
Milling (supported by a panel)	✓
Laser cutting	✓
Hot bending	✓
Thermoforming	On request
Digital printing	✓*
Screen printing	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

NA	
Special sizes (for absorbent substrate)	On request
Further thicknesses	—

NA	
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



NATURAL COLLECTION



Natural surfaces made of real, untreated alpine flowers and grasses combine the beauty and effect of natural materials with functional room design in a sustainable way. They retain their natural properties of scent, look and feel – Thus pleasantly catering to the senses and enriching any interior as well as providing benefits to your health.

**ALPINE PURE AL-11001**

1360 x 3050

**ALPINE LAVENDER BLUE AL-11002**

1360 x 3050

**ALPINE ROSE AL-11003**

1360 x 3050

**ALPINE WHITE DAISY AL-11004**

1360 x 3050

**ALPINE POTPOURRI AL-11005**

1360 x 3050



NATURAL COLLECTION

ALPINE AL

PRODUCT CHARACTERISTICS

	SA
Surface material*	100% eco-friendly, glued and pressed mix of alpine herbs and flowers
Base material	flax fleece
Material thickness mm	1,4
Temperature resistance	until 60 °C
Wet room suitability	■ ■ □ □ □ □
Rolled packable	✓

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓

* The product is delivered without a protective film.

ACOUSTIC WALL PANELS



Discover the ACOUSTIC WALL PANELS collection by WALLFACE®—featuring stylish mirror, brushed, and exclusive design surfaces combined with effective acoustic performance. With 25% sound absorption*, our panels not only impress visually but also significantly improve room acoustics.



AP Chalk Light
2800 x 600 | **SA** 30681



AP Fuzzy Grey
2800 x 600 | **SA** 31128



ACOUSTIC WALL PANELS

AP Chalk Light

PRODUCT CHARACTERISTICS

	SA
Surface material	PVC
Base material	PES fibres
Material thickness mm	10,0
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Rolled packable	—
Weight/panel kg	~ 5,0

PROCESSING

	SA
Drilling	✓
Sawing	✓

ABSORPTION VALUE

	SA
Sound absorption coefficient	$aw = 0,25 (H)*$

* Direct installation

PRODUCT CHARACTERISTICS

	SA
Surface material	PP
Base material	PES fibres
Material thickness mm	10,0
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Rolled packable	—
Weight/panel kg	~ 5,0

PROCESSING

	SA
Drilling	✓
Sawing	✓

ABSORPTION VALUE

	SA
Sound absorption coefficient	$aw = 0,25 (H)*$

* Direct installation

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Maximum length mm	2800
Maximum width mm	1200

SA

	SA
Further thicknesses	—
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	✓

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Maximum length mm	2800
Maximum width mm	1200

SA

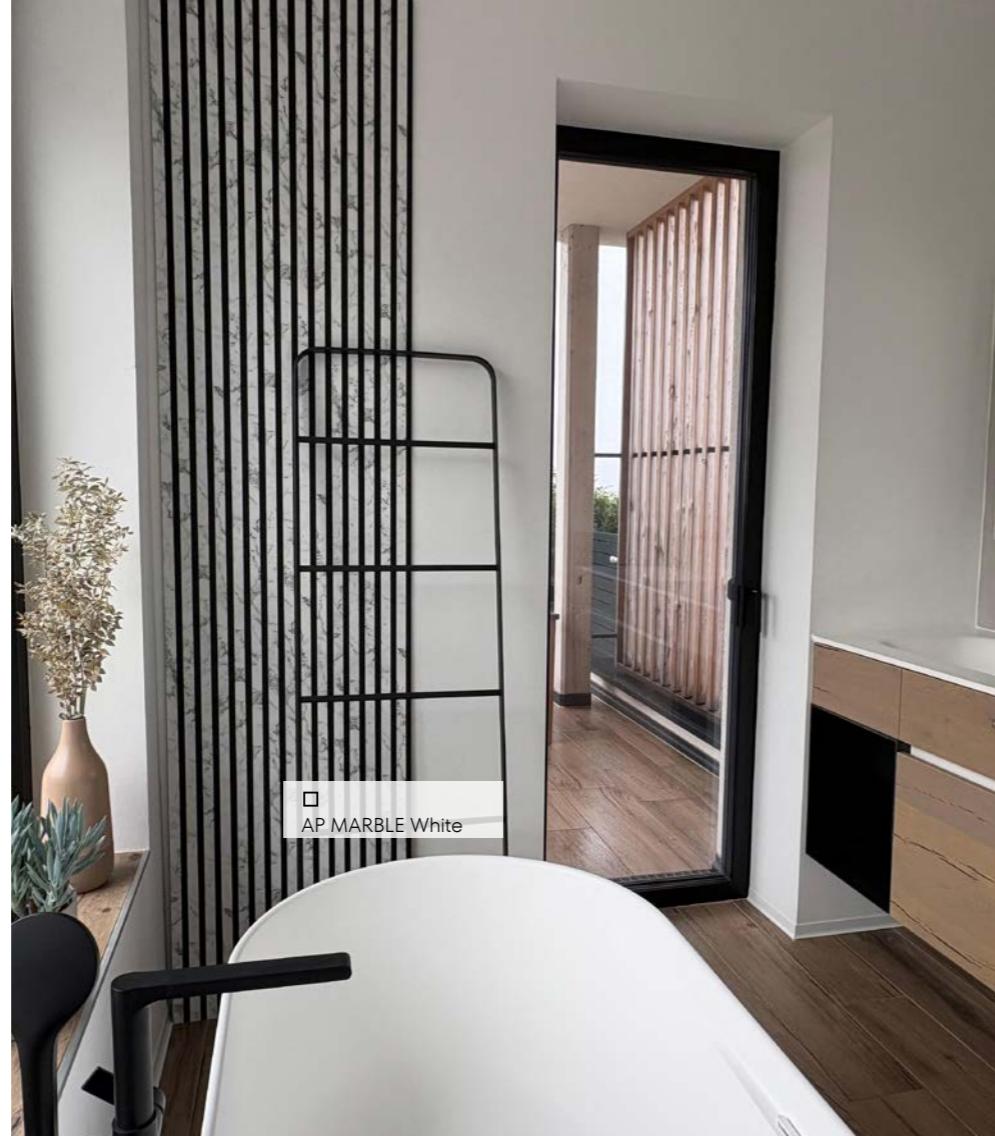
	SA
Further thicknesses	—
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	✓



AP LIMESTONE Grey
2800 x 600 | SA 30683



AP MARBLE White
2800 x 600 | SA 31127



ACOUSTIC WALL PANELS

AP DESIGN

PRODUCT CHARACTERISTICS

SA	
Surface material	impregnated paper
Base material	PES fibres
Material thickness mm	10,0
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Rolled packable	—
Weight/panel kg	~ 5,0

PROCESSING

SA	
Drilling	✓
Sawing	✓

ABSORPTION VALUE

SA	
Sound absorption coefficient	aw = 0,25 (H)*

* Direct installation



AP Copper brushed AR
2800 x 600 | SA 30708



AP Brass brushed matt AR
2800 x 600 | SA 31132



AP Green Steel brushed AR
2800 x 600 | SA 31133



AP Silver brushed
2800 x 600 | SA 30709



ACOUSTIC WALL PANELS

AP BRUSHED

PRODUCT CHARACTERISTICS

SA	
Surface material	PET
Base material	PES fibres
Material thickness mm	10,5
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Rolled packable	—
Weight/panel kg	~ 5,7

PROCESSING

SA	
Drilling	✓
Sawing	✓

ABSORPTION VALUE

SA	
Sound absorption coefficient	aw = 0,25 (H)*

* Direct installation

EXTRA EQUIPMENT | ACCESSORIES

SA	
PVA pre-treatment	—
Special sizes	On request
Maximum length mm	2800
Maximum width mm	1200

SA	
Further thicknesses	—
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	✓

EXTRA EQUIPMENT | ACCESSORIES

SA	
PVA pre-treatment	—
Special sizes	On request
Maximum length mm	2800
Maximum width mm	1200

SA	
Further thicknesses	—
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	✓



AP Anthracite AR
2800 x 600 | **SA** 31129



AP Rosegold AR
2800 x 600 | **SA** 31130



AP Fashion Gold AR
2800 x 600 | **SA** 31131



AP Fashion Grey AR
2800 x 600 | **SA** 30707



AP Rosegold AR

ACOUSTIC WALL PANELS

AP MIRROR

PRODUCT CHARACTERISTICS

SA	
Surface material	PET
Base material	PES fibres
Material thickness mm	10,5
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Rolled packable	—
Weight/panel kg	~ 5,7

PROCESSING

SA	
Drilling	✓
Sawing	✓

ABSORPTION VALUE

SA	
Sound absorption coefficient	$aw = 0,25 (H)*$

* Direct installation

EXTRA EQUIPMENT / ACCESSORIES

SA	
PVA pre-treatment	—
Special sizes	On request
Maximum length mm	2800
Maximum width mm	1200

SA

SA	
Further thicknesses	—
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	✓



LEGEND

PRODUCT CHARACTERISTICS
PROCESSING
EXTRA EQUIPMENT & ACCESSORIES

PRODUCT CHARACTERISTICS

To answer your questions as quickly as possible, our team has worked out a technical table with product characteristics, extra equipment and much more for each of our products:

NA NON-ADHESIVE

Non-adhesive design panels can be bonded to absorbent substrates in two different ways, depending on the area of application. Bonding with white glue (PVA) and bonding with Cartridge adhesive and putty adhesive.

SA SELF-ADHESIVE

SA - the back of the design sheet is equipped with an adhesive layer. For this we use high-quality acrylic adhesive substance.

Self-adhesive (SA) sheets are ideally suited to non-absorbent surfaces such as coated MDF/chipboard, glass, metal, plastic, etc.

Exception: NATURE Collection see page 103.

Whenever possible, self adhesive WALLFACE® products should be processed within 12 months.

Self-adhesive (SA) sheets are unsuitable for use on ceilings. Alternative processing options are available on request.

SURFACE MATERIAL

In a changeable world we focus on lastingness and high standards by our surfaces. We make a distinction between:

- **ABS = Acrylonitrile butadiene styrene**
- **Print**
- **Impregnated paper = paper with protective varnish**
- **PET = Polyethylene terephthalate (UV lacquer for the AR version)**
- **PET/fibre = Polyethylene terephthalate (synthetic fibre)**
- **PMMA = Polymethyl methacrylate**
- **PMMA AR+ = Polymethyl methacrylate with AR+ scratch resistant coating**
- **PP = polypropylene**
- **PU-leather = Polyurethane/synthetic leather surface**
- **PVC = Polyvinyl chloride**

All variations are optically outstanding and also fascinate by their unique haptics. They correspond to the highest demands and they are suited especially for the interior area.

BASE MATERIAL

For most of our products we use as base material a specially developed, highly impact resistant polystyrene type (HIPS). HIPS distinguish particularly by robustness, high impact and a very low weight.

Scratch-resistant PMMA is employed for the S-GLASS product group.

A backing made of natural fibres is used in the sustainable product line NATURE Collection.

- **ABS = Acrylonitrile butadiene styrene**
- **HIPS = high impact polystyrene**
- **HIPS, PE foam = high impact polystyrene and Polyethylene foam**
- **HPVC = Hard polyvinylchlorid**
- **Natural fibre**
- **PMMA = Polymethylmethacrylate**
- **PP-glass fibre = Polypropylene with fibreglass**
- **PES fibres = Polyester fibres**
- **PS = Polystyrene**

Reverse side of S-GLASS panels:

- **PU-leather = Polyurethane synthetic leather surface**
- **Paper = printed paper**

MATERIAL THICKNESS

The given material thicknesses refer to the stock program in non adhesive (NA) and self adhesive (SA) version.

MAXIMUM RELIEF HEIGHT

With the given data we define the highest position of the respective design in non-adhesive (NA) and adhesive (SA) version.

TEMPERATURE STABILITY

Already during development stage our WALLFACE® sheets are tested in special thermo-containers stuck on ground as well as unstuck with high temperatures and high air humidity.

Only the very best qualities correspond to our strict directives. The given data of the temperature stability refer to the lasting application of the product stuck on different grounds and to the long-term using temperature also without adhesion.

WET ROOM SUITABILITY

An exposure of WALLFACE® sheets to humid areas is given when a design sheet is subjected to short term humidity condition. This humidity condition can occur by reason of high air humidity or by direct sprinkling water.

- Wet room suitability
- Good wet room suitability
- Limited suitability (remove splash water)
- Low wet room suitability
- Unsuitable for wet rooms

ABRASION RESISTANCE

Our technology team already tests the products during development process to be able to offer the matching product for each of your demands.

Surfaces with very good and excellent abrasion resistance have the abbreviation "AR" in the product name and scratch-resistant products can be recognized directly by the abbreviation "AR+".

- Scratch resistant (AR+)
- Excellent abrasion resistance (AR)
- Very good abrasion resistance (AR)
- Good abrasion resistance
- Normal abrasion resistance
- Low abrasion resistance
- Use only in the decoration area

ROLLED PACKABLE

Basically our design sheets are packed flat on pallets. However, in order to dispatch small consignments as favourably as possible, we have developed a packaging carton in which many of our design sheets can be packed rolled as well.

Number of panels and whether the decor side is rolled inside or outside can be found in the technical table of the respective product.

SMALLEST BENDING RADIUS

The given data refer to the smallest bending radius for concave or convex fixing. For all design sheets – with the exception of M-Style – all sheet edges must be fixed mechanically. For M-Style there is no need for mechanical fixing!

WEIGHT PER PANEL

The panel weight is given in kg and can be found in the technical table of the respective product.

TOLERANCES

Machine-related dimensional and angle tolerances:
+/- 2.0 mm in relation to 1,000 mm

Temperature-related dimensional deviations:
+/- 0.7 mm in relation to 1,000 mm at a temperature change of 10 °C

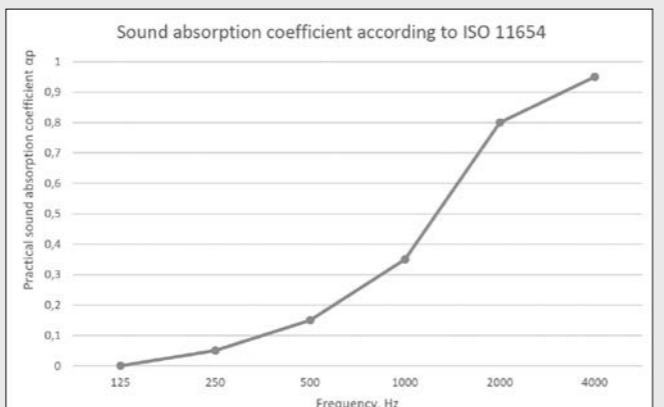
SURFACE PROTECTION

A protective film (Polyethylene/PE) protects our surfaces against damages. This protective film should be removed only after the application of our design sheets.

Design panels that are delivered without a protective film are listed in the technical table of the respective product.

SOUND ABSORPTION COEFFICIENT OF ACOUSTIC WALL PANELS

Determination of the sound absorption coefficient according to EN ISO 354:2003 and calculation of the weighted sound absorption coefficient α_w in accordance with EN ISO 11654:1997. Panels mounted directly onto the substrate – without spacing.



PROCESSING

All mechanical processing must always be carried out from the decorative surface. Please consider the respective technical table of the selected product to ensure that the processing step is permissible for this product.

CUTTING

A majority of our decorative panels are easy to cut with a wallpaper knife. Simply scarve the surface (decor side) and break over the edge. For self-adhesive products (SA), the adhesive or foil must be cut through after breaking over the edge on the reverse side. Please always use good-cutting knives.

For machine cutting, we recommend to use paper or veneer cutting machines.

PUNCHING

Band steel cutting is recommended for design sheets in thickness from 1 up to 1.5 mm.

DRILLING

All WALLFACE® sheets can be drilled from the decor side.

All drillings must be carried out on a stable underlay (even MDF Board).

Drill recommendation: Wood drills, Forstner drills and hard metal drills – each with a center punch with two pre-cutters.

Core drills for wood can also be employed, but in this case it is essential that in the area next to the drilling the patterned sheet is attached firmly to a stable underlay.

SAWING

WALLFACE® guideline values:

Material thicknesses of up to 1 mm:
HW 280x3.2 / 2.2x30 Z60 / 12.46-18.08 WZ

Thicker than 1 mm:

HW 250x3.2 / 2.2x30 Z40 / 19.63 WZ/FA
HW 250x3.2 / 2.2x30 Z40 / 19.63 FZ/TR
(speed 6000 rpm, progressive feed of up to 25 m/min).

For LEATHER Collection and FABRIC Collection:

HW 255x2.8 / 2.0x30 Z80 / 10.01 FZ WZ
(speed 6000 rpm, progressive feed of up to 10 m/min).

The best result is achieved with MDF underlay (4 mm) above and below, slow progressive feed and high speed.

*HW (hard metal material), WZ/FA (alternating teeth/bevelled edge), FZ (flat teeth), TR (trapezoidal teeth)

ACOUSTIC WALL PANELS:

The panels can be cut to size as required using a fine-toothed saw.

For S-GLASS:

Sheets can be cut with jig, hand-held circular, panel and circular table saws. During cutting on the reverse side, the underlay should also be sawn through. Then deburr all cut edges. Select the speed and feed that are adapted to the saw blade. Use sharp cutting tools!

The generation of heat should be constantly avoided, as this can result in material tension.

Cutting to length using a hand-held or plunge cut circular saw
Cut from the reverse side and use a stable underlay. Recommended saw blade: 160x2.2 hard metal blade with 48 alternating teeth.

Cutting to length using a jigsaw

Set the pendulum action to zero, or at a maximum to 1 and then saw from the reverse side. The patterned sheet must lie fully on the jigsaw cutting table in order to ensure that no vibrations are created - otherwise, there is a risk of crack formation in the PMMA

Recommended saw blade: employ saw blades with a tooth pitch of 1.2 to max. 2.5 mm. (coarse metal saw blade / fine wood saw blade / preferably PMMA saw blades).

MILLING

For material up to 2 mm thickness:

Cutter with 3 mm diameter, rotation speed from 12000 up to 24000 rpm, progressive feed up to 12 m/min.

Decor side on top:
millling cutter with a left-hand twist, cutting right.

Decor side below:
millling cutter with a right-hand twist, cutting right.

For material with a thickness of more than 2 mm, reduce the progressive feed and use a milling cutter with a larger diameter (6 mm).

LASER CUTTING

WALLFACE® sheets can be processed with standard lasers. The cutting speed depends on the wattage of the laser.

Note: Place the decorative panel on the laser machine so that its reverse side is on the machine's vaccuming side. As with all standard PMMA products, it is recommended to "temper" the material after laser cutting. The high temperature of the laser causes tension in the material, which could cause tension cracks. Tempering equalises these tensions.

HOT BENDING

Heat up the WALLFACE® sheets from the backside – for both, internal and exterior angles.

Approximate parameters for material in 1 mm thickness:

Wire temperature: approx. 200°C, heating time: approx. 6-20 seconds -depending on the surface material and bending tool

- hot bending is outwardly (decor outside = external angle) possible
- hot bending inwards (decor inside = interior angle) possible

Additional information

- LEATHER Collection: wrinkles along the internal angle may appear when hot bending is done inwardly
- SG Hollywood: Only an inner corner on the visible side is possible. Guideline values: Duration approx. 110 seconds at approx. 200 °C degrees (depending on the bending tool)
- SL OCEAN, SL DIAMOND, SL PILLAR, SL FACET: Only an outer corner is possible Approximate parameters for material in 2 mm thickness: Wire temperature: approx. 200°C, heating time: approx. 30-40 seconds

THERMOFORMING

With a variety of Deco-Line products light forming, by using flat and not sharp-edged tools, is possible (avoid sharp contours and use larger radii).

With every new moulding test are to be made, in order to obtain ideal results. The tool must be adapted to the material.

PVA-PRESSING

In order to obtain a compact design board with a decorative panel with material thicknesses of 1-4 mm, the design sheet can be pressed.

Due to the rigid adhesive connection between the decorative panel and the wooden beams, the finished board does not extend anymore and can therefore either be processed seamlessly on walls, or furniture fronts can be made. Detailed instructions for PVA-pressing can be found on page 158.

Conditionally pressable with PVA/PU adhesives - SL OCEAN, SL DIAMOND, SL FACET, SL PILLAR, SL TARGET:

Due to their textured surfaces, these design panels can not be bonded over their entire surface. Excessive pressing pressure may cause deformation or damage to the structured panel.

A customer-trial with reduced pressing pressure is required. Original samples for testing purposes are available on request.

Further processing of design panels that are only conditionally pressable with PVA/PU adhesives

As the panels are not fully bonded, slight structural changes may occur during further processing (e.g. sawing, milling, etc.).

Please use appropriate tools and work with particular care.

PRINTING

Owing to the many differing printing and colour systems, customers must carry out a printing test. The result will depend on the respective motif. We will be pleased to provide original samples for testing.

We classify with the statements "**yes**", "**no**" or "**on request**".

yes: Our print tests were positive, which means that not only the print looks good, but it also passes an abrasion and test test

no: Our print tests were negative, which means that either the print did not convince visually, or various tests were not passed.

on request: our print tests were positive with additional treatments, or not all tests were passed to full satisfaction. In this case, please contact us so that we can advise you.

The final adhesion performance will set in very slowly and can take up to one week on air-drying (20 °C.).

ACCESSORIES & SPECIAL EQUIPMENT

ADHESIVE RECOMMENDATION

Solvent-free assembly adhesive without plasticizers

Cartridge adhesive for strand bonding:

K1-Hybrid adhesive: Bostik H551 Supergrip Multi, Ramsauer 640

Solvent-free assembly adhesive without plasticizers

Putty adhesive:

Glutolin UK, Bostik Ardaflex® Multi (tooth spatula A2, B3)

Area of application: MS polymer hybrid adhesive is ideal for bonding the WALLFACE® product group S-GLASS on absorbent and non-absorbent substrates.

Detailed information on processing with Cartridge adhesive and putty adhesive on page 155.

Carry out adhesion tests and self-tests before bonding the panels!

PVA PRE-TREATMENT

In order to be suitable for PVA bonding, depending upon the material on the reverse side, WALLFACE® sheets either have to be pre-treated by means of an additional production process, or roughened by using a vibration sander (80-grain sandpaper).

Being able to carry out this pre-treatment for you in our factory, we absolutely need this information together with your order.

You can find detailed information on page 156.

SPECIAL FORMATS

In addition to the standard sizes given in the OVERVIEW we offer with pleasure individually adapted product dimensions.

FURTHER THICKNESSES

In addition to the standard formats specified in the OVERVIEW, we are happy to offer customized product sizes.

MAGNETIC

All WALLFACE® sheets are available with a magnetic back from 3 pieces onwards. Exception - all LL ROMBO, S-Glass Hollywood, SL OCEAN, SL DIAMOND, SL PILLAR, SL FACET.

WALLFACE® magnetic foils are suitable on different metallic grounds and on magnetic colours. The exchange of design sheets thereby becomes a child's play! The application fields for the WALLFACE® magnetic program are nearly unlimited – for shop-window decoration, shop fitting and fair design or in the furniture area, decoration field and for all kinds of displays.

Self-adhesive WALLFACE® metal film is employed when a suitable metallic ground is lacking. The metal film can be ordered as a sheet (2,600x1,000 mm) or roll (14 or 29 m)

CUTTINGS

You want to get customized sheets or cuttings? Please contact us that we can offer the best possible solution to you. With a cutting length of up to 3.2 meters, a sawing length of up to 3 meters, and a punching length of up to 2.3 meters, we are able to promptly meet your requirements

FIRE CLASSIFICATION

The products from the stock program are normally flammable and correspond to the fire safety regulations according to DIN 4102 B2 or UL Standard 94 measured value: 94 HB as well as EN 13501-1 classification (E).

Marked products **Flammability (FR)** are available in flame retardant version on request, on a different carrier material. Manufacturer's certificate of compliance of the following standards are available: EN 13501-1 and ASTM E 84. Info sheets on demand!

PROCESSING INSTRUCTION

BASIC RULES OF PROCESSING

SUBSTRATE PREPARATION FOR BONDING

BONDING OF SELF-ADHESIVE
DESIGN PANELS (SA)

PROCESSING OF NON-ADHESIVE
DESIGN PANELS (NA) WITH PUTTY ADHESIVE

BONDING WITH CARTRIDGE ADHESIVE

PRESS DECORATIVE PANELS WITH WHITE
GLUE (PVA GLUE)

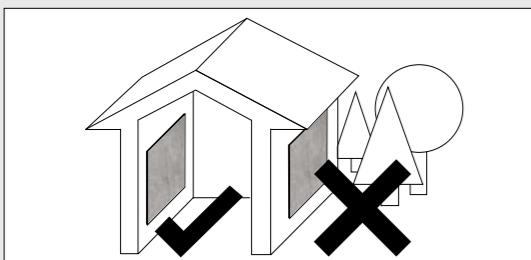
SELF-ADHESIVE DESIGN PANELS BONDED
ONTO COATED WOOD BASED SHEETS
INCLUDING EDGES AND MILLING

PROCESSING INFORMATION
NATURE COLLECTION

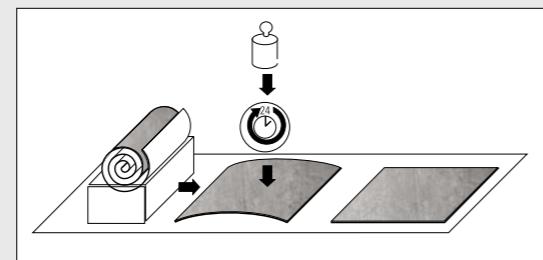
BASIC RULES OF PROCESSING

For worry-free processing and an optimal end result, you only have to take a few very important things into account! Below you will find the basic rules, as well as information on individual processing options and processing tips.

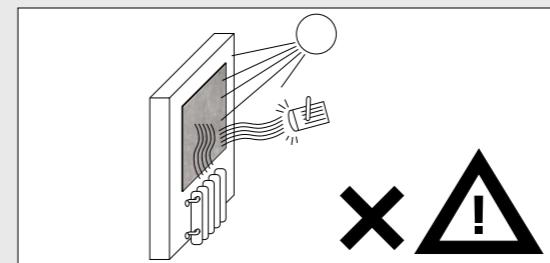
Please note that our product groups are sometimes structured differently and that some of them can also be processed differently. **Therefore, please always find out on the respective product page whether a specific processing is possible.**



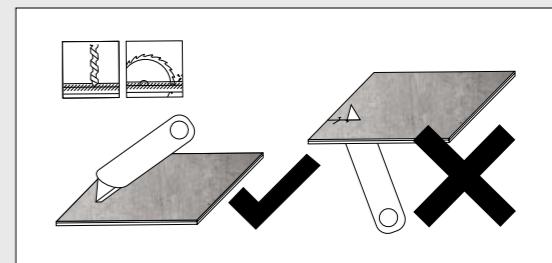
The decorative panels are only suitable for indoor use.



Design panels that are delivered rolled should be laid flat for at least 24 hours. Additional weighting improves flatness.



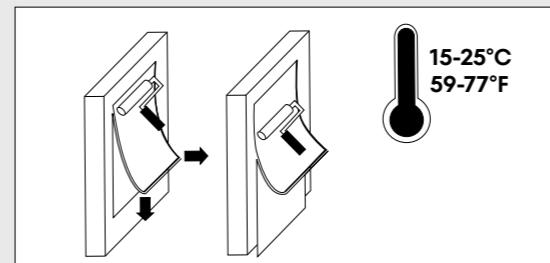
Not recommended for use near an open fire or sources of intense heat.



Mechanical processing such as cutting, sawing, punching or drilling of the design panels is always carried out on the top side of the decor and not on the back.

It is imperative that sheet flapping be avoided totally during all working phases.

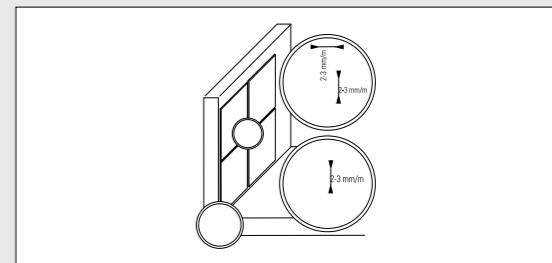
Always lay the sheets out flat and if necessary pin them down.



Ideal processing temperature 15°C to 25°C.

The decorative panels must be acclimated, i.e. brought to room temperature before processing.

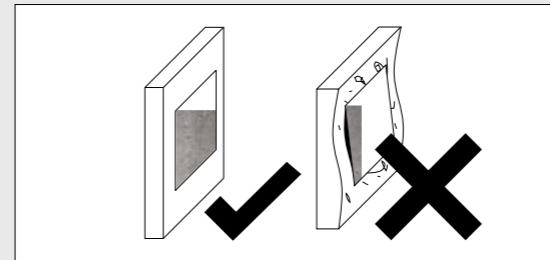
This serves to avoid the formation of condensate on the adhesive surface and to reduce the expansion of the panel due to reduced temperature differences.



The majority of our products are made of thermoplastics, which expand by around 0.7 mm – measured over a length of 1m – when the temperature rises by 10 °C. For this reason, an expansion joint of approx. 2 – 3 mm must be allowed for at the board edges.

If the ambient temperature is high or the temperature fluctuates sharply, the expansion joint should be enlarged or the panel format selected smaller.

Tips for avoiding expansion joints: Either press the decorative panels or use the product group NATURE Collection.



The substrate must be free of loose parts, dry, smooth, and free of dust, dirt, grease, wax and silicone. Depending on whether the substrate is absorbent or non-absorbent, various bonding options are used.

In the case of convex and concave substrates, mechanical fastening in the edge area is absolutely necessary.



The right processing depending on the substrate:

absorbent substrate:

- (e.g. raw MDF, plasterboard,...)
- Bonding with cartridge adhesive and putty adhesive see page 155
- Pressing decorative panels see page 156

non-absorbent substrate:

- (e.g. coated plate, glass, etc.)
- self-adhesive decorative panels see page 154

PROCESSING INFORMATION

SUBSTRATE PREPARATION FOR BONDING

The substrate must be free of loose parts, dry, smooth, and free of dust, dirt, grease, wax and silicone. Never mount WALLFACE® panels on uneven surfaces, as this results in a loss of visual quality.

In the case of convex and concave substrates, mechanical mounting in the edge area is absolutely necessary (except for M-STYLE)!

Detect underground:

Simply drop a waterdrop onto the surface - if it doesn't soak in and stays there, it's a non-absorbent surface.

Non-absorbent substrate:

To achieve maximum adhesion, always clean non-absorbent surfaces with alcohol (ethanol, isopropyl alcohol).

Self-adhesive panels (SA) are best suited for non-absorbent surfaces such as coated MDF/chipboard, glass, metal, plastic, etc.

Absorbent substrate:

For absorbent substrates such as raw chipboard, MDF, plasterboard or smoothed brickwork, a solvent-free adhesive must be used, which is suitable for both the substrate and the polystyrene material (carrier material). See adhesive recommendations on page 149.

BONDING OF SELF-ADHESIVE DESIGN PANELS (SA)

Our self-adhesive design panels, marked with the abbreviation „SA”, have a strong adhesive layer on the back of the decorative panel - made of high-quality acrylates or synthetic rubber - and can therefore be attached quickly and easily to non-absorbent surfaces.

The self-adhesive design panels are glued directly to the substrate, taking into account an expansion joint - without additional adhesive.

With self-adhesive products from the NATURE Collection, the expansion joint can be omitted.

With self-adhesive design sheets (SA) - pull off the adhesive cover step by step, do not touch the adhesive surface and press as firmly as possible onto the subsurface. Absolutely avoid the formation of bubbles (air pockets).

For large areas, it is best to use a medium-hard rubber hand roller with a width of approx. 170 mm. The final adhesion is reached after 24 hours at room temperature.

Self-adhesive design panels (SA) are not suitable for ceiling applications. Alternative processing options are available upon request.

PROCESSING OF NON-ADHESIVE DESIGN PANELS (NA) WITH PUTTY ADHESIVE

The putty adhesive (solvent-free assembly adhesive without plasticizers) Glutolin UK and Bostik Ardaflex® Multi are perfect if you want to glue a non-adhesive design panel (NA) directly to an absorbent substrate. This is simply applied to the substrate with a spatula and the design panels are glued, taking into account an expansion joint.

No expansion joint required for the product groups NATURE Collection, ANTIGRAV, and LUXEWALL PANEL COLLECTION.

Area of application: Putty adhesive Glutolin UK and Bostik Ardaflex® Multi (tooth spatula A2 or B3) are ideal for bonding WALLFACE® products to absorbent, even surfaces such as wood, MDF, plywood, chipboard, plasterboard or smoothed masonry.

The processing guidelines for the respective adhesive must be observed.

BONDING WITH CARTRIDGE ADHESIVE

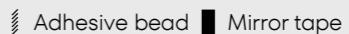
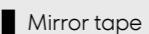
Suitable for the product group S-GLASS

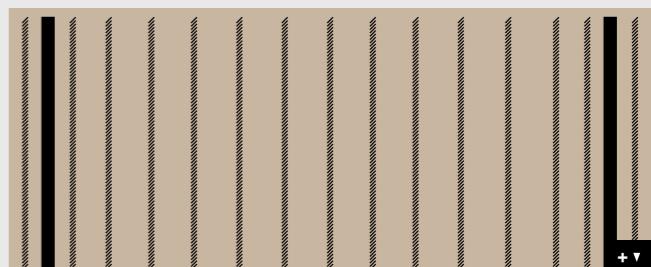
Strand bonding:

On the reverse side of the sheet: vertical positioning of a bead at a distance of 10 mm from the edge of the sheet or the profile leg, then position a mirrored adhesive tape at a distance of 10 mm.

It is recommended that the protective strip on the mirrored tape be removed prior to the further processing phases.

Apply vertical beads of adhesive to the reverse side of the sheet at intervals of approx. 10 mm to the mirrored adhesive tape. (Depending on the underlying surface, the beads should have a height of at least 4 mm.) Apply the other beads at a distance of 60 mm.

Diagram key:  Adhesive bead  Mirror tape



The illustration does not show the entire length of the panel

Bring the sheet into position without any drying time and then press it down onto the prepared surface by means of vertical strokes with a soft wallpaper roller.

The gluing can also be done without mirror adhesive tape!
Advantage: The sheet can be positioned much easier.

Disadvantage: The sheet has to be temporarily attached until the adhesive beads have cured in order to prevent the plate from slipping unintentionally.

POINTING WITH SILICONE

Suitable for the product group S-GLASS

Once the adhesive has hardened, the joints can be sealed with silicone.

Immediately remove the protective film from the sheet and any possible adhesive residues.

PRESS DECORATIVE PANELS WITH WHITE GLUE (PVA GLUE)

DESCRIPTION – STRUCTURE

S-GLASS decorative sheet

PVA white glue

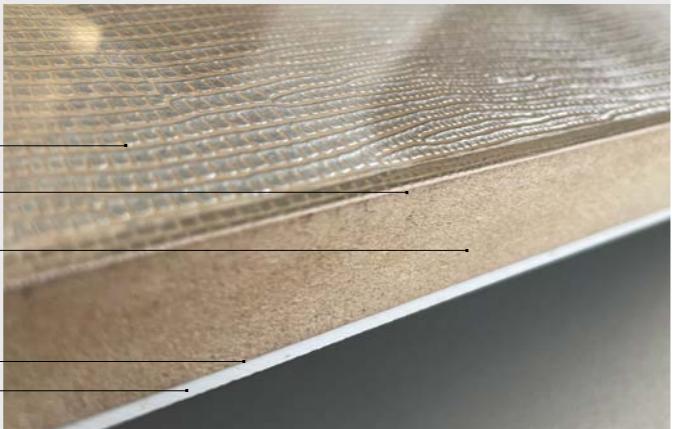
Wood based sheet

minimum thickness of 16 mm!

Use thicker wood based sheets for larger formats!

PVA white glue

Balancing sheet



Please refer to the technical spreadsheet of the product to see if pressing is possible.

PRE-TREATMENT OF THE NON-ADHESIVE DESIGN PLATE

If the design requires a pretreatment, please take a look at the technical spreadsheet of the product. However, the general rule is that products from the S-GLASS product group do not require any pretreatment.

Order pre-treatment from WALLFACE®

Since the production process is not done automatically, the PVA pretreatment must be advised with the order.

The pretreatment carried out by WALLFACE® is an industrial treatment with electrons to increase the surface tension.

Since the effect of the treatment decreases again over time, the design panel pretreated by WALLFACE® must be pressed within 2 months after the delivery date.

Carry out pre-treatment yourself

The back of the decorative panel can be roughened using an orbital sander or random orbital sander.

We recommend sandpaper with a 80 grains.

APPROPRIATE BALANCING SHEET

So that the finished pressed panel remains flat and distortion free, it is necessary to choose a suitable balancing sheet that matches the decorative panel according to its material characteristics and thickness.

On request, we can offer technically coordinated white grained balancing sheets.

The following items are suitable for the product groups listed:

25880 PMMA Balance Sheet White NA PVA

2800x1250x2

S-GLASS

25879 PMMA Balance Sheet White NA PVA

2600x1010x2

S-GLASS

25878 HIPS Balance Sheet White NA PVA

2800x1250x0,8

DECO Collection, STRUCTURE Collection, FABRIC Collection, LEATHER Collection

25877 HIPS Balance Sheet White NA PVA

2615x1015x0,8

DECO Collection, STRUCTURE Collection, FABRIC Collection, LEATHER Collection

25889 HIPS Balance Sheet Black NA PVA

2800x1250x0,8

DECO Collection, STRUCTURE Collection, FABRIC Collection, LEATHER Collection

31703 HIPS Balance Sheet Black NA PVA

2615x1015x0,8

DECO Collection, STRUCTURE Collection, FABRIC Collection, LEATHER Collection

If the Balance Sheet has not been pressed within 2 months, we recommend a check on the surface tension of the reverse side and if required, its subsequent surface treatment (sandpaper).

APPLY WHITE GLUE

- Lay the acclimatized WALLFACE® decorative panel, balancing sheet and wooden based panel next to each other on a straight, clean and sufficiently large working table.
- The wooden based panel is cut approx. 10 mm bigger than the design sheet/balancing sheet.
- First of all put the PVA glue on the back of the design and balancing sheet using a glue roller – as evenly and over the entire surface as much as possible!
- Then both WALLFACE® sheets are put in the middle of the wooden support panel as soon as possible. No direct application of glue on the wooden carrier board – this can have a negative effect on the flatness.
- If the design sheet does not have a wrinkle-free protection foil due to transport or storage conditions, it must be removed before the pressing process.
- Afterwards the composite goes into the plate press.

S-GLASS with synthetic fibre backing: The consumption of PVA white glue is slightly higher due to the absorbent synthetic fibre backing. The glue consumption is approx. 200 – 300 g/m². The synthetic fibre should have a wet adhesive sheen shortly before gluing.

PRESSING IN THE PLATE PRESS

Do not press with too much pressure, use your own experience and know-how!

If the guidelines for the pressing time of the used white glue differ, the basic rule is: add 1 minute of pressing time per mm of material thickness or additional enclosure such as foam rubber.

STRUCTURE, FABRIC, LEATHER

Guideline: The press force should be around 2 kg/cm^2 (0.2 N/mm^2), the temperature around 45°C and the pressing time approx. 15 minutes.

During the pressing process a medium-hard foam rubber mat with a thickness of approx. 5 mm must be put between the pressing sheet and the decorative side of the sheet.

It achieves an even pressure distribution and at the same time it avoids unwanted pressure marks caused by dirt particles between the press plate and the design panel.

DECO

Guideline: The press force should be around 2 kg/cm^2 (0.2 N/mm^2), the temperature around 45°C and the pressing time approx. 15 minutes.

Flat design panels are better being pressed without a foam rubber. The foam rubber could make the surface seem too uneven. In order to easier get a smooth surface, ask us for decorative sheets in 2mm thickness.

ATTENTION: When pressing mirror or high-gloss products, an absolutely undamaged, clean pressing plate is required.

S-GLASS

Guideline: The press force should be around 2 kg/cm^2 (0.2 N/mm^2), the temperature around 30°C and the pressing time approx. 30 minutes.

- As soon as the sheets are removed from the press, they must be stored flat in stack pressure.
- A really even base is important for the flatness of the bonded panel!
- Cover the stack with 19 mm chipboard so that the top board can also be laid out flat.
- Let the panels cool down in the stack after the pressing process – preferably overnight (for at least 12 hours).

A second option for small quantities is to press the panels in the machine overnight at around 20°C . This type of processing does not require stack pressure afterwards.

PROCESSING OF THE PRESSED DESIGN PANEL

Glued and pressed panels can be processed simply with most of the standard woodworking machines and woodworking tools.

During the process, the PE protective film must remain on the surface. The use of suitable and well-cutting tools prevents damage. Ideal machine parameters, tool design and cutting speeds have to be observed individually with a sample production before the manufacture.

The finished pressed design panels can be easily cut to size with a saw and then be provided with commercial edges made of plastic, aluminium or wood.

SELF-ADHESIVE DESIGN PANELS BONDED ONTO COATED WOOD BASED SHEETS including edges and milling

Suitable for the product group S-GLASS

MATERIAL REQUIREMENTS

WALLFACE® decorative sheet:
SA dimension: 2600 x 1000 mm, self-adhesive

Wood based sheet:
Wood based sheet coated on both sides, dimensions:
2600 x 1000 mm

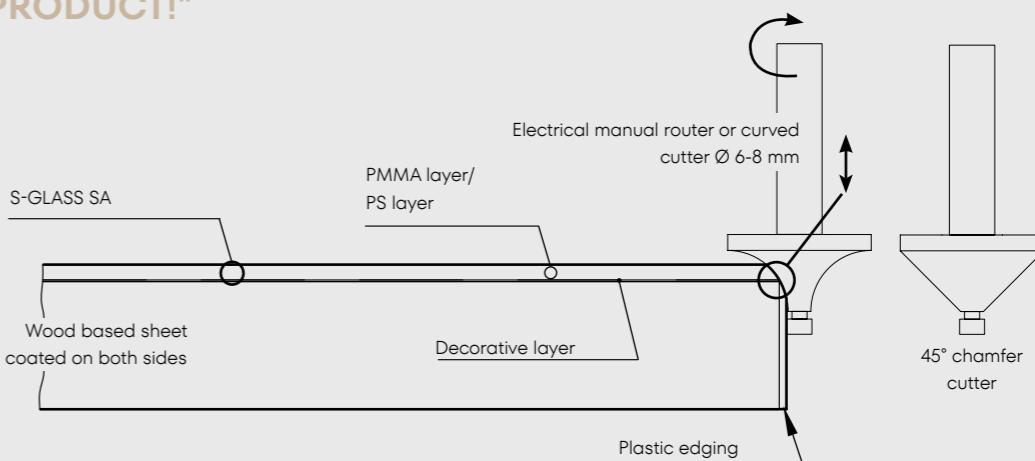
Counter-pressure:
Not required

Edge material:
All standard furniture edging

PROCESSING STEPS

- Clean the coated wood sheet.
- Remove the protective film on the adhesive side of the design sheet.
- Bond the design sheet onto the wood based sheet using a rubber roller.
- Immediately cut the bonded sheets into the desired final dimensions (saw).
- Place the edgings on the edge gluing machine.
- Using an electrical manual router, cut a rounded or chamfered edge exactly up to the point of transition from the transparent PMMA layer/PS layer to the structured layer. Please see sketch!** In combination, the edge material and the transparent PMMA layer/PS layer give the resultant radius or chamfer. The thicker the edge material, the wider the facet.

"FACET MILLING IS THE PREREQUISITE FOR AN EDGED END PRODUCT!"



PROCESSING NATURE COLLECTION

Underground:

Bonding of the self-adhesive NATURE Collection product panels without expansion joints on all substrates.

The substrate must be dry, smooth, free of loose parts, dust, dirt, grease, wax and silicone.

Mechanical processing:

must always be done from the decor surface. The products can be easily cut with a wallpaper knife on site.



Easy format customization



Processing without expansion joints



Thin and dimensionally stable

Bonding:

- Remove the adhesive cover step by step, avoiding contact with the adhesive surface and press as firmly as possible onto the subsurface. (Absolutely avoid the formation of bubbles / air pockets)
- For large areas, it is best to use a medium-hard rubber hand roller with a width of approx. 170 mm.
- The final adhesion is reached after 24 hours at room temperature.

PROCESSING ACOUSTIC WALL PANELS

Underground:

ACOUSTIC WALL PANELS can be bonded to all substrates without expansion joints.

The substrate must be free of loose particles, dry, smooth and free of dust, dirt, grease, wax and silicone.

Processing:

The acoustic panel can be mounted on the wall or ceiling as desired. It can be installed using screws or mounting adhesive/



Apply assembly adhesive.

Mount the panels on the wall and adjust them.

Press or roll the panel firmly into place.

Tip: For secure fixing, use 2 to 4 screws.

When installing without adhesive, 8 to 10 screws are recommended.

Done!

STORAGE

WALLFACE® sheets must always be kept in indoor stock, no storage outside!

The following must be taken into account:

- Design sheets to be stored flat, rolled packed design sheets should be unpacked and laid out flat and - if necessary - subjected to additional weight to improve flatness (Use carton underlay and weigh down the entire sheet in order to prevent damage.)
- Store the uppermost plate in the pile with decor side down.
- Protect WALLFACE® products from UV rays.
- Do not expose WALLFACE® products to moisture or humidity.

- Protect material from dirt, dust and mechanical damages.
- A permanent storage of more than 3 months at a temperature less than 0°C or more than 30°C may impact the quality of our design sheets and should be avoided.

S-GLASS:

Wrap the sheets in foil, enclose and seal the silicate bag. This prevents possible rippling in the edge area of the panels due to the effects of air humidity.

TRANSPORT

In general, for the transport of WALLFACE® products pay attention to protect them from dirt, UV radiation, moisture and mechanical damages.

- Use stable, flat pallets with carton bedding, the pallet should be longer than the design sheets.
- Place the uppermost design sheet on the pallet with the decor side face down. This uppermost design sheet should be protected in addition by a carton and a board (e.g., chipboard, HDF...).
- The design sheets should be protected from shifting.
- The edges and sides must be also protected (edge protection, PE foil ...)

- Avoid temperatures below -35°C or more than 50°C.
- Structured sheets to be transported on pallets with the patterns running in same direction.
- WALLFACE® products must be acclimatized prior to processing; ideal processing temperature is approx. 10°C to 25°C.
- Before any processing of the design sheets read the attached processing instructions which you can also find on the WALLFACE® website!
- Rolled packable - Information in the technical Table for the respective product

CLEANING

Do not use abrasive cleaners, solvent cleaners or pure alcohol!

DECOR, STRUCTURE, NATURE, M-STYLE, S-GLASS: in case of light dirt by means of soft cleaning cloth (it should be free of dust and free of dirt). In case of heavy dirt by means of standard plastic or window cleaner (spray cleaners not onto the material surface, but sparingly onto the cleaning cloth).

LEATHER: Clean leather surfaces by means of standard liquid soap and then remove the soap with a humid cloth.

FABRIC: Stains caused by oil, greases and ink must be removed immediately. Vacuum the surface in case of low pollution; in case of heavy pollution, dab the stain with an absorbent cloth, then wipe it off with mild soapy water.

DISPOSAL

The keeping of healthy environment has high priority for us! We check all raw materials used for their environmental compatibility. Because not everyone has its own plastic disposal container, we pay special attention in development of new products to use only high-quality materials: materials, which may be disposed safely with the domestic waste. On

demand we are pleased to provide LGA certificates for all WALLFACE® sheets.

NATURE: The design panels can be disposed and recycled via waste paper and therefore environmentally friendly beyond their life cycle.

This information tool was provided according to the best knowledge and with special care. The information is based on practical experiences, test results as well as on in-house testing and corresponds to our today's state of knowledge. Detailed info sheets are available on request. No liability is accepted for misprints, norm errors and mistakes!



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