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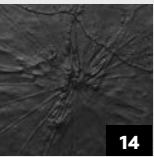
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We create ambience.

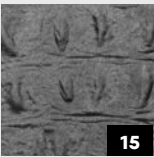
With our art of laminating, we unite beauty and function by combining different materials. Always customer-oriented and flexible, we manufacture design elements of outstanding uality and thus ensure unique spatial experiences.

STRUCTURE COLLECTION



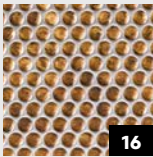
14

SL LOTUS
CLASSY Black



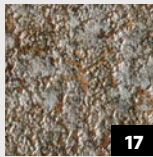
15

SL CROCO
CLASSY Black




16

SL RACE
Vintage Copper/
Silver




17

SL LAVA
VINTAGE Copper



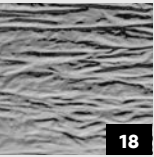
17

SL LAVA
VINTAGE Silver



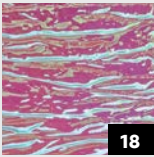
17

SL LAVA
VINTAGE Gold



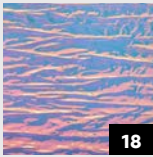
18

SL CRASHED
Silver



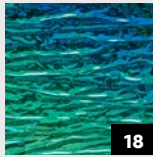
18

SL CRASHED
Hollywood



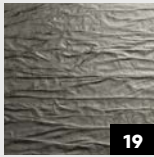
18

SL CRASHED
Hollywood Blue



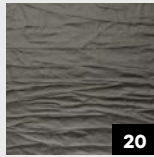
18

SL CRASHED
Aqua



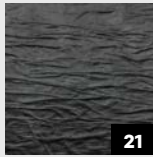
19

SL CRASHED
Old Platin



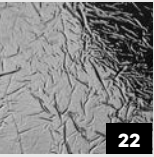
20

SL CRASHED
Smoke PF AR



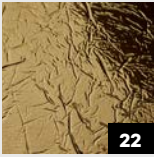
21

SL CRASHED
CLASSY Black



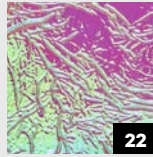
22

SL CREPA
Silver



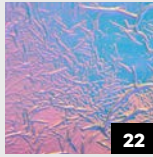
22

SL CREPA
Gold




22

SL CREPA
Hollywood



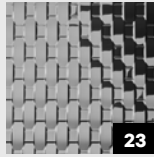
22

SL CREPA
Hollywood Blue



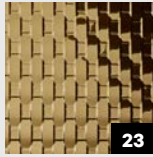
22

SL CREPA
Aqua




23

SL RATTAN 20
Silver



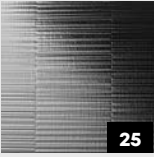
23

SL RATTAN 20
Gold




24

SL NOTCH
Smoke PF AR




25

SL NOTCH
Silver matt




25

SL NOTCH
Gold matt




26

SL OCEAN
Anthracite AR




26

SL OCEAN
Iceblue AR



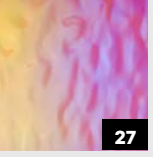
27

SL OCEAN
Silver




27

SL OCEAN
Gold



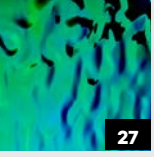
27

SL OCEAN
Hollywood



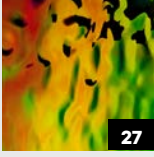
27

SL OCEAN
Hollywood Blue



27

SL OCEAN
Aqua

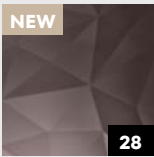


27

SL OCEAN
Rainbow

STRUCTURE COLLECTION

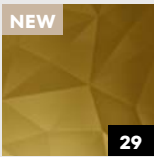
NEW



28

SL DIAMOND
Anthracite AR


NEW



29

SL DIAMOND
Gold

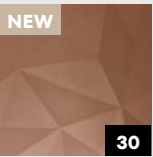
NEW



29

SL DIAMOND
Silver

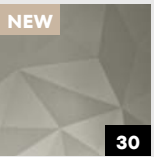
NEW



30

SL DIAMOND
Copper brushed
AR


NEW



30

SL DIAMOND
Green Steel
brushed AR


NEW



31

SL FACET Copper
brushed AR

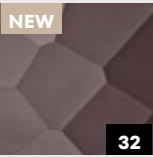
NEW



31

SL FACET Green
Steel brushed AR

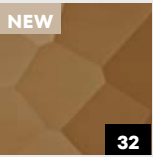
NEW



32

SL FACET
Anthracite AR

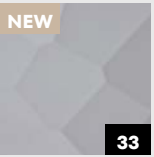
NEW



32

SL FACET
Red Brown AR


NEW



33

SL FACET Silver

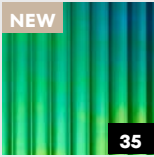
NEW



34

SL PILLAR
Fashion Gold AR


NEW



35

SL PILLAR Aqua


NEW



35

SL PILLAR
Hollywood Blue


NEW



35

SL PILLAR Silver


NEW



36

SL PILLAR Copper
brushed AR


NEW



38

SL WAVE 12
Silver


NEW



39

SL WAVE 12
Copper brushed AR


NEW



40

SL GRAIN
Anthracite AR


NEW



41

SL GRAIN Gold

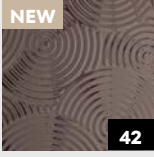
NEW



41

SL GRAIN Silver


NEW



42

SL TARGET
Anthracite AR

NEW



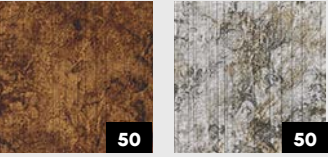
43

SL TARGET
Silver

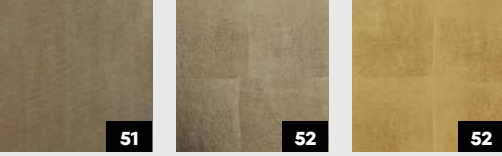
DECO COLLECTION



DM Corten
DM LIMESTONE Grey
DM CEMENT Light
DM MARBLE White



DM VINTAGE Copper
DM VINTAGE Silver



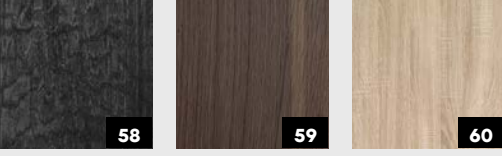
DM METALLIC USED Sand
DM LUXURY Bronze
DM LUXURY Gold



DM CLASSY Black AR
DM CLASSY Gold
DM OXIDIZED Copper

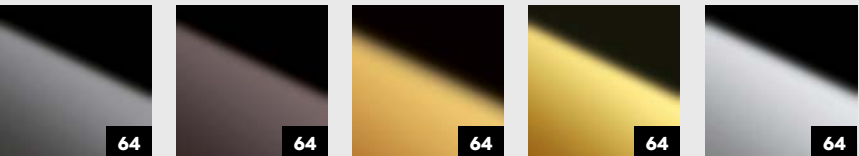


DM Smoke PF AR
DM MONSOON VINTAGE Brown
DM CONCRETE Grey AR

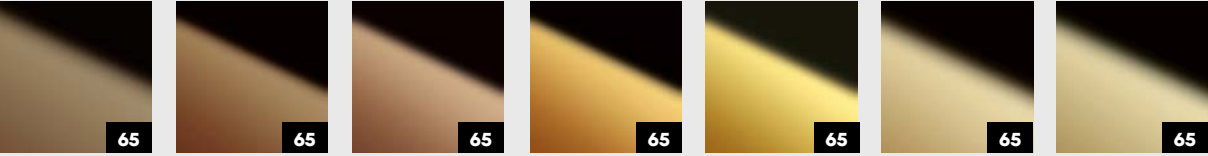


WL Carbonized Wood
WL Nutwood
WL OAK TREE Light

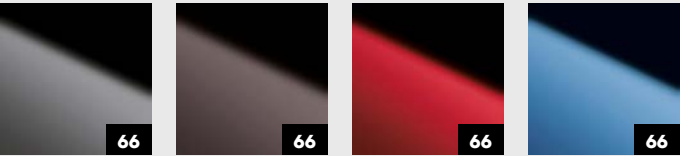
DECO COLLECTION



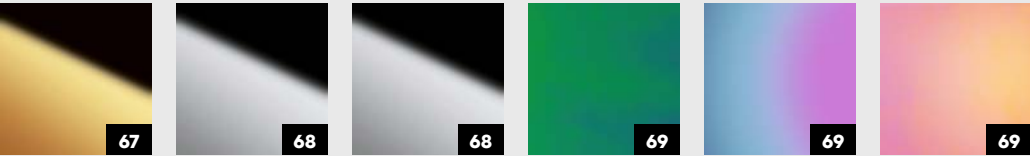
DM OPTICAL MIRROR Fashion Grey AR
DM OPTICAL MIRROR Anthracite AR
DM OPTICAL MIRROR Gold AR
DM OPTICAL MIRROR Brass AR
DM OPTICAL MIRROR Silver AR



DM Brown AR
DM Red Brown AR
DM Rosegold AR
DM Gold AR
DM Brass AR
DM Gold 30 AR
DM Fashion Gold AR



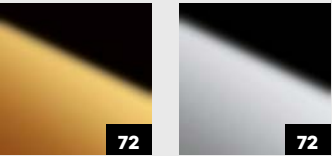
DM Fashion Grey AR
DM Anthracite AR
DM Fashion Red AR
DM Iceblue AR



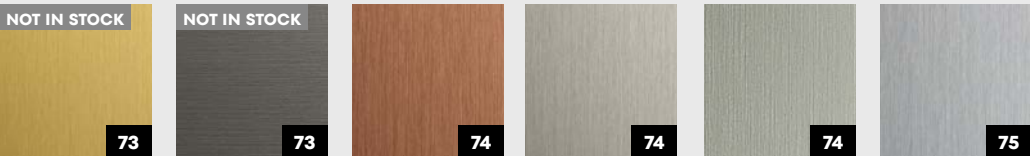
DM Gold
DM Silver
DM Silver/White
DM Aqua
DM Hollywood Blue
DM Hollywood Blue



DM MAGIC Black AR
DM MAGIC White AR
DM Graphite Black matt
DM Snow White matt

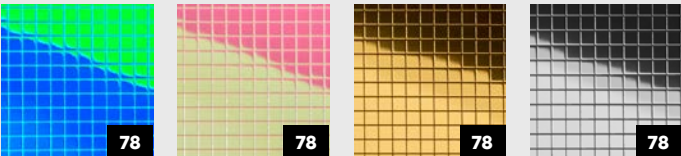


DM Gold MMS
DM Silver MMS

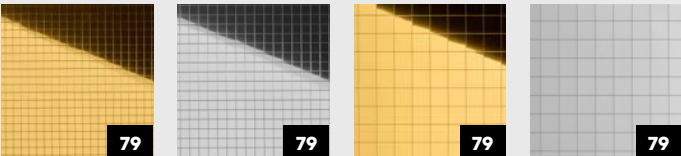


DM Brass brushed matt AR
DM Grey brushed matt AR
DM Copper brushed AR
DM Champagne brushed AR
DM Green Steel brushed AR
DM Silver brushed

M-STYLE COLLECTION



MS 5x5 flex Aqua MS 5x5 flex Hollywood MS 5x5 flex Gold MS 5x5 flex Silver

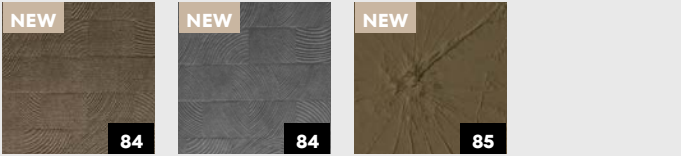


MS 10x10 flex Gold MS 10x10 flex Silver MS 20x20 flex Gold MS 20x20 flex Silver

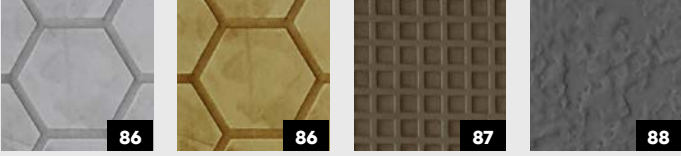
FABRIC COLLECTION



FL CUBE VELVET Bordeaux FL CUBE VELVET Pearl FL CREPA VELVET Volcano FL CREPA VELVET Avocado



FL GRAIN VELVET Mocha FL GRAIN VELVET Volcano FL LOTUS VELVET Mocha

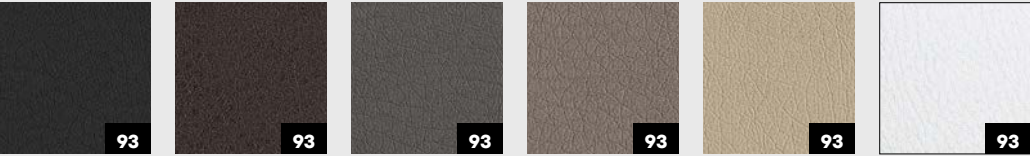


FL COMB VELVET Pearl FL COMB VELVET Curry FL SQUARE 2 VELVET Mocha FL LAVA VELVET Volcano

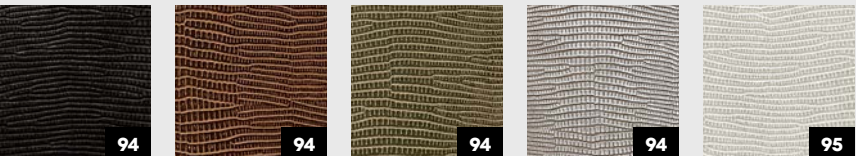
LEATHER COLLECTION



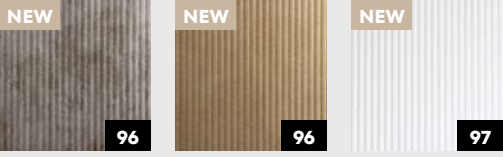
LL ROMBO 40 Nero matt LL ROMBO 40 Creme matt LL ROMBO 40 Bianco matt



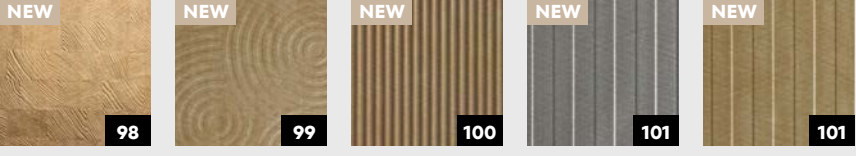
LL Charcoal Dark LL London Clay LL Charcoal Light LL Dove Tale LL Stony Ground LL White



LL LEGUAN Nero LL LEGUAN Copper LL LEGUAN Gold LL LEGUAN Silver LL LEGUAN Bianco

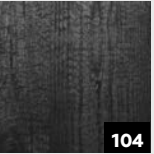


LL BRIDGE METALLIC USED Steel LL BRIDGE METALLIC USED Sand LL BRIDGE White




LL GRAIN METALLIC USED Sand LL TARGET METALLIC USED Sand LL WAVE 12 METALLIC USED Sand LL LANE METALLIC USED Titan LL LANE METALLIC USED Sand

NATURE COLLECTION



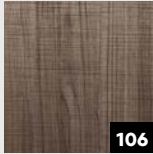
104

WL Carbonized Wood Nature



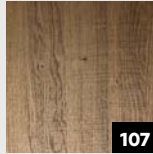
105

WL Nutwood Nature




106

WL Nutwood Country Nature



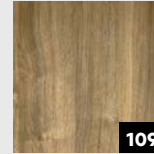
107

WL Sessile OAK Nature



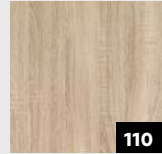
108

WL Sunwood Nature




109

WL Willow OAK Nature




110

WL OAK TREE Light Nature




111

DM CEMENT Dark Nature




112

DM Corten Nature




113

DM LIMESTONE Grey Nature



114


DM CEMENT Light Nature



115

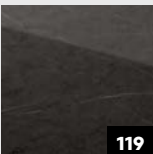
DM MARBLE White Nature

S-GLASS COLLECTION




118

SG MARBLE Black AR+




119

SG MARBLE Grey AR+



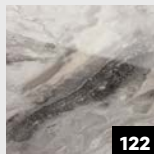
120

SG MARBLE Emperador AR+




121

SG MARBLE Brown AR+




122

SG MARBLE Alpine AR+




123

SG MARBLE White AR+




124

SG LEGUAN Nero AR+



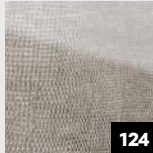
124

SG LEGUAN Copper AR+




124

SG LEGUAN Gold AR+




124

SG LEGUAN Silver AR+




125

SG VINTAGE Copper AR+




125

SG VINTAGE Silver AR+




126

SG LUXURY Bronze AR+




126

SG LUXURY Gold AR+




127

SG OLD Platin AR+




128

SG METALLIC USED Steel AR+




128

SG METALLIC USED Sand AR+



129


SG CLASSY Gold AR+



130


SG Hollywood

NATURAL COLLECTION




134

ALPINE PURE AL-11001




134

ALPINE LAVENDER BLUE AL-11002




134

ALPINE ROSE AL-11003



134

ALPINE WHITE DAISY AL-11004

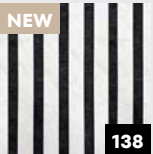


134

ALPINE POTPOURRI AL-11005

ACOUSTIC WALL PANELS


NEW



138

AP Chalk Light


NEW



139

AP Fuzzy Grey


NEW



140

AP LIMESTONE Grey

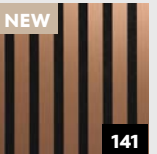
NEW



140

AP MARBLE White


NEW



141

AP Copper brushed AR

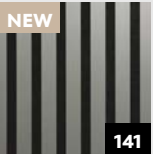
COMING SOON



141

AP Brass brushed matt AR

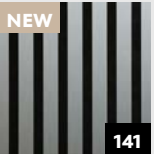
NEW



141

AP Green Steel brushed AR

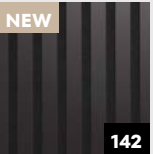
NEW



141

AP Silver brushed

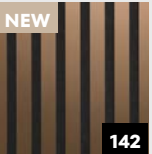
NEW



142

AP Anthracite AR

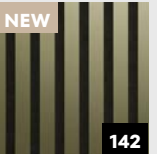
NEW



142

AP Rosegold AR

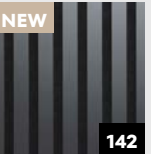
NEW



142

AP Fashion Gold AR

NEW

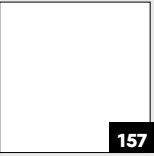


142

AP Fashion Grey AR

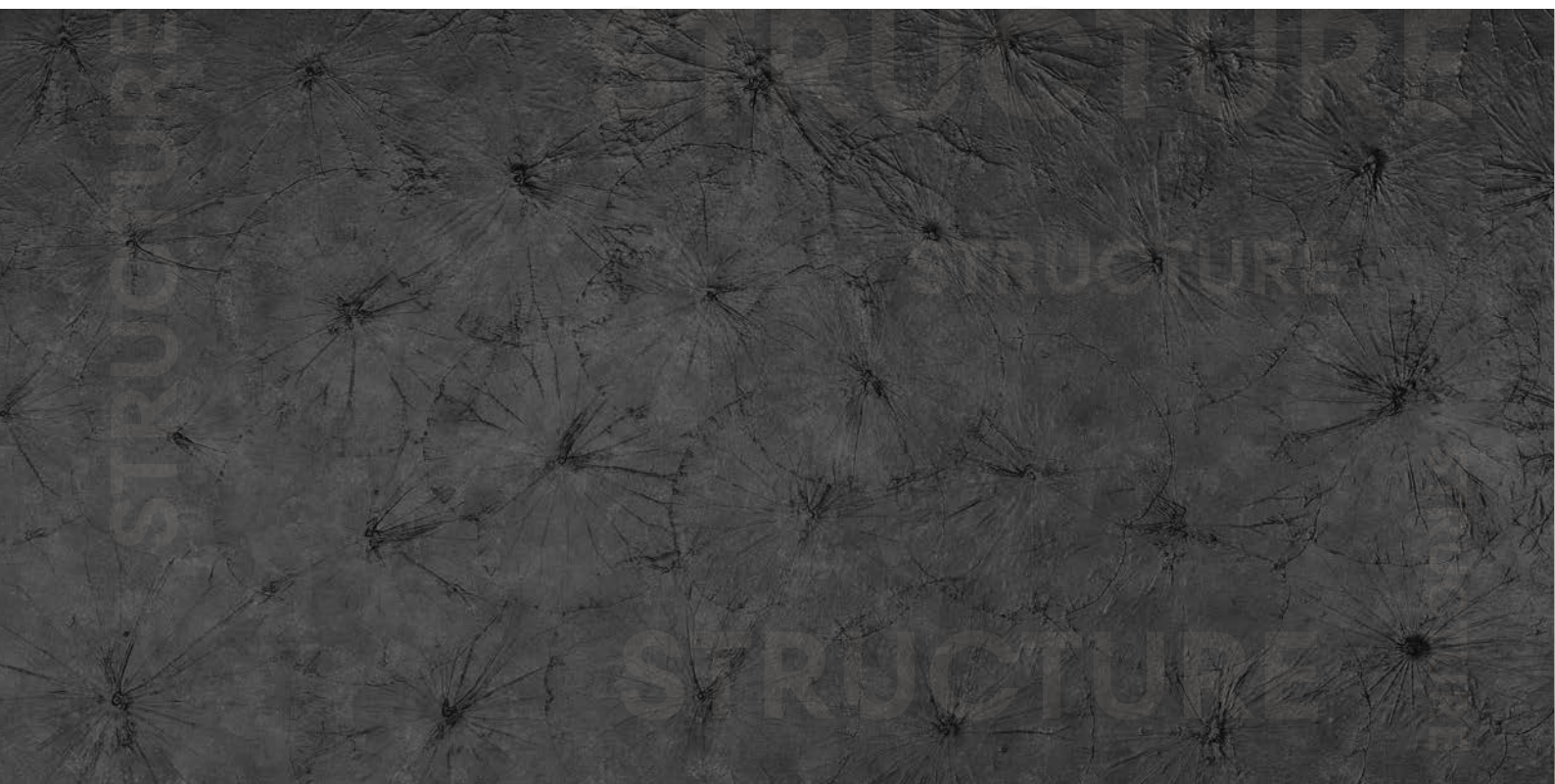
SUITABLE BALANCING SHEETS

for PVA bonding

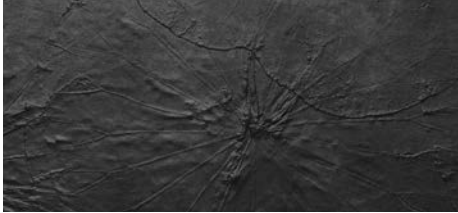


suitable balancing sheet

STRUCTURE COLLECTION



More structure for furniture and walls: harmonious colours and unique designs of our STRUCTURE Collection make every surface an eye-catcher and unleash three-dimensional effects. Whether rattan, ocean or concrete look - these design panels provide a special kind of visual and haptic experience.



SL LOTUS CLASSY Black
2600 x 1000 | **NA** 24934 | **SA** 24963



□ SL LOTUS CLASSY Black



SL CROCO CLASSY Black
2600 x 1000 | **NA** 24935 | **SA** 24964



□ SL CROCO CLASSY Black

STRUCTURE COLLECTION

SL LOTUS
CLASSY Black

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Druck	
Base material	HIPS	
Material thickness mm	0,8	1,0
Max. relief height mm	3,3	3,5
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,5

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

2600 x 1000



STRUCTURE COLLECTION

SL CROCO

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Druck	
Base material	HIPS	
Material thickness mm	0,8	1,1
Max. relief height mm	2,4	2,7
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,7

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





SL RACE VINTAGE Copper/Silver
2600 x 1000 | **NA** 17240 | **SA** 17241



Photo Wilhelm Rädinger



SL LAVA VINTAGE Copper
2600 x 1000 | **NA** 28893 | **SA** 28894



SL LAVA VINTAGE Silver
2600 x 1000 | **NA** 24968 | **SA** 24972



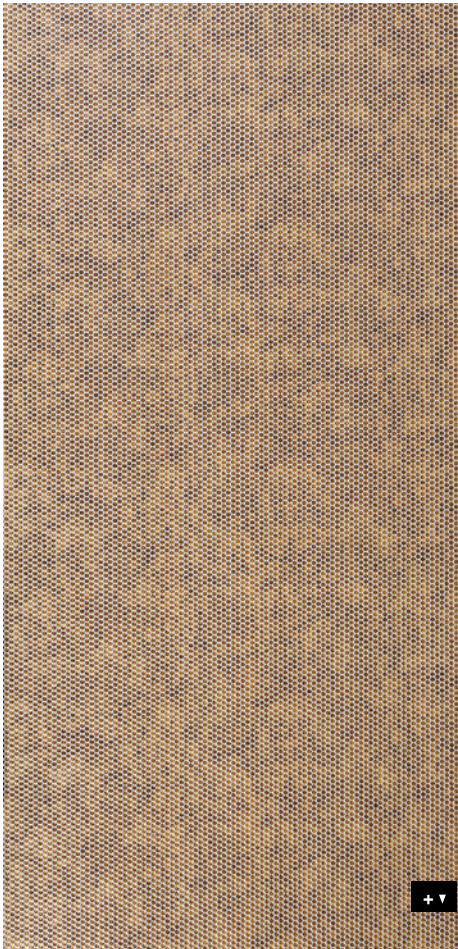
SL LAVA VINTAGE Gold
2600 x 1000 | **NA** 24969 | **SA** 24973



SL LAVA VINTAGE
Copper



2600 x 1000



STRUCTURE COLLECTION

SL RACE

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	1,0
Max. relief height mm	1,5	1,7
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~2,2	~2,6

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

2600 x 1000



STRUCTURE COLLECTION

SL LAVA

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	1,1
Max. relief height mm	1,9	2,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~2,2	~2,8

* The product is delivered without a protective film.

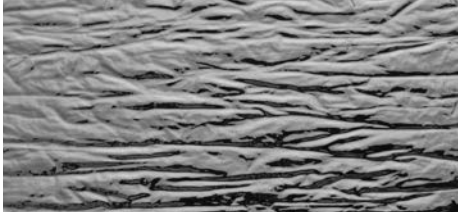
EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

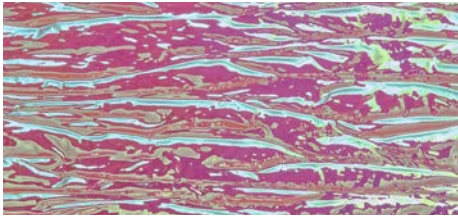
PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

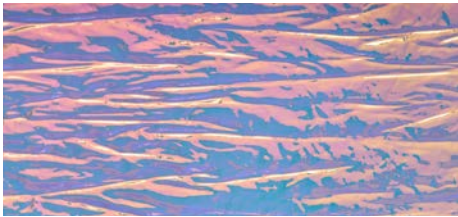
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL CRASHED Silver
2600 x 1000 | **NA** 19335 | **SA** 19346



SL CRASHED Hollywood
2600 x 1000 | **NA** 25162 | **SA** 29018



SL CRASHED Hollywood Blue
2600 x 1000 | **NA** 28815 | **SA** 29019



SL CRASHED Aqua
2600 x 1000 | **NA** 24099 | **SA** 29084



□
SL CRASHED Silver



SL CRASHED OLD Platin
2600 x 1000 | **NA** 19519 | **SA** 19523



□
SL CRASHED OLD Platin

Photo: Dekomat AG - Creative Expert

2600 x 1000



STRUCTURE COLLECTION

SL CRASHED

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,1
Max. relief height mm	2,2	2,5
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ ■ □	
Abrasion resistance	■ ■ ■ □ □ □ □	
Abrasion resistance Silver	■ ■ ■ □ □ □ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,8	~ 2,8

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Digital printing Silver	On request	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓ Silver + Hollywood + Hollywood Blue	
Flammability EN13501-1	✓ Silver + Hollywood + Hollywood Blue	

2600 x 1000



STRUCTURE COLLECTION

SL CRASHED OLD Platin

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	1,1
Max. relief height mm	2,2	2,5
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ □ □	
Abrasion resistance	■ ■ ■ □ □ □ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,8

* The product is delivered without a protective film.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL CRASHED Smoke PF AR
2600 x 1000 | NA 24908 | SA 24940



Photo: H&W, Alexander Knebel



SL CRASHED CLASSY Black
2600 x 1000 | NA 24909 | SA 24941



SL CRASHED CLASSY Black

STRUCTURE COLLECTION

abrasion-resistant

SL CRASHED
Smoke PF AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	1,1
Max. relief height mm	2,2	2,5
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,8

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

STRUCTURE COLLECTION

SL CRASHED
CLASSY Black

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	1,1
Max. relief height mm	2,2	2,5
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

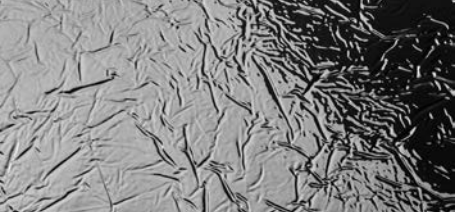
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

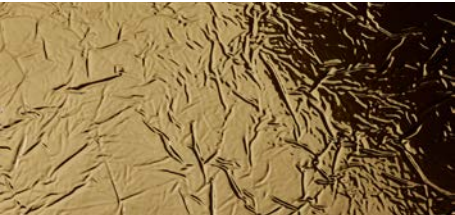
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

2600 x 1000

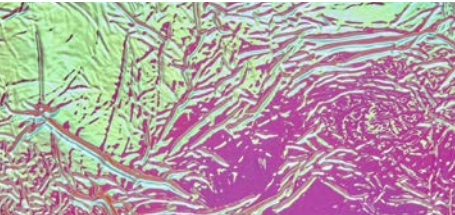




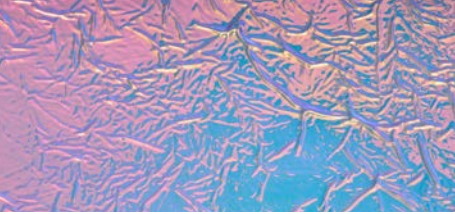
SL CREPA Silver
2600 x 1000 | **NA** 24913 | **SA** 24945



SL CREPA Gold
2600 x 1000 | **NA** 24912 | **SA** 24944



SL CREPA Hollywood
2600 x 1000 | **NA** 28788 | **SA** 29020



SL CREPA Hollywood Blue
2600 x 1000 | **NA** 28789 | **SA** 29021



SL CREPA Aqua
2600 x 1000 | **NA** 29086 | **SA** 29085

2600 x 1000



□ SL CREPA Silver

STRUCTURE COLLECTION

SL CREPA

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,1
Max. relief height mm	1,7	2,0
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ ■ □	
Abrasion resistance	■ ■ □ □ □ □	
Abrasion resistance Silver	■ ■ ■ □ □ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

EXTRA EQUIPMENT I ACCESSORIES

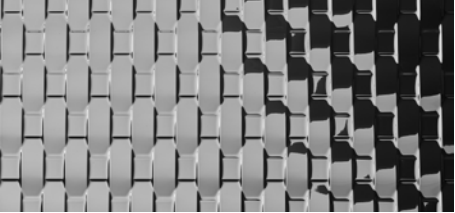
	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Digital printing Gold/Silver	On request	
Screen printing	—	

* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	Silver + Gold + Hollywood + Hollywood Blue	
Flammability EN13501-1	Silver + Gold + Hollywood + Hollywood Blue	



SL RATTAN 20 Silver
2600 x 1000 | **NA** 24922 | **SA** 24956



SL RATTAN 20 Gold
2600 x 1000 | **NA** 24921 | **SA** 24955



□ SL RATTAN 20 Silver

STRUCTURE COLLECTION

SL RATTAN 20

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,1
Max. relief height mm	2,4	2,7
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ □ □	
Abrasion resistance	■ ■ □ □ □ □	
Abrasion resistance Silver	■ ■ ■ □ □ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

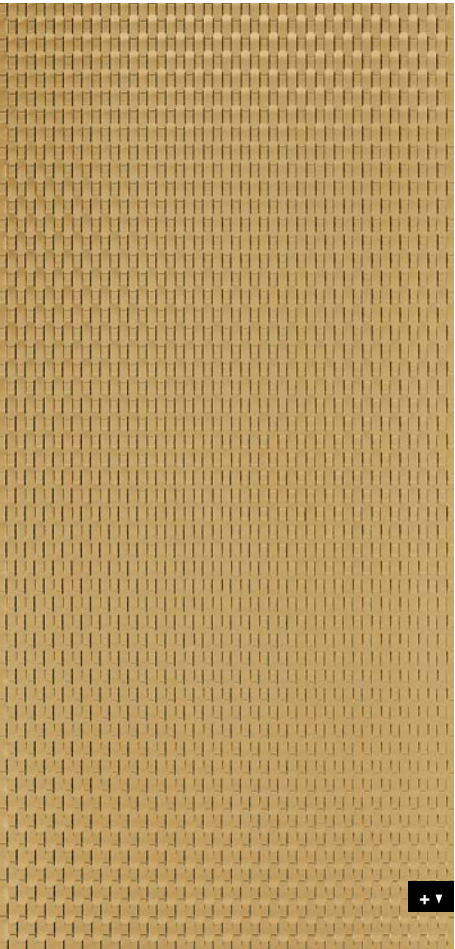
PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	—	

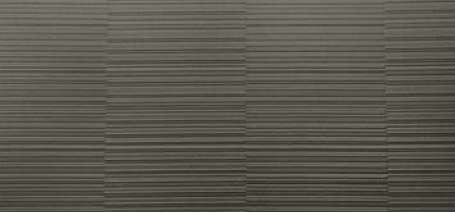
* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

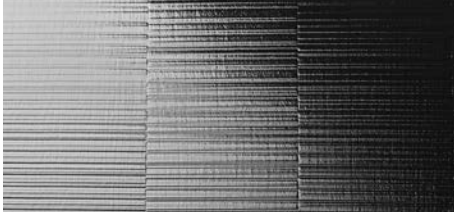
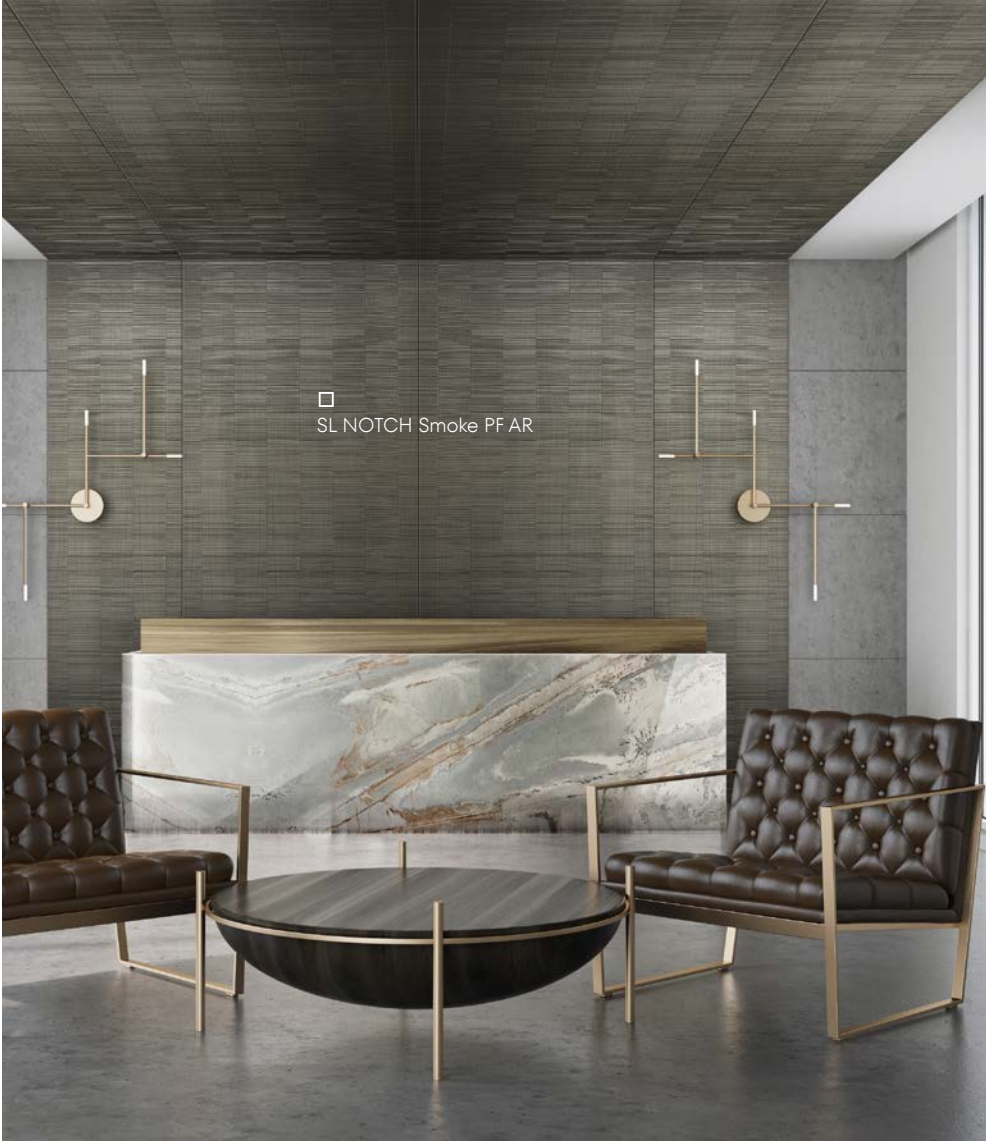
2600 x 1000



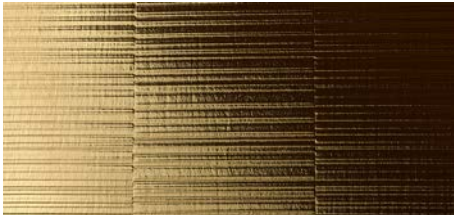
+ ▼



SL NOTCH Smoke PF AR
2600 x 1000 | **NA** 24931 | **SA** 24960



SL NOTCH Silver matt
2600 x 1000 | **NA** 24947 | **SA** 24961



SL NOTCH Gold matt
2600 x 1000 | **NA** 24948 | **SA** 24962



STRUCTURE COLLECTION

abrasion-resistant

SL NOTCH
Smoke PF AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	1,0
Max. relief height mm	1,2	1,4
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~2,2	~2,6

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing Silver	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

2600 x 1000



STRUCTURE COLLECTION

SL NOTCH matt

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,0
Max. relief height mm	1,2	1,4
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~2,2	~2,6

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	—	

* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL OCEAN Anthracite AR
2600 x 1000 | **NA** 25670 | **SA** 27049



SL OCEAN Iceblue AR
2600 x 1000 | **NA** 27061 | **SA** 27047



Photo: Ferienwelt Kesselgrub

SL OCEAN Anthracite AR

Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

STRUCTURE COLLECTION

SL OCEAN AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	6,0	6,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

	NA	SA
Cutting	✓	
Punching	—	
Drilling	✓	
Sawing, milling	✓	—
Laser cutting	✓	
Hot bending	On request	—
PVA pressing	Conditionally possible	
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	—
PVA pre-treatment	—	
Further thicknesses	—	
Magnetic from 3 sheets	—	

* In general, WALLFACE® also recommends mechanical attachment.



SL OCEAN Silver
2600 x 1000 | **NA** 25570 | **SA** 27027



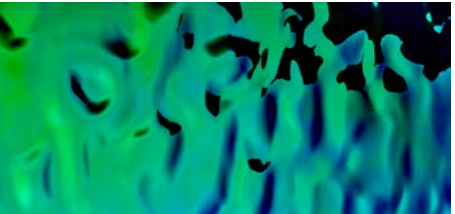
SL OCEAN Gold
2600 x 1000 | **NA** 27111 | **SA** 27823



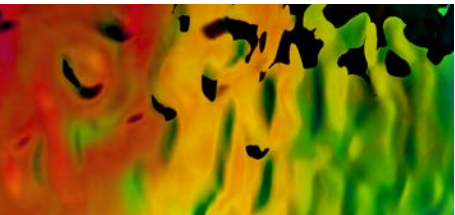
SL OCEAN Hollywood
2600 x 1000 | **NA** 25671 | **SA** 27048



SL OCEAN Hollywood Blue
2600 x 1000 | **NA** 27180 | **SA** 27822



SL OCEAN Aqua
2600 x 1000 | **NA** 25669 | **SA** 27207



SL OCEAN Rainbow
2600 x 1000 | **NA** 27679 | **SA** 27743



SL OCEAN Silver

raulpalmaphoto

Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

STRUCTURE COLLECTION

SL OCEAN

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	6,0	6,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■□□□□	
Abrasion resistance Silver	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	—
PVA pre-treatment	—	
Further thicknesses	—	
Magnetic from 3 sheets	—	

* In general, WALLFACE® also recommends mechanical attachment.

PROCESSING

	NA	SA
Cutting	✓	
Punching	—	
Drilling	✓	
Sawing, milling	✓	—
Laser cutting	✓	
Hot bending	On request	—
PVA pressing	Conditionally possible	
Digital printing	✓*	
Digital printing Silver/Gold	On request	
Screen printing	—	

* own printing test required, samples are gladly provided.

	NA	SA
Cuttings	✓	
Flammability ASTM E84	Silver + Gold + Hollywood + Hollywood Blue	
Flammability EN13501-1	Silver + Gold + Hollywood + Hollywood Blue	



SL DIAMOND Anthracite AR
2600 x 1000 | NA 30945 | SA 30946



SL DIAMOND Anthracite AR

Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.



SL DIAMOND Gold
2600 x 1000 | NA 31019 | SA 31022



SL DIAMOND Silver
2600 x 1000 | NA 30942 | SA 30949



SL DIAMOND Silver

SL DIAMOND Gold

Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

2600 x 1000



STRUCTURE COLLECTION

SL DIAMOND AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	3,5	3,8
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

	NA	SA
Cutting	✓	
Punching	—	
Drilling	✓	
Sawing, milling	✓	—
Laser cutting	✓	
Hot bending	On request	—
PVA pressing	Conditionally possible	
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	—
PVA pre-treatment	—	
Further thicknesses	—	
Magnetic from 3 sheets	—	

* In general, WALLFACE® also recommends mechanical attachment.

2600 x 1000



STRUCTURE COLLECTION

SL DIAMOND

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	3,5	3,8
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■□□□□□	
Abrasion resistance Silver	■■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

	NA	SA
Cutting	✓	
Punching	—	
Drilling	✓	
Sawing, milling	✓	—
Laser cutting	✓	
Hot bending	On request	—
PVA pressing	Conditionally possible	
Digital printing	On request	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	—
PVA pre-treatment	—	
Further thicknesses	—	
Magnetic from 3 sheets	—	

* In general, WALLFACE® also recommends mechanical attachment.



SL DIAMOND Copper brushed AR
2600 x 1000 | NA 30944 | SA 30947



SL DIAMOND Green Steel brushed AR
2600 x 1000 | NA 31018 | SA 31020



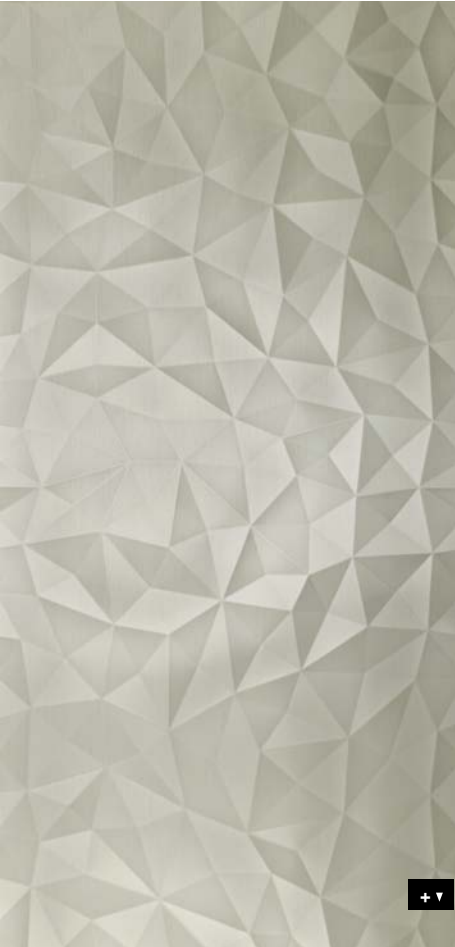
SL DIAMOND Copper brushed AR

Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

STRUCTURE COLLECTION

SL DIAMOND BRUSHED AR

2600 x 1000



PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	3,5	3,8
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	—
PVA pre-treatment	—	—
Further thicknesses	—	—
Magnetic from 3 sheets	—	—

* In general, WALLFACE® also recommends mechanical attachment.

PROCESSING

	NA	SA
Cutting	✓	
Punching	—	
Drilling	✓	
Sawing, milling	✓	—
Laser cutting	✓	
Hot bending	On request	—
PVA pressing	Conditionally possible	
Digital printing	On request	
Screen printing	—	

	NA	SA
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL FACET Copper brushed AR
2600 x 1000 | NA 30963 | SA 30967



SL FACET Green Steel brushed AR
2600 x 1000 | NA 31017 | SA 31021



SL FACET Copper brushed AR

Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

STRUCTURE COLLECTION

SL FACET BRUSHED AR

2600 x 1000



PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	3,5	3,8
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	—
PVA pre-treatment	—	—
Further thicknesses	—	—
Magnetic from 3 sheets	—	—

* In general, WALLFACE® also recommends mechanical attachment.

PROCESSING

	NA	SA
Cutting	✓	
Punching	—	
Drilling	✓	
Sawing, milling	✓	—
Laser cutting	✓	
Hot bending	On request	—
PVA pressing	Conditionally possible	
Digital printing	On request	
Screen printing	—	

	NA	SA
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL FACET Anthracite AR
2600 x 1000 | **NA** 30964 | **SA** 30968



SL FACET Red Brown AR
2600 x 1000 | **NA** 31015 | **SA** 31016



□ SL FACET Anthracite AR



SL FACET Silver
2600 x 1000 | **NA** 30961 | **SA** 30965

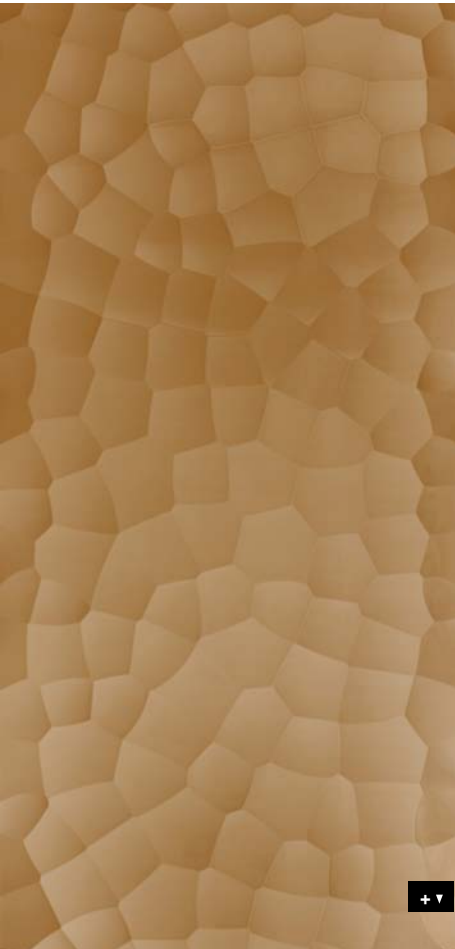


□ SL FACET Silver

Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

2600 x 1000



STRUCTURE COLLECTION

SL FACET AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	3,5	3,8
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

	NA	SA
Cutting	✓	
Punching	—	
Drilling	✓	
Sawing, milling	✓	—
Laser cutting	✓	
Hot bending	On request	—
PVA pressing	Conditionally possible	
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	—
PVA pre-treatment	—	
Further thicknesses	—	
Magnetic from 3 sheets	—	

* In general, WALLFACE® also recommends mechanical attachment.

2600 x 1000



STRUCTURE COLLECTION

SL FACET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	3,5	3,8
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

	NA	SA
Cutting	✓	
Punching	—	
Drilling	✓	
Sawing, milling	✓	—
Laser cutting	✓	
Hot bending	On request	—
PVA pressing	Conditionally possible	
Digital printing	On request	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	—
PVA pre-treatment	—	
Further thicknesses	—	
Magnetic from 3 sheets	—	

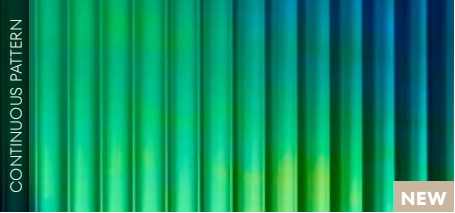
* In general, WALLFACE® also recommends mechanical attachment.



SL PILLAR Fashion Gold AR
2600 x 1000 | **NA** 30951 | **SA** 30955



□ SL PILLAR Fashion Gold AR



SL PILLAR Aqua
2600 x 1000 | **NA** 31023 | **SA** 31026



SL PILLAR Hollywood Blue
2600 x 1000 | **NA** 31024 | **SA** 31025



SL PILLAR Silver
2600 x 1000 | **NA** 30950 | **SA** 30954



□ SL PILLAR Aqua

2600 x 1000



STRUCTURE COLLECTION

SL PILLAR AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	3,5	3,8
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

	NA	SA
Cutting	✓	
Punching	—	
Drilling	✓	
Sawing, milling	✓	—
Laser cutting	✓	
Hot bending	On request	—
PVA pressing	Conditionally possible	
Digital printing	✓*	
Screen printing	—	

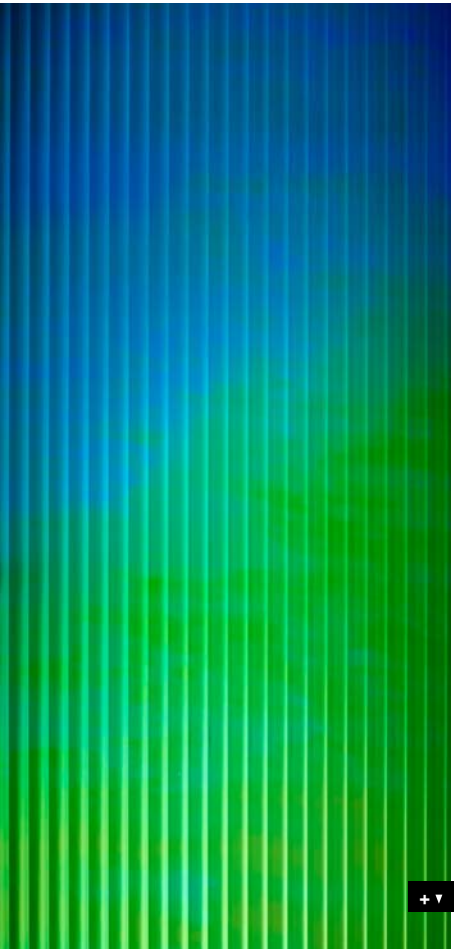
* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	—
PVA pre-treatment	—	
Further thicknesses	—	
Magnetic from 3 sheets	—	

* In general, WALLFACE® also recommends mechanical attachment.

2600 x 1000



STRUCTURE COLLECTION

SL PILLAR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	3,5	3,8
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■□□□□	
Abrasion resistance Silver	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

	NA	SA
Cutting	✓	
Punching	—	
Drilling	✓	
Sawing, milling	✓	—
Laser cutting	✓	
Hot bending	On request	—
PVA pressing	Conditionally possible	
Digital printing	On request	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	—
PVA pre-treatment	—	
Further thicknesses	—	
Magnetic from 3 sheets	—	

* In general, WALLFACE® also recommends mechanical attachment.

NEW

SL PILLAR Copper brushed AR
2600 x 1000 | **NA** 30952 | **SA** 30956



□ SL PILLAR Copper brushed AR



□ SL PILLAR Copper brushed AR

2600 x 1000



STRUCTURE COLLECTION

SL PILLAR BRUSHED AR

Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	3,5	3,8
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ ■ □	
Abrasion resistance	■ ■ ■ ■ ■ ■ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

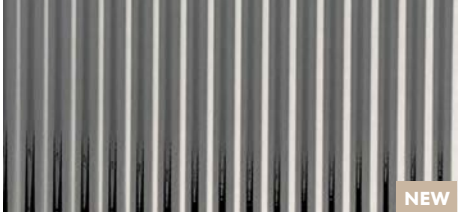
	NA	SA
Cutting	✓	
Punching	—	
Drilling	✓	
Sawing, milling	✓	—
Laser cutting	✓	
Hot bending	On request	—
PVA pressing	Conditionally possible	
Digital printing	On request	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	—
PVA pre-treatment	—	—
Further thicknesses	—	—
Magnetic from 3 sheets	—	—

	NA	SA
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

* In general, WALLFACE® also recommends mechanical attachment.



SL WAVE 12 Silver
2600 x 1000 | **NA** 28316 | **SA** 29202



□
SL WAVE 12 Silver

Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

STRUCTURE COLLECTION

SL WAVE 12

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,1
Max. relief height mm	1,7	2,0
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ ■ □	
Abrasion resistance	■ ■ ■ ■ □ □ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~2,2	~2,6

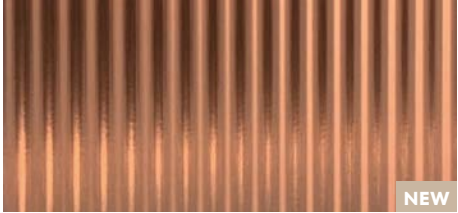
EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

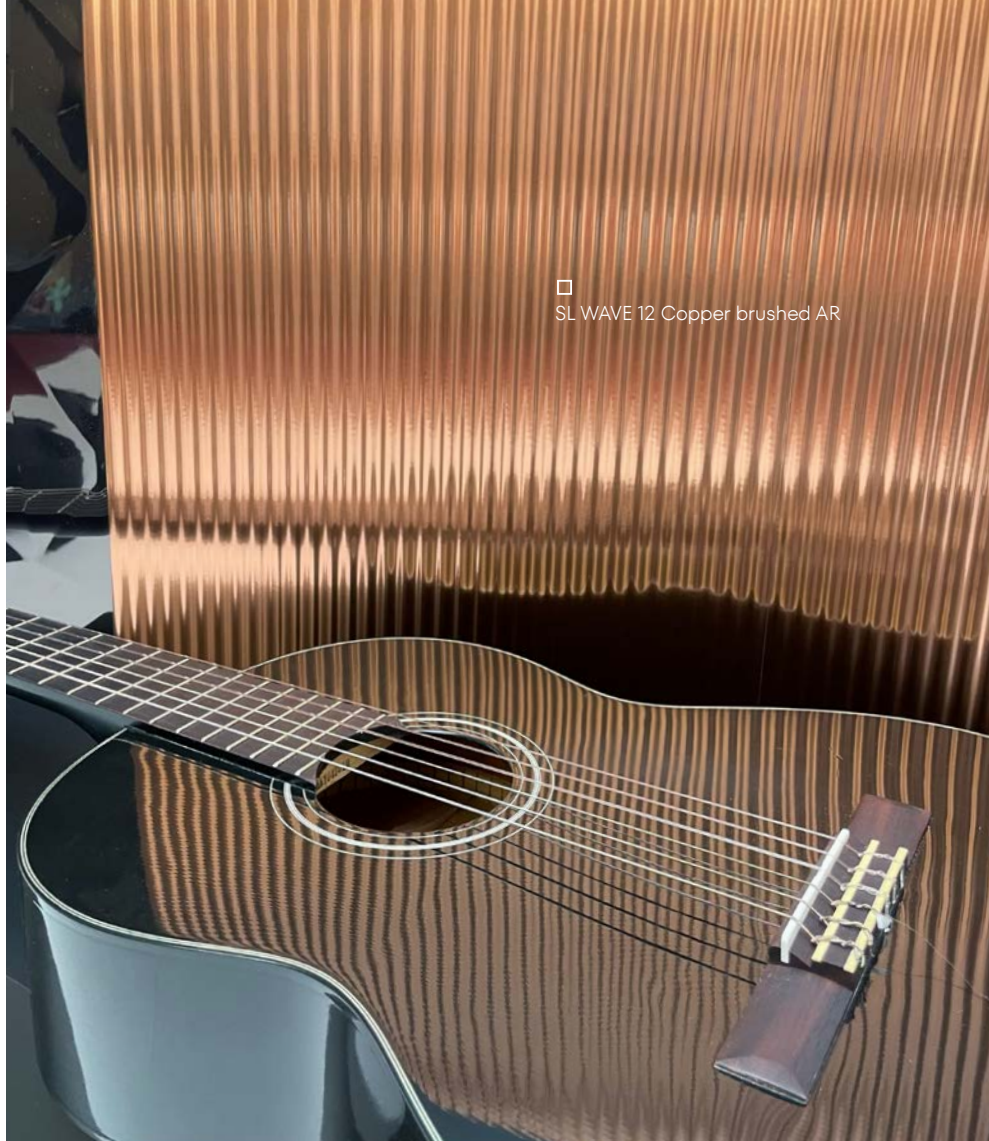
PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL WAVE 12 Copper brushed AR
2600 x 1000 | **NA** 29195 | **SA** 29204



□
SL WAVE 12 Copper brushed AR

Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

STRUCTURE COLLECTION

SL WAVE 12 BRUSHED AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,1
Max. relief height mm	1,7	2,0
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ ■ □	
Abrasion resistance	■ ■ ■ ■ ■ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~2,2	~2,6

EXTRA EQUIPMENT | ACCESSORIES

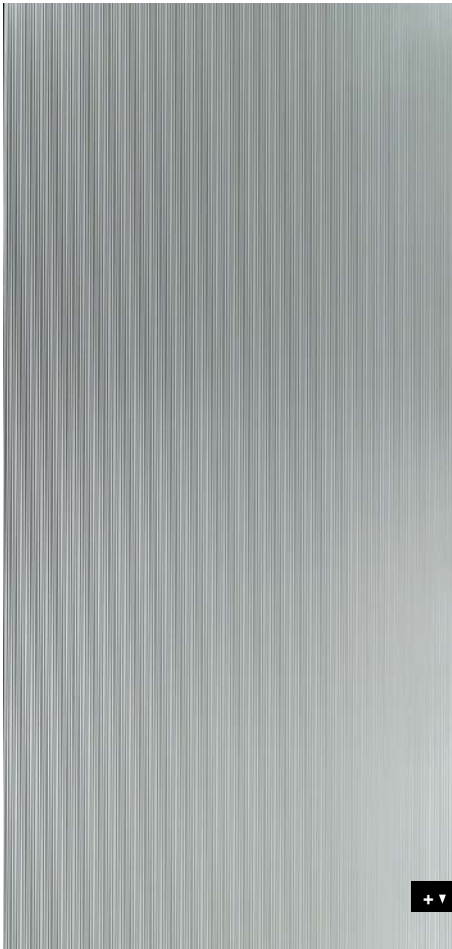
	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

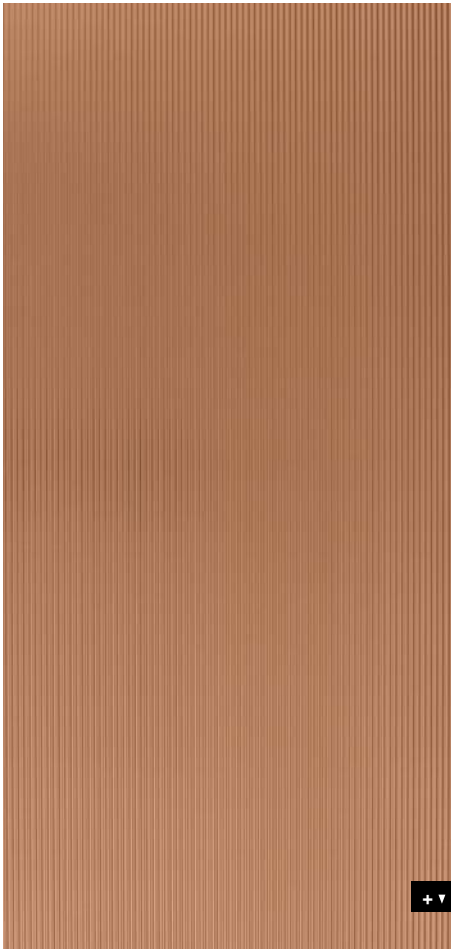
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	—	

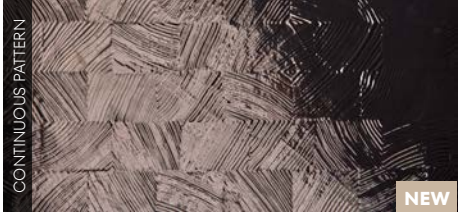
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

2600 x 1000

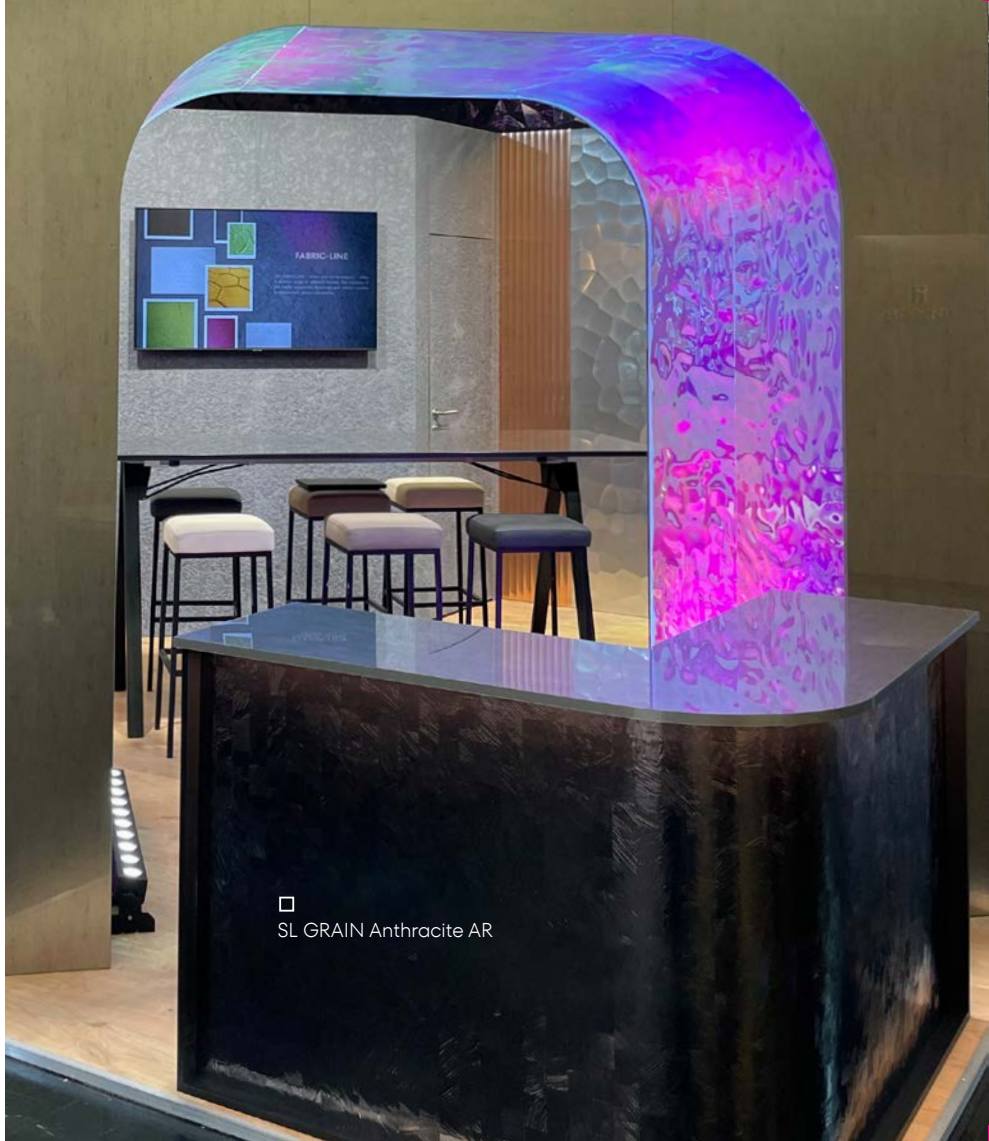


2600 x 1000





SL GRAIN Anthracite AR
2600 x 1000 | **NA** 29250 | **SA** 29282



□
SL GRAIN Anthracite AR

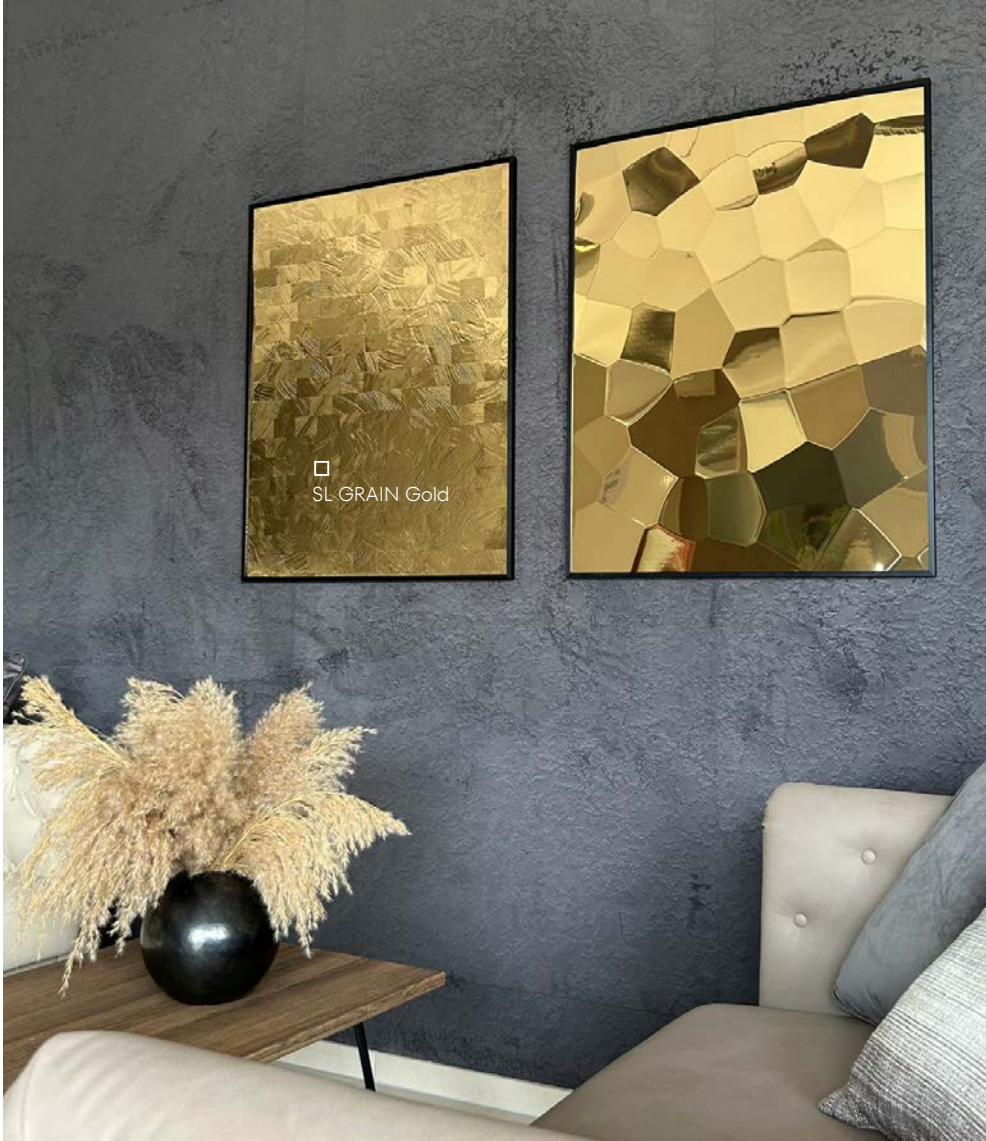
Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.



SL GRAIN Gold
2600 x 1000 | **NA** 29249 | **SA** 29281



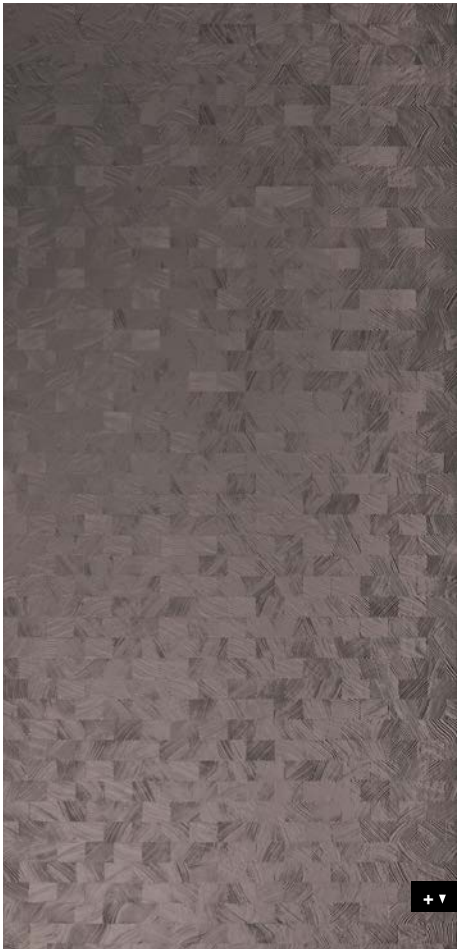
SL GRAIN Silver
2600 x 1000 | **NA** 29248 | **SA** 29280



□
SL GRAIN Gold

Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

2600 x 1000



STRUCTURE COLLECTION

SL GRAIN AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,0
Max. relief height mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~2,2	~2,6

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

2600 x 1000



STRUCTURE COLLECTION

SL GRAIN

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,0
Max. relief height mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■□□□□	
Abrasion resistance Silver	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~2,2	~2,6

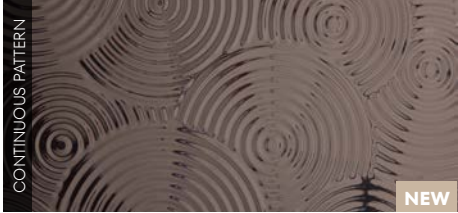
PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	—	

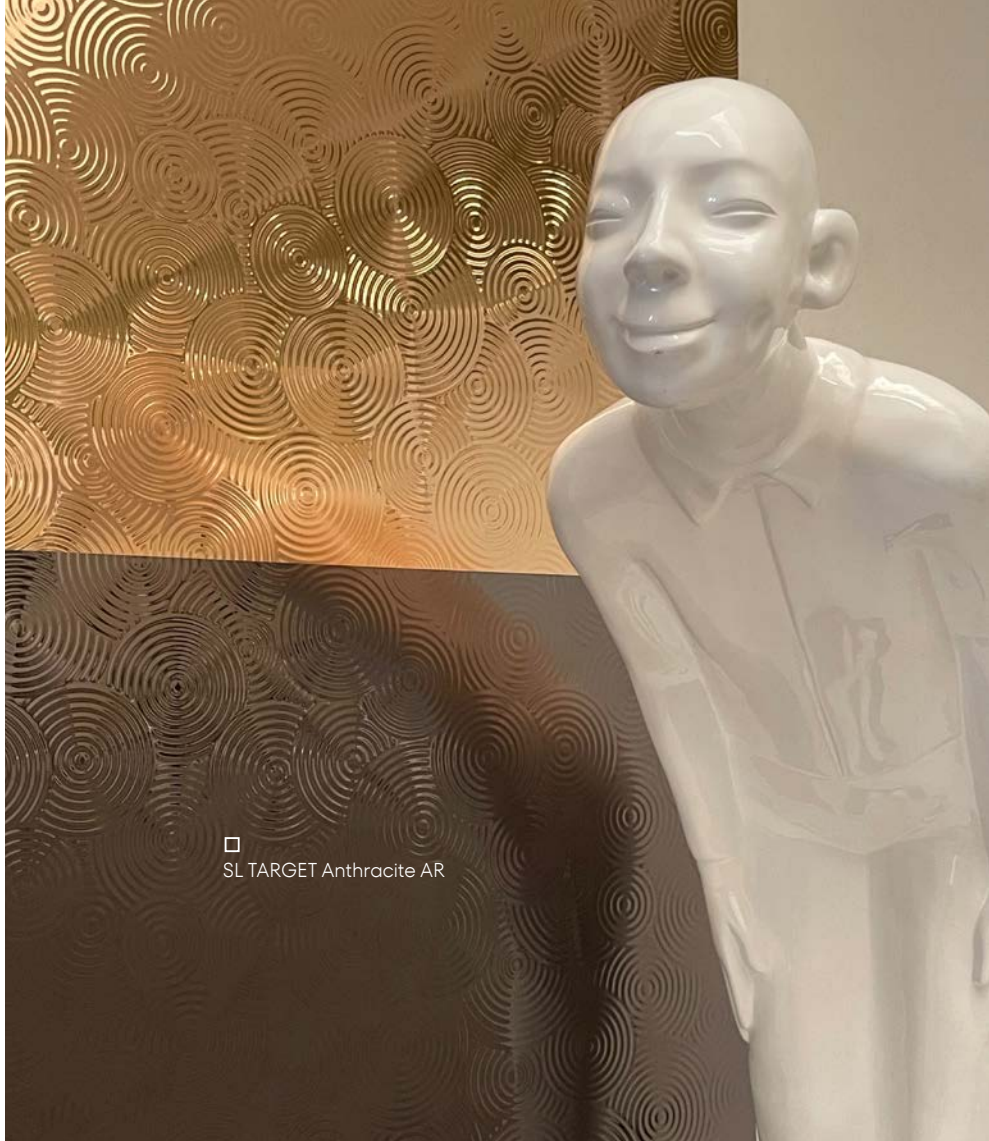
EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

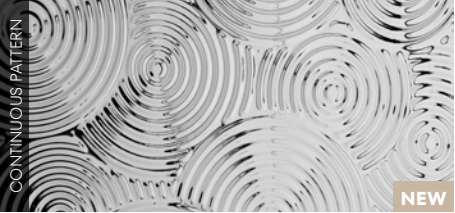


SL TARGET Anthracite AR
2600 x 1000 | **NA** 29262 | **SA** 29295



SL TARGET Anthracite AR

Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.



SL TARGET Silver
2600 x 1000 | **NA** 29258 | **SA** 29291



SL TARGET Silver

Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

2600 x 1000



STRUCTURE COLLECTION

SL TARGET AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	2,4	2,7
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

	NA	SA
Cutting	✓	
Punching	—	
Drilling	✓	
Sawing, milling	✓	—
Laser cutting	✓	
Hot bending	On request	—
PVA pressing	Conditionally possible	
Digital printing	✓*	
Screen printing	—	

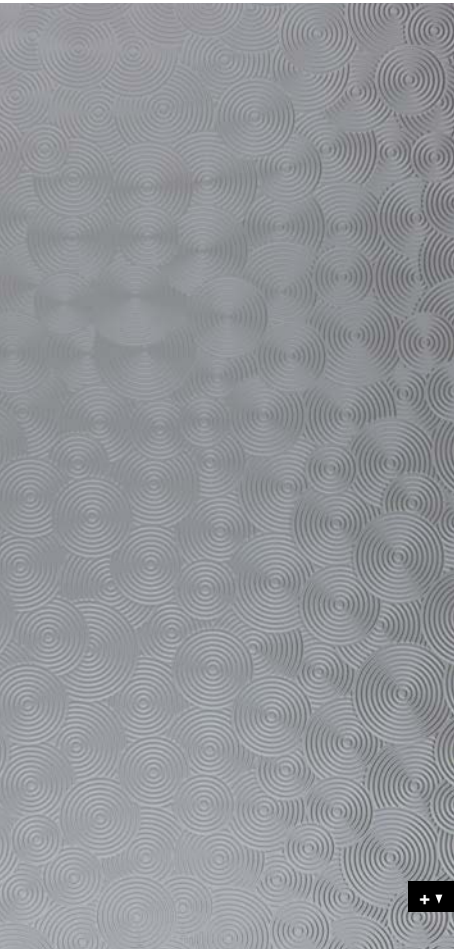
* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	—
PVA pre-treatment	—	
Further thicknesses	—	
Magnetic from 3 sheets	—	

* In general, WALLFACE® also recommends mechanical attachment.

2600 x 1000



STRUCTURE COLLECTION

SL TARGET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	2,4	2,7
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

	NA	SA
Cutting	✓	
Punching	—	
Drilling	✓	
Sawing, milling	✓	—
Laser cutting	✓	
Hot bending	On request	—
PVA pressing	Conditionally possible	
Digital printing	On request	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

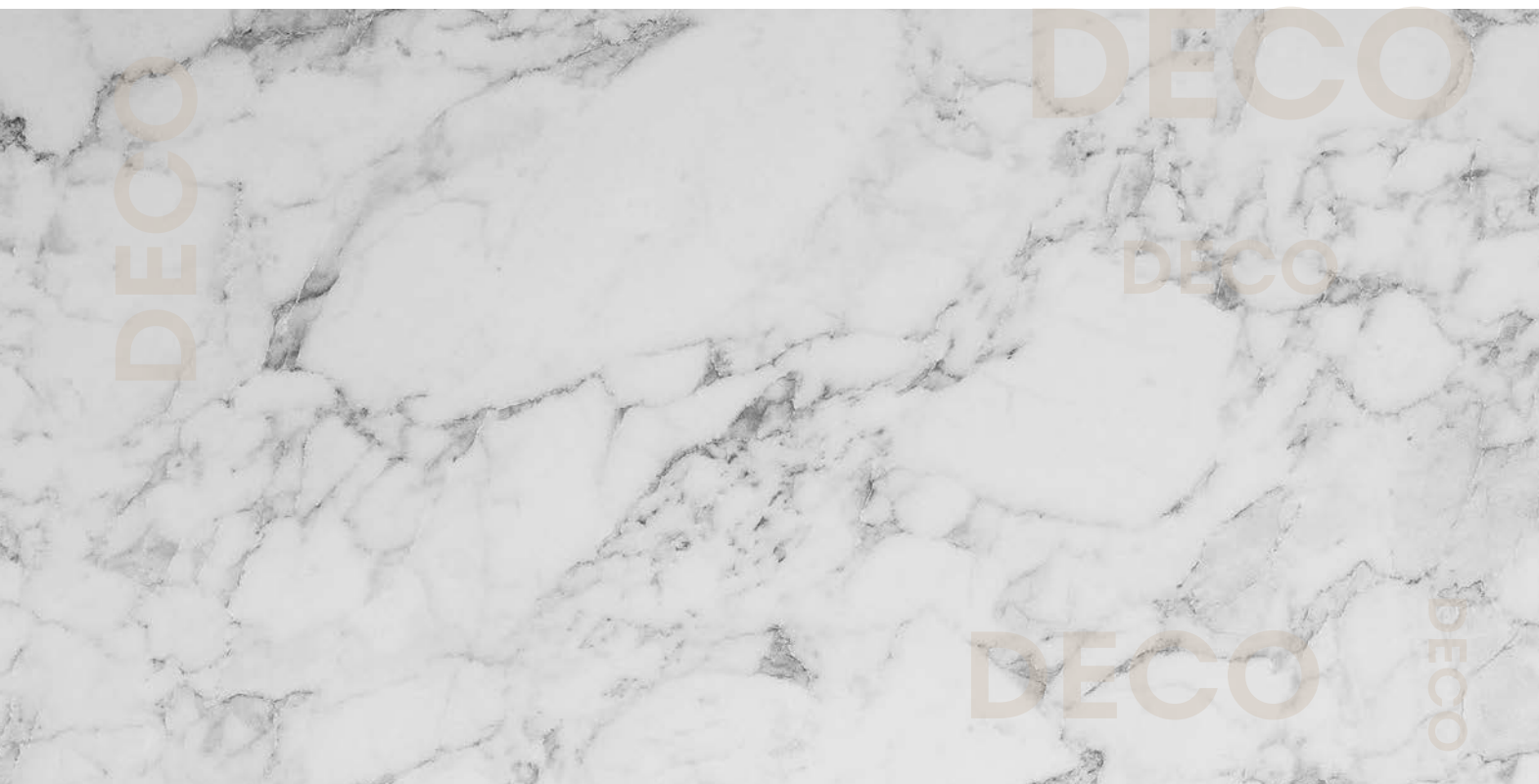
	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	—
PVA pre-treatment	—	
Further thicknesses	—	
Magnetic from 3 sheets	—	

* In general, WALLFACE® also recommends mechanical attachment.

DECO

COLLECTION

Decoration



The DECO Collection DECORATION product programme includes a number of varied decorative surfaces: metallic, brushed and vintage, as well as cement, wood and stone looks. Ultra-modern designs as well as evergreens in a wide range of colours.



DM Corten
2600 x 1000 | **NA** 25274 | **SA** 25276



DM Corten



DM Limestone Grey
2600 x 1000 | **NA** 26324 | **SA** 28808



DM Limestone Grey

2600 x 1000



DECO COLLECTION

DM Corten

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,1

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



DECO COLLECTION

DM Limestone Grey

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 27	~ 3,1

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





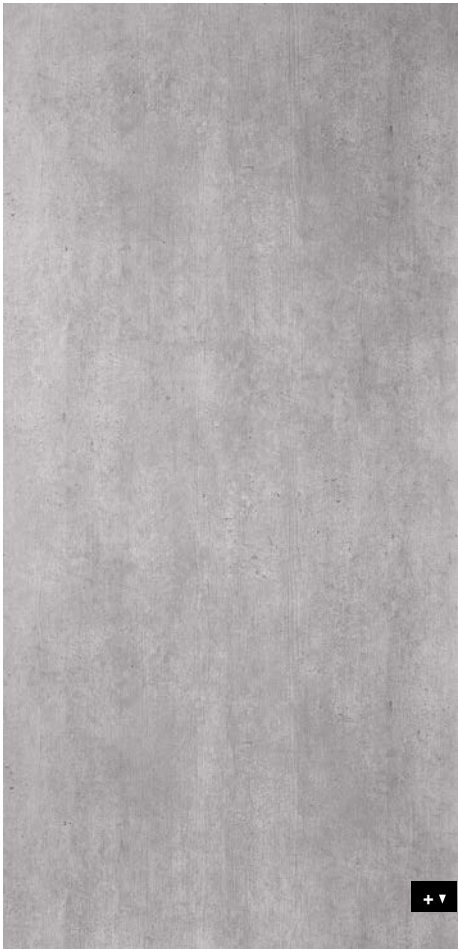
DM CEMENT Light
2600 x 1000 | **NA** 19087 | **SA** 19091



DM MARBLE White
2600 x 1000 | **NA** 19327 | **SA** 19338



2600 x 1000



DECO COLLECTION

DM CEMENT Light

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,65	~ 3,1

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



DECO COLLECTION

DM MARBLE White

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 3,3	~ 3,7

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



DM VINTAGE Copper
2600 x 1000 | **NA** 17276 | **SA** 17277



DM VINTAGE Silver
2600 x 1000 | **NA** 17274 | **SA** 17275



DM VINTAGE Copper



DM METALLIC USED Sand
2600 x 1000 | **NA** 25349 | **SA** 25351



DM METALLIC USED Sand

2600 x 1000



DECO COLLECTION

DM Vintage

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

2600 x 1000



DECO COLLECTION

DM METALLIC USED

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	✓
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



DM LUXURY Bronze
2600 x 1000 | **NA** 17825 | **SA** 17846



DM LUXURY Gold
2600 x 1000 | **NA** 21391 | **SA** 21392



DM LUXURY Bronze



DM CLASSY Black AR
2600 x 1000 | **NA** 19325 | **SA** 19336



DM CLASSY Gold
2600 x 1000 | **NA** 24555 | **SA** 24557



DM CLASSY Gold

2600 x 1000



DECO COLLECTION

DM LUXURY

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,1

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending Gold	—	—
Hot bending Bronze	✓	—
Thermoforming Gold	—	—
Thermoforming Bronze	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

2600 x 1000



DECO COLLECTION

DM CLASSY

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance Black	■■■■□□□	
Abrasion resistance Gold	■■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,1

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending Black	—	—
Hot bending Gold	✓	—
Thermoforming Black	—	—
Thermoforming Gold	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



DM OXIDIZED Copper
2600 x 1000 | **NA** 26522 | **SA** 26523



DM Smoke PF AR
2600 x 1000 | **NA** 10385 | **SA** 10389



DECO COLLECTION

DM OXIDIZED

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

DECO COLLECTION

abrasion-resistant

DM PF AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

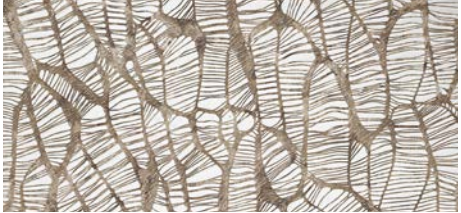
EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

2600 x 1000





DM MONSOON VINTAGE Brown
2600 x 1000 | NA 17033 | SA 17037



DM MONSOON
VINTAGE Brown



DM CONCRETE Grey AR
2600 x 1000 | NA 22827 | SA 22828



DM CONCRETE Grey AR

Photo: YEDA DESIGN

2600 x 1000



DECO COLLECTION

DM MONSOON

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,1

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



DECO COLLECTION

abrasion-resistant

DM CONCRET Grey AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PP	
Base material	HIPS	
Material thickness mm	1,1	1,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,0	~ 3,4

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

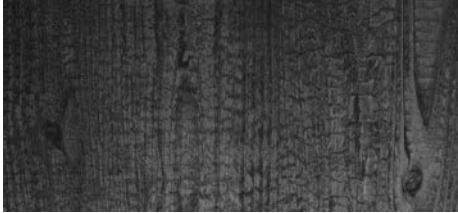
* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





WL Carbonized Wood
2600 x 1000 | **NA** 25152 | **SA** 25154



Photo: raumArt Ender



WL Nutwood
2600 x 1000 x 1 | **NA** 25155 | **SA** 25159
2600 x 1000 x 1,2 | **NA** 19019 | **SA** 19030 - Discontinued item



2600 x 1000



DECO COLLECTION

WL Carbonized Wood

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,8	~ 3,2

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	On request	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



DECO COLLECTION

WL Nutwood

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,8	~ 3,2

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	On request	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



WL OAK TREE Light
2600 x 1000 | **NA** 17278 | **SA** 17279



2600 x 1000



DECO COLLECTION

WL OAK TREE Light

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,3
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ □ □	
Abrasion resistance	■ ■ ■ □ □ □	
Rolled packable <small>Carton 480 x 480 mm, lay rolled goods flat upon receipt</small>	✓ <small>decor side inside, max. 3 pcs/carton</small>	✓ <small>decor side inside, max. 3 pcs/carton</small>
Smallest bending radius mm	150	
Weight/panel kg	~ 2,8	~ 3,2

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

DECO

COLLECTION

Display

The DECO Collection DISPLAY product programme includes polychrome surfaces, brilliant mirrors and brushed designs in a wide range of colours. Particularly suitable for display and shop windows.



DM OPTICAL MIRROR Fashion Grey AR
2800 x 1250 | **NA** 21244



DM OPTICAL MIRROR Anthracite AR
2800 x 1250 | **NA** 21241



DM OPTICAL MIRROR Gold AR
2800 x 1250 | **NA** 21243



DM OPTICAL MIRROR Brass AR
2800 x 1250 | **NA** 21242



DM OPTICAL MIRROR Silver AR
2800 x 1250 | **NA** 20877



DM OPTICAL MIRROR Anthracite AR



DM Brown AR
2600 x 1000 | **NA** 10147 | **SA** 10150



DM Red Brown AR
2600 x 1000 | **NA** 28498 | **SA** 28499



DM Rosegold AR
2600 x 1000 | **NA** 20955 | **SA** 20956



DM Gold AR
2600 x 1000 | **NA** 10181 | **SA** 10187



DM Brass AR
2600 x 1000 | **NA** 10135 | **SA** 10139



DM Gold 30 AR
2600 x 1000 | **NA** 25572 | **SA** 25573



DM Fashion Gold AR
2600 x 1000 | **NA** 25322 | **SA** 25323



DM Gold AR

DECO COLLECTION

abrasion-resistant

DM OPTICAL MIRROR AR

PRODUCT CHARACTERISTICS

	NA
Surface material	PET
Base material	HIPS
Material thickness mm	1,0
Temperature resistance	until 50 °C
Wet room suitability	■ ■ ■ □ □
Abrasion resistance	■ ■ ■ ■ ■ □
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 4 pcs/carton
Smallest bending radius mm	150
Weight/panel kg	~ 3,65

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing, milling	✓
Laser cutting	✓
Hot bending	✓
Thermoforming	—
PVA pressing	✓
Digital printing	—
Screen printing	—

EXTRA EQUIPMENT | ACCESSORIES

	NA
PVA pre-treatment	✓
Special sizes	On request
Further thicknesses	✓

	NA
Magnetic from 3 sheets	—
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

DECO COLLECTION

abrasion-resistant

DM Mirror AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ □ □	
Abrasion resistance	■ ■ ■ ■ ■ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,1

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



DM Fashion Grey AR
2600 x 1000 | **NA** 13808 | **SA** 13810



DM Anthracite AR
2600 x 1000 | **NA** 10120 | **SA** 10125



DM Fashion Red AR
2600 x 1000 | **NA** 22387 | **SA** 23388



DM Iceblue AR
2600 x 1000 | **NA** 10204 | **SA** 10210



Photo: © Form Factory



DM Gold
2600 x 1000 | **NA** 25077 | **SA** 25078



Photo: Beth Crockatt Photography

DECO COLLECTION

abrasion-resistant

DM Mirror AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

DECO COLLECTION

DM Mirror

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



DM Silver
2600 x 1000 / 1 mm | **NA** 10312 | **SA** 10324
2000 x 1000 / 1 mm | **NA** 10304 | **SA** 10322



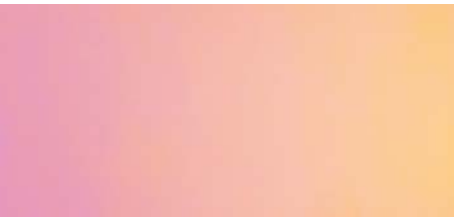
DM Silver/White
2000 x 1000 / 1 mm | **NA** 10372 | **SA** 10381



DM Aqua
2600 x 1000 | **NA** 18424 | **SA** 18443



DM Hollywood Blue
2600 x 1000 | **NA** 20945 | **SA** 21272



DM Hollywood
2600 x 1000 | **NA** 18433 | **SA** 18442



DECO COLLECTION

DM Mirror

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg Silver (H 2000 / H 2600)	~ 2,1 / ~ 2,7	~ 2,5 / ~ 3,1
Weight/panel kg Silver/White (2000x1000x1)	~ 2,1	~ 2,5

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Thermoforming	✓	—
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

DECO COLLECTION

DM Mirror

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■□□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,1

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

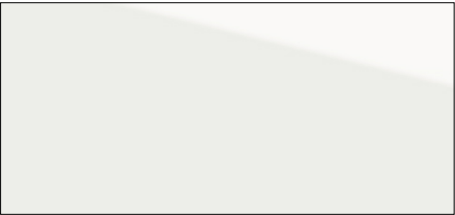
PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓	
Screen printing	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓ DM Hollywood + Blue	
Flammability EN13501-1	✓ DM Hollywood + Blue	



DM Magic Black AR
2600 x 1000 | **NA** 15415 | **SA** 15423



DM Magic White AR
2600 x 1000 | **NA** 15414 | **SA** 15422



Photo: SU VALGUS



DM Graphite Black matt
2600 x 1000 | **NA** 23144 | **SA** 23147



DM Snow White matt
2600 x 1000 | **NA** 23145 | **SA** 23146



DECO COLLECTION

abrasion-resistant

DM Magic AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	2,0
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

DECO COLLECTION

DM matt

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓ Snow White	
Flammability EN13501-1	✓ Snow White	



DM Gold MMS
2600 x 1000 | **NA** 20500 | **SA** 20502



DM Silver MMS
2600 x 1000 | **NA** 20499 | **SA** 20501



DM Brass brushed matt AR
2600 x 1000 | **NA** 15290 | **SA** 15298



DM Grey brushed matt AR
2600 x 1000 | **NA** 15289 | **SA** 15297



DECO COLLECTION

DM MMS

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■□□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,6	~ 3,0

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



DECO COLLECTION

abrasion-resistant

DM Brushed matt AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	✓ DM Grey brushed matt AR	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



DM Copper brushed AR
2600 x 1000 / **NA** 12418 / **SA** 12432



DM Champagne brushed AR
2600 x 1000 | **NA** 12417 | **SA** 12433



DM Green Steel brushed AR
2600 x 1000 | **NA** 30467 | **SA** 30468



DM Green Steel brushed AR



DM Silver brushed
2600 x 1000 | **NA** 10291 | **SA** 10298



DM Silver brushed

Photo: CATOIR RAMAHI Visual Performers

DECO COLLECTION

abrasion-resistant

2600 x 1000

DM Brushed AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Abrasion resistance Green Steel brushed AR	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,1

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-I	✓	

2600 x 1000

DECO COLLECTION

DM Brushed

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,1

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

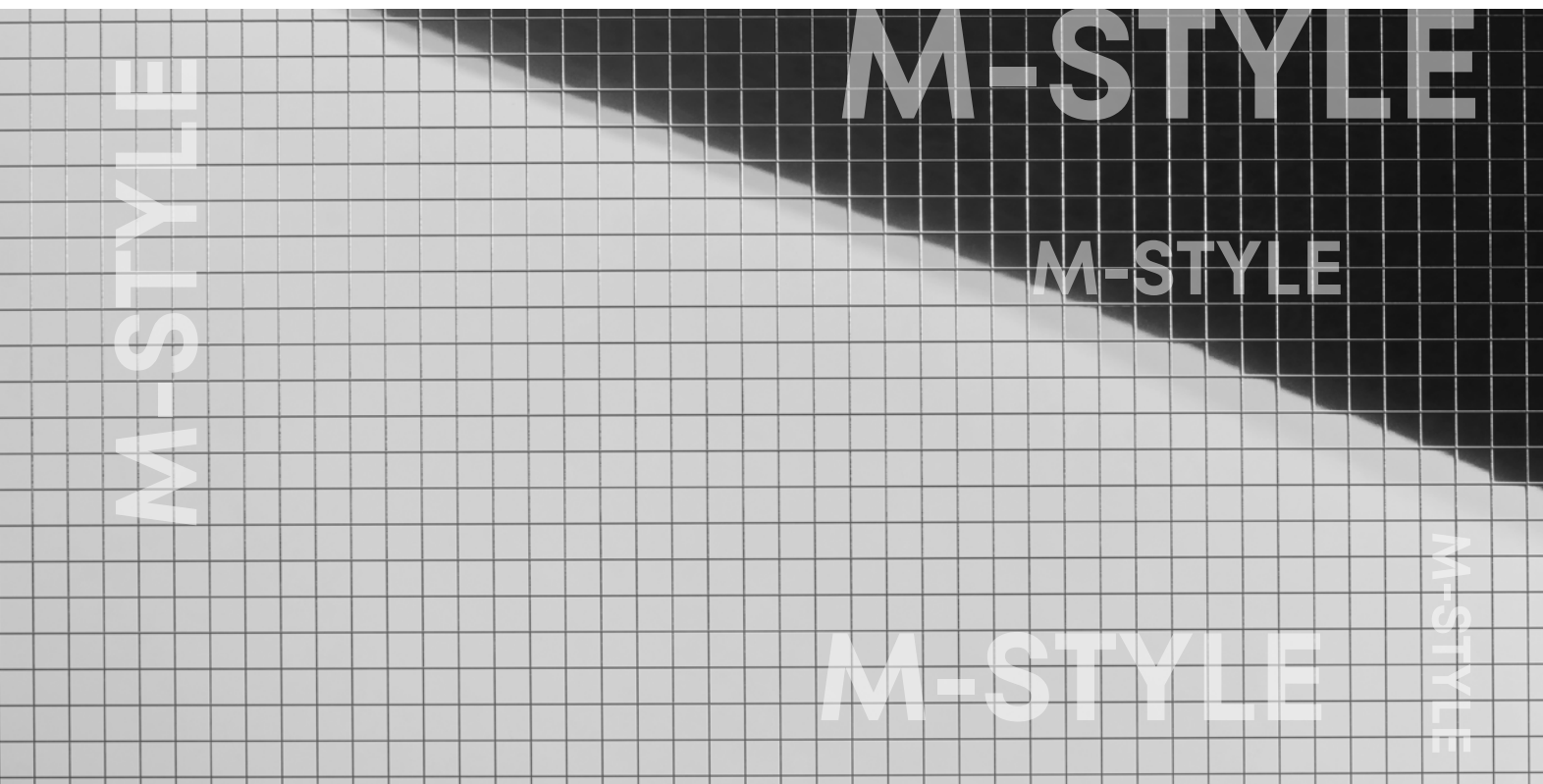
PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓	
Screen printing	✓	

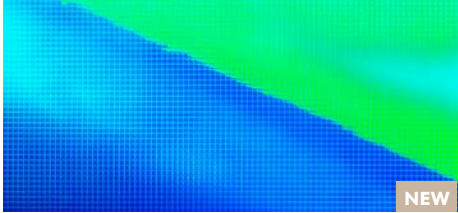
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-I	✓	



M-STYLE COLLECTION



The M-STYLE mirror surfaces in a noble mosaic look are particularly flexible and can be glued over curves without any problems. A must have in the display and decoration sector.



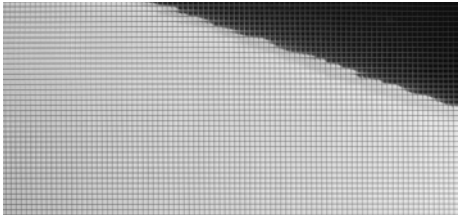
MS 5x5 flex Aqua
980 x 980 | **SA** 27809



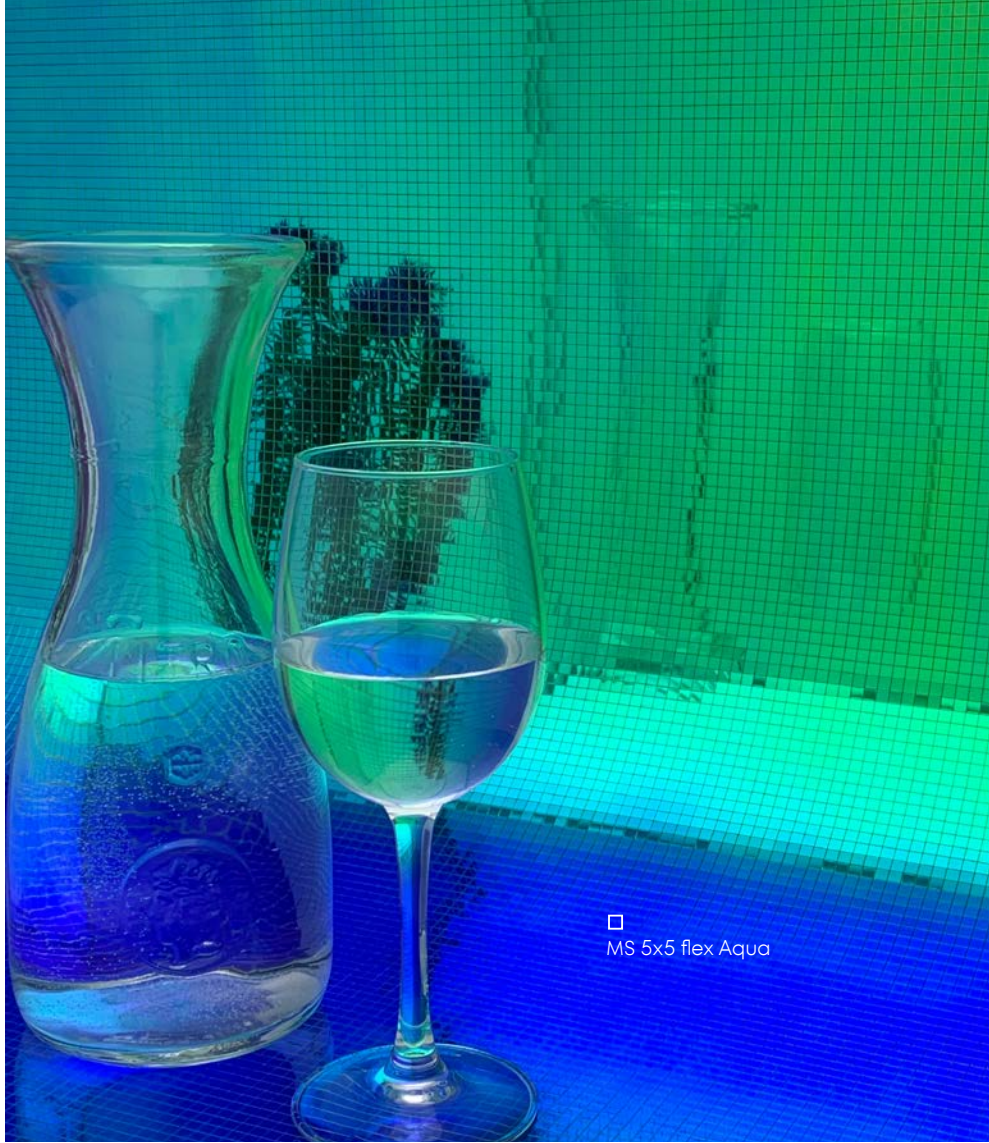
MS 5x5 flex Hollywood
980 x 980 | **SA** 27376



MS 5x5 flex Gold
980 x 980 | **SA** 27373



MS 5x5 flex Silver
980 x 980 | **SA** 27377



MS 5x5 flex Aqua

M-STYLE COLLECTION

MS 5x5

PRODUCT CHARACTERISTICS

	SA
Surface material	PET
Base material	HIPS
Material thickness mm	1,2
Temperature resistance	until 50 °C
Wet room suitability	■ ■ □ □ □
Abrasion resistance	■ ■ □ □ □ □
Abrasion resistance Silver	■ ■ ■ ■ ■ □
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	20
Weight/panel kg	~ 1,24

PROCESSING

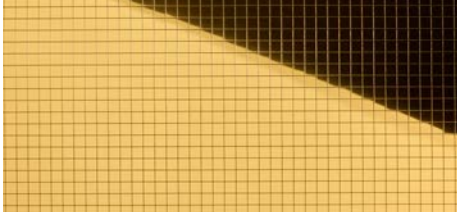
	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing Hollywood, Aqua	✓*
Digital printing Gold, Silver	On request*
Screen printing	—

* own printing test required, samples are gladly provided.

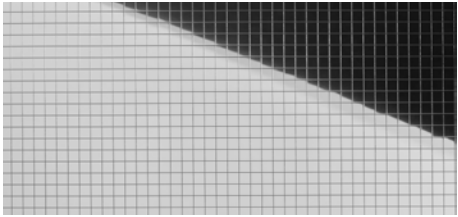
EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	✓
Maximum length mm	3000
Maximum width mm	1000

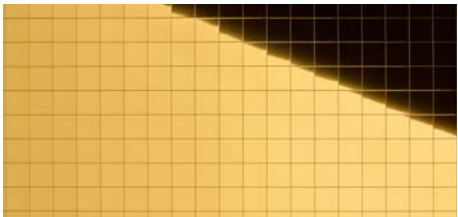
	SA
Further thicknesses	—
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



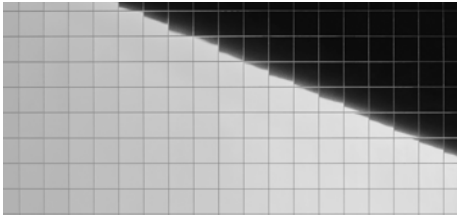
MS 10x10 flex Gold
980 x 980 | **SA** 27374



MS 10x10 flex Silver
980 x 980 | **SA** 27378



MS 20x20 flex Gold
980 x 980 | **SA** 27375



MS 20x20 flex Silver
980 x 980 | **SA** 27379



MS 20x20 flex Silver

Photo: Malo Clinic at El Corte Ingles – Lisboa

M-STYLE COLLECTION

MS 10x10 / 20x20

PRODUCT CHARACTERISTICS

	SA
Surface material	PET
Base material	HIPS
Material thickness mm	1,2
Temperature resistance	until 50 °C
Wet room suitability	■ ■ □ □ □
Abrasion resistance	■ ■ □ □ □ □
Abrasion resistance Silver	■ ■ ■ ■ ■ □
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	35 MS 10x10 flex 50 MS 20x20 flex
Weight/panel kg	~ 1,24

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	✓
Maximum length mm	3000
Maximum width mm	1000

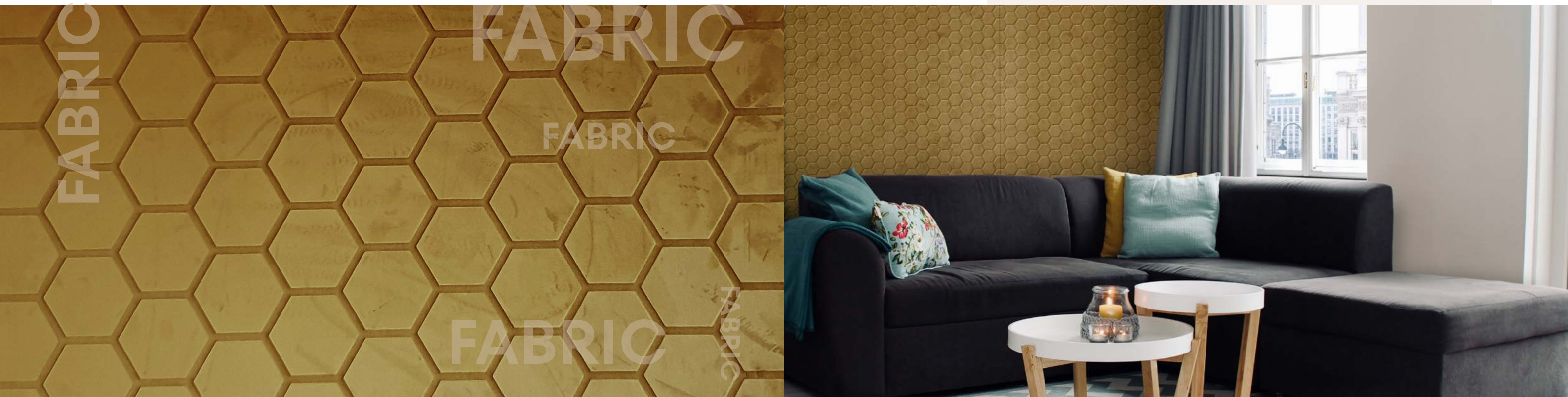
PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request*
Screen printing	—

* own printing test required, samples are gladly provided.

	SA
Further thicknesses	—
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

FABRIC COLLECTION



The FABRIC Collection - smart and contemporary - offers a diverse range of different textiles. The interplay of the haptic properties, structures and colours creates a unique multi-sensory experience.

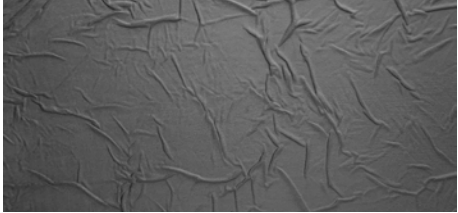


FL CUBE VELVET Bordeaux
2600 x 1000 | **NA** 22709 | **SA** 22719

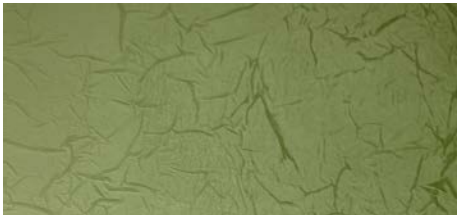


FL CUBE VELVET Pearl
2600 x 1000 | **NA** 22710 | **SA** 22720

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



FL CREPA VELVET Volcano
2600 x 1000 | **NA** 22706 | **SA** 22717



FL CREPA VELVET Avocado
2600 x 1000 | **NA** 22705 | **SA** 22715

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



2600 x 1000



FABRIC COLLECTION

FL CUBE VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,7	1,9
Max. relief height mm	2,2	2,4
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,0

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	✓	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



FABRIC COLLECTION

FL CREPA VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,7	1,9
Max. relief height mm	2,2	2,4
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,0

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	✓	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



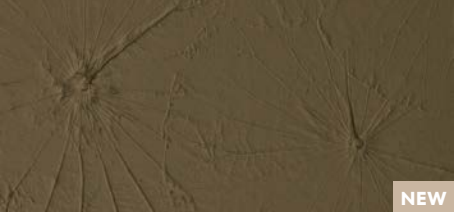


FL GRAIN VELVET Volcano
2600 x 1000 | **NA** 29254 | **SA** 29287



FL GRAIN VELVET Mocha
2600 x 1000 | **NA** 29256 | **SA** 29289

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



FL LOTUS VELVET Mocha
2600 x 1000 | **NA** 31027 | **SA** 26534

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



2600 x 1000



FABRIC COLLECTION

FL GRAIN VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	0,9	1,1
Max. relief height mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 1,9	~ 2,3

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	✓	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



FABRIC COLLECTION

FL LOTUS VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,7	1,83
Max. relief height mm	2,2	2,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,2

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





FL COMB VELVET Pearl
2600 x 1000 | **NA** 22696 | **SA** 22712



FL COMB VELVET Curry
2600 x 1000 | **NA** 22695 | **SA** 22711

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



FL SQUARE 2 VELVET Mocha
2600 x 1000 | **NA** 22703 | **SA** 22713

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



2600 x 1000



FABRIC COLLECTION

FL COMB VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,7	1,9
Max. relief height mm	2,2	2,4
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,0

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

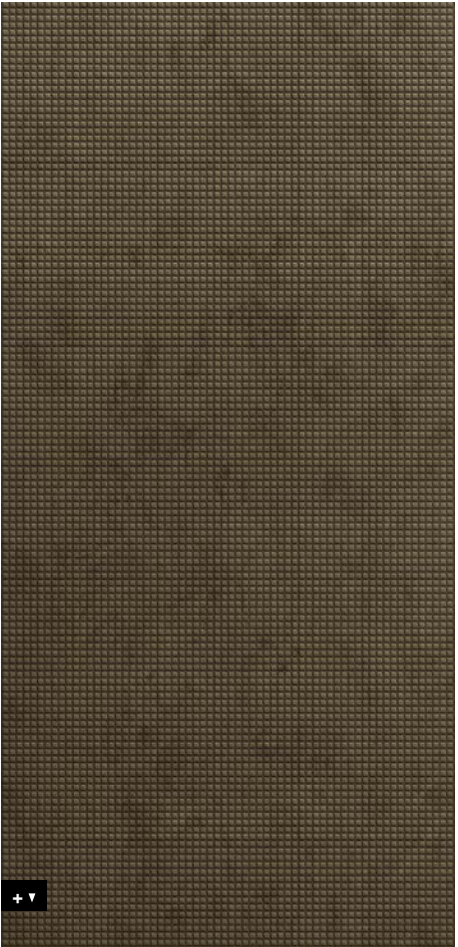
	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	✓ _t	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



FABRIC COLLECTION

FL SQUARE 2 VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,7	1,9
Max. relief height mm	2,2	2,4
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,0

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

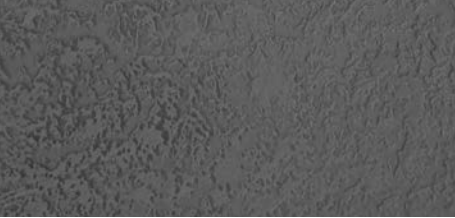
	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	✓	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





FL LAVA VELVET Volcano
2600 x 1000 | NA 22707 | SA 22718

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



2600 x 1000



FABRIC COLLECTION

FL LAVA VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,7	2,0
Max. relief height mm	2,2	2,5
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,2

* The product is delivered without a protective film.

PROCESSING

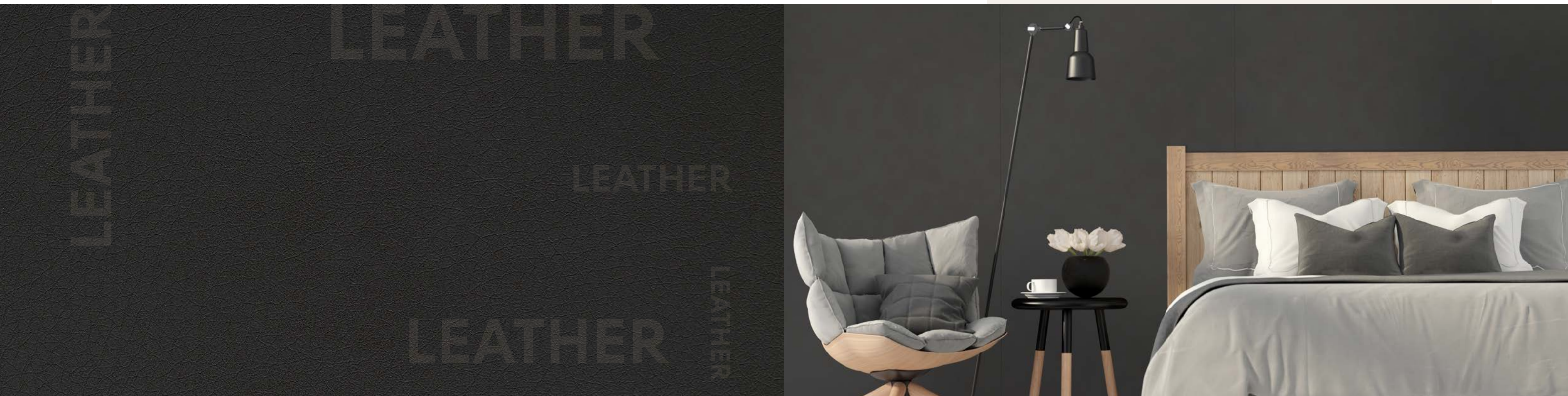
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

LEATHER COLLECTION



Animal welfare is very important to us - which is why all LEATHER Collection products are vegan. Starting with fine leather grains, through special decorative stitching techniques to exotic reptile decorations - you cannot tell the difference to real leather.



LL ROMBO 40 Nero matt
2600 x 1000 | **NA** 15014 | **SA** 15029



LL ROMBO 40 Creme matt
2600 x 1000 | **NA** 13848 | **SA** 13863



LL ROMBO 40 Bianco matt
2600 x 1000 | **NA** 15025 | **SA** 15041



LL Charcoal Dark
2600 x 1000 | **NA** 19299 | **SA** 19302



LL London Clay
2600 x 1000 | **NA** 19014 | **SA** 19025



LL Charcoal Light
2600 x 1000 | **NA** 19298 | **SA** 19301



LL Dove Tale
2600 x 1000 | **NA** 19013 | **SA** 19024



2600 x 1000



LEATHER COLLECTION

LL ROMBO 40

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS, PE-foam	
Material thickness mm	3,8	4,1
Max. relief height mm	5	5,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300	
Weight/panel kg	~ 4,1	~ 4,7

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	—	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	—	—
Digital printing	—	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	—	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



LL Stony Ground
2600 x 1000 | **NA** 19012 | **SA** 19023



LL White
2600 x 1000 | **NA** 13451 | **SA** 13467

LEATHER COLLECTION

LEATHER-LINE

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,9	2,1
Material thickness mm LL White	2,1	2,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,0

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



LL LEGUAN Nero
2600 x 1000 | NA 14778 | SA 14797



LL LEGUAN Copper
2600 x 1000 | NA 12884 | SA 12894



LL LEGUAN Gold
2600 x 1000 | NA 13480 | SA 13478



LL LEGUAN Silver
2600 x 1000 | NA 12883 | SA 12893



□ LL LEGUAN Gold



LL LEGUAN Bianco
2600 x 1000 | NA 15609 | SA 15610



□ LL LEGUAN Bianco

2600 x 1000



LEATHER COLLECTION

LL LEGUAN

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,5	1,7
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,2	~ 3,6

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



LEATHER COLLECTION

LL LEGUAN

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,5	1,7
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,2	~ 3,6

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

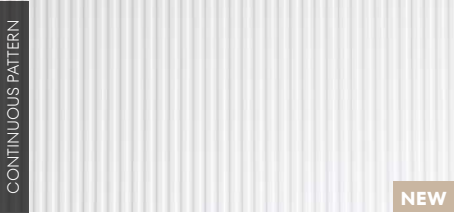
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



LL BRIDGE METALLIC USED Steel
2600 x 1000 | **NA** 29271 | **SA** 29303



LL BRIDGE METALLIC USED Sand
2600 x 1000 | **NA** 29270 | **SA** 29302



LL BRIDGE White
2600 x 1000 | **NA** 29273 | **SA** 29305



2600 x 1000



LEATHER COLLECTION

LL BRIDGE METALLIC USED

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,1	1,3
Max. relief height mm	1,3	1,5
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ ■ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,0	~ 2,4

PROCESSING

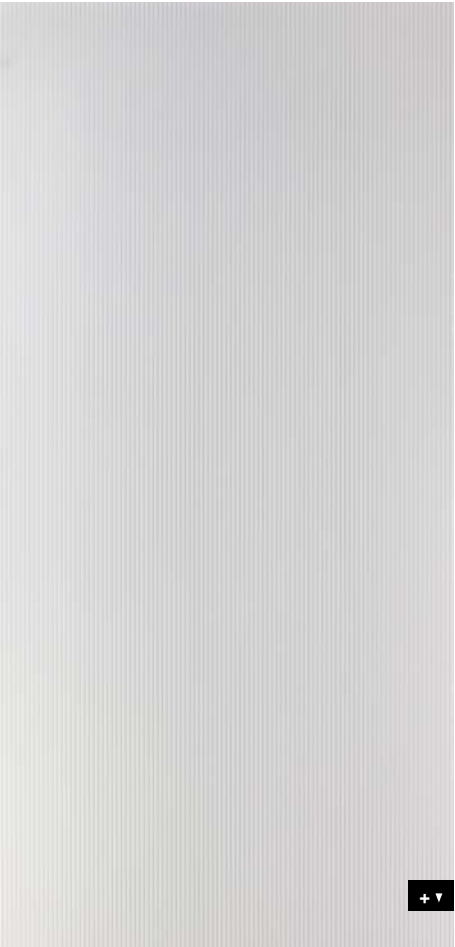
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



LEATHER COLLECTION

LL BRIDGE

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,3	1,5
Max. relief height mm	1,5	1,7
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ ■ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,3	~ 2,7

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



LL GRAIN METALLIC USED Sand
2600 x 1000 | **NA** 29253 | **SA** 29286



□ LL GRAIN METALLIC USED Sand



LL TARGET METALLIC USED Sand
2600 x 1000 | **NA** 29265 | **SA** 29298



□ LL TARGET METALLIC USED Sand

2600 x 1000



LEATHER COLLECTION

LL GRAIN METALLIC USED

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,1	1,3
Max. relief height mm	1,2	1,4
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,0	~ 2,4

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



LEATHER COLLECTION

LL TARGET METALLIC USE

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,1	1,3
Max. relief height mm	1,2	1,4
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,0	~ 2,4

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



LL WAVE 12 METALLIC USED Sand
2600 x 1000 | **NA** 29199 | **SA** 29208



LL WAVE 12 METALLIC USED Sand



LL LANE METALLIC USED Titan
2600 x 1000 | **NA** 29276 | **SA** 29308

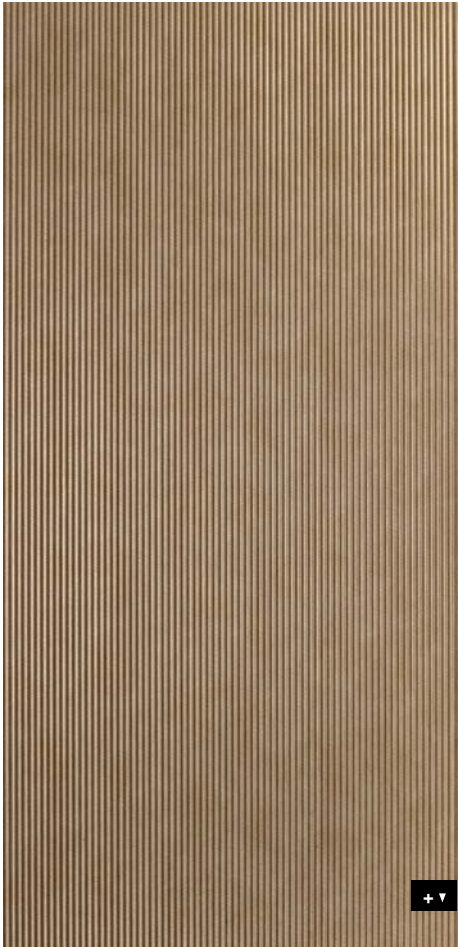


LL LANE METALLIC USED Sand
2600 x 1000 | **NA** 29274 | **SA** 29306



LL LANE METALLIC USED Titan

2600 x 1000



LEATHER COLLECTION

LL WAVE 12 METALLIC USED

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,6	1,9
Max. relief height mm	2,5	2,8
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,4	~ 4,0

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



LEATHER COLLECTION

LL LANE METALLIC USED

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,1	1,3
Max. relief height mm	1,3	1,5
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,0	~ 2,4

PROCESSING

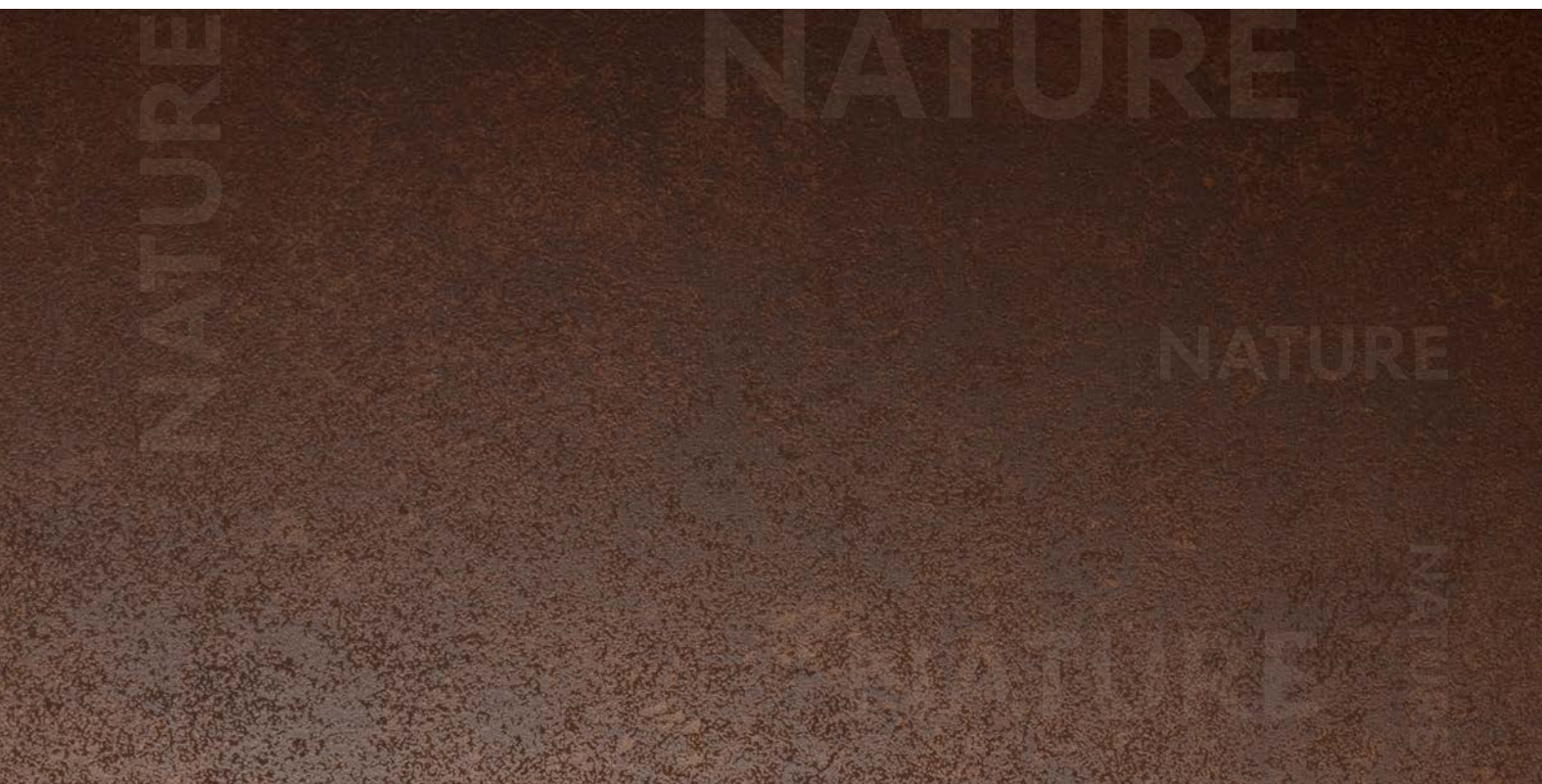
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

NATURE COLLECTION



With the sustainable and particularly light decorative panels of the NATURE Collection large wall surfaces can be designed quickly and easily. The FSC®-certified and self-adhesive products can be glued to all substrates without expansion joints.



WL Carbonized Wood Nature
2600 x 1000 | SA 25549



WL Carbonized Wood Nature



WL Nutwood Nature
2600 x 1000 | SA 25547



WL Nutwood Nature

NATURE COLLECTION

WL Carbonized Wood Nature

PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■ ■ ■ □ □ □ □
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,4

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	—
Screen printing	On request

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

NATURE COLLECTION

WL Nutwood Nature

PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■ ■ ■ □ □ □ □
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,5

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	—
Screen printing	On request

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—





WL Nutwood Country Nature
2600 x 1000 | **SA** 25546



WL Nutwood Country Nature



WL Sessile OAK Nature
2600 x 1000 | **SA** 25511



WL Sessile OAK Nature

NATURE COLLECTION

WL Nutwood Country Nature

PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■ ■ ■ □ □ □ □
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,4

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	—
Screen printing	On request

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

NATURE COLLECTION

WL Sessile OAK Nature

PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■ ■ ■ □ □ □ □
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,4

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	—
Screen printing	On request

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—





WL Sunwood Nature
2600 x 1000 | SA 25896



WL Willow OAK Nature
2600 x 1000 | SA 25895



NATURE COLLECTION

WL Sunwood Nature

PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■□□□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,4

* The product is delivered without a protective film.

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

2600 x 1000



NATURE COLLECTION

WL Willow OAK Nature

PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■□□□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,4

* The product is delivered without a protective film.

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



WL OAK TREE Light Nature
2600 x 1000 | **SA** 25544



WL OAK TREE Light Nature



DM CEMENT Dark Nature
2600 x 1000 | **SA** 25515



DM CEMENT Dark Nature

NATURE COLLECTION

WL OAK TREE Light Nature

PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■ ■ ■ ■ □ □
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,4

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	On request

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

2600 x 1000



NATURE COLLECTION

DM CEMENT Dark Nature

PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■ ■ ■ □ □ □
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,4

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	On request

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



DM Corten Nature
2600 x 1000 | SA 25548



DM Corten Nature



DM LIMESTONE Grey Nature
2600 x 1000 | SA 25894



DM LIMESTONE Grey Nature

NATURE COLLECTION

DM Corten Nature

2600 x 1000

PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■ ■ ■ □ □ □
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,4

* The product is delivered without a protective film.

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	On request

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

NATURE COLLECTION

DM LIMESTONE Grey Nature

2600 x 1000

PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■ ■ ■ □ □ □
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,4

* The product is delivered without a protective film.

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	✓*
Screen printing	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—





DM CEMENT Light Nature
2600 x 1000 | SA 25516



DM CEMENT Light Nature



DM MARBLE White Nature
2600 x 1000 | SA 25545



DM MARBLE White Nature

NATURE COLLECTION

DM CEMENT Light Nature

PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■□□□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,4

* The product is delivered without a protective film.

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	On request

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

2600 x 1000



NATURE COLLECTION

DM MARBLE White Nature

PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■□□□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,4

* The product is delivered without a protective film.

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	✓*

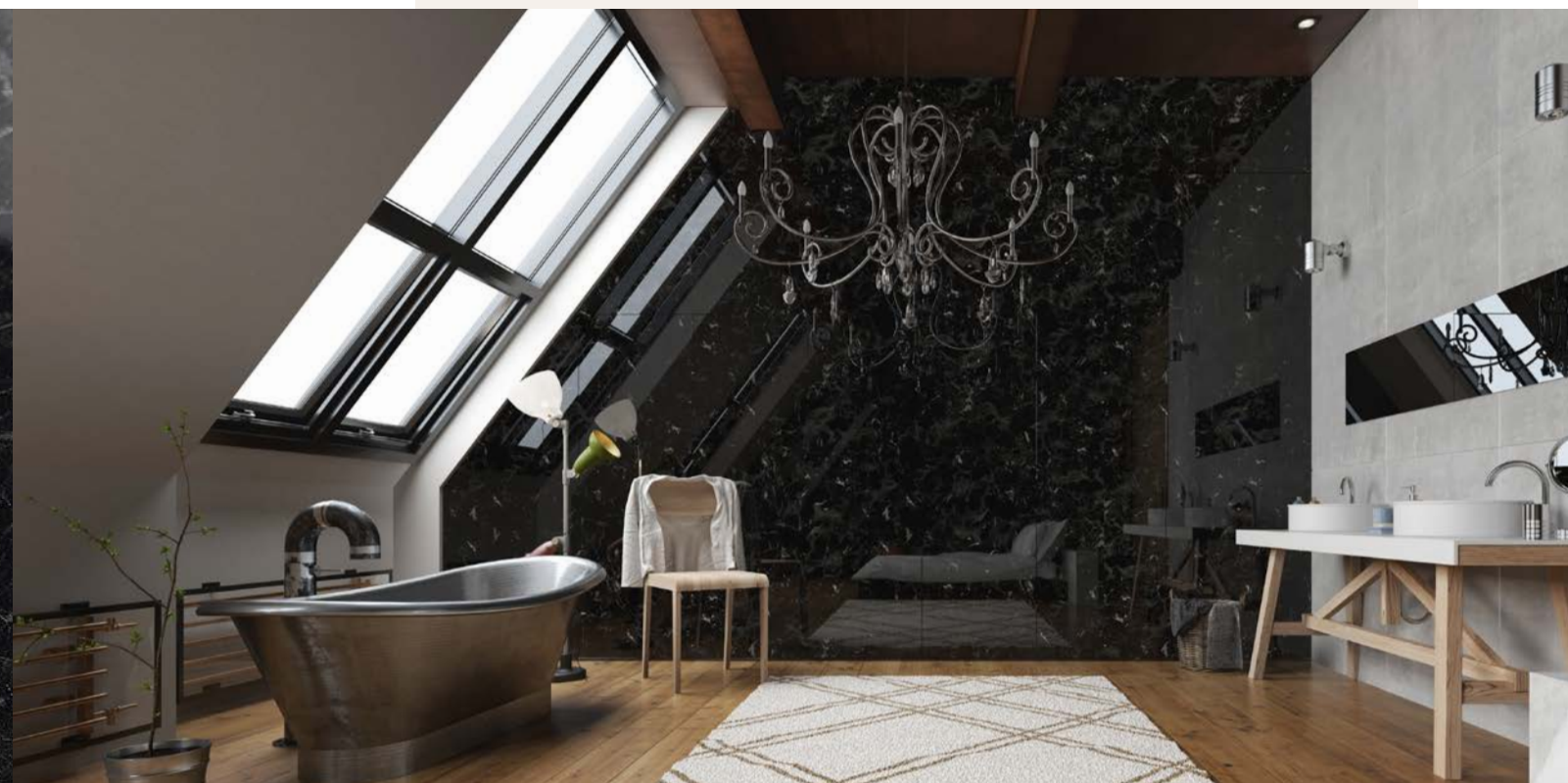
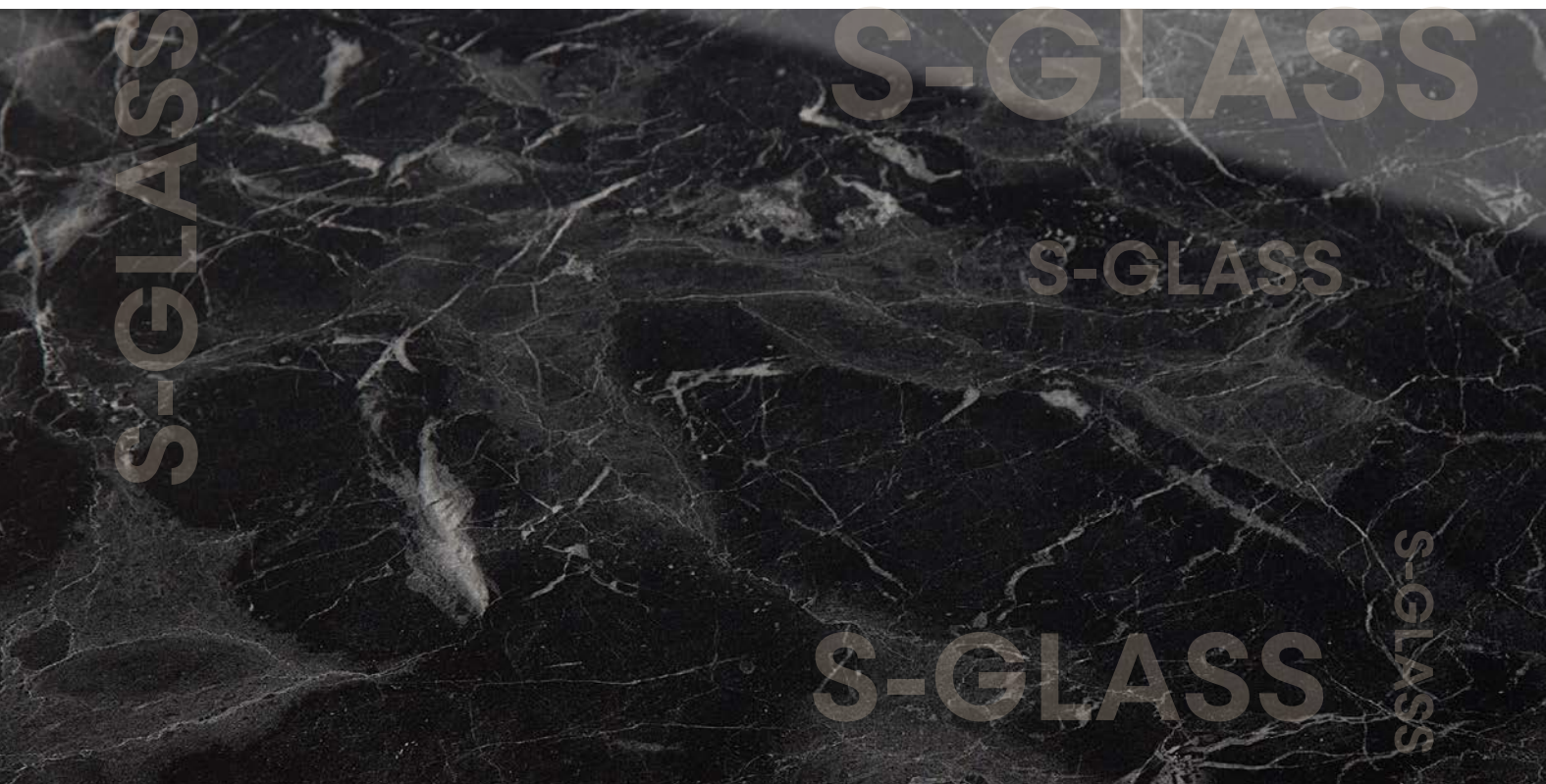
* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

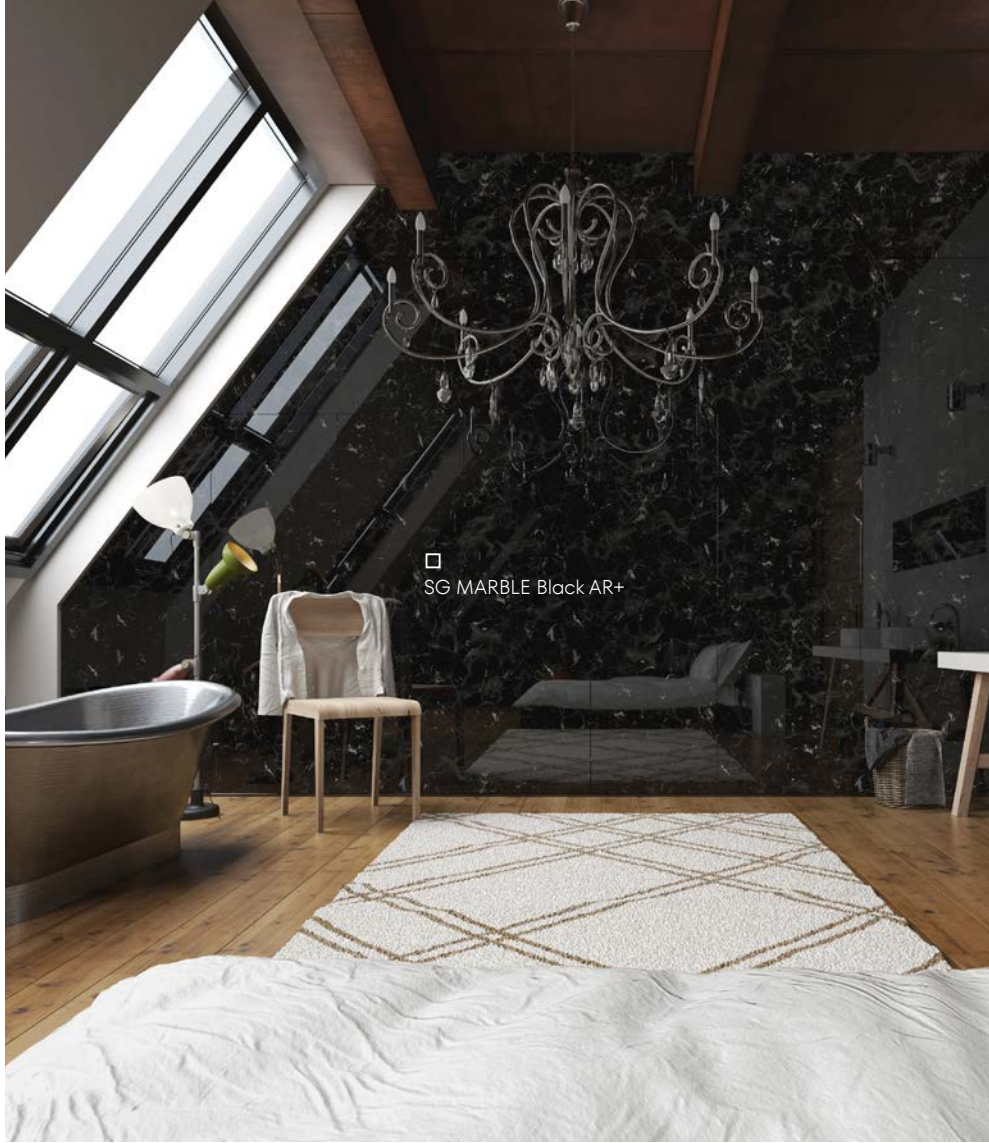
S-GLASS COLLECTION



Scratch-resistant high-gloss surfaces combined with extraordinary designs create the basis for long-lasting design objects. The real glass effect creates a revolutionary depth effect and thanks to its material properties, S-GLASS scores with low weight and a highly reduced risk of breakage.



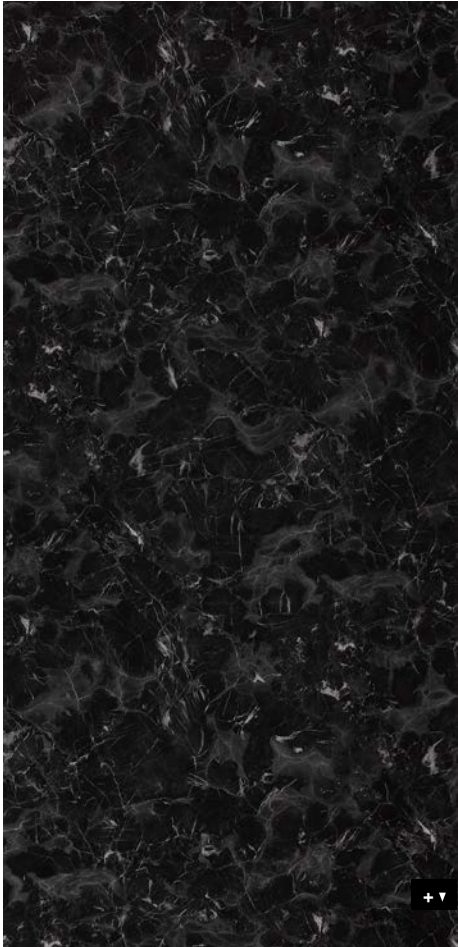
SG MARBLE Black AR+
2600 x 1000 | **NA** 19330 | **SA** 19341



SG MARBLE Grey AR+
2600 x 1000 | **NA** 19333 | **SA** 19344



2600 x 1000



S-GLASS COLLECTION

scratch-resistant

SG MARBLE Black AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7	~ 7,4

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



S-GLASS COLLECTION

scratch-resistant

SG MARBLE Grey AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7	~ 7,4

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



SG MARBLE Emperador AR+
2600 x 1000 | **NA** 19332 | **SA** 19343



□ SG MARBLE Emperador AR+

Photo: © Lassi Sajets, Designstudio Visionary Design Partners Helsinki Oy Suite Finland



SG MARBLE Brown AR+
2600 x 1000 | **NA** 19331 | **SA** 19342



□ SG MARBLE Brown AR+

2600 x 1000



S-GLASS COLLECTION

scratch-resistant

SG MARBLE Emperador AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7	~ 7,4

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



S-GLASS COLLECTION

scratch-resistant

SG MARBLE Brown AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7	~ 7,4

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



SG MARBLE Alpine AR+
2600 x 1000 | NA 19329 | SA 19340



SG MARBLE White AR+
2600 x 1000 | NA 19334 | SA 19345



2600 x 1000



S-GLASS COLLECTION

scratch-resistant

SG MARBLE Alpine AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7	~ 7,4

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



S-GLASS COLLECTION

scratch-resistant

SG MARBLE White AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7	~ 7,4

PROCESSING

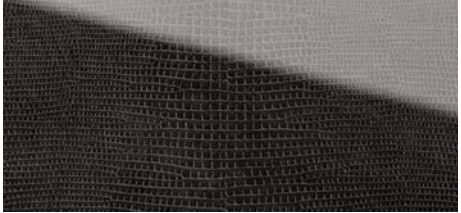
	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

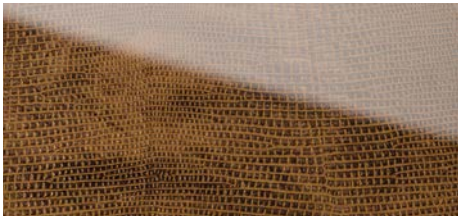
EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



SG LEGUAN Nero AR+
2600 x 1000 | **NA** 18089 | **SA** 18095



SG LEGUAN Copper AR+
2600 x 1000 | **NA** 16976 | **SA** 16981



SG LEGUAN Gold AR+
2600 x 1000 | **NA** 16977 | **SA** 16982



SG LEGUAN Silver AR+
2600 x 1000 | **NA** 16975 | **SA** 16979



SG VINTAGE Copper AR+
2600 x 1000 | **NA** 17198 | **SA** 17200



SG VINTAGE Silver AR+
2600 x 1000 | **NA** 17197 | **SA** 17199



S-GLASS COLLECTION

scratch-resistant

SG LEGUAN AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,6	2,8
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7,2	~ 7,6

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



S-GLASS COLLECTION

scratch-resistant

SG VINTAGE AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,8	3,0
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7,8	~ 8,2

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



SG LUXURY Bronze AR+
2600 x 1000 | **NA** 17820 | **SA** 17841



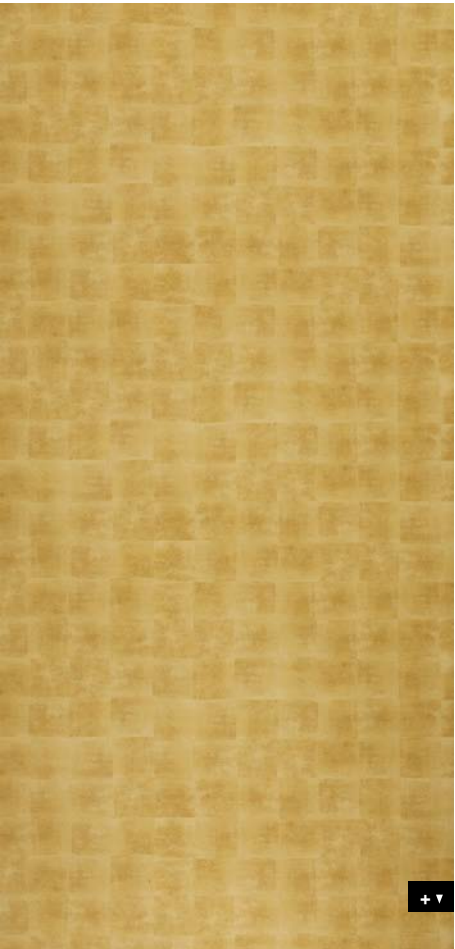
SG LUXURY Gold AR+
2600 x 1000 | **NA** 17819 | **SA** 17840



SG OLD Platin AR+
2600 x 1000 | **NA** 18067 | **SA** 18001



2600 x 1000



S-GLASS COLLECTION **scratch-resistant**

SG LUXURY AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,8	3,0
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7,8	~ 8,2

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



S-GLASS COLLECTION **scratch-resistant**

SG OLD Platin AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,8	3,0
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7,8	~ 8,2

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



SG METALLIC USED Steel AR+
2600 x 1000 | **NA** 28422 | **SA** 28424



SG METALLIC USED Sand AR+
2600 x 1000 | **NA** 28423 | **SA** 28425



SG CLASSY Gold AR+
2600 x 1000 | **NA** 28417 | **SA** 28419



2600 x 1000



S-GLASS COLLECTION

scratch-resistant

SG METALLIC USED AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,8	3,0
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7,8	~ 8,2

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



S-GLASS COLLECTION

scratch-resistant

SG CLASSY Gold AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,8	3,0
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7,8	~ 8,2

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

SG Hollywood
2600 x 1000 | **NA** 23116

On the protective film of the reverse side is a label "Reverse side / Processing side". SG Hollywood always has to be processed from the reverse side.

SG Hollywood

S-GLASS COLLECTION

SG Hollywood

PRODUCT CHARACTERISTICS

	NA
Surface material = Base material	PMMA
Back side material	PET
Material thickness mm	3,1
Temperature resistance	until 50 °C
Wet room suitability	■■■■□
Abrasion resistance	■■■□□□□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 9,3

PROCESSING

	NA
Cutting, punching	—
Drilling	✓
Sawing (supported by a panel)	✓
Milling (supported by a panel)	✓
Laser cutting	✓
Hot bending	✓
Thermoforming	On request
Digital printing	✓*
Screen printing	✓*

* own printing test required, samples are gladly provided.

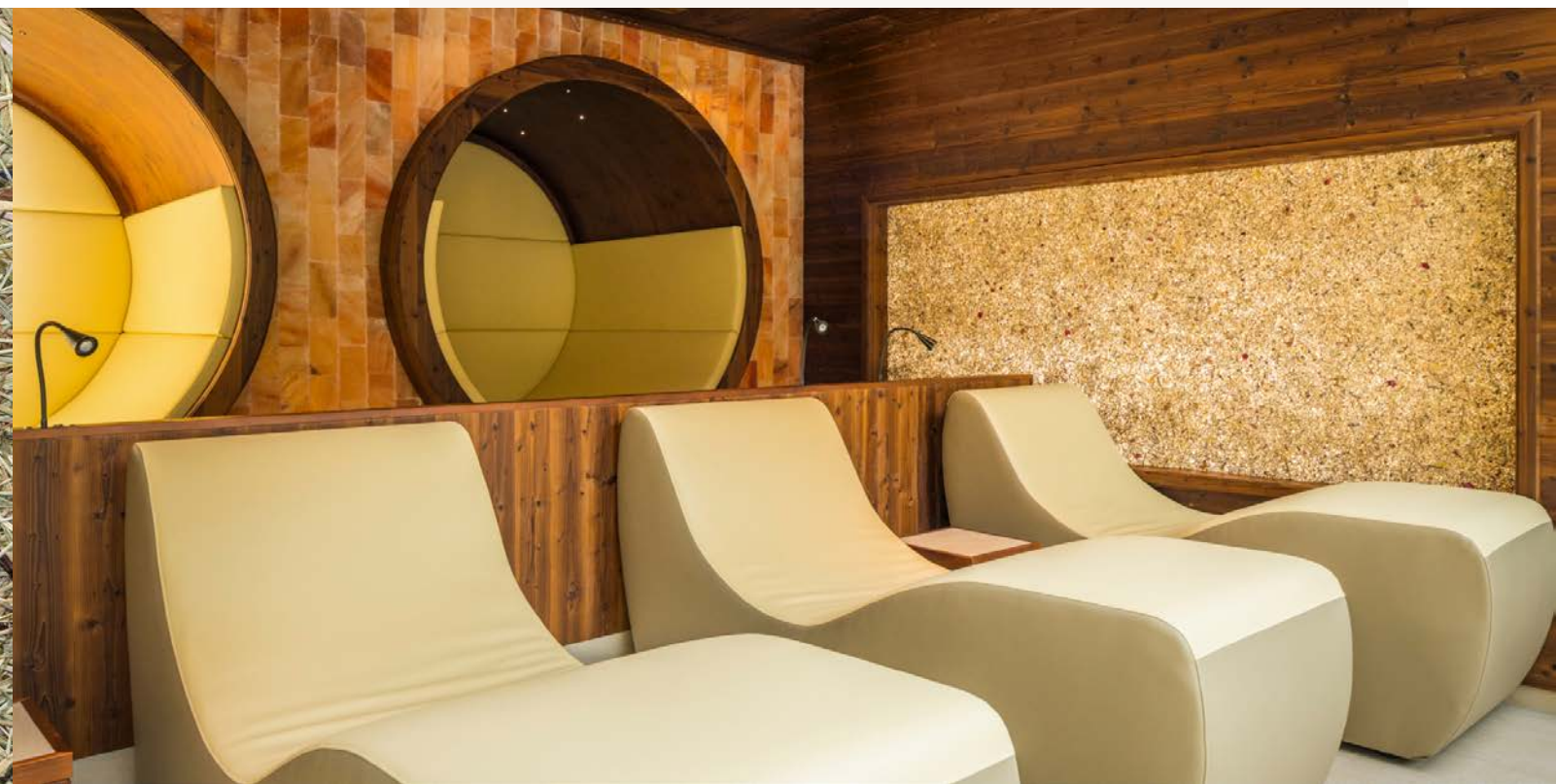
EXTRA EQUIPMENT | ACCESSORIES

	NA
Special sizes (for absorbent substrate)	On request
Further thicknesses	—

	NA
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



NATURAL COLLECTION



Natural surfaces made of real, untreated alpine flowers and grasses combine the beauty and effect of natural materials with functional room design in a sustainable way. They retain their natural properties of scent, look and feel – Thus pleasantly catering to the senses and enriching any interior as well as providing benefits to your health.



ALPINE PURE AL-11001
1360 x 3050



ALPINE LAVENDER BLUE AL-11002
1360 x 3050



ALPINE ROSE AL-11003
1360 x 3050



ALPINE WHITE DAISY AL-11004
1360 x 3050



ALPINE POTPOURRI AL-11005
1360 x 3050



NATURAL COLLECTION

ALPINE AL

PRODUCT CHARACTERISTICS

	SA
Surface material*	100% eco-friendly, glued and pressed mix of alpine herbs and flowers
Base material	flax fleece
Material thickness mm	1,4
Temperature resistance	until 60 °C
Wet room suitability	■ ■ ■ ■ ■ ■
Rolled packable	✓

* The product is delivered without a protective film.

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓



ALPINE PURE AL-11001

ACOUSTIC WALL PANELS



Discover the ACOUSTIC WALL PANELS collection by WALLFACE®—featuring stylish mirror, brushed, and exclusive design surfaces combined with effective acoustic performance. With 25% sound absorption*, our panels not only impress visually but also significantly improve room acoustics.



AP Chalk Light
2800 x 600 | SA 30681



AP Chalk Light

ACOUSTIC WALL PANELS

AP Chalk Light

PRODUCT CHARACTERISTICS

	SA
Surface material	PVC
Base material	PES fibres
Material thickness mm	10,0
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Rolled packable	—
Weight/panel kg	~ 5,0

PROCESSING

	SA
Drilling	✓
Sawing	✓

ABSORPTION VALUE

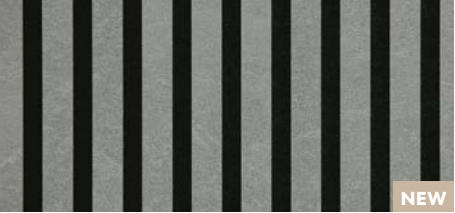
	SA
Sound absorption coefficient	αw = 0,25 (H)*

* Direct installation

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Maximum length mm	2800
Maximum width mm	1200

	SA
Further thicknesses	—
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	✓



AP Fuzzy Grey
2800 x 600 | SA 31128



AP Fuzzy Grey

ACOUSTIC WALL PANELS

AP Fuzzy Grey

PRODUCT CHARACTERISTICS

	SA
Surface material	PP
Base material	PES fibres
Material thickness mm	10,0
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Rolled packable	—
Weight/panel kg	~ 5,0

PROCESSING

	SA
Drilling	✓
Sawing	✓

ABSORPTION VALUE

	SA
Sound absorption coefficient	αw = 0,25 (H)*

* Direct installation

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Maximum length mm	2800
Maximum width mm	1200

	SA
Further thicknesses	—
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	✓



AP Limestone Grey
2800 x 600 | SA 30683



AP Marble White
2800 x 600 | SA 31127



AP Marble White



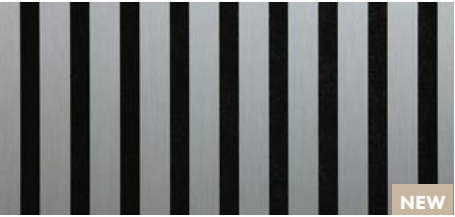
AP Copper brushed AR
2800 x 600 | SA 30708



AP Brass brushed matt AR
2800 x 600 | SA 31132



AP Green Steel brushed AR
2800 x 600 | SA 31133



AP Silver brushed
2800 x 600 | SA 30709



AP Green Steel brushed AR

ACOUSTIC WALL PANELS

AP DESIGN

PRODUCT CHARACTERISTICS

	SA
Surface material	impregnated paper
Base material	PES fibres
Material thickness mm	10,0
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Rolled packable	—
Weight/panel kg	~ 5,0

PROCESSING

	SA
Drilling	✓
Sawing	✓

ABSORPTION VALUE

	SA
Sound absorption coefficient	α _w = 0,25 (H)*

* Direct installation

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Maximum length mm	2800
Maximum width mm	1200

	SA
Further thicknesses	—
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	✓

ACOUSTIC WALL PANELS

AP BRUSHED

PRODUCT CHARACTERISTICS

	SA
Surface material	PET
Base material	PES fibres
Material thickness mm	10,5
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Rolled packable	—
Weight/panel kg	~ 5,7

PROCESSING

	SA
Drilling	✓
Sawing	✓

ABSORPTION VALUE

	SA
Sound absorption coefficient	α _w = 0,25 (H)*

* Direct installation

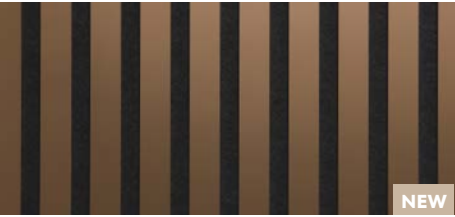
EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Maximum length mm	2800
Maximum width mm	1200

	SA
Further thicknesses	—
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	✓



AP Anthracite AR
2800 x 600 | SA 31129



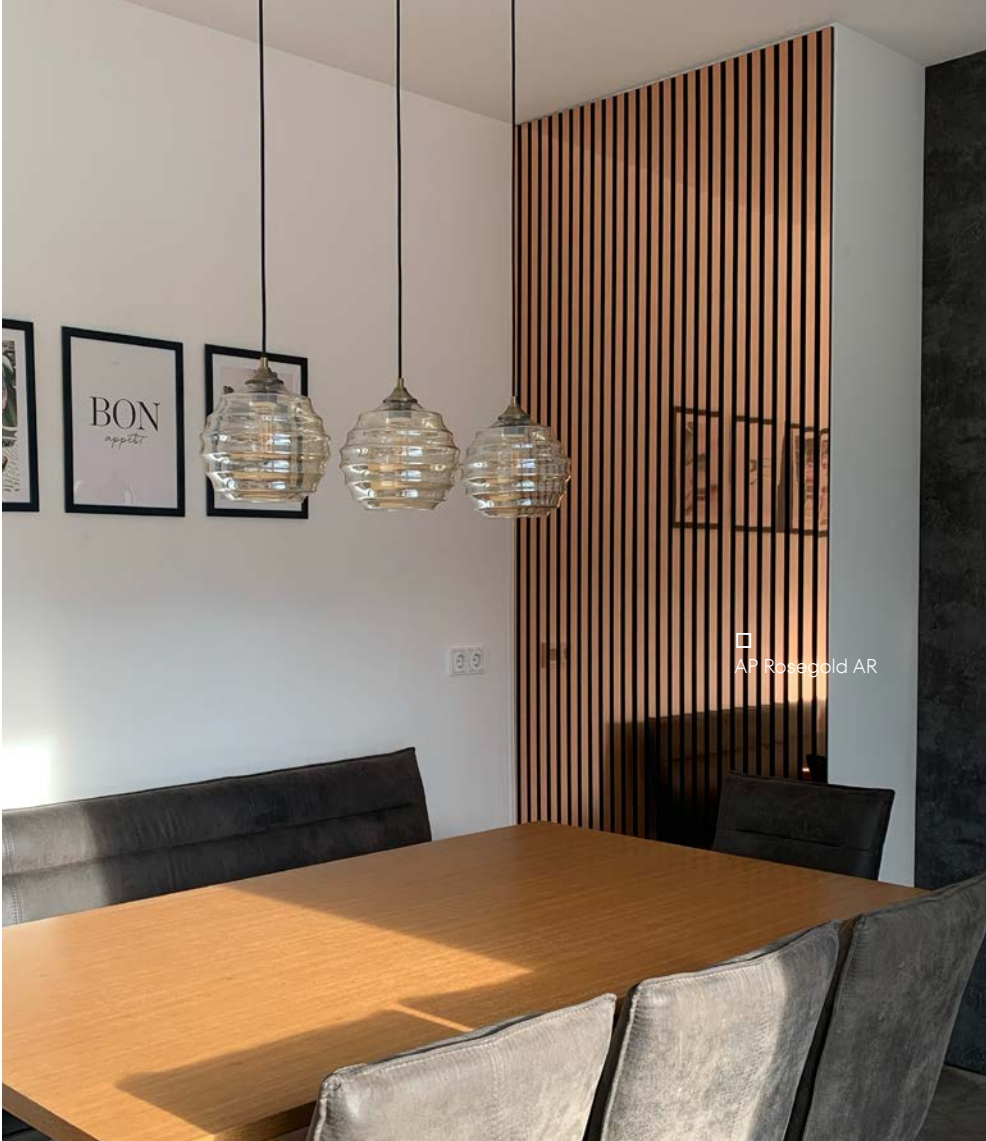
AP Rosegold AR
2800 x 600 | SA 31130



AP Fashion Gold AR
2800 x 600 | SA 31131



AP Fashion Grey AR
2800 x 600 | SA 30707



AP Rosegold AR

ACOUSTIC WALL PANELS

AP MIRROR

PRODUCT CHARACTERISTICS

	SA
Surface material	PET
Base material	PES fibres
Material thickness mm	10,5
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Rolled packable	—
Weight/panel kg	~ 5,7

PROCESSING

	SA
Drilling	✓
Sawing	✓

ABSORPTION VALUE

	SA
Sound absorption coefficient	αw = 0,25 (H)*

* Direct installation

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Maximum length mm	2800
Maximum width mm	1200

	SA
Further thicknesses	—
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	✓



LEGEND

PRODUCT CHARACTERISTICS
PROCESSING
EXTRA EQUIPMENT & ACCESSORIES

PRODUCT CHARACTERISTICS

To answer your questions as quickly as possible, our team has worked out a technical table with product characteristics, extra equipment and much more for each of our products:

NA NON-ADHESIVE

Non-adhesive design panels can be bonded to absorbent substrates in two different ways, depending on the area of application. Bonding with white glue (PVA) and bonding with Cartridge adhesive and putty adhesive.

SA SELF-ADHESIVE

SA - the back of the design sheet is equipped with an adhesive layer. For this we use high-quality acrylic adhesive substance.

Self-adhesive (SA) sheets are ideally suited to non-absorbent surfaces such as coated MDF/chipboard, glass, metal, plastic, etc.

Exception: NATURE Collection see page 103.

Whenever possible, self adhesive WALLFACE® products should be processed within 12 months.

Self-adhesive (SA) sheets are unsuitable for use on ceilings. Alternative processing options are available on request.

SURFACE MATERIAL

In a changeable world we focus on lastingness and high standards by our surfaces. We make a distinction between:

- **ABS = Acrylonitrile butadiene styrene**
- **Print**
- **Impregnated paper = paper with protective varnish**
- **PET = Polyethylene terephthalate (UV lacquer for the AR version)**
- **PET/fibre = Polyethylene terephthalate (synthetic fibre)**
- **PMMA = Polymethyl methacrylate**
- **PMMA AR+ = Polymethyl methacrylate with AR+ scratch resistant coating**
- **PP = polypropylene**
- **PU-leather = Polyurethane/synthetic leather surface**
- **PVC = Polyvinyl chloride**

All variations are optically outstanding and also fascinate by their unique haptics. They correspond to the highest demands and they are suited especially for the interior area.

BASE MATERIAL

For most of our products we use as base material a specially developed, highly impact resistant polystyrene type (HIPS). HIPS distinguish particularly by robustness, high impact and a very low weight.

Scratch-resistant PMMA is employed for the S-GLASS product group.

A backing made of natural fibres is used in the sustainable product line NATURE Collection.

- **ABS = Acrylonitrile butadiene styrene**
- **HIPS = high impact polystyrene**
- **HIPS, PE foam = high impact polystyrene and Polyethylene foam**
- **HPVC = Hard polyvinylchlorid**
- **Natural fibre**
- **PMMA = Polymethylmethacrylate**
- **PP-glass fibre = Polypropylene with fibreglass**
- **PES fibres = Polyester fibres**
- **PS = Polystyrene**

Reverse side of S-GLASS panels:

- **PU-leather = Polyurethane synthetic leather surface**
- **Paper = printed paper**

MATERIAL THICKNESS

The given material thicknesses refer to the stock program in non adhesive (NA) and self adhesive (SA) version.

MAXIMUM RELIEF HEIGHT

With the given data we define the highest position of the respective design in non-adhesive (NA) and adhesive (SA) version.

TEMPERATURE STABILITY

Already during development stage our WALLFACE® sheets are tested in special thermo-containers stuck on ground as well as unstuck with high temperatures and high air humidity.

Only the very best qualities correspond to our strict directives. The given data of the temperature stability refer to the lasting application of the product stuck on different grounds and to the long-term using temperature also without adhesion.

WET ROOM SUITABILITY

An exposure of WALLFACE® sheets to humid areas is given when a design sheet is subjected to short term humidity condition. This humidity condition can occur by reason of high air humidity or by direct sprinkling water.

- Wet room suitability
- Good wet room suitability
- Limited suitability (remove splash water)
- Low wet room suitability
- Unsuitable for wet rooms

ABRASION RESISTANCE

Our technology team already tests the products during development process to be able to offer the matching product for each of your demands.

Surfaces with very good and excellent abrasion resistance have the abbreviation "AR" in the product name and scratch-resistant products can be recognized directly by the abbreviation "AR+".

- Scratch resistant (AR+)
- Excellent abrasion resistance (AR)
- Very good abrasion resistance (AR)
- Good abrasion resistance
- Normal abrasion resistance
- Low abrasion resistance
- Use only in the decoration area

ROLLED PACKABLE

Basically our design sheets are packed flat on pallets. However, in order to dispatch small consignments as favourably as possible, we have developed a packaging carton in which many of our design sheets can be packed rolled as well.

Number of panels and whether the decor side is rolled inside or outside can be found in the technical table of the respective product.

SMALLEST BENDING RADIUS

The given data refer to the smallest bending radius for concave or convex fixing. For all design sheets – with the exception of M-Style – all sheet edges must be fixed mechanically. For M-Style there is no need for mechanical fixing!

WEIGHT PER PANEL

The panel weight is given in kg and can be found in the technical table of the respective product.

TOLERANCES

Machine-related dimensional and angle tolerances: +/- 2.0 mm in relation to 1,000 mm

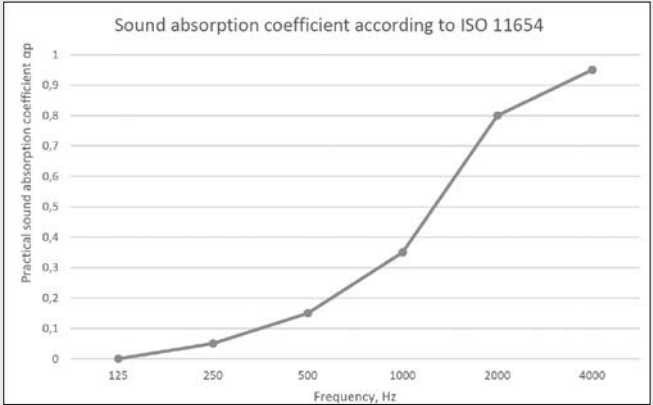
Temperature-related dimensional deviations: +/- 0.7 mm in relation to 1,000 mm at a temperature change of 10 °C

SURFACE PROTECTION

A protective film (Polyethylene/PE) protects our surfaces against damages. This protective film should be removed only after the application of our design sheets. Design panels that are delivered without a protective film are listed in the technical table of the respective product.

SOUND ABSORPTION COEFFICIENT OF ACOUSTIC WALL PANELS

Determination of the sound absorption coefficient according to EN ISO 354:2003 and calculation of the weighted sound absorption coefficient α_w in accordance with EN ISO 11654:1997. Panels mounted directly onto the substrate – without spacing.



PROCESSING

All mechanical processing must always be carried out from the decorative surface. Please consider the respective technical table of the selected product to ensure that the processing step is permissible for this product.

CUTTING

A majority of our decorative panels are easy to cut with a wallpaper knife. Simply scarve the surface (decor side) and break over the edge. For self-adhesive products (SA), the adhesive or foil must be cut through after breaking over the edge on the reverse side. Please always use good-cutting knives.

For machine cutting, we recommend to use paper or veneer cutting machines.

PUNCHING

Band steel cutting is recommended for design sheets in thickness from 1 up to 1.5 mm.

DRILLING

All WALLFACE® sheets can be drilled from the decor side.

All drillings must be carried out on a stable underlay (even MDF Board). Drill recommendation: Wood drills, Forstner drills and hard metal drills – each with a center punch with two pre-cutters.

Core drills for wood can also be employed, but in this case it is essential that in the area next to the drilling the patterned sheet is attached firmly to a stable underlay.

SAWING

WALLFACE® guideline values:
Material thicknesses of up to 1 mm:
HW 280x3.2 / 2.2x30 Z60 / 12.46-18.08 WZ

Thicker than 1 mm:
HW 250x3.2 / 2.2x30 Z40 / 19.63 WZ/FA
HW 250x3.2 / 2.2x30 Z40 / 19.63 FZ/TR
(speed 6000 rpm, progressive feed of up to 25 m/min).

For LEATHER Collection and FABRIC Collection:
HW 255x2.8 / 2.0x30 Z80 / 10.01 FZ WZ
(speed 6000 rpm, progressive feed of up to 10 m/min).

The best result is achieved with MDF underlay (4 mm) above and below, slow progressive feed and high speed.

*HW (hard metal material), WZ/FA (alternating teeth/bevelled edge), FZ (flat teeth), TR (trapezoidal teeth)

ACOUSTIC WALL PANELS:
The panels can be cut to size as required using a fine-toothed saw..

For S-GLASS:
Sheets can be cut with jig, hand-held circular, panel and circular table saws. During cutting on the reverse side, the underlay should also be sawn through. Then deburr all cut edges. Select the speed and feed that are adapted to the saw blade. Use sharp cutting tools!
The generation of heat should be constantly avoided, as this can result in material tension.

Cutting to length using a hand-held or plunge cut circular saw
Cut from the reverse side and use a stable underlay. Recommended saw blade: 160x2.2 hard metal blade with 48 alternating teeth.

Cutting to length using a jigsaw
Set the pendulum action to zero, or at a maximum to 1 and then saw from the reverse side. The patterned sheet must lie fully on the jigsaw cutting table in order to ensure that no vibrations are created - otherwise, there is a risk of crack formation in the PMMA
Recommended saw blade: employ saw blades with a tooth pitch of 1.2 to max. 2.5 mm. (coarse metal saw blade / fine wood saw blade / preferably PMMA saw blades).

MILLING

For material up to 2 mm thickness:
Cutter with 3 mm diameter, rotation speed from 12000 up to 24000 rpm, progressive feed up to 12 m/min.

Decor side on top:
milling cutter with a left-hand twist, cutting right.

Decor side below:
milling cutter with a right-hand twist, cutting right.

For material with a thickness of more than 2 mm, reduce the progressive feed and use a milling cutter with a larger diameter (6 mm).

LASER CUTTING

WALLFACE® sheets can be processed with standard lasers. The cutting speed depends on the wattage of the laser.

Note: Place the decorative panel on the laser machine so that its reverse side is on the machine's vaccuming side. As with all standard PMMA products, it is recommended to "temper" the material after laser cutting. The high temperature of the laser causes tension in the material, which could cause tension cracks. Tempering equalises these tensions.

HOT BENDING

Heat up the WALLFACE® sheets from the backside – for both, internal and exterior angles.

Approximate parameters for material in 1 mm thickness:

Wire temperature: approx. 200°C, heating time: approx. 6-20 seconds -depending on the surface material and bending tool

- hot bending is outwardly (decor outside = external angle) possible
- hot bending inwards (decor inside = interior angle) possible

Additional information

- LEATHER Collection: wrinkles along the internal angle may appear when hot bending is done inwardly
- SG Hollywood: Only an inner corner on the visible side is possible. Guideline values: Duration approx. 110 seconds at approx. 200 °C degrees (depending on the bending tool)
- SL OCEAN, SL DIAMOND, SL PILLAR, SL FACET: Only an outer corner is possible Approximate parameters for material in 2 mm thickness: Wire temperature: approx. 200°C, heating time: approx. 30-40 seconds

THERMOFORMING

With a variety of Deco-Line products light forming, by using flat and not sharp-edged tools, is possible (avoid sharp contours and use larger radii).

With every new moulding test are to be made, in order to obtain ideal results. The tool must be adapted to the material.

PVA-PRESSING

In order to obtain a compact design board with a decorative panel with material thicknesses of 1-4 mm, the design sheet can be pressed.

Due to the rigid adhesive connection between the decorative panel and the wooden beams, the finished board does not extend anymore and can therefore either be processed seamlessly on walls, or furniture fronts can be made. Detailed instructions for PVA-pressing can be found on page 158.

Conditionally pressable with PVA/PU adhesives - SL OCEAN, SL DIAMOND, SL FACET, SL PILLAR, SL TARGET:

Due to their textured surfaces, these design panels can not be bonded over their entire surface. Excessive pressing pressure may cause deformation or damage to the structured panel.

A customer-trial with reduced pressing pressure is required. Original samples for testing purposes are available on request.

Further processing of design panels that are only conditionally pressable with PVA/PU adhesives

As the panels are not fully bonded, slight structural changes may occur during further processing (e.g. sawing, milling, etc.).

Please use appropriate tools and work with particular care.

PRINTING

Owing to the many differing printing and colour systems, customers must carry out a printing test. The result will depend on the respective motif. We will be pleased to provide original samples for testing.

We classify with the statements “**yes**”, “**no**” or “**on request**”.

yes: Our print tests were positive, which means that not only the print looks good, but it also passes an abrasion and test test

no: Our print tests were negative, which means that either the print did not convince visually, or various tests were not passed.

on request: our print tests were positive with additional treatments, or not all tests were passed to full satisfaction. In this case, please contact us so that we can advise you.

The final adhesion performance will set in very slowly and can take up to one week on air-drying (20 °C.).

ACCESSORIES & SPECIAL EQUIPMENT

ADHESIVE RECOMMENDATION

Solvent-free assembly adhesive without plasticizers Cartridge adhesive for strand bonding:

K1-Hybrid adhesive: Bostik H551 Supergrip Multi, Ramsauer 640

Solvent-free assembly adhesive without plasticizers Putty adhesive:

Glutolin UK, Bostik Ardaflex® Multi (tooth spatula A2, B3)

Area of application: MS polymer hybrid adhesive is ideal for bonding the WALLFACE® product group S-GLASS on absorbent and non-absorbent substrates.

Detailed information on processing with Cartridge adhesive and putty adhesive on page 155.

Carry out adhesion tests and self-tests before bonding the panels!

PVA PRE-TREATMENT

In order to be suitable for PVA bonding, depending upon the material on the reverse side, WALLFACE® sheets either have to be pre-treated by means of an additional production process, or roughened by using a vibration sander (80-grain sandpaper).

Being able to carry out this pre-treatment for you in our factory, we absolutely need this information together with your order.

You can find detailed information on page 156.

SPECIAL FORMATS

In addition to the standard sizes given in the OVERVIEW we offer with pleasure individually adapted product dimensions.

FURTHER THICKNESSES

In addition to the standard formats specified in the OVERVIEW, we are happy to offer customized product sizes.

MAGNETIC

All WALLFACE® sheets are available with a magnetic back from 3 pieces onwards. Exception - all LL ROMBO, S-Glass Hollywood, SL OCEAN, SL DIAMOND, SL PILLAR, SL FACET.

WALLFACE® magnetic foils are suitable on different metallic grounds and on magnetic colours. The exchange of design sheets thereby becomes a child's play! The application fields for the WALLFACE® magnetic program are nearly unlimited – for shop-window decoration, shop fitting and fair design or in the furniture area, decoration field and for all kinds of displays.

Self-adhesive WALLFACE® metal film is employed when a suitable metallic ground is lacking. The metal film can be ordered as a sheet (2,600x1,000 mm) or roll (14 or 29 m)

CUTTINGS

You want to get customized sheets or cuttings? Please contact us that we can offer the best possible solution to you. With a cutting length of up to 3.2 meters, a sawing length of up to 3 meters, and a punching length of up to 2.3 meters, we are able to promptly meet your requirements

FIRE CLASSIFICATION

The products from the stock program are normally flammable and correspond to the fire safety regulations according to DIN 4102 B2 or UL Standard 94 measured value: 94 HB as well as EN 13501-1 classification (E).

Marked products **Flammability (FR)** are available in flame retardant version on request, on a different carrier material. Manufacturer's certificate of compliance of the following standards are available: EN 13501-1 and ASTM E 84. Info sheets on demand!

PROCESSING INSTRUCTION

BASIC RULES OF PROCESSING

SUBSTRATE PREPARATION FOR BONDING

BONDING OF SELF-ADHESIVE
DESIGN PANELS (SA)

PROCESSING OF NON-ADHESIVE
DESIGN PANELS (NA) WITH PUTTY ADHESIVE

BONDING WITH CARTRIDGE ADHESIVE

PRESS DECORATIVE PANELS WITH WHITE
GLUE (PVA GLUE)

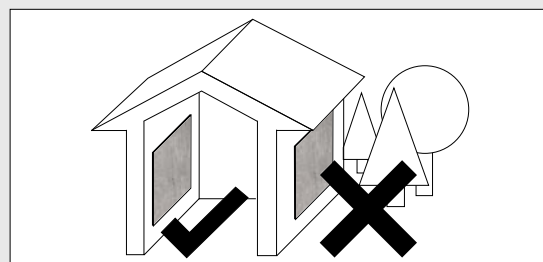
SELF-ADHESIVE DESIGN PANELS BONDED
ONTO COATED WOOD BASED SHEETS
INCLUDING EDGES AND MILLING

PROCESSING INFORMATION
NATURE COLLECTION

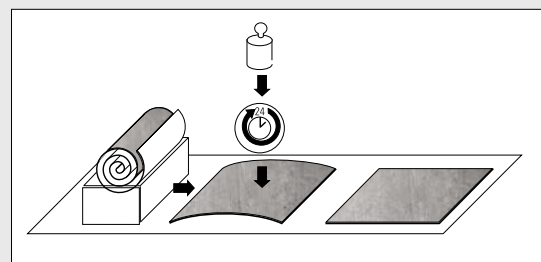
BASIC RULES OF PROCESSING

For worry-free processing and an optimal end result, you only have to take a few very important things into account! Below you will find the basic rules, as well as information on individual processing options and processing tips.

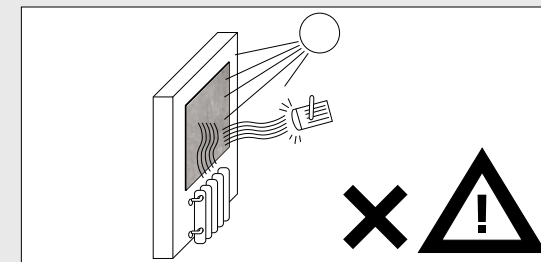
Please note that our product groups are sometimes structured differently and that some of them can also be processed differently. **Therefore, please always find out on the respective product page whether a specific processing is possible.**



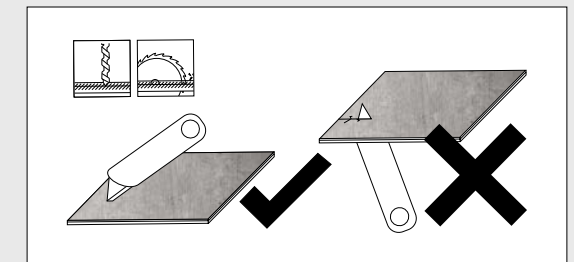
The decorative panels are only suitable for indoor use.



Design panels that are delivered rolled should be laid flat for at least 24 hours. Additional weighting improves flatness.



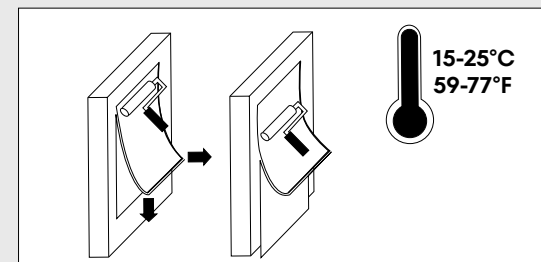
Not recommended for use near an open fire or sources of intense heat.



Mechanical processing such as cutting, sawing, punching or drilling of the design panels is always carried out on the top side of the decor and not on the back.

It is imperative that sheet flapping be avoided totally during all working phases.

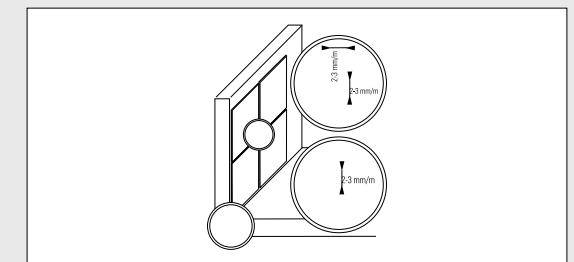
Always lay the sheets out flat and if necessary pin them down.



Ideal processing temperature 15°C to 25°C.

The decorative panels must be acclimatised, i.e. brought to room temperature before processing.

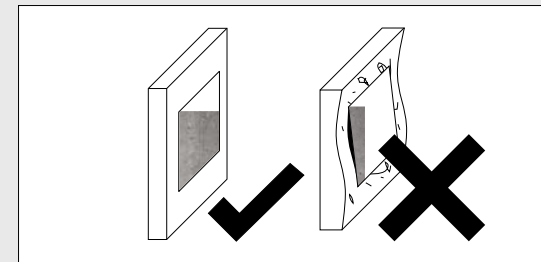
This serves to avoid the formation of condensate on the adhesive surface and to reduce the expansion of the panel due to reduced temperature differences.



The majority of our products are made of thermoplastics, which expand by around 0.7 mm – measured over a length of 1 m – when the temperature rises by 10 °C. For this reason, an expansion joint of approx. 2 – 3 mm must be allowed for at the board edges.

If the ambient temperature is high or the temperature fluctuates sharply, the expansion joint should be enlarged or the panel format selected smaller.

Tips for avoiding expansion joints: Either press the decorative panels or use the product group NATURE Collection.



The substrate must be free of loose parts, dry, smooth, and free of dust, dirt, grease, wax and silicone. Depending on whether the substrate is absorbent or non-absorbent, various bonding options are used.

In the case of convex and concave substrates, mechanical fastening in the edge area is absolutely necessary.



The right processing depending on the substrate:

absorbent substrate:

- (e.g. raw MDF, plasterboard,...)
- Bonding with cartridge adhesive and putty adhesive see page 155
- Pressing decorative panels see page 156

non-absorbent substrate:

- (e.g. coated plate, glass, ect.)
- self-adhesive decorative panels see page 154

PROCESSING INFORMATION

SUBSTRATE PREPARATION FOR BONDING

The substrate must be free of loose parts, dry, smooth, and free of dust, dirt, grease, wax and silicone. Never mount WALLFACE® panels on uneven surfaces, as this results in a loss of visual quality.

In the case of convex and concave substrates, mechanical mounting in the edge area is absolutely necessary (except for M-STYLE)!

Detect underground:

Simply drop a waterdrop onto the surface - if it doesn't soak in and stays there, it's a non-absorbent surface.

Non-absorbent substrate:

To achieve maximum adhesion, always clean non-absorbent surfaces with alcohol (ethanol, isopropyl alcohol).

Self-adhesive panels (SA) are best suited for non-absorbent surfaces such as coated MDF/chipboard, glass, metal, plastic, etc.

Absorbent substrate:

For absorbent substrates such as raw chipboard, MDF, plasterboard or smoothed brickwork, a solvent-free adhesive must be used, which is suitable for both the substrate and the polystyrene material (carrier material). See adhesive recommendations on page 149.

BONDING OF SELF-ADHESIVE DESIGN PANELS (SA)

Our self-adhesive design panels, marked with the abbreviation „SA“, have a strong adhesive layer on the back of the decorative panel - made of high-quality acrylates or synthetic rubber - and can therefore be attached quickly and easily to non-absorbent surfaces.

The self-adhesive design panels are glued directly to the substrate, taking into account an expansion joint - without additional adhesive.

With self-adhesive products from the NATURE Collection, the expansion joint can be omitted.

With self-adhesive design sheets (SA) - pull off the adhesive cover step by step, do not touch the adhesive surface and press as firmly as possible onto the subsurface. Absolutely avoid the formation of bubbles (air pockets).

For large areas, it is best to use a medium-hard rubber hand roller with a width of approx. 170 mm. The final adhesion is reached after 24 hours at room temperature.

Self-adhesive design panels (SA) are not suitable for ceiling applications. Alternative processing options are available upon request.

PROCESSING OF NON-ADHESIVE DESIGN PANELS (NA) WITH PUTTY ADHESIVE

The putty adhesive (solvent-free assembly adhesive without plasticizers) Glutolin UK and Bostik Ardaflex® Multi are perfect if you want to glue a non-adhesive design panel (NA) directly to an absorbent substrate. This is simply applied to the substrate with a spatula and the design panels are glued, taking into account an expansion joint.

No expansion joint required for the product groups NATURE Collection, ANTIGRAV, and LUXEWALL PANEL COLLECTION.

Area of application: Putty adhesive Glutolin UK and Bostik Ardaflex® Multi (tooth spatula A2 or B3) are ideal for bonding WALLFACE® products to absorbent, even surfaces such as wood, MDF, plywood, chipboard, plasterboard or smoothed masonry.

The processing guidelines for the respective adhesive must be observed.

BONDING WITH CARTRIDGE ADHESIVE

Suitable for the product group S-GLASS

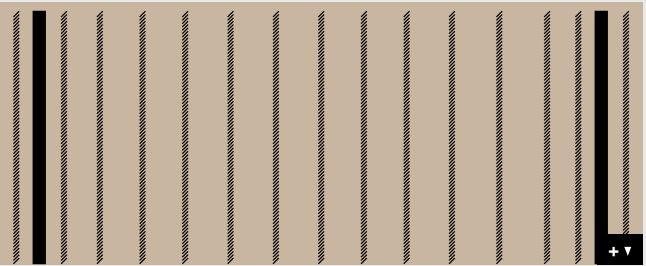
Strand bonding:

On the reverse side of the sheet: vertical positioning of a bead at a distance of 10 mm from the edge of the sheet or the profile leg, then position a mirrored adhesive tape at a distance of 10 mm.

It is recommended that the protective strip on the mirrored tape be removed prior to the further processing phases.

Apply vertical beads of adhesive to the reverse side of the sheet at intervals of approx. 10 mm to the mirrored adhesive tape. (Depending on the underlying surface, the beads should have a height of at least 4 mm.) Apply the other beads at a distance of 60 mm.

||| Adhesive bead ■ Mirror tape



The illustration does not show the entire length of the panel

Bring the sheet into position without any drying time and then press it down onto the prepared surface by means of vertical strokes with a soft wallpaper roller.

The gluing can also be done without mirror adhesive tape!

Advantage: The sheet can be positioned much easier.

Disadvantage: The sheet has to be temporarily attached until the adhesive beads have cured in order to prevent the plate from slipping unintentionally.

POINTING WITH SILICONE

Suitable for the product group S-GLASS

Once the adhesive has hardened, the joints can be sealed with silicone.

Immediately remove the protective film from the sheet and any possible adhesive residues.

PRESS DECORATIVE PANELS WITH WHITE GLUE (PVA GLUE)

DESCRIPTION – STRUCTURE

S-GLASS decorative sheet

PVA white glue

Wood based sheet

minimum thickness of 16 mm!
Use thicker wood based sheets for larger formats!

PVA white glue

Balancing sheet



Please refer to the technical spreadsheet of the product to see if pressing is possible.

PRE-TREATMENT OF THE NON-ADHESIVE DESIGN PLATE

If the design requires a pretreatment, please take a look at the technical spreadsheet of the product. However, the general rule is that products from the S-GLASS product group do not require any pretreatment.

Order pre-treatment from WALLFACE®

Since the production process is not done automatically, the PVA pretreatment must be advised with the order.

The pretreatment carried out by WALLFACE® is an industrial treatment with electrons to increase the surface tension.

Since the effect of the treatment decreases again over time, the design panel pretreated by WALLFACE® must be pressed within 2 months after the delivery date.

Carry out pre-treatment yourself

The back of the decorative panel can be roughened using an orbital sander or random orbital sander. We recommend sandpaper with a 80 grains.

APPROPRIATE BALANCING SHEET

So that the finished pressed panel remains flat and distortion free, it is necessary to choose a suitable balancing sheet that matches the decorative panel according to its material characteristics and thickness.

On request, we can offer technically coordinated white grained balancing sheets.

The following items are suitable for the product groups listed:

25880 PMMA Balance Sheet White NA PVA

2800x1250x2
S-GLASS

25879 PMMA Balance Sheet White NA PVA

2600x1010x2
S-GLASS

25878 HIPS Balance Sheet White NA PVA

2800x1250x0,8
DECO Collection, STRUCTURE Collection, FABRIC Collection, LEATHER Collection

25877 HIPS Balance Sheet White NA PVA

2615x1015x0,8
DECO Collection, STRUCTURE Collection, FABRIC Collection, LEATHER Collection

25889 HIPS Balance Sheet Black NA PVA

2800x1250x0,8
DECO Collection, STRUCTURE Collection, FABRIC Collection, LEATHER Collection

31703 HIPS Balance Sheet Black NA PVA

2615x1015x0,8
DECO Collection, STRUCTURE Collection, FABRIC Collection, LEATHER Collection

If the Balance Sheet has not been pressed within 2 months, we recommend a check on the surface tension of the reverse side and if required, its subsequent surface treatment (sandpaper).

APPLY WHITE GLUE

- Lay the acclimatized WALLFACE® decorative panel, balancing sheet and wooden based panel next to each other on a straight, clean and sufficiently large working table.
- The wooden based panel is cut approx. 10 mm bigger than the design sheet/balancing sheet.
- First of all put the PVA glue on the back of the design and balancing sheet using a glue roller – as evenly and over the entire surface as much as possible!
- Then both WALLFACE® sheets are put in the middle of the wooden support panel as soon as possible. No direct application of glue on the wooden carrier board – this can have a negative effect on the flatness.
- If the design sheet does not have a wrinkle-free protection foil due to transport or storage conditions, it must be removed before the pressing process.
- Afterwards the composite goes into the plate press.

S-GLASS with synthetic fibre backing: The consumption of PVA white glue is slightly higher due to the absorbent synthetic fibre backing. The glue consumption is approx. 200 – 300 g/m². The synthetic fibre should have a wet adhesive sheen shortly before gluing.

PRESSING IN THE PLATE PRESS

Do not press with too much pressure, use your own experience and know-how!

If the guidelines for the pressing time of the used white glue differ, the basic rule is: add 1 minute of pressing time per mm of material thickness or additional enclosure such as foam rubber.

STRUCTURE, FABRIC, LEATHER

Guideline: The press force should be around 2 kg/cm² (0.2 N/mm²), the temperature around 45°C and the pressing time approx. 15 minutes.

During the pressing process a medium-hard foam rubber mat with a thickness of approx. 5 mm must be put between the pressing sheet and the decorative side of the sheet.

It achieves an even pressure distribution and at the same time it avoids unwanted pressure marks caused by dirt particles between the press plate and the design panel.

DECO

Guideline: The press force should be around 2 kg/cm² (0.2 N/mm²), the temperature around 45°C and the pressing time approx. 15 minutes.

Flat design panels are better being pressed without a foam rubber. The foam rubber could make the surface seem too uneven. In order to esailer get a smooth surface, ask us for decorative sheets in 2mm thickness.

ATTENTION: When pressing mirror or high-gloss products, an absolutely undamaged, clean pressing plate is required.

S-GLASS

Guideline: The press force should be around 2 kg/cm² (0.2 N/mm²), the temperature around 30°C and the pressing time approx. 30 minutes.

- As soon as the sheets are removed from the press, they must be stored flat in stack pressure.
- A really even base is important for the flatness of the bonded panel!
- Cover the stack with 19 mm chipboard so that the top board can also be laid out flat.
- Let the panels cool down in the stack after the pressing process – preferably overnight (for at least 12 hours).

A second option for small quantities is to press the panels in the machine overnight at around 20°C. This type of processing does not require stack pressure afterwards.

PROCESSING OF THE PRESSED DESIGN PANEL

Glued and pressed panels can be processed simply with most of the standard woodworking machines and woodworking tools.

During the process, the PE protective film must remain on the surface. The use of suitable and well-cutting tools prevents damage. Ideal machine parameters, tool design and cutting speeds have to be observed individually with a sample production before the manufacture.

The finished pressed design panels can be easily cut to size with a saw and then be provided with commerical edges made of plastic, aluminium or wood.

SELF-ADHESIVE DESIGN PANELS BONDED ONTO COATED WOOD BASED SHEETS including edges and milling

Suitable for the product group S-GLASS

MATERIAL REQUIREMENTS

WALLFACE® decorative sheet:
SA dimension: 2600 x 1000 mm, self-adhesive

Wood based sheet:
Wood based sheet coated on both sides, dimensions:
2600 x 1000 mm

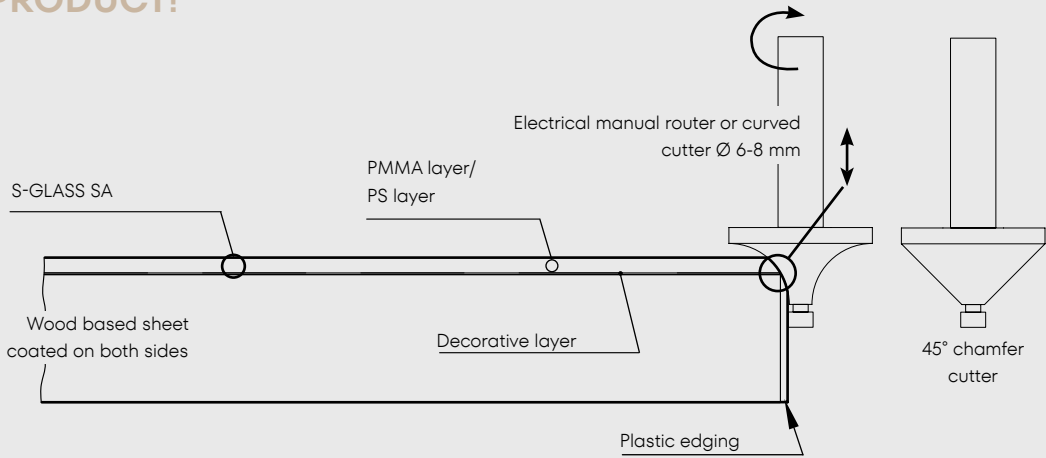
Counter-pressure:
Not required

Edge material:
All standard furniture edging

PROCESSING STEPS

1. Clean the coated wood sheet.
2. Remove the protective film on the adhesive side of the design sheet.
3. Bond the design sheet onto the wood based sheet using a rubber roller.
4. Immediately cut the bonded sheets into the desired final dimensions (saw).
5. Place the edgings on the edge gluing machine.
6. **Using an electrical manual router, cut a rounded or chamfered edge exactly up to the point of transition from the transparent PMMA layer/PS layer to the structured layer. Please see sketch!** In combination, the edge material and the transparent PMMA layer/PS layer give the resultant radius or chamfer. The thicker the edge material, the wider the facet.

"FACET MILLING IS THE PREREQUISITE FOR AN EDGED END PRODUCT!"



PROCESSING NATURE COLLECTION

Underground:

Bonding of the self-adhesive NATURE Collection product panels without expansion joints on all substrates.

The substrate must be dry, smooth, free of loose parts, dust, dirt, grease, wax and silicone.

Mechanical processing:

must always be done from the decor surface. The products can be easily cut with a wallpaper knife on site.

Bonding:

- Remove the adhesive cover step by step, avoiding contact with the adhesive surface and press as firmly as possible onto the subsurface. (Absolutely avoid the formation of bubbles / air pockets)
- For large areas, it is best to use a medium-hard rubber hand roller with a width of approx. 170 mm.
- The final adhesion is reached after 24 hours at room temperature.



Easy format customization



Processing without expansion joints



Thin and dimensionally stable

PROCESSING ACOUSTIC WALL PANELS

Underground:

ACOUSTIC WALL PANELS can be bonded to all substrates without expansion joints.

The substrate must be free of loose particles, dry, smooth and free of dust, dirt, grease, wax and silicone.

Processing:

The acoustic panel can be mounted on the wall or ceiling as desired. It can be installed using screws or mounting adhesive/

putty adhesive and does not require any prior technical knowledge. The panels can be cut to size from the backside using a fine-toothed saw.

For an improved sound insulation, install an additional wooden substructure between the acoustic panels and the wall and fill it with mineral wool.



Apply assembly adhesive.



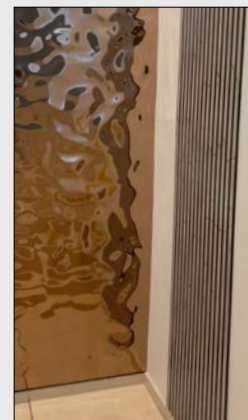
Mount the panels on the wall and adjust them.



Press or roll the panel firmly into place.
Tip: For secure fixing, use 2 to 4 screws.



When installing without adhesive, 8 to 10 screws are recommended.



Done!

STORAGE

WALLFACE® sheets must always be kept in indoor stock, no storage outside!

The following must be taken into account:

- Design sheets to be stored flat, rolled packed design sheets should be unpacked and laid out flat and - if necessary - subjected to additional weight to improve flatness (Use carton underlay and weigh down the entire sheet in order to prevent damage.)
- Store the uppermost plate in the pile with decor side down.
- Protect WALLFACE® products from UV rays.
- Do not expose WALLFACE® products to moisture or humidity.

- Protect material from dirt, dust and mechanical damages.
- A permanent storage of more than 3 months at a temperature less than 0°C or more than 30°C may impact the quality of our design sheets and should be avoided.

S-GLASS:

Wrap the sheets in foil, enclose and seal the silicate bag. This prevents possible rippling in the edge area of the panels due to the effects of air humidity.

TRANSPORT

In general, for the transport of WALLFACE® products pay attention to protect them from dirt, UV radiation, moisture and mechanical damages.

- Use stable, flat pallets with carton bedding, the pallet should be longer than the design sheets.
- Place the uppermost design sheet on the pallet with the decor side face down. This uppermost design sheet should be protected in addition by a carton and a board (e.g., chipboard, HDF...).
- The design sheets should be protected from shifting.
- The edges and sides must be also protected (edge protection, PE foil ...)

- Avoid temperatures below -35°C or more than 50°C.
- Structured sheets to be transported on pallets with the patterns running in same direction.
- WALLFACE® products must be acclimatized prior to processing; ideal processing temperature is approx. 10°C to 25°C.
- Before any processing of the design sheets read the attached processing instructions which you can also find on the WALLFACE® website!
- Rolled packable - Information in the technical Table for the respective product

CLEANING

Do not use abrasive cleaners, solvent cleaners or pure alcohol!

DECO, STRUCTURE, NATURE, M-STYLE, S-GLASS: in case of light dirt by means of soft cleaning cloth (it should be free of dust and free of dirt). In case of heavy dirt by means of standard plastic or window cleaner (spray cleaners not onto the material surface, but sparingly onto the cleaning cloth).

LEATHER: Clean leather surfaces by means of standard liquid soap and then remove the soap with a humid cloth.

FABRIC: Stains caused by oil, greases and ink must be removed immediately. Vacuum the surface in case of low pollution; in case of heavy pollution, dab the stain with an absorbent cloth, then wipe it off with mild soapy water.

DISPOSAL

The keeping of healthy environment has high priority for us! We check all raw materials used for their environmental compatibility. Because not everyone has its own plastic disposal container, we pay special attention in development of new products to use only high-quality materials: materials, which may be disposed safely with the domestic waste. On

demand we are pleased to provide LGA certificates for all WALLFACE® sheets.

NATURE: The design panels can be disposed and recycled via waste paper and therefore environmentally friendly beyond their life cycle.

This information tool was provided according to the best knowledge and with special care. The information is based on practical experiences, test results as well as on in-house testing and corresponds to our today's state of knowledge. Detailed info sheets are available on request. No liability is accepted for misprints, norm errors and mistakes!



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