

OVER VIEW

EN . V11

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STORAGE 213

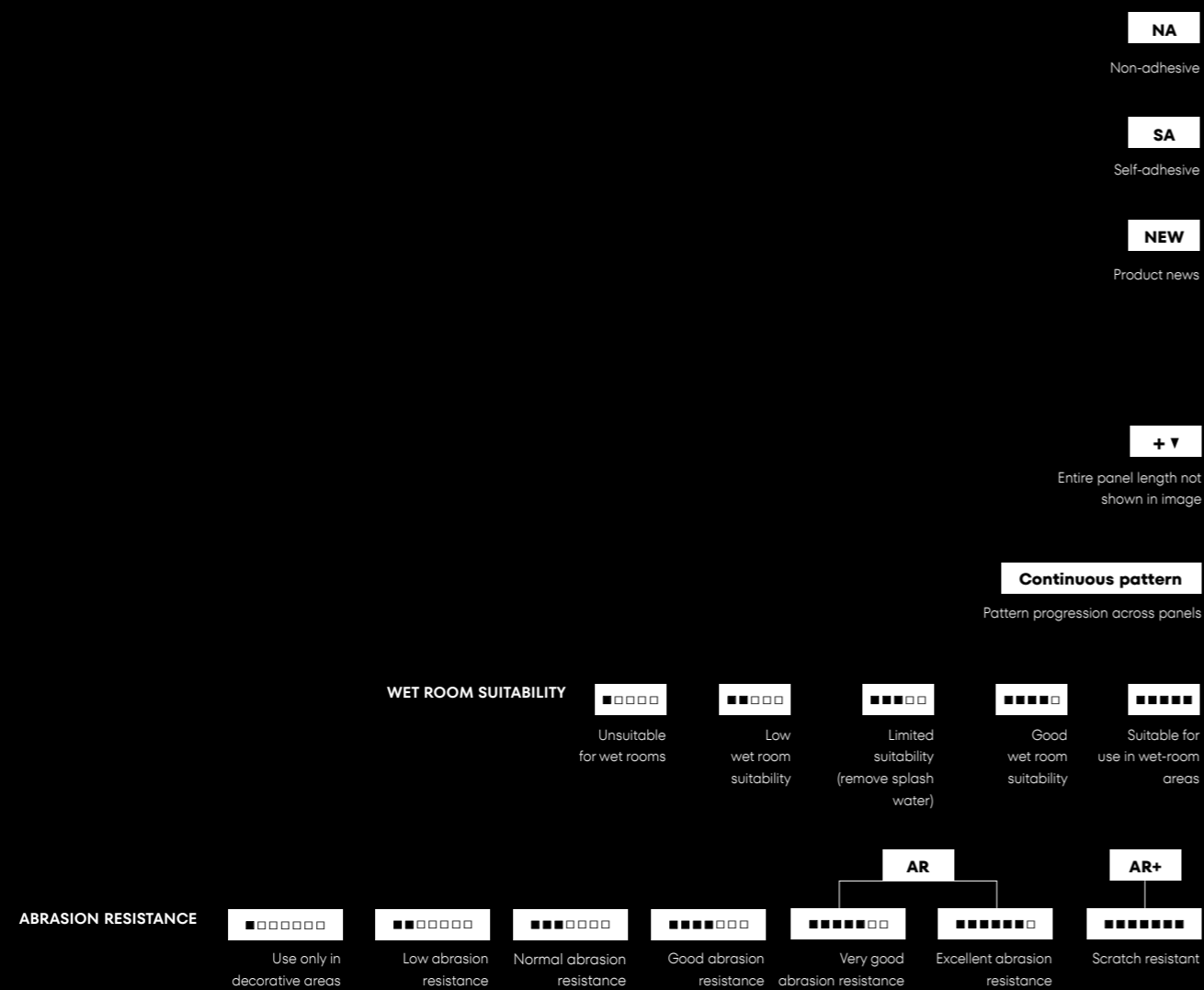
TRANSPORT 213

CLEANING 213

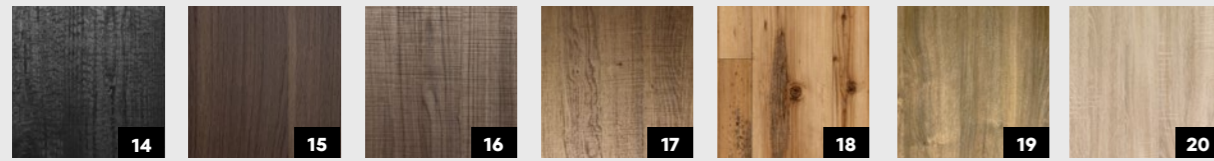
DISPOSAL 213

We create ambience.

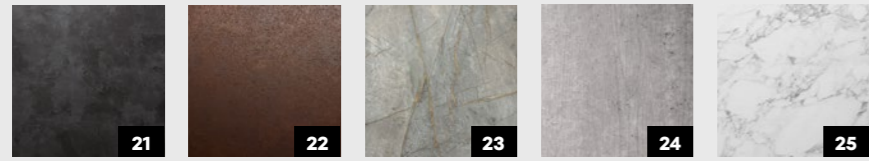
With our art of laminating, we unite beauty and function by combining different materials. Always customer-oriented and flexible, we manufacture design elements of outstanding quality and thus ensure unique spatial experiences.



NATURE COLLECTION

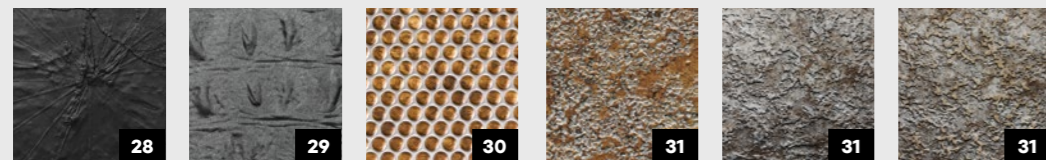


WL Carbonized Wood Nature 14
 WL Nutwood Nature 15
 WL Nutwood Country Nature 16
 WL Sessile OAK Nature 17
 WL Sunwood Nature 18
 WL Willow OAK Nature 19
 WL OAK TREE Light Nature 20



DM CEMENT Dark Nature 21
 DM Corten Nature 22
 DM LIMESTONE Grey Nature 23
 DM CEMENT Light Nature 24
 DM MARBLE White Nature 25

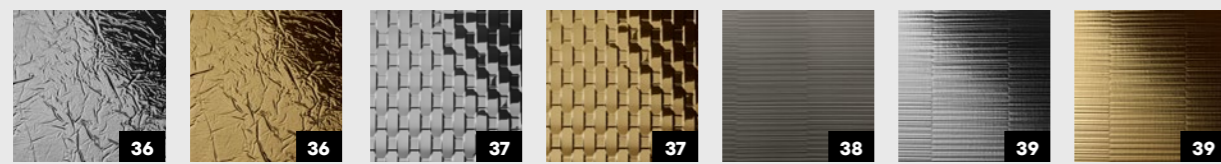
STRUCTURE COLLECTION



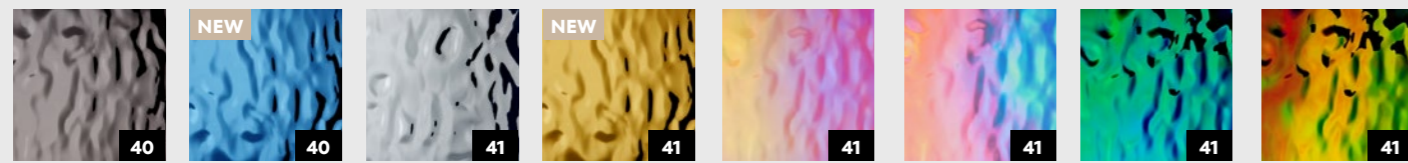
SL LOTUS CLASSY Black 28
 SL CROCO CLASSY Black 29
 SL RACE Vintage Copper/Silver 30
 SL LAVA VINTAGE Copper 31
 SL LAVA VINTAGE Silver 31
 SL LAVA VINTAGE Gold 31



SL CRASHED Silver 32
 SL CRASHED Old Platin 33
 SL CRASHED Smoke PF AR 34
 SL CRASHED CLASSY Black 35

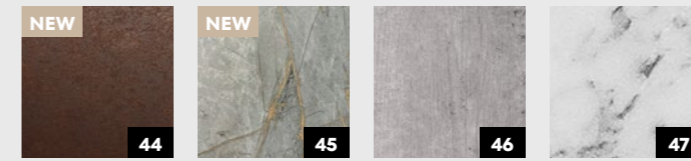


SL CREPA Silver 36
 SL CREPA Gold 36
 SL RATTAN 20 Silver 37
 SL RATTAN 20 Gold 37
 SL NOTCH Smoke PF AR 38
 SL NOTCH Silver matt 39
 SL NOTCH Gold matt 39

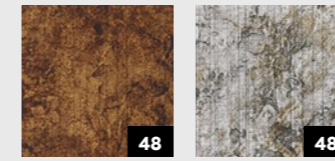


SL OCEAN Anthracite AR 40
 SL OCEAN Iceblue AR 40
 SL OCEAN Silver 41
 SL OCEAN Gold 41
 SL OCEAN Hollywood 41
 SL OCEAN Hollywood Blue 41
 SL OCEAN Aqua 41
 SL OCEAN Rainbow 41

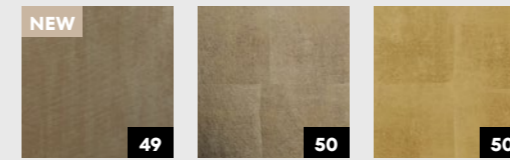
DECO COLLECTION



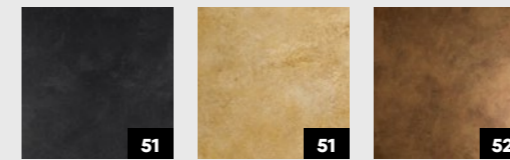
DM Corten 44
 DM LIMESTONE Grey 45
 DM CEMENT Light 46
 DM MARBLE White 47



DM VINTAGE Copper 48
 DM VINTAGE Silver 48



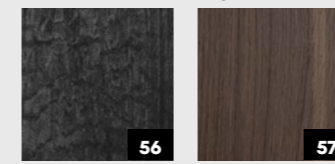
DM METALLIC USED Sand 49
 DM LUXURY Bronze 50
 DM LUXURY Gold 50



DM CLASSY Black AR 51
 DM CLASSY Gold 51
 DM OXIDIZED Copper 52

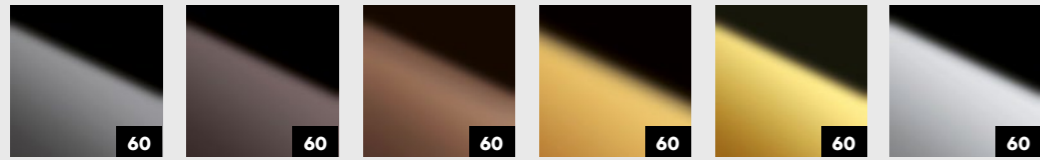


DM Smoke PF AR 53
 DM MONSOON VINTAGE Brown 54
 DM CONCRETE Grey AR 55

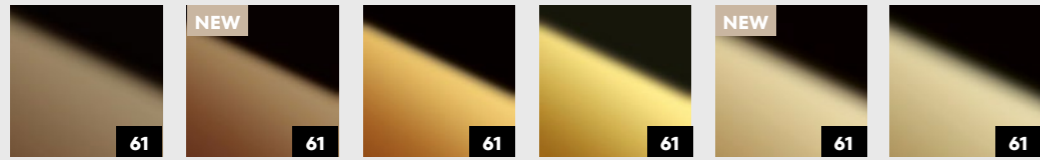


WL Carbonized Wood 56
 WL Nutwood 57

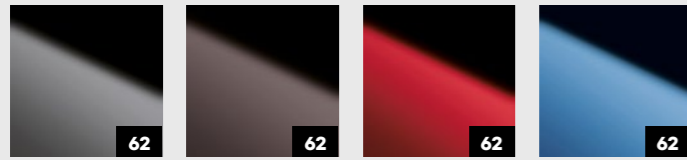
DECO COLLECTION



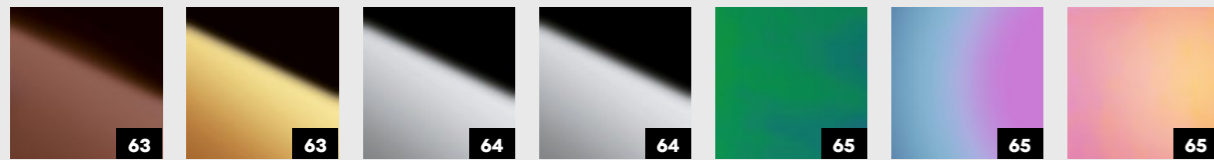
DM OPTICAL MIRROR Fashion Grey AR
DM OPTICAL MIRROR Anthracite AR
DM OPTICAL MIRROR Copper AR
DM OPTICAL MIRROR Gold AR
DM OPTICAL MIRROR Brass AR
DM OPTICAL MIRROR Silver AR



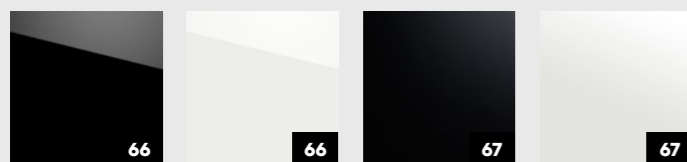
DM Brown AR
DM Red Brown AR
DM Gold AR
DM Brass AR
DM Gold 30 AR
DM Fashion Gold AR



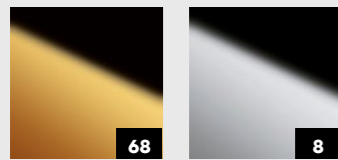
DM Fashion Grey AR
DM Anthracite AR
DM Fashion Red AR
DM Iceblue AR



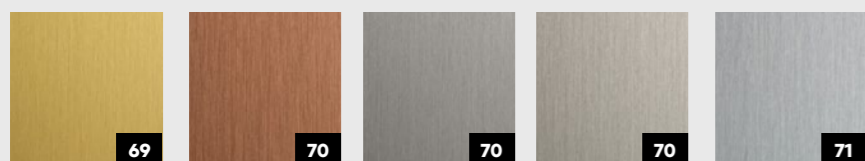
DM Bronze
DM Gold
DM Silver
DM Silver/White
DM Aqua
DM Hollywood Blue
DM Hollywood



DM MAGIC Black AR
DM MAGIC White AR
DM Graphite Black matt
DM Snow White matt

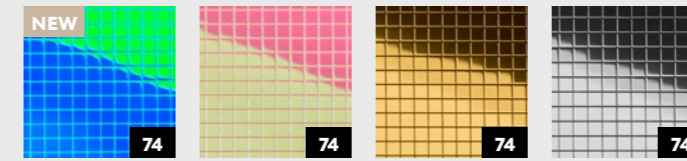


DM Gold MMS
DM Silver MMS

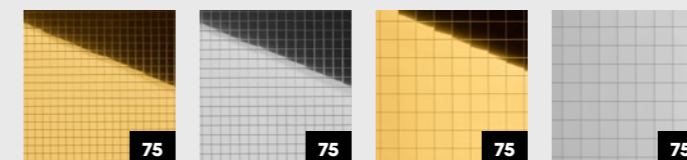


DM Brass brushed matt AR
DM Copper brushed AR
DM Titan brushed AR
DM Champagne brushed AR
DM Silver brushed

M-STYLE COLLECTION



MS 5x5 flex Aqua
MS 5x5 flex Hollywood
MS 5x5 flex Gold
MS 5x5 flex Silver

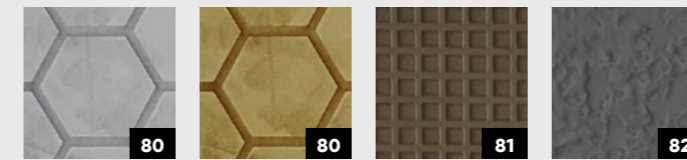


MS 10x10 flex Gold
MS 10x10 flex Silver
MS 20x20 flex Gold
MS 20x20 flex Silver

FABRIC COLLECTION

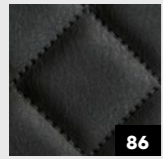


FL CUBE VELVET Bordeaux
FL CUBE VELVET Pearl
FL CREPA VELVET Volcano
FL CREPA VELVET Avocado



FL COMB VELVET Pearl
FL COMB VELVET Curry
FL SQUARE 2 VELVET Mocha
FL LAVA VELVET Volcano

LEATHER COLLECTION



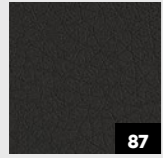
LL ROMBO 40
Nero matt



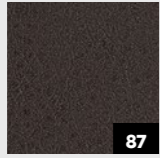
LL ROMBO 40
Creme matt



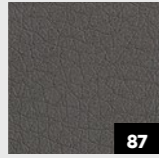
LL ROMBO 40
Bianco matt



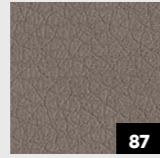
LL Charcoal
Dark



LL London Clay



LL Charcoal
Light



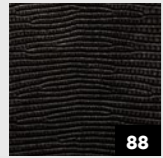
LL Dove Tale



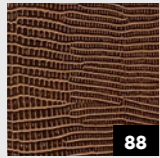
LL Stony
Ground



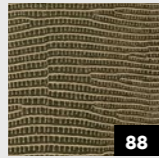
LL White



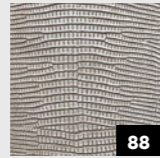
LL LEGUAN
Nero



LL LEGUAN
Copper



LL LEGUAN
Gold

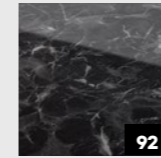


LL LEGUAN
Silver

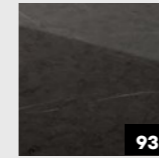


LL LEGUAN
Bianco

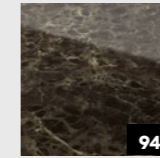
S-GLASS COLLECTION



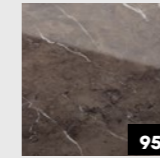
SG MARBLE
Black AR+



SG MARBLE
Grey AR+



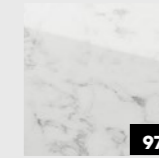
SG MARBLE
Emperador AR+



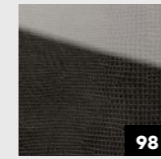
SG MARBLE
Brown AR+



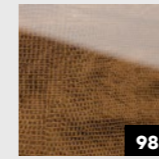
SG MARBLE
Alpine AR+



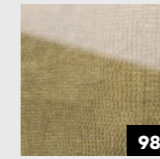
SG MARBLE
White AR+



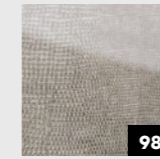
SG LEGUAN
Nero AR+



SG LEGUAN
Copper AR+



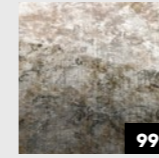
SG LEGUAN
Gold AR+



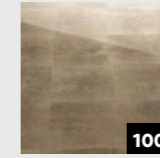
SG LEGUAN
Silver AR+



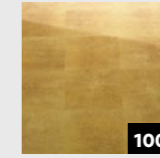
SG VINTAGE
Copper AR+



SG VINTAGE
Silver AR+



SG LUXURY
Bronze AR+



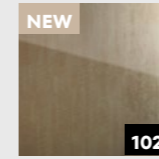
SG LUXURY
Gold AR+



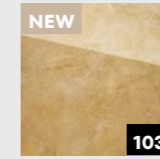
SG OLD Platin
AR+



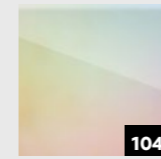
SG METALLIC
USED Steel AR+



SG METALLIC
USED Sand AR+

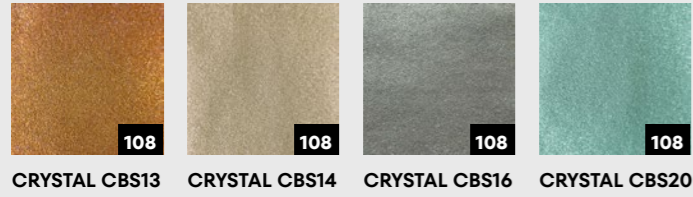


SG CLASSY
Gold AR+



SG HOLLYWOOD

CRYSTAL COLLECTION



CRYSTAL CBS13 CRYSTAL CBS14 CRYSTAL CBS16 CRYSTAL CBS20

CAPIZ COLLECTION

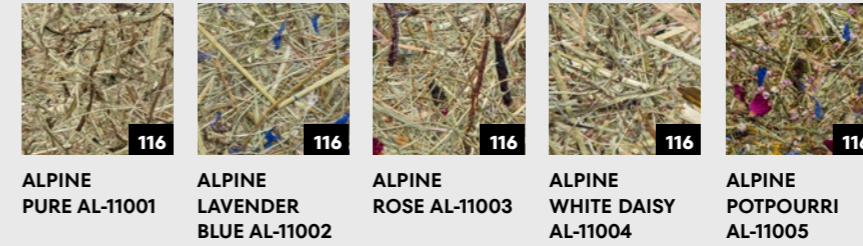


CAPIZ LU01 CAPIZ LU04 CAPIZ LU05 CAPIZ LU06 CAPIZ LU07 CAPIZ LU10



CAPIZ CSA02 CAPIZ CSA07 CAPIZ CSA09

NATURAL COLLECTION



ALPINE PURE AL-11001 ALPINE LAVENDER BLUE AL-11002 ALPINE ROSE AL-11003 ALPINE WHITE DAISY AL-11004 ALPINE POTPOURRI AL-11005

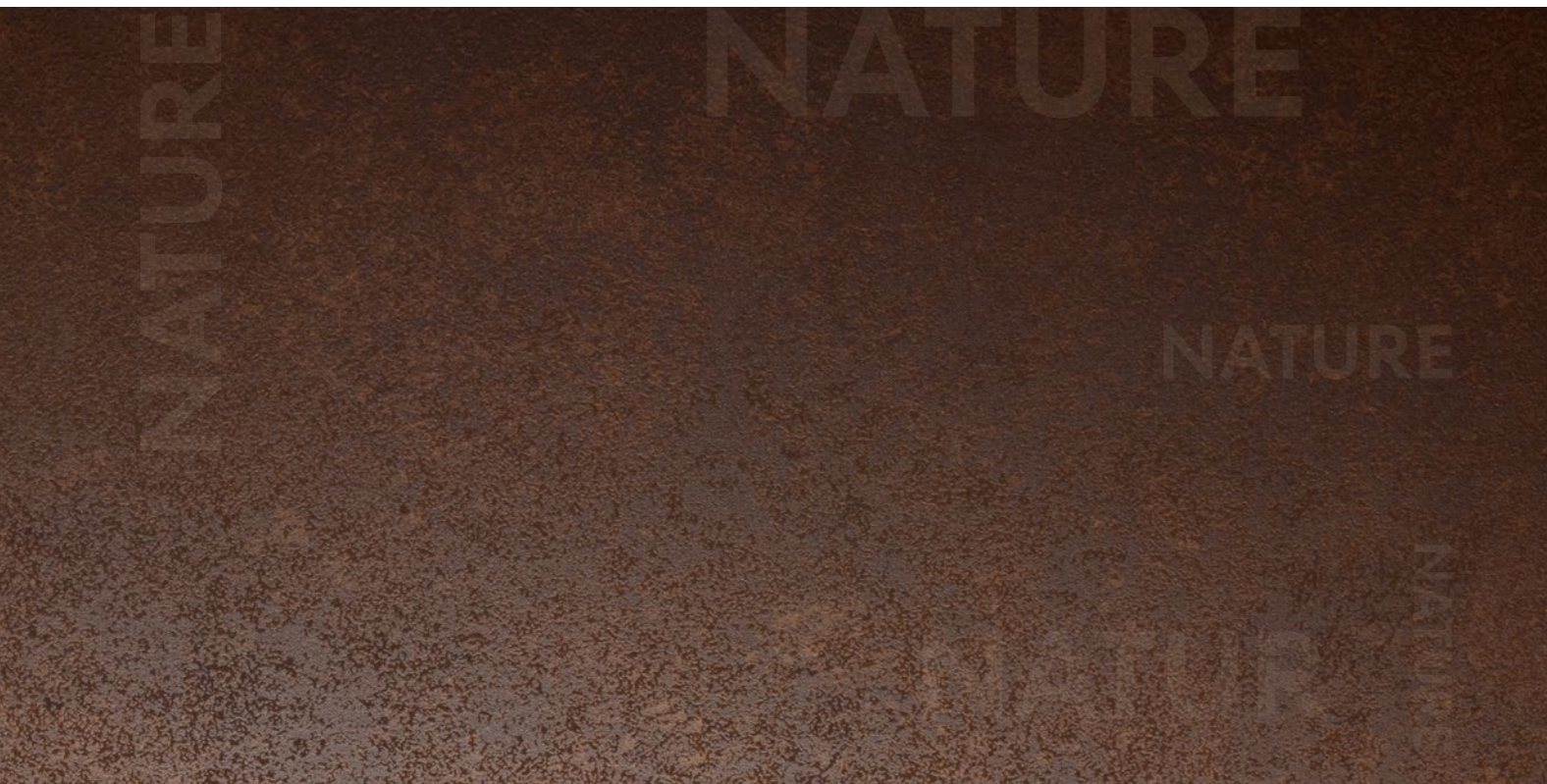
SUITABLE BALANCING SHEETS

for PVA bonding



suitable
balancing sheet

NATURE COLLECTION



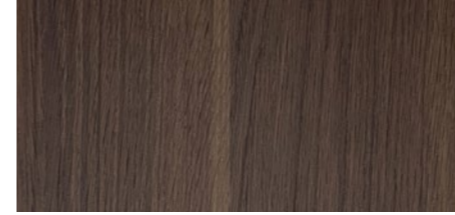
With the sustainable and particularly light decorative panels of the NATURE Collection large wall surfaces can be designed quickly and easily. The FSC®-certified and self-adhesive products can be glued to all substrates without expansion gaps.



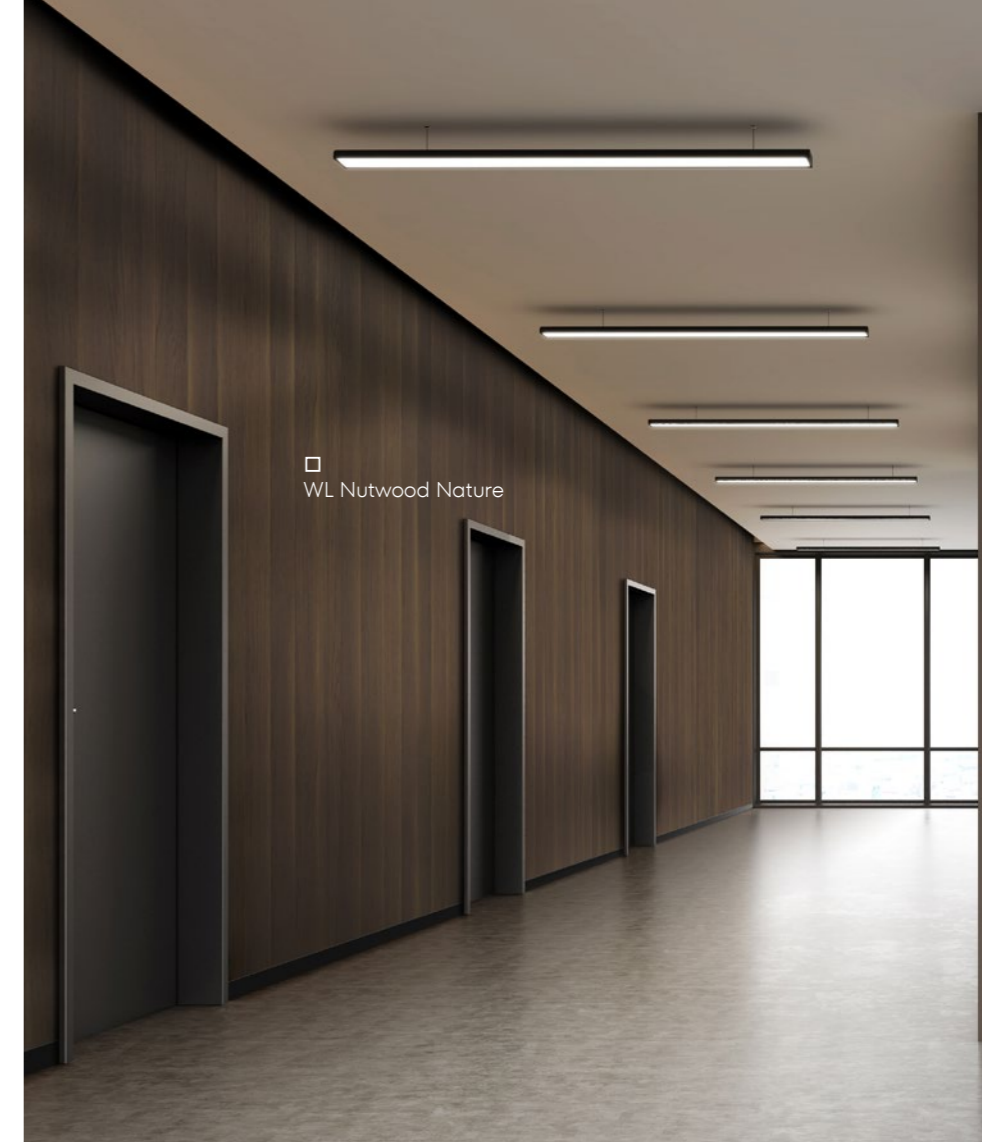
WL Carbonized Wood Nature
2600 x 1000 | SA 25549



WL Carbonized Wood Nature



WL Nutwood Nature
2600 x 1000 | SA 25547



WL Nutwood Nature

NATURE COLLECTION

WL Carbonized Wood Nature

PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,35
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■ ■ ■ □ □ □ □
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,2

* The product is delivered without a protective film.

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	—
Screen printing	On request

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

2600 x 1000



2600 x 1000



NATURE COLLECTION

WL Nutwood Nature

PRODUCT CHARACTERISTICS

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Surface material*	impregnated paper
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Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	—
Screen printing	On request

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



WL Nutwood Country Nature
2600 x 1000 | SA 25546



□ WL Nutwood Country Nature



WL Sessile OAK Nature
2600 x 1000 | SA 25511



□ WL Sessile OAK Nature

NATURE COLLECTION

WL Nutwood Country Nature

PRODUCT CHARACTERISTICS

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Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■ ■ ■ □ □ □ □
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Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	—
Screen printing	On request

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

2600 x 1000



2600 x 1000



NATURE COLLECTION

WL Sessile OAK Nature

PRODUCT CHARACTERISTICS

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Base material	Natural fibre
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Temperature resistance	until 50 °C
Wet room suitability	■□□□
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Weight/panel kg	~2,2

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PROCESSING

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Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	—
Screen printing	On request

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



WL Sunwood Nature
2600 x 1000 | SA 25896



□ WL Sunwood Nature



WL Willow OAK Nature
2600 x 1000 | SA 25895



□ WL Willow OAK Nature

NATURE COLLECTION

WL Sunwood Nature

PRODUCT CHARACTERISTICS

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Base material	Natural fibre
Material thickness mm	1,35
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Wet room suitability	■□□□
Abrasion resistance	■ ■ ■ ■ □ □
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Weight/panel kg	~2,2

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PROCESSING

	SA
Cutting, punching*	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

2600 x 1000



NATURE COLLECTION

WL Willow OAK Nature

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* The product is delivered without a protective film.

PROCESSING

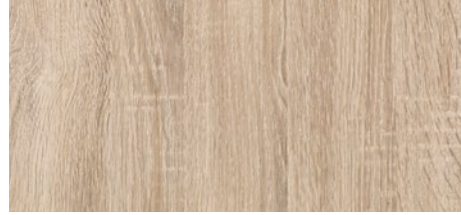
	SA
Cutting, punching*	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

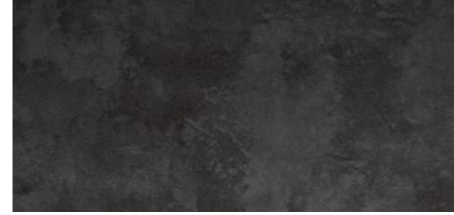
	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



WL OAK TREE Light Nature
2600 x 1000 | SA 25544



□ WL OAK TREE Light Nature



DM CEMENT Dark Nature
2600 x 1000 | SA 25515



□ DM CEMENT Dark Nature

NATURE COLLECTION

WL OAK TREE Light Nature

PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,35
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■■■■□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,2

* The product is delivered without a protective film.

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	On request

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

2600 x 1000



2600 x 1000



NATURE COLLECTION

DM CEMENT Dark Nature

PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,35
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■■■■□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,2

* The product is delivered without a protective film.

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	On request

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



DM Corten Nature
2600 x 1000 | SA 25548



DM Corten Nature



DM LIMESTONE Grey Nature
2600 x 1000 | SA 25894



DM LIMESTONE Grey Nature

NATURE COLLECTION

DM Corten Nature

2600 x 1000

PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,45
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■ ■ ■ □ □ □
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~2,2

* The product is delivered without a protective film.

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	On request

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

NATURE COLLECTION

DM LIMESTONE Grey Nature

2600 x 1000



PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,35
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■ ■ ■ □ □ □
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~2,2

* The product is delivered without a protective film.

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	✓*
Screen printing	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—





DM CEMENT Light Nature
2600 x 1000 | SA 25516



□ DM CEMENT Light Nature



DM MARBLE White Nature
2600 x 1000 | SA 25545



□ DM MARBLE White Nature

NATURE COLLECTION

DM CEMENT Light Nature

PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,35
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■□□□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,2

* The product is delivered without a protective film.

PROCESSING

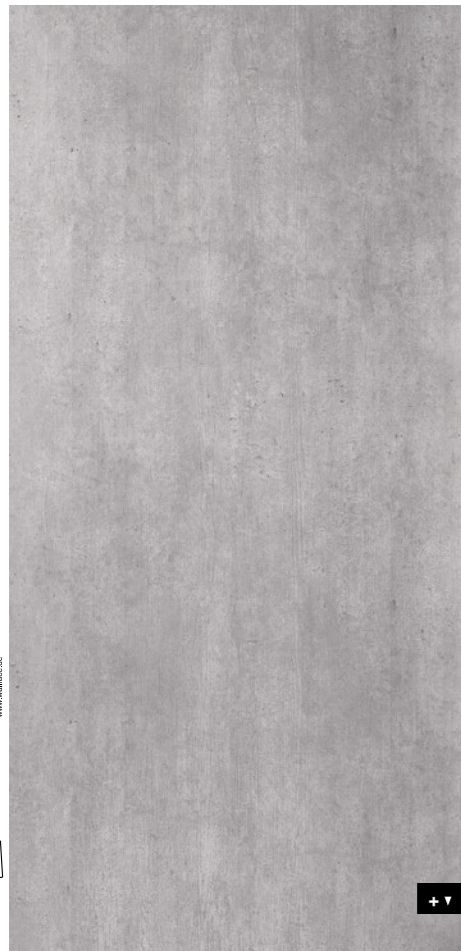
	SA
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	On request

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

2600 x 1000



2600 x 1000



NATURE COLLECTION

DM MARBLE White Nature

PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,35
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■□□□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,2

* The product is delivered without a protective film.

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	✓*

* own printing test required, samples are gladly provided.

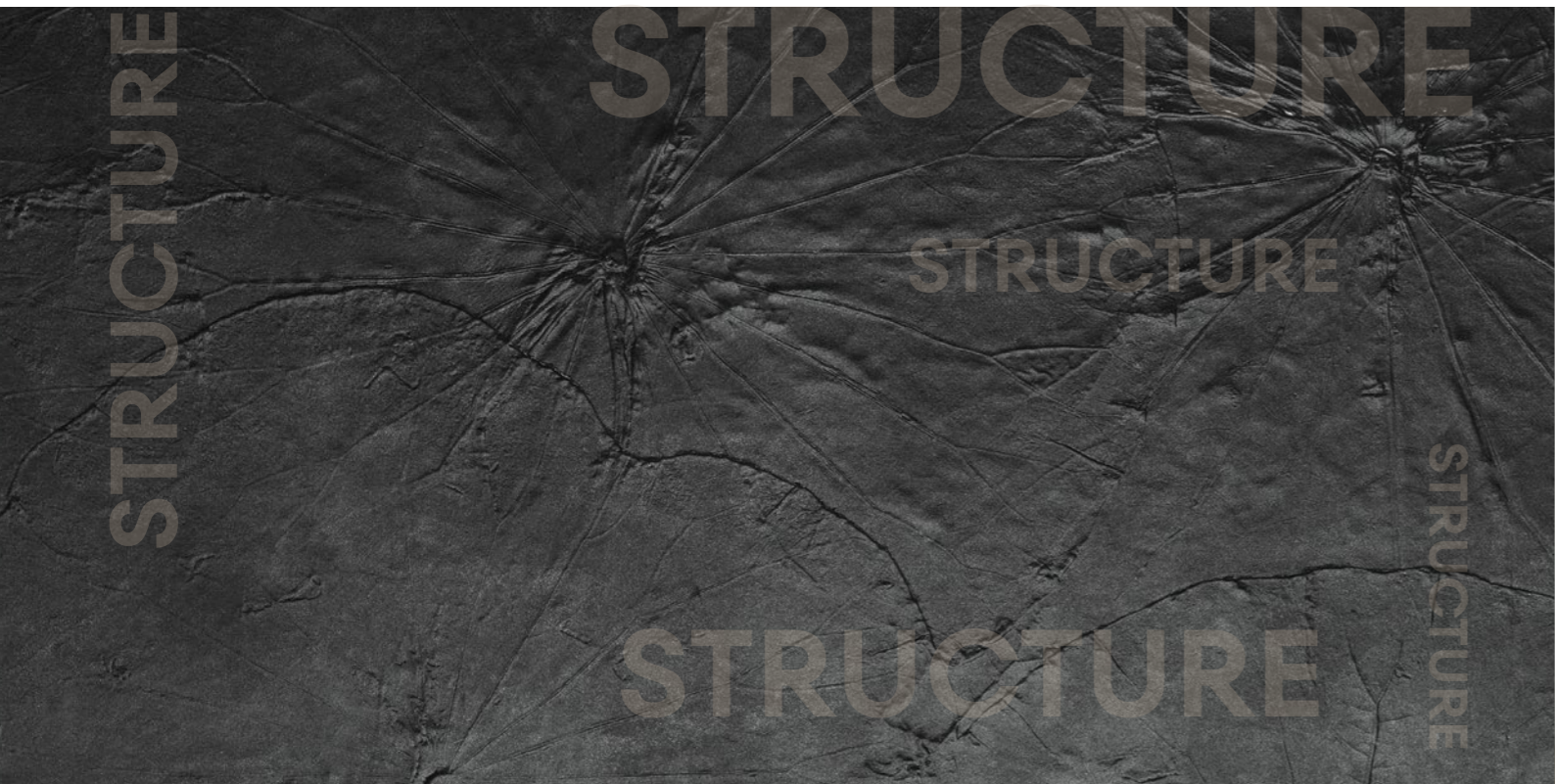
EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

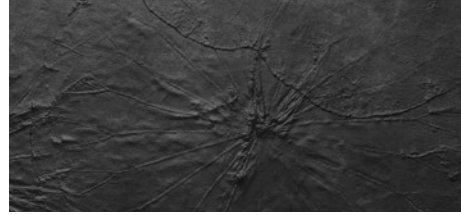
	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



STRUCTURE COLLECTION



More structure for furniture and walls: harmonious colours and unique designs of our STRUCTURE Collection make every surface an eye-catcher and unleash three-dimensional effects. Whether rattan, ocean or concrete look - these design panels provide a special kind of visual and haptic experience.



SL LOTUS CLASSY Black
2600 x 1000 | NA 24934 | SA 24963



□ SL LOTUS CLASSY Black



SL CROCO CLASSY Black
2600 x 1000 | NA 24935 | SA 24964



□ SL CROCO CLASSY Black

STRUCTURE COLLECTION

SL LOTUS CLASSY Black

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Druck	
Base material	HIPS	
Material thickness mm	0,8	0,93
Max. relief height mm	3,3	3,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,7

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

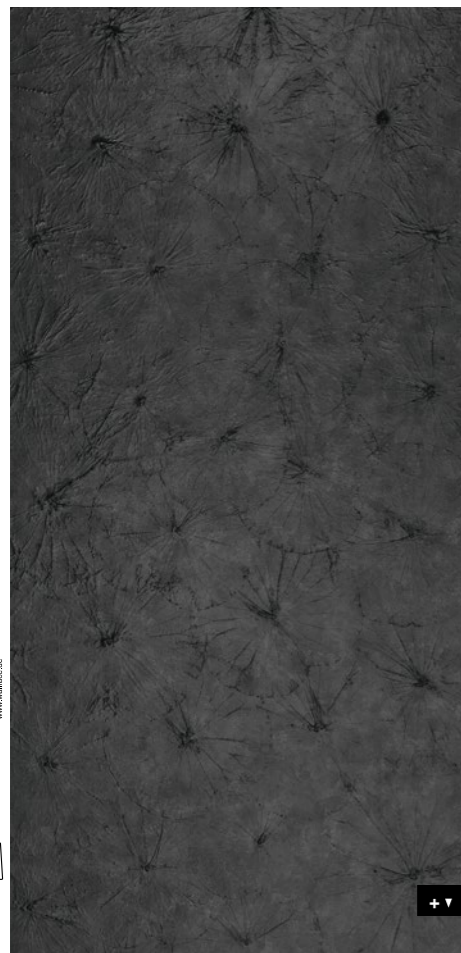
PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

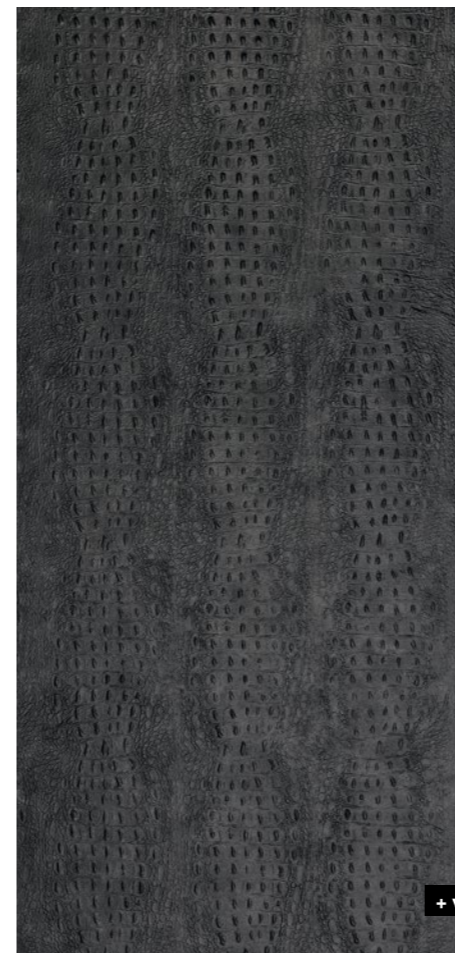
* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

2600 x 1000



2600 x 1000



STRUCTURE COLLECTION

SL CROCO

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Druck	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	2,4	2,64
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,7

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

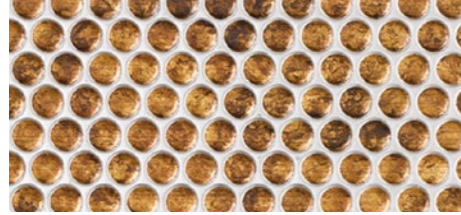
	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

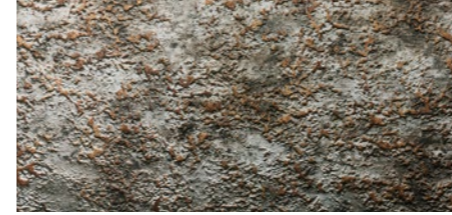


SL RACE VINTAGE Copper/Silver
2600 x 1000 | **NA** 17240 | **SA** 17241



SL RACE
VINTAGE Copper/Silver

Photo Wilhelm Rädinger



SL LAVA VINTAGE Copper
2600 x 1000 | **NA** 14786 | **SA** 14805



SL LAVA VINTAGE Silver
2600 x 1000 | **NA** 24968 | **SA** 24972



SL LAVA VINTAGE Gold
2600 x 1000 | **NA** 24969 | **SA** 24973



SL LAVA VINTAGE
Copper



STRUCTURE COLLECTION

SL RACE

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Max. relief height mm	1,5	1,63
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

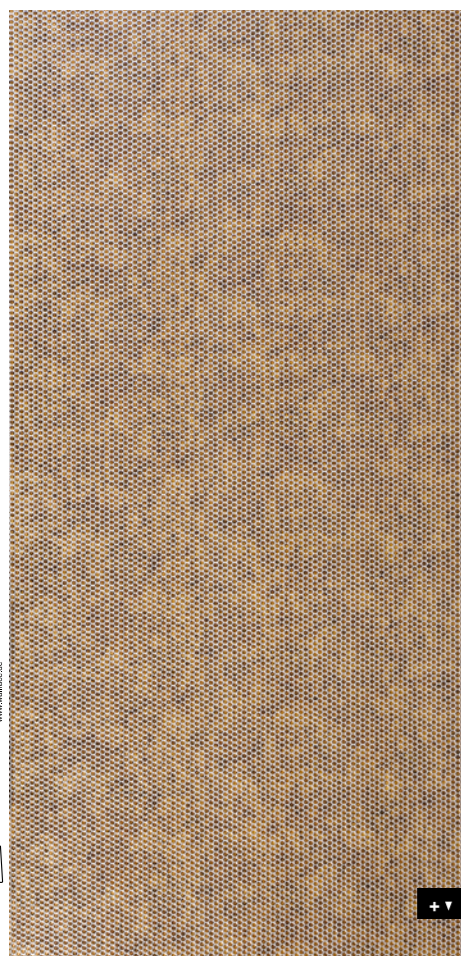
	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

2600 x 1000



+ ▼

2600 x 1000



+ ▼

STRUCTURE COLLECTION

SL LAVA

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	1,9	2,14
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,4	~ 3,0

* The product is delivered without a protective film.

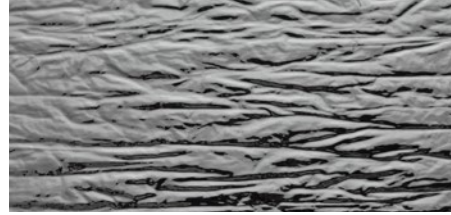
EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL CRASHED Silver
2600 x 1000 | NA 19335 | SA 19346



□ SL CRASHED Silver



SL CRASHED OLD Platin
2600 x 1000 | NA 19519 | SA 19523



□ SL CRASHED OLD Platin

Photo: Dekomat AG - Creative Expert

STRUCTURE COLLECTION

SL CRASHED Silver

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,24
Max. relief height mm	2,2	2,44
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ ■ □	
Abrasion resistance	■ ■ □ □ □ □ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,8	~ 3,4

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

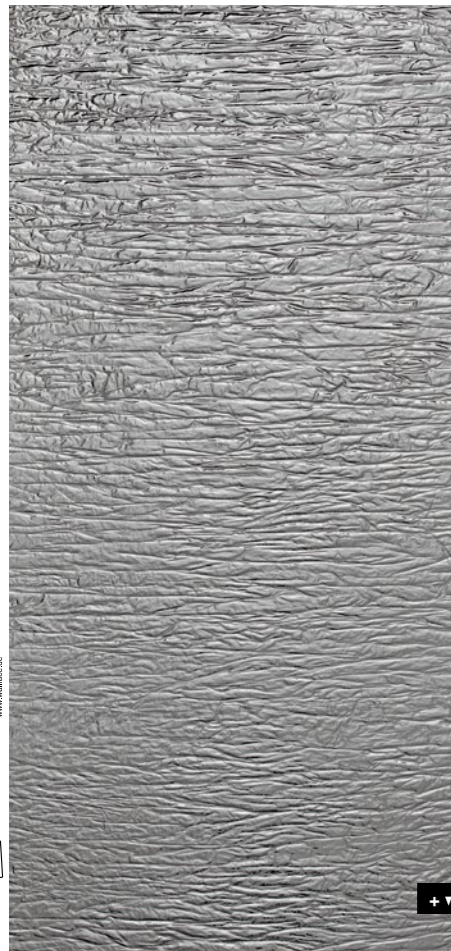
* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

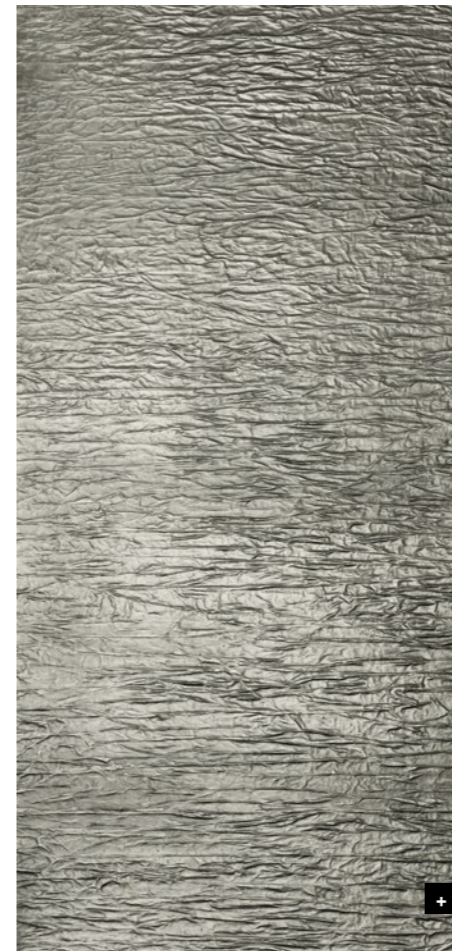
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

2600 x 1000



+ ▼

2600 x 1000



+ ▼

STRUCTURE COLLECTION

SL CRASHED OLD Platin

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	1,0	1,24
Max. relief height mm	2,2	2,44
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ □ □	
Abrasion resistance	■ ■ ■ □ □ □ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,7

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

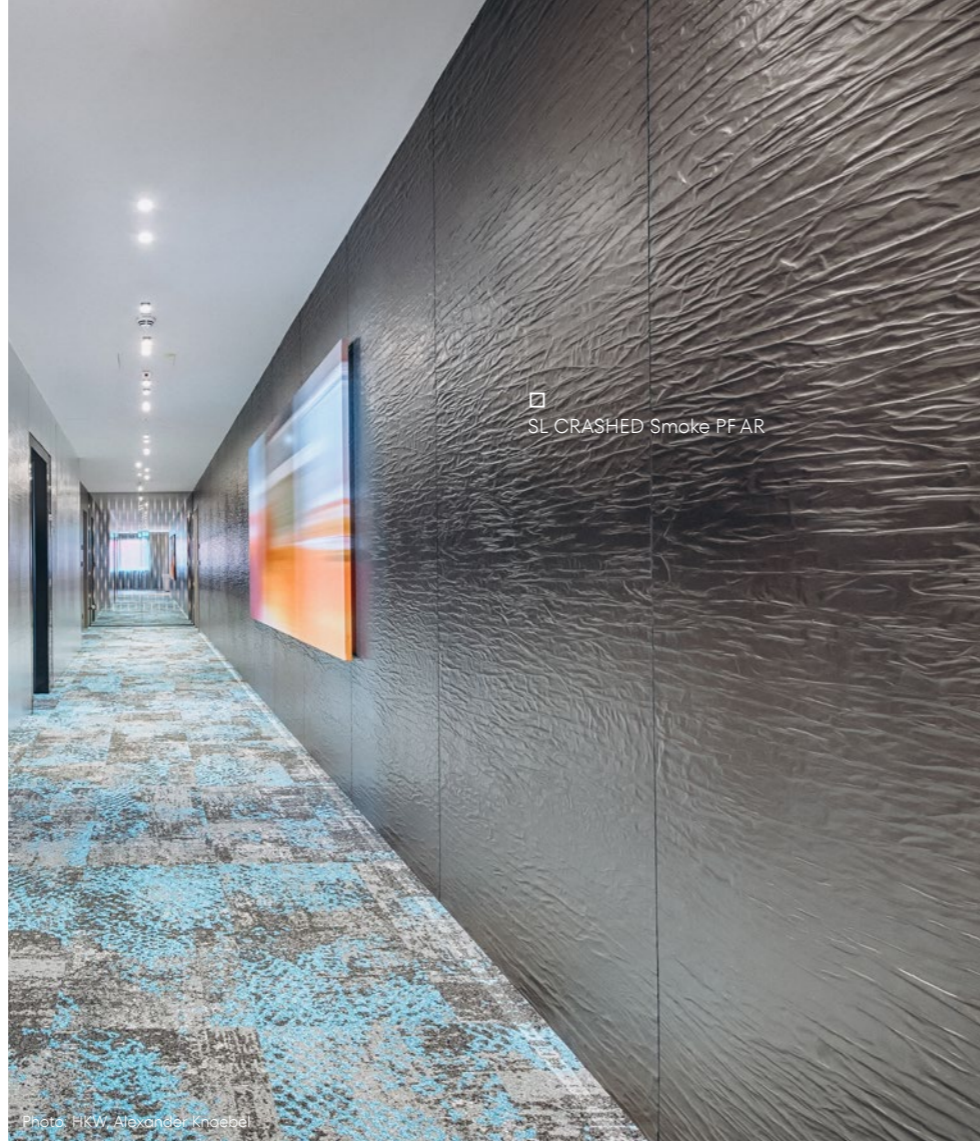
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL CRASHED Smoke PF AR
2600 x 1000 | NA 24908 | SA 24940



□ SL CRASHED Smoke PF AR

Photo: HKW, Alexander Knaebel



SL CRASHED CLASSY Black
2600 x 1000 | NA 24909 | SA 24941



□ SL CRASHED CLASSY Black

STRUCTURE COLLECTION **abrasion-resistant**

SL CRASHED Smoke PF AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	2,2	2,44
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,7

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

STRUCTURE COLLECTION

SL CRASHED CLASSY Black

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	2,2	2,44
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,7

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

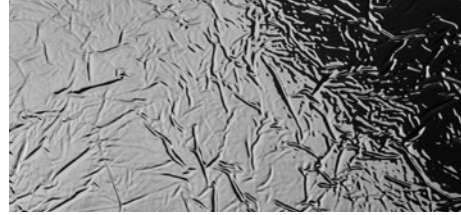
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

2600 x 1000

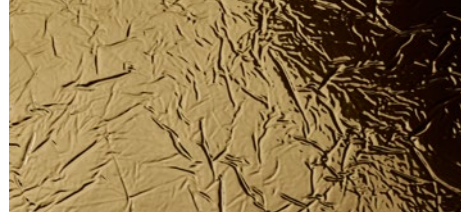


2600 x 1000





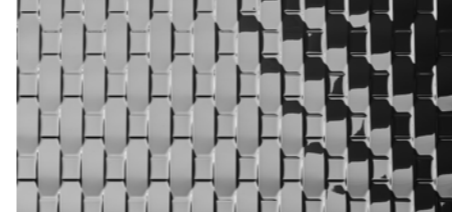
SL CREPA Silver
2600 x 1000 | NA 24913 | SA 24945



SL CREPA Gold
2600 x 1000 | NA 24912 | SA 24944



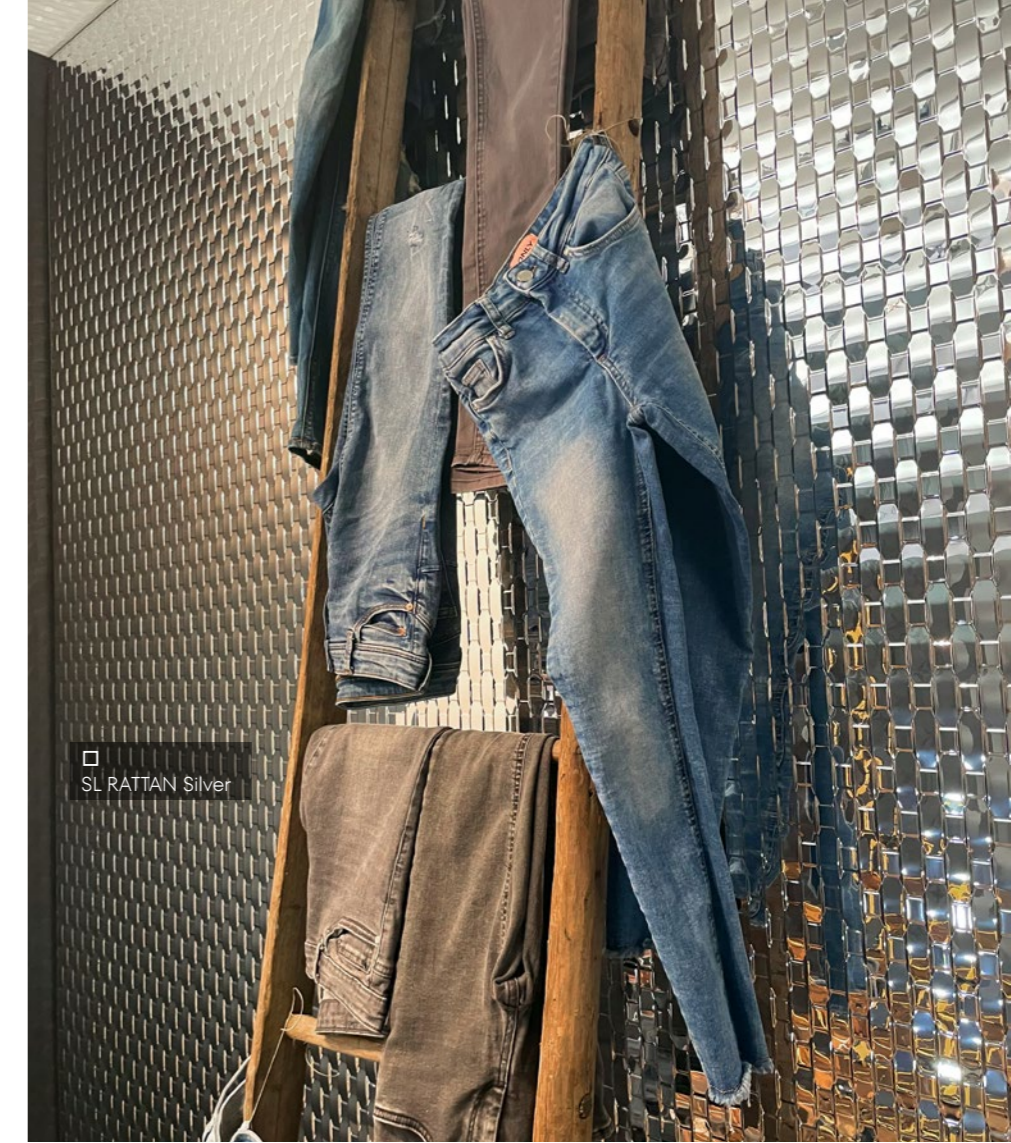
□ SL CREPA Silver



SL RATTAN Silver
2600 x 1000 | NA 24922 | SA 24956



SL RATTAN Gold
2600 x 1000 | NA 24921 | SA 24955



□ SL RATTAN Silver

STRUCTURE COLLECTION

SL CREPA

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	1,7	1,94
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ ■ □	
Abrasion resistance	■ ■ □ □ □ □ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing Gold	On request	
Digital printing Silver	✓*	
Screen printing	—	

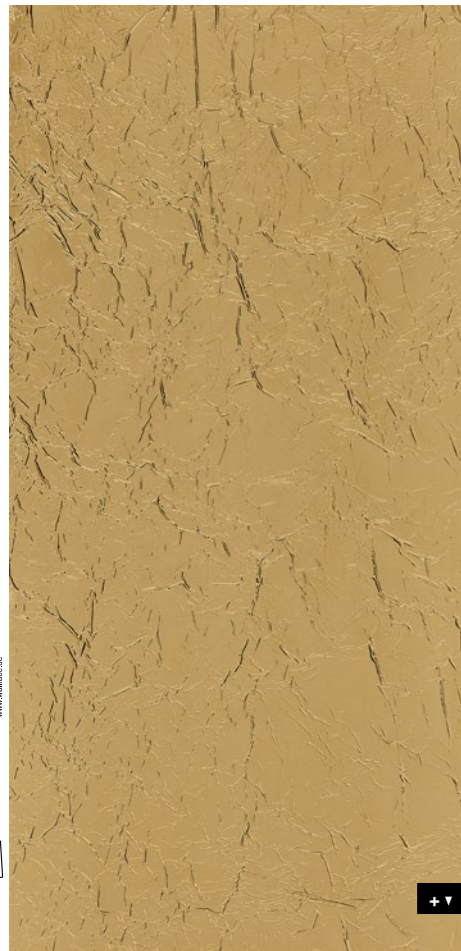
* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

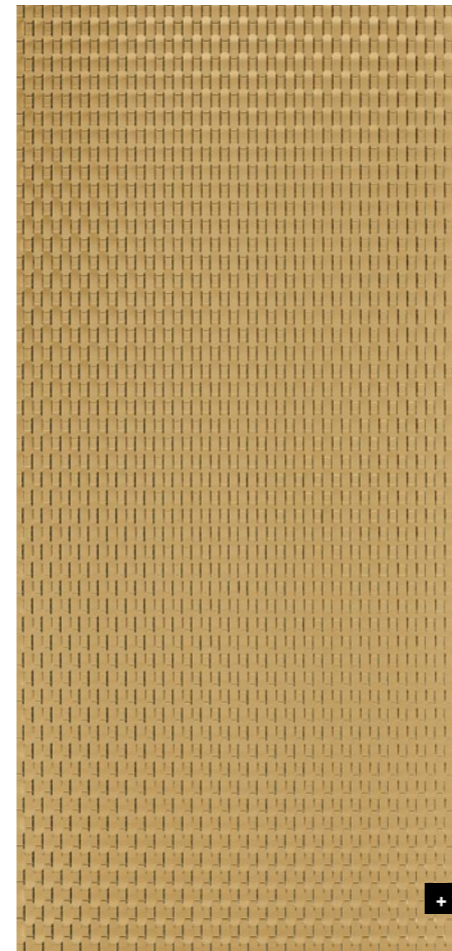
	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

2600 x 1000



2600 x 1000



STRUCTURE COLLECTION

SL RATTAN

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	2,4	2,64
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ □ □	
Abrasion resistance	■ ■ □ □ □ □ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing Gold	On request	
Digital printing Silver	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

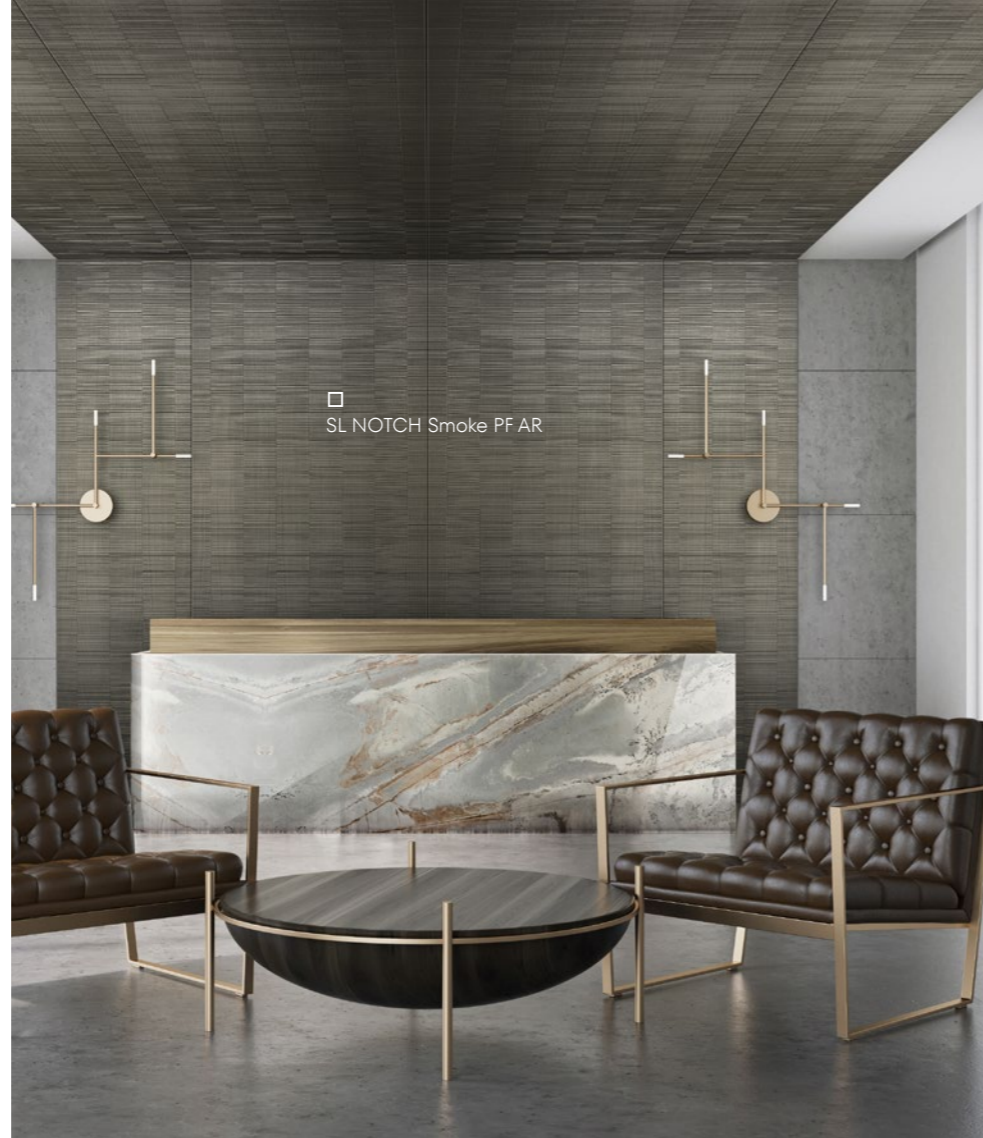
EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

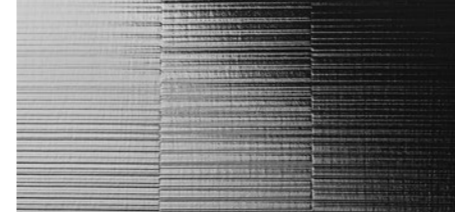
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



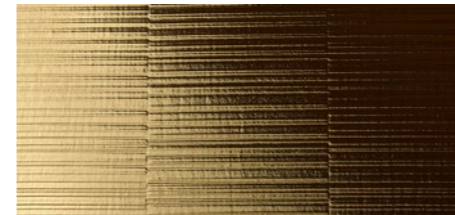
SL NOTCH Smoke PF AR
2600 x 1000 | NA 24931 | SA 24960



□ SL NOTCH Smoke PF AR



SL NOTCH Silver matt
2600 x 1000 | NA 24947 | SA 24961



SL NOTCH Gold matt
2600 x 1000 | NA 24948 | SA 24962



□ SL NOTCH Silver matt

Photo: HKW, Alexander Knaebel

STRUCTURE COLLECTION **abrasion-resistant**

SL NOTCH
Smoke PF AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	0,93
Max. relief height mm	1,2	1,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,7

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

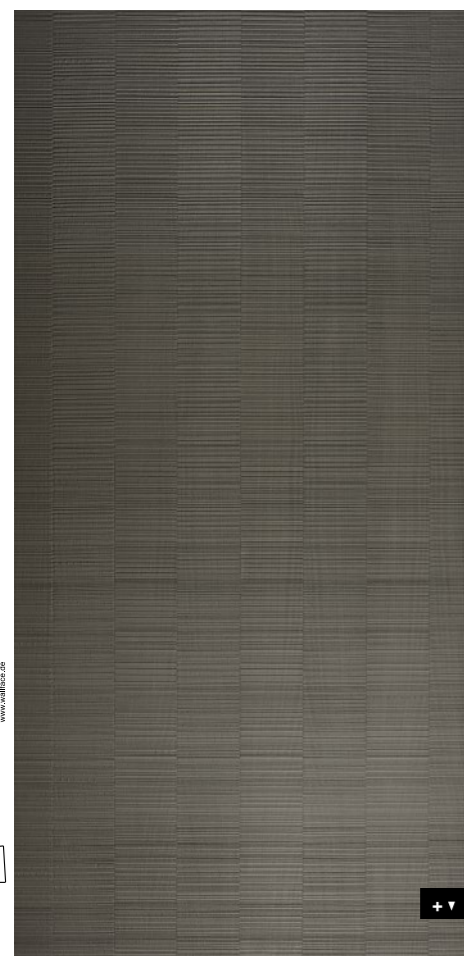
PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing Silver	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

2600 x 1000



2600 x 1000



STRUCTURE COLLECTION

SL NOTCH matt

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	0,93
Max. relief height mm	1,2	1,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing Gold	On request	
Digital printing Silver	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





SL OCEAN Anthracite AR
2600 x 1000 | NA 25670 | SA 27049



SL OCEAN Iceblue AR
2600 x 1000 | NA 27061 | SA 27047



Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

STRUCTURE COLLECTION SL OCEAN

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,24
Max. relief height mm	8,0	8,24
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■□	
Rolled packable	—	
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

	NA	SA
Cutting	✓	
Punching	On request	
Drilling	✓	
Sawing, milling	✓	—
Laser cutting	✓	
Hot bending	On request	—
PVA pressing	—	
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	—
PVA pre-treatment	—	
Further thicknesses	On request	
Magnetic from 3 sheets	—	

* In general, WALLFACE® also recommends mechanical attachment.



SL OCEAN Silver
2600 x 1000 | NA 25570 | SA 27027



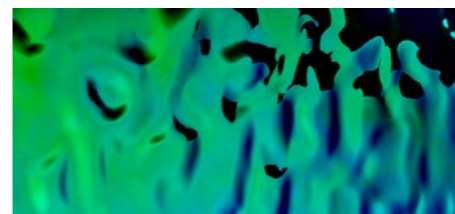
SL OCEAN Gold
2600 x 1000 | NA 27111 | SA 27823



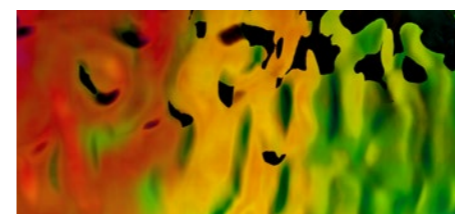
SL OCEAN Hollywood
2600 x 1000 | NA 25671 | SA 27048



SL OCEAN Hollywood Blue
2600 x 1000 | NA 27565 | SA 27822



SL OCEAN Aqua
2600 x 1000 | NA 25669 | SA 27207



SL OCEAN Rainbow
2600 x 1000 | NA 27679 | SA 27743



Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

STRUCTURE COLLECTION SL OCEAN

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,24
Max. relief height mm	8,0	8,24
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■□□□□	
Rolled packable	—	
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

	NA	SA
Cutting	✓	
Punching	On request	
Drilling	✓	
Sawing, milling	✓	—
Laser cutting	✓	
Hot bending	On request	—
PVA pressing	—	
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	—
PVA pre-treatment	—	
Further thicknesses	On request	
Magnetic from 3 sheets	—	

* In general, WALLFACE® also recommends mechanical attachment.

DECO

COLLECTION

Decoration

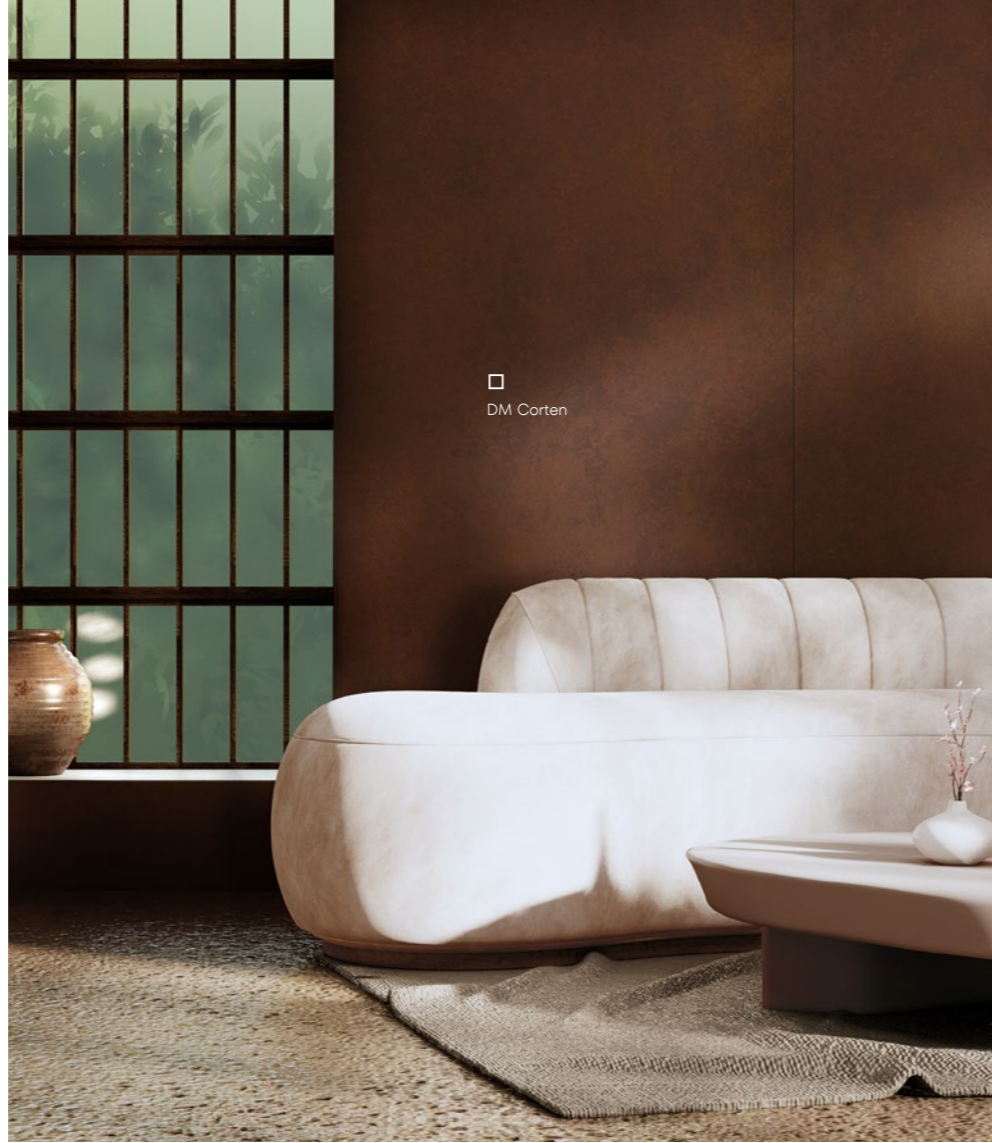


The DECO Collection DECORATION product programme includes a number of varied decorative surfaces: metallic, brushed and vintage, as well as cement, wood and stone looks. Ultra-modern designs as well as evergreens in a wide range of colours.



NEW

DM Corten
2600 x 1000 | NA 25274 | SA 25276



DM Corten



NEW

DM Limestone Grey
2600 x 1000 | NA 26324 | SA 28808



DM Limestone Grey

DECO COLLECTION

DM Corten

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~2,7	~3,3

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

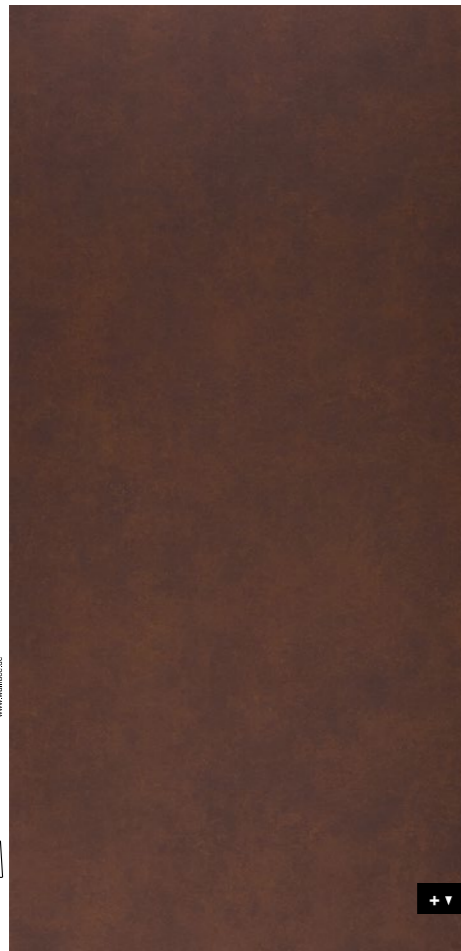
	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	On request	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



2600 x 1000



DECO COLLECTION

DM Limestone Grey

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~2,6	~3,2

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





DM CEMENT Light
2600 x 1000 | NA 19087 | SA 19091



DM CEMENT Light



DM MARBLE White
2600 x 1000 | NA 19327 | SA 19338



DM MARBLE White

DECO COLLECTION

DM CEMENT Light

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,3	~ 3,9

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

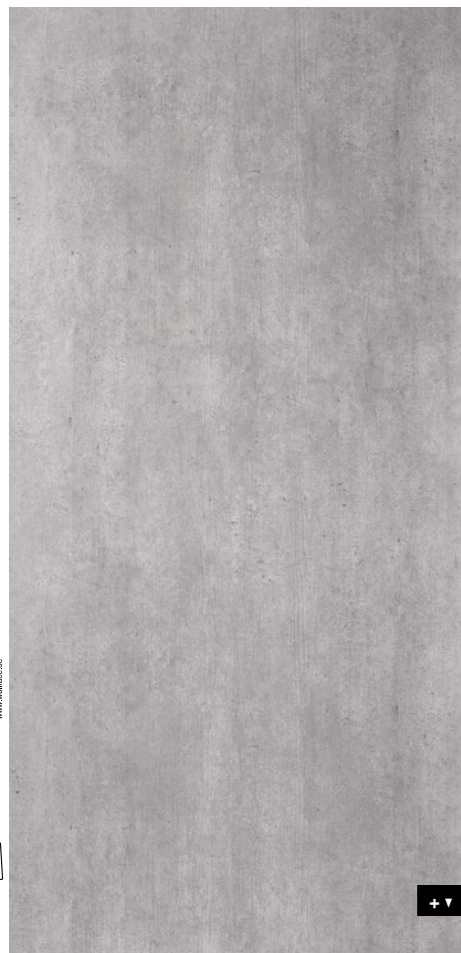
	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



2600 x 1000



DECO COLLECTION

DM MARBLE White

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 3,3	~ 3,9

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



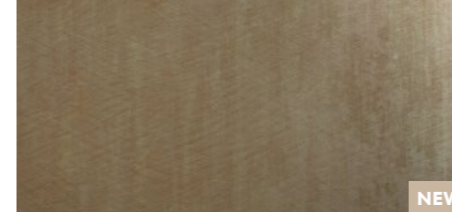
DM VINTAGE Copper
2600 x 1000 | NA 17276 | SA 17277



DM VINTAGE Silver
2600 x 1000 | NA 17274 | SA 17275



DM VINTAGE Copper



DM METALLIC USED Sand
2600 x 1000 | NA 25349 | SA 25351



DM METALLIC USED Sand

DECO COLLECTION

DM Vintage

2600 x 1000



PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable	✓	✓
<small>Carton 480 x 480 mm, lay rolled goods flat upon receipt</small>	<small>decor side outside, max. 6 pcs/carton</small>	<small>decor side inside, max. 6 pcs/carton</small>
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

DECO COLLECTION

DM METALLIC USED

2600 x 1000



PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable	✓	✓
<small>Carton 480 x 480 mm, lay rolled goods flat upon receipt</small>	<small>decor side outside, max. 6 pcs/carton</small>	<small>decor side inside, max. 6 pcs/carton</small>
Smallest bending radius mm	150	
Weight/panel kg	~ 2,5	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	✓
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

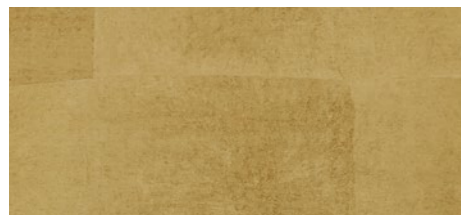
EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



DM LUXURY Bronze
2600 x 1000 | **NA** 17825 | **SA** 17846



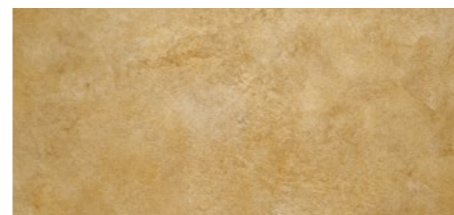
DM LUXURY Gold
2600 x 1000 | **NA** 21391 | **SA** 21392



□
DM LUXURY Bronze



DM CLASSY Black AR
2600 x 1000 | **NA** 19325 | **SA** 19336



DM CLASSY Gold
2600 x 1000 | **NA** 24555 | **SA** 24557



□
DM CLASSY Gold

DECO COLLECTION

DM LUXURY

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending Gold	—	—
Hot bending Bronze	✓	—
Thermoforming Gold	—	—
Thermoforming Bronze	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

2600 x 1000



2600 x 1000



DECO COLLECTION

DM CLASSY

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance Black	■■■■□□□	
Abrasion resistance Gold	■■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending Black	—	—
Hot bending Gold	✓	—
Thermoforming Black	—	—
Thermoforming Gold	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

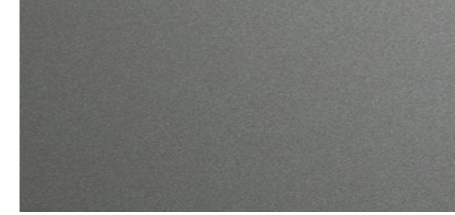
* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

DM OXIDIZED Copper
2600 x 1000 | NA 26522 | SA 26523



DM Smoke PF AR
2600 x 1000 | NA 10385 | SA 10389



DECO COLLECTION

DM OXIDIZED

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

DECO COLLECTION

abrasion-resistant

DM PF AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

2600 x 1000





DM MONSOON VINTAGE Brown
2600 x 1000 | NA 17033 | SA 17037



DM MONSOON
VINTAGE Brown



DM CONCRETE Grey AR
2600 x 1000 | NA 22827 | SA 22828



DM CONCRETE Grey AR

DECO COLLECTION

DECO COLLECTION abrasion-resistant

DM MONSOON

DM CONCRET Grey AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable	✓	✓
<small>Carton 480 x 480 mm, lay rolled goods flat upon receipt</small>	<small>decor side outside, max. 6 pcs/carton</small>	<small>decor side inside, max. 6 pcs/carton</small>
Smallest bending radius mm	150	
Weight/panel kg	~ 2,6	~ 3,2

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PP	
Base material	HIPS	
Material thickness mm	1,1	1,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable	✓	✓
<small>Carton 480 x 480 mm, lay rolled goods flat upon receipt</small>	<small>decor side inside, max. 3 pcs/carton</small>	<small>decor side inside, max. 3 pcs/carton</small>
Smallest bending radius mm	150	
Weight/panel kg	~ 3	~ 3,6

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

* The product is delivered without a protective film.

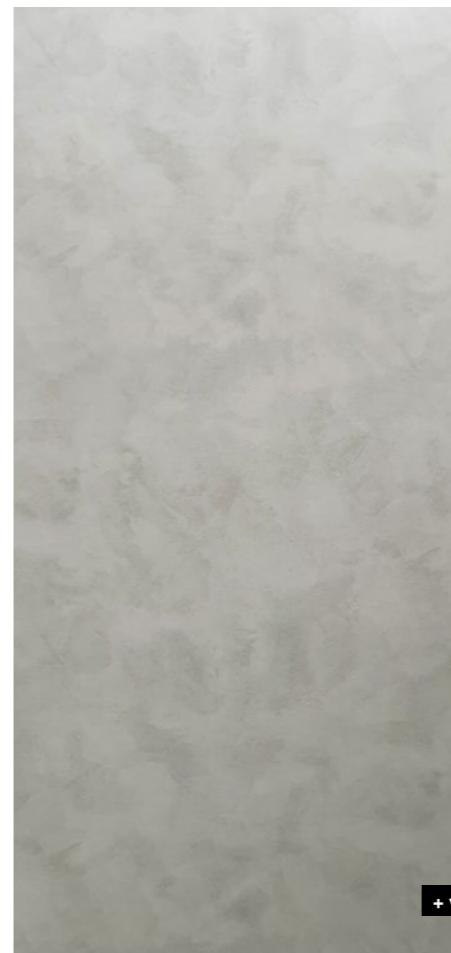
EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000

2600 x 1000

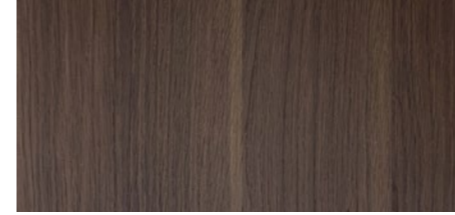




WL Carbonized Wood
2600 x 1000 | **NA** 25152 | **SA** 25154



WL Carbonized Wood



WL Nutwood
2600 x 1000 x 11 | **NA** 25155 | **SA** 25159
2600 x 1000 x 1,2 | **NA** 19019 | **SA** 19030 - Discontinued item



WL Nutwood

DECO COLLECTION

WL Carbonized Wood

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,8	~ 3,4

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	On request	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



2600 x 1000



DECO COLLECTION

WL Nutwood

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,4	~ 4

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	On request	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

DECO

COLLECTION

Display

DECO

DECO

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DECO

DECO

The DECO Collection DISPLAY product programme includes polychrome surfaces, brilliant mirrors and brushed designs in a wide range of colours. Particularly suitable for display and shop windows.

DM OPTICAL MIRROR Fashion Grey AR
2800 x 1250 | NA 21244

DM OPTICAL MIRROR Anthracite AR
2800 x 1250 | NA 21241

DM OPTICAL MIRROR Copper AR
2800 x 1250 | NA 21245

DM OPTICAL MIRROR Gold AR
2800 x 1250 | NA 21243

DM OPTICAL MIRROR Brass AR
2800 x 1250 | NA 21242

DM OPTICAL MIRROR Silver AR
2800 x 1250 | NA 20877



DM OPTICAL MIRROR Anthracite AR

DM Brown AR
2600 x 1000 | NA 10147 | SA 10150

NEW

DM Red Brown AR
2600 x 1000 | NA 28498 | SA 28499

DM Gold AR
2600 x 1000 | NA 10181 | SA 10187
2000 x 1000 | NA 10178 | SA 10186 (DISCONTINUED)

DM Brass AR
2600 x 1000 | NA 10135 | SA 10139

NEW

DM Gold 30 AR
2600 x 1000 | NA 25572 | SA 25573

DM Fashion Gold AR
2600 x 1000 | NA 25322 | SA 25323



DM Gold AR

DECO COLLECTION abrasion-resistant

DM OPTICAL MIRROR AR

PRODUCT CHARACTERISTICS

	NA
Surface material	PET
Base material	HIPS
Material thickness mm	1,0
Temperature resistance	until 50 °C
Wet room suitability	■■■■□
Abrasion resistance	■■■■■■□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	150
Weight/panel kg	~ 3,65

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing, milling	✓
Laser cutting	✓
Hot bending	✓
Thermoforming	—
PVA pressing	✓
Digital printing	—
Screen printing	—

EXTRA EQUIPMENT | ACCESSORIES

	NA
PVA pre-treatment	✓
Special sizes	On request
Further thicknesses	✓

	NA
Magnetic from 3 sheets	—
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

DECO COLLECTION abrasion-resistant

DM Mirror AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing		✓*
Screen printing		✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



DM Fashion Grey AR
2600 x 1000 | **NA** 13808 | **SA** 13810



DM Anthracite AR
2600 x 1000 | **NA** 10120 | **SA** 10125



DM Fashion Red AR
2600 x 1000 | **NA** 22387 | **SA** 23388



DM Iceblue AR
2600 x 1000 | **NA** 10204 | **SA** 10210



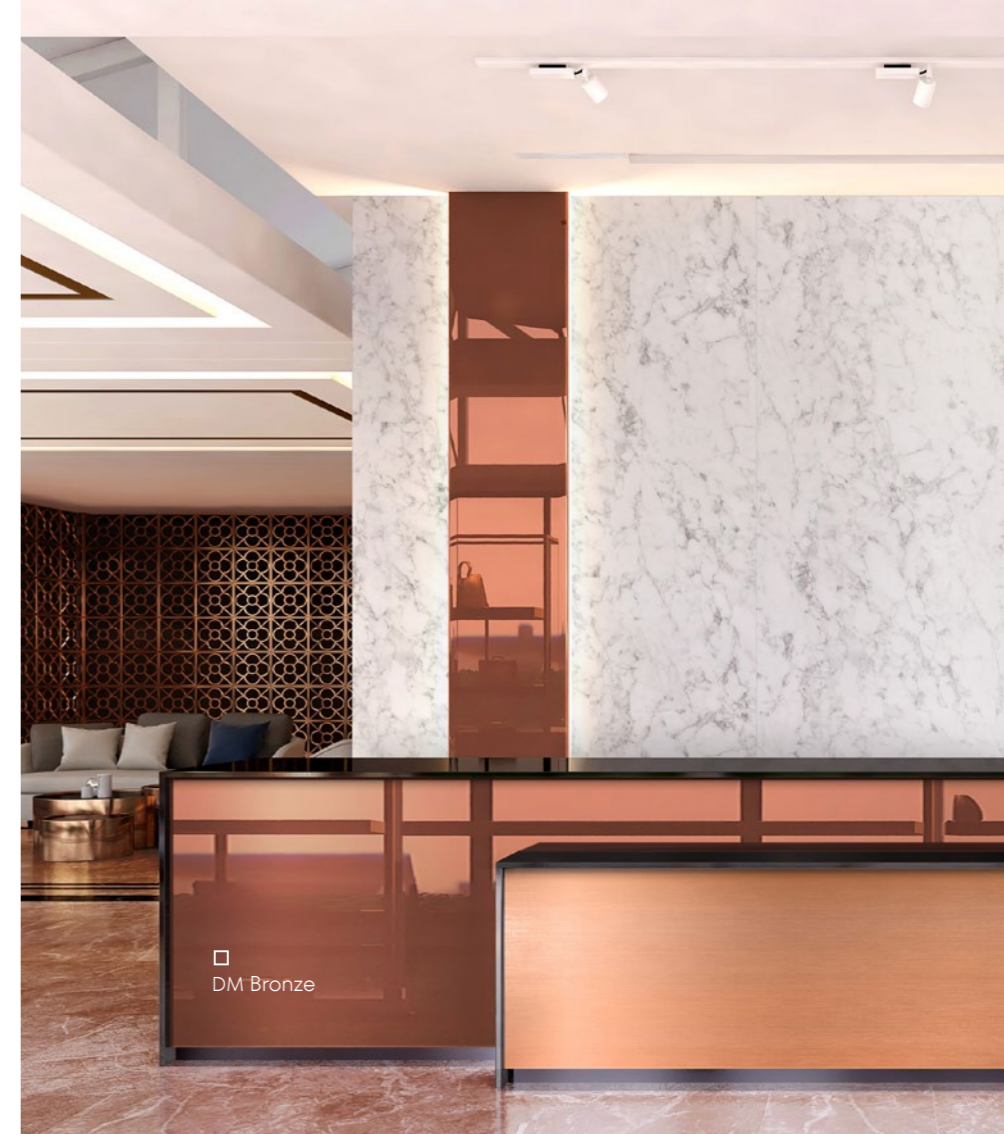
Photo: © Form Factory



DM Bronze
2600 x 1000 | **NA** 10143 | **SA** 15275



DM Gold
2600 x 1000 | **NA** 25077 | **SA** 25078



DECO COLLECTION abrasion-resistant

DM Mirror AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

DECO COLLECTION

DM Mirror

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing Bronze	✓*	
Digital printing Gold	On request	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

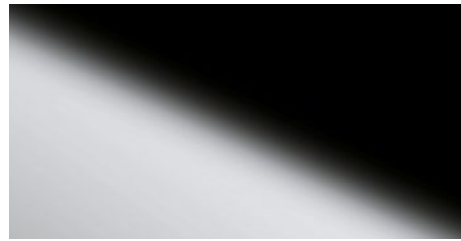
EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



DM Silver
 2600 x 1000 / 1 mm | **NA** 10312 | **SA** 10324
 2000 x 1000 / 1 mm | **NA** 10304 | **SA** 10322
 2000 x 1000 / 2 mm | **NA** 12114 | **SA** 10323 (DISCONTINUED)



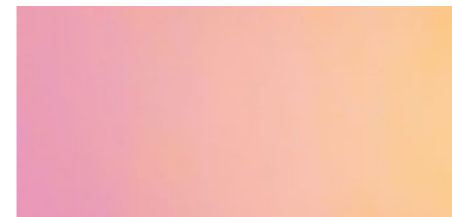
DM Silver/White
 2000 x 1000 / 1 mm | **NA** 10372 | **SA** 10381



DM Aqua
 2600 x 1000 | **NA** 18424 | **SA** 18443



DM Hollywood Blue
 2600 x 1000 | **NA** 20945 | **SA** 21272



DM Hollywood
 2600 x 1000 | **NA** 18433 | **SA** 18442



DECO COLLECTION

DM Mirror

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0 / 2,0	1,13 / 2,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg Silver (2600x1000x1)	~ 2,7	~ 3,3
Weight/panel kg Silver/White (2000x1000x1)	~ 2,1	~ 2,7

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Thermoforming	✓	—
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

DECO COLLECTION

DM Mirror

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓	
Screen printing	✓	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓ DM Hollywood + Blue	
Flammability EN13501-1	✓ DM Hollywood + Blue	



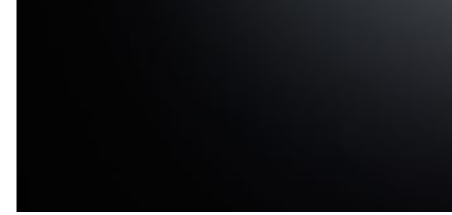
DM Magic Black AR
2600 x 1000 | **NA** 15415 | **SA** 15423



DM Magic White AR
2600 x 1000 | **NA** 15414 | **SA** 15422



Photo: SU VALGUS



DM Graphite Black matt
2600 x 1000 | **NA** 23144 | **SA** 23147



DM Snow White matt
2600 x 1000 | **NA** 23145 | **SA** 23146



DM Graphite Black matt

DECO COLLECTION abrasion-resistant

DM Magic AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~2,7	~3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

DECO COLLECTION

DM matt

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~2,7	~3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

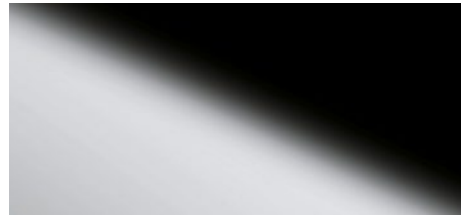
EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓ Snow White	
Flammability EN13501-1	✓ Snow White	



DM Gold MMS
2600 x 1000 | NA 20500 | SA 20502



DM Silver MMS
2600 x 1000 | NA 20499 | SA 20501



DM Brass brushed matt AR
2600 x 1000 | NA 15290 | SA 15298



DECO COLLECTION

DM MMS

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■□□□□□	
Rolled packable	✓	✓
<small>Carton 480 x 480 mm, lay rolled goods flat upon receipt</small>	<small>decor side outside, max. 6 pcs/carton</small>	<small>decor side inside, max. 6 pcs/carton</small>
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,6	~ 3,2

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



DECO COLLECTION

abrasion-resistant

DM Brushed matt AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓
<small>Carton 480 x 480 mm, lay rolled goods flat upon receipt</small>	<small>decor side outside, max. 6 pcs/carton</small>	<small>decor side inside, max. 6 pcs/carton</small>
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



DM Copper brushed AR
2600 x 1000 | NA 12418 | SA 12432



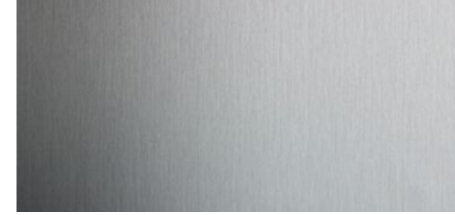
DM Champagne brushed AR
2600 x 1000 | NA 12417 | SA 12433



DM Titan brushed AR
2600 x 1000 | NA 12285 | SA 12431



□ DM Titan brushed AR



DM Silver brushed
2600 x 1000 | NA 10291 | SA 10298
2000 x 1000 | NA 10286 | SA 10296 (DISCONTINUED)



□ DM Silver brushed

Photo: CATOIR RAMAHI Visual Performers

DECO COLLECTION abrasion-resistant

DM Brushed AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓
<small>Carton 480 x 480 mm, lay rolled goods flat upon receipt</small>	<small>decor side outside, max. 6 pcs/carton</small>	<small>decor side inside, max. 6 pcs/carton</small>
Smallest bending radius	150 mm	
Weight/panel kg	~2,7	~3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

2600 x 1000



2600 x 1000



DECO COLLECTION

DM Brushed

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□	
Rolled packable	✓	✓
<small>Carton 480 x 480 mm, lay rolled goods flat upon receipt</small>	<small>decor side outside, max. 6 pcs/carton</small>	<small>decor side inside, max. 6 pcs/carton</small>
Smallest bending radius	150 mm	
Weight/panel kg	~2,7	~3,3

PROCESSING

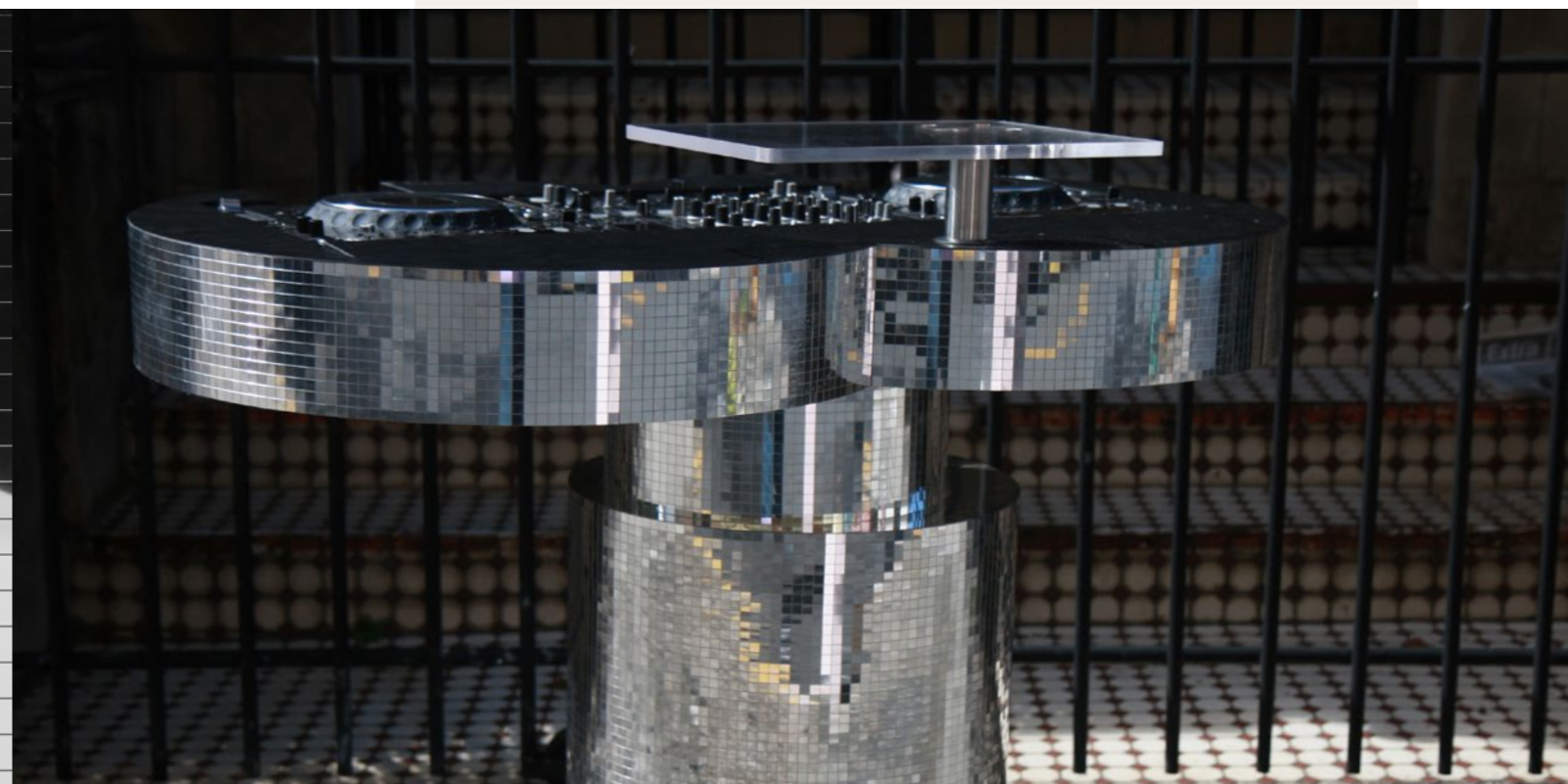
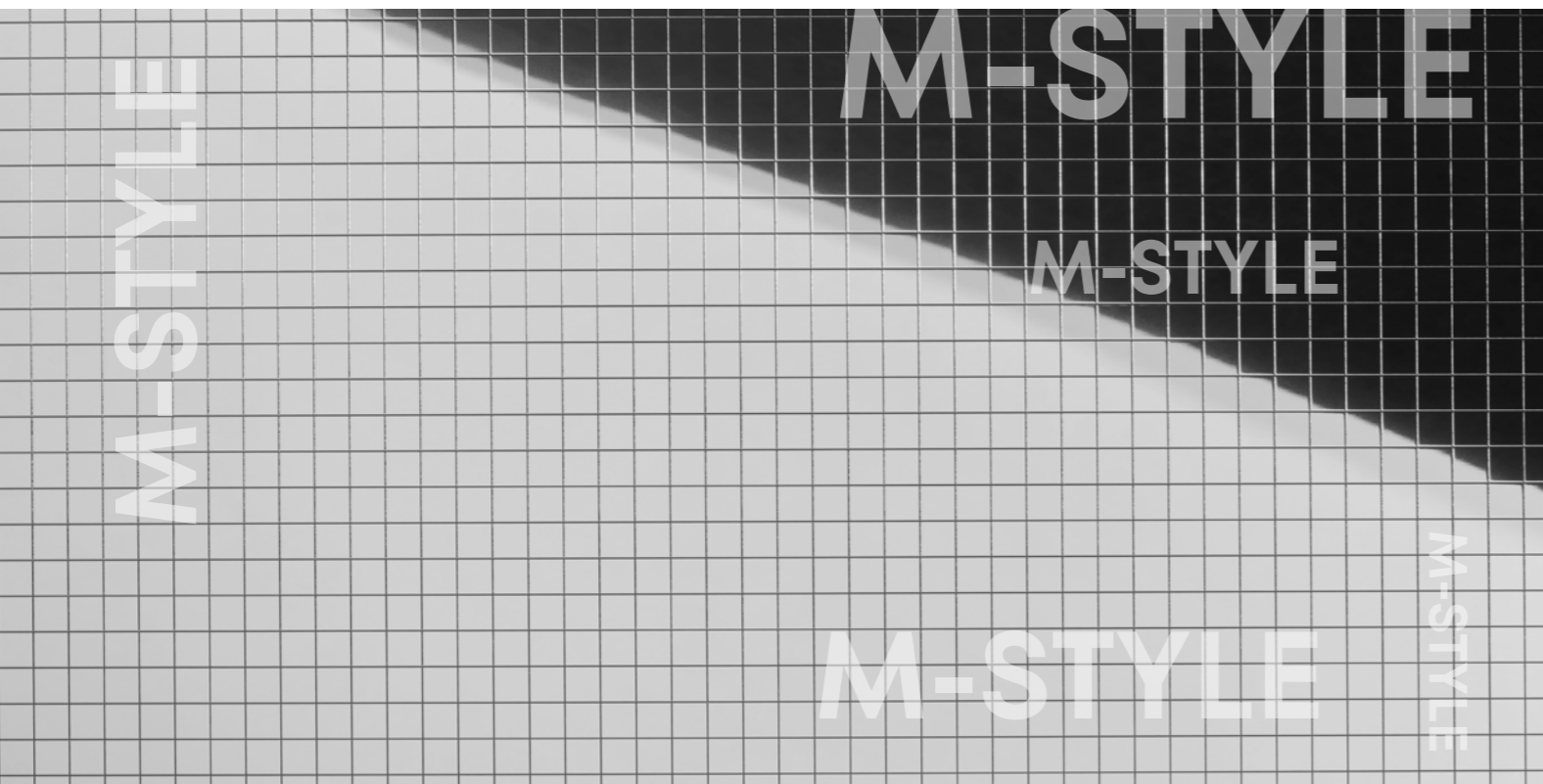
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓	
Screen printing	✓	

EXTRA EQUIPMENT | ACCESSORIES

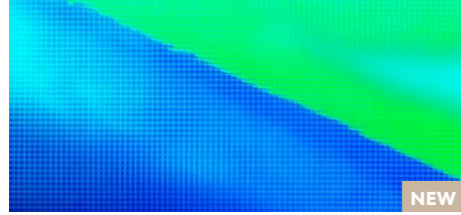
	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

M-STYLE COLLECTION



The M-STYLE mirror surfaces in a noble mosaic look are particularly flexible and can be glued over curves without any problems. A must have in the display and decoration sector.

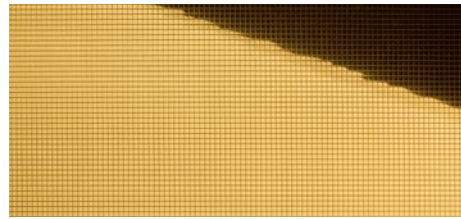


NEW

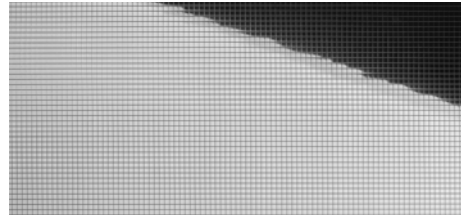
MS 5x5 flex Aqua
980 x 980 | SA 27809



MS 5x5 flex Hollywood
980 x 980 | SA 27376



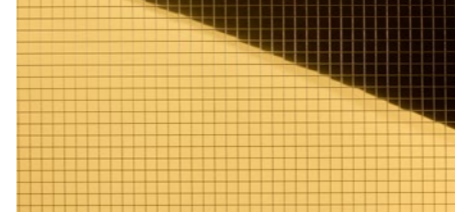
MS 5x5 flex Gold
980 x 980 | SA 27373



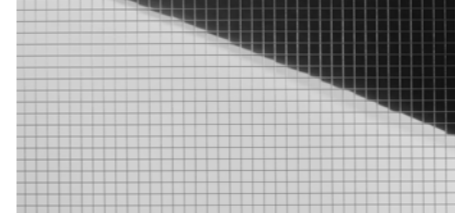
MS 5x5 flex Silver
980 x 980 | SA 27377



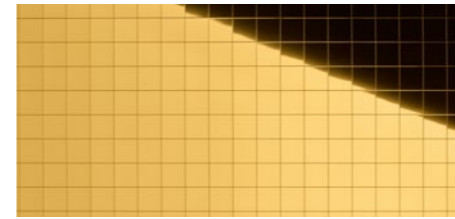
MS 5x5 flex Aqua



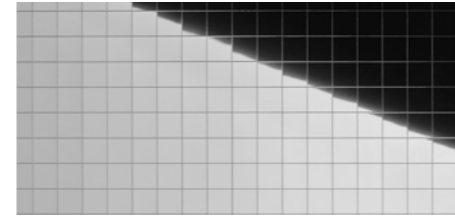
MS 10x10 flex Gold
980 x 980 | SA 27374



MS 10x10 flex Silver
980 x 980 | SA 27378



MS 20x20 flex Gold
980 x 980 | SA 27375



MS 20x20 flex Silver
980 x 980 | SA 27379



MS 20x20 flex Silver

Photo: Malo Clinic at El Corte Ingles – Lisboa

M-STYLE COLLECTION

MS 5x5

PRODUCT CHARACTERISTICS

	SA
Surface material	PET
Base material	HIPS
Material thickness mm	1,2
Temperature resistance	until 50 °C
Wet room suitability	■ ■ ■ ■ □
Abrasion resistance	■ ■ □ □ □ □
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	20
Weight/panel kg	~ 1,2

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing Silver, Hollywood	✓*
Digital printing Gold	On request*
Screen printing	—

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	✓
Maximum length mm	3000
Maximum width mm	1000

	SA
Further thicknesses	—
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

M-STYLE COLLECTION

MS 10x10 / 20x20

PRODUCT CHARACTERISTICS

	SA
Surface material	PET
Base material	HIPS
Material thickness mm	1,2
Temperature resistance	until 50 °C
Wet room suitability	■ ■ ■ ■ □
Abrasion resistance	■ ■ □ □ □ □
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	35 MS 10x10 flex 50 MS 20x20 flex
Weight/panel kg	~ 1,2

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing Silver	✓*
Digital printing Gold	On request*
Screen printing	—

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	✓
Maximum length mm	3000
Maximum width mm	1000

	SA
Further thicknesses	—
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

FABRIC COLLECTION



The FABRIC Collection - smart and contemporary - offers a diverse range of different textiles. The interplay of the haptic properties, structures and colours creates a unique multi-sensory experience.

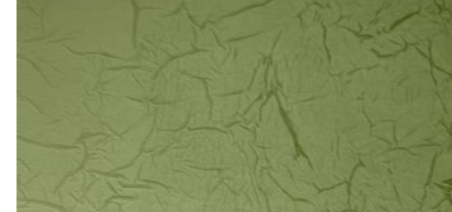
FL CUBE VELVET Bordeaux
2600 x 1000 | **NA** 22709 | **SA** 22719

FL CUBE VELVET Pearl
2600 x 1000 | **NA** 22710 | **SA** 22720

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



FL CREPA VELVET Volcano
2600 x 1000 | **NA** 22706 | **SA** 22717



FL CREPA VELVET Avocado
2600 x 1000 | **NA** 22705 | **SA** 22715

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



FABRIC COLLECTION

FL CUBE VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,7	1,83
Max. relief height mm	2,2	2,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable	✓	✓
Carton 480 x 480 mm, lay rolled goods flat upon receipt	decor side outside, max. 3 pcs/carton	decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,2

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	On request	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



2600 x 1000



FABRIC COLLECTION

FL CREPA VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,7	1,83
Max. relief height mm	2,2	2,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable	✓	✓
Carton 480 x 480 mm, lay rolled goods flat upon receipt	decor side outside, max. 3 pcs/carton	decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,2

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	On request	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



FL COMB VELVET Pearl
2600 x 1000 | **NA** 22696 | **SA** 22712



FL COMB VELVET Curry
2600 x 1000 | **NA** 22695 | **SA** 22711

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



FL SQUARE 2 VELVET Mocha
2600 x 1000 | **NA** 22703 | **SA** 22713

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



FABRIC COLLECTION

FL COMB VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,7	1,83
Max. relief height mm	2,2	2,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable	✓	✓
<small>Carton 480 x 480 mm, lay rolled goods flat upon receipt</small>	<small>decor side outside, max. 3 pcs/carton</small>	<small>decor side outside, max. 3 pcs/carton</small>
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,2

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	On request	

PROCESSING

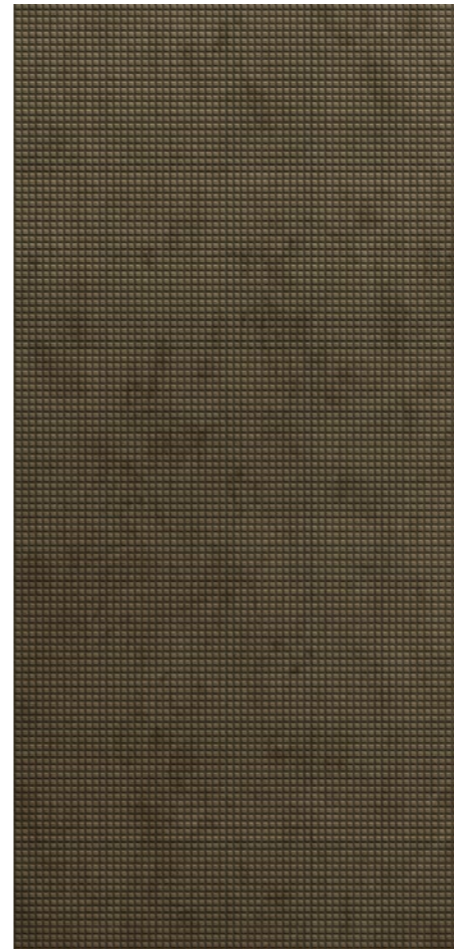
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



2600 x 1000



FABRIC COLLECTION

FL SQUARE 2 VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,7	1,83
Max. relief height mm	2,2	2,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable	✓	✓
<small>Carton 480 x 480 mm, lay rolled goods flat upon receipt</small>	<small>decor side outside, max. 3 pcs/carton</small>	<small>decor side outside, max. 3 pcs/carton</small>
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,2

* The product is delivered without a protective film.

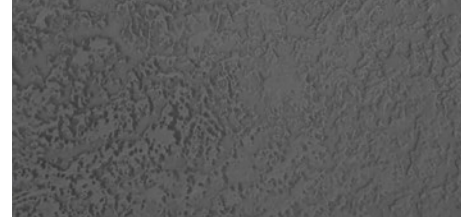
EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	On request	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



FL LAVA VELVET Volcano
2600 x 1000 | NA 22707 | SA 22718

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



FL LAVA VELVET Volcano



FL LAVA VELVET Volcano

2600 x 1000



FABRIC COLLECTION

FL LAVA VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,7	2,94
Max. relief height mm	2,2	2,44
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓	✓
	decor side outside, max. 3 pcs/carton	decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,2

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	On request	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



LEATHER COLLECTION



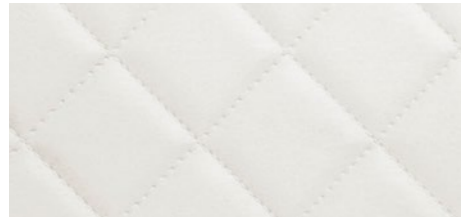
Animal welfare is very important to us - which is why all LEATHER Collection products are vegan. Starting with fine leather grains, through special decorative stitching techniques to exotic reptile decorations - you cannot tell the difference to real leather.



LL ROMBO 40 Nero matt
2600 x 1000 | **NA** 15014 | **SA** 15029



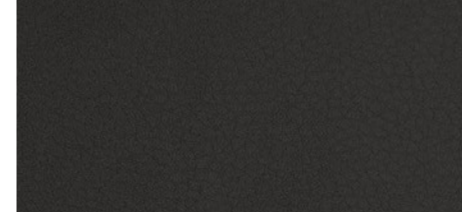
LL ROMBO 40 Creme matt
2600 x 1000 | **NA** 13848 | **SA** 13863



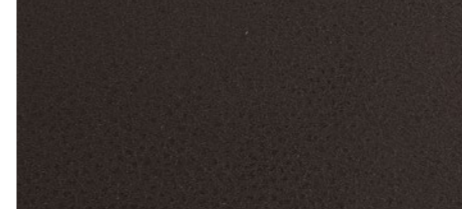
LL ROMBO 40 Bianco matt
2600 x 1000 | **NA** 15025 | **SA** 15041



□ LL ROMBO 40
Nero matt



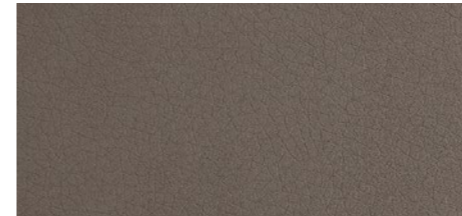
LL Charcoal Dark
2600 x 1000 | **NA** 19299 | **SA** 19302



LL London Clay
2600 x 1000 | **NA** 19014 | **SA** 19025



LL Charcoal Light
2600 x 1000 | **NA** 19298 | **SA** 19301



LL Dove Tale
2600 x 1000 | **NA** 19013 | **SA** 19024



□ LL Dove Tale

2600 x 1000



LEATHER COLLECTION LL ROMBO 40

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS, PE-foam	
Material thickness mm	3,8	4,04
Max. relief height mm	5	5,24
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300	
Weight/panel kg	~ 4,1	~ 4,7

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	—	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	—	—
Digital printing	—	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	—	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

LEATHER COLLECTION LEATHER-LINE

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,95	2,08
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,2

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

LL LEGUAN Nero
2600 x 1000 | NA 14778 | SA 14797



LL LEGUAN Copper
2600 x 1000 | NA 12884 | SA 12894



LL LEGUAN Gold
2600 x 1000 | NA 13480 | SA 13478



LL LEGUAN Silver
2600 x 1000 | NA 12883 | SA 12893



□ LL LEGUAN Gold

LL LEGUAN Bianco
2600 x 1000 | NA 15609 | SA 15610



□ LL LEGUAN Bianco

2600 x 1000



LEATHER COLLECTION

LL LEGUAN

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,5	1,63
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ ■ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,2	~ 3,8

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



LEATHER COLLECTION

LL LEGUAN

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,4	1,53
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ ■ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,2	~ 3,8

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

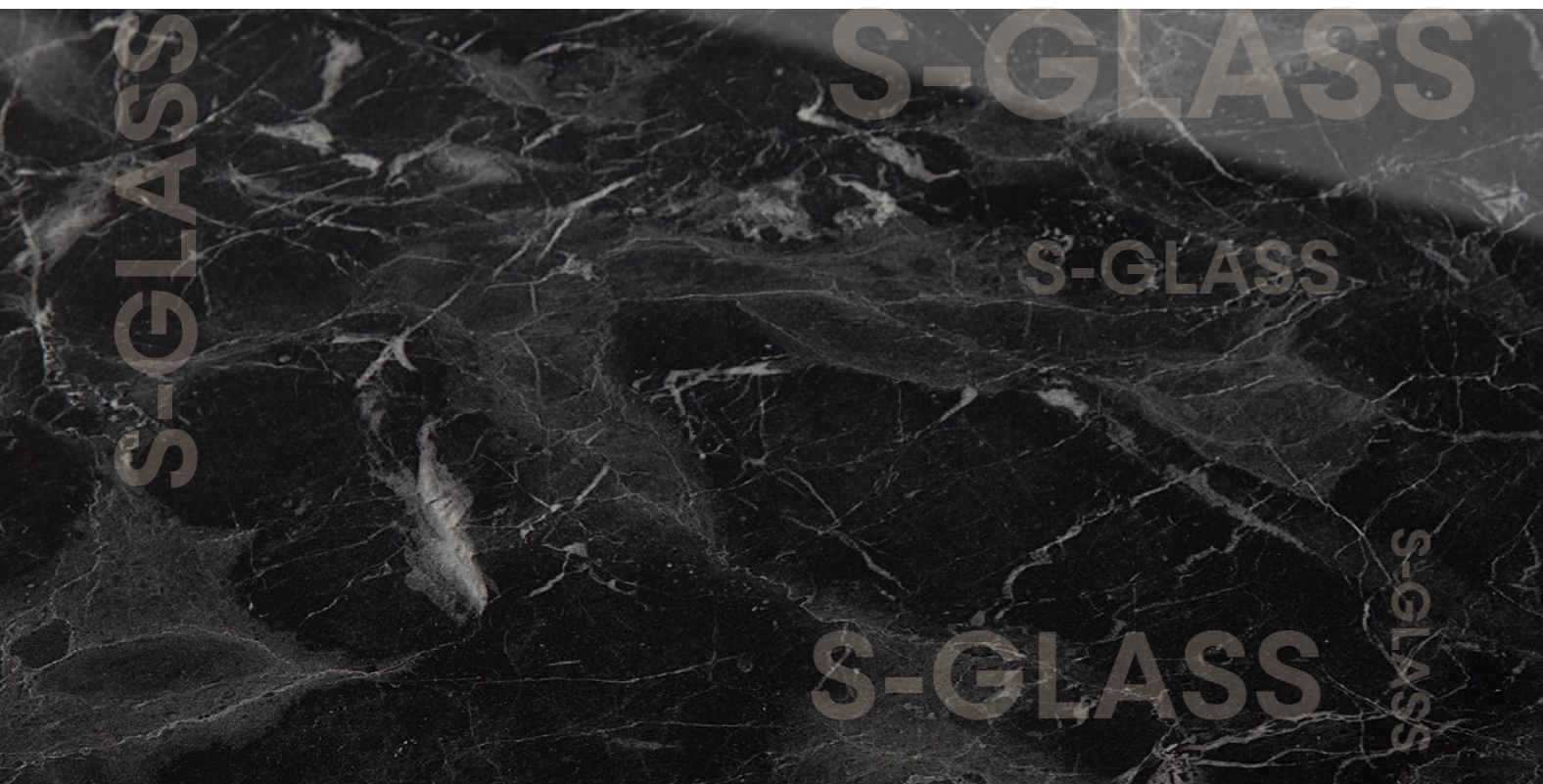
* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

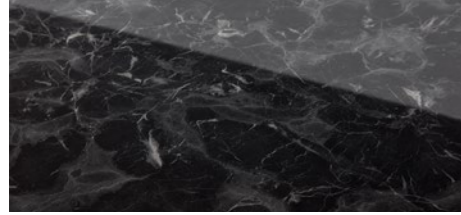
	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

S-GLASS COLLECTION



Scratch-resistant high-gloss surfaces combined with extraordinary designs create the basis for long-lasting design objects. The real glass effect creates a revolutionary depth effect and thanks to its material properties, S-GLASS scores with low weight and a highly reduced risk of breakage.



SG MARBLE Black AR+
2600 x 1000 | NA 19330 | SA 19341



SG MARBLE Grey AR+
2600 x 1000 | NA 19333 | SA 19344



S-GLASS COLLECTION scratch-resistant

SG MARBLE Black AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~7	~7,6

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing		✓*
Screen printing		✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets		✓
Cuttings		✓
Flammability ASTM E84		—
Flammability EN13501-1		—

2600 x 1000



S-GLASS COLLECTION scratch-resistant

SG MARBLE Grey AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~7	~7,6

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing		✓*
Screen printing		✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets		✓
Cuttings		✓
Flammability ASTM E84		—
Flammability EN13501-1		—



SG MARBLE Emperador AR+
2600 x 1000 | NA 19332 | SA 19343



□ SG MARBLE Emperador AR+

Photo: © Lassi Sajets, Designstudio Visionary Design Partners Helsinki Oy Suite Finland



SG MARBLE Brown AR+
2600 x 1000 | NA 19331 | SA 19342



□ SG MARBLE Brown AR+

S-GLASS COLLECTION scratch-resistant

SG MARBLE Emperador AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~7	~7,6

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	—
Screen printing	—	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	—	✓
Cuttings	—	✓
Flammability ASTM E84	—	—
Flammability EN13501-1	—	—

2600 x 1000



+ v

2600 x 1000



+ v

S-GLASS COLLECTION scratch-resistant

SG MARBLE Brown AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~7	~7,6

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	—	✓*
Screen printing	—	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	—	✓
Cuttings	—	✓
Flammability ASTM E84	—	—
Flammability EN13501-1	—	—



SG MARBLE Alpine AR+
2600 x 1000 | **NA** 19329 | **SA** 19340



□ SG MARBLE Alpine AR+



SG MARBLE White AR+
2600 x 1000 | **NA** 19334 | **SA** 19345



□ SG MARBLE White AR+

S-GLASS COLLECTION scratch-resistant

SG MARBLE Alpine AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,23
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ ■ □	
Abrasion resistance	■ ■ ■ ■ ■ ■ ■ ■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~7	~7,6

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	—
Screen printing	—	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	—	✓
Cuttings	—	✓
Flammability ASTM E84	—	—
Flammability EN13501-1	—	—

2600 x 1000



2600 x 1000



S-GLASS COLLECTION scratch-resistant

SG MARBLE White AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,23
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ ■ □	
Abrasion resistance	■ ■ ■ ■ ■ ■ ■ ■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~7	~7,6

PROCESSING

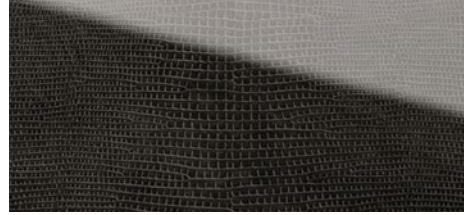
	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	—	✓*
Screen printing	—	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	—	✓
Cuttings	—	✓
Flammability ASTM E84	—	—
Flammability EN13501-1	—	—



SG LEGUAN Nero AR+
2600 x 1000 | **NA** 18089 | **SA** 18095



SG LEGUAN Copper AR+
2600 x 1000 | **NA** 16976 | **SA** 16981



SG LEGUAN Gold AR+
2600 x 1000 | **NA** 16977 | **SA** 16982



SG LEGUAN Silver AR+
2600 x 1000 | **NA** 16975 | **SA** 16979



SG LEGUAN
Copper AR+



SG VINTAGE Copper AR+
2600 x 1000 | **NA** 17198 | **SA** 17200



SG VINTAGE Silver AR+
2600 x 1000 | **NA** 17197 | **SA** 17199



SG VINTAGE Copper AR+

S-GLASS COLLECTION scratch-resistant

SG LEGUAN AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,6	2,73
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~7,2	~7,8

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	—
Screen printing	—	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	—
Cuttings	✓	—
Flammability ASTM E84	—	—
Flammability EN13501-1	—	—

2600 x 1000



S-GLASS COLLECTION scratch-resistant

SG VINTAGE AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,8	2,93
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~7,8	~8,4

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	—	✓*
Screen printing	—	✓*

* own printing test required, samples are gladly provided.

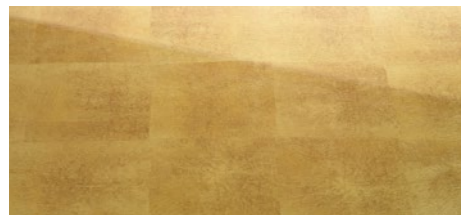
EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	—
Cuttings	✓	—
Flammability ASTM E84	—	—
Flammability EN13501-1	—	—



SG LUXURY Bronze AR+
2600 x 1000 | NA 17820 | SA 17841



SG LUXURY Gold AR+
2600 x 1000 | NA 17819 | SA 17840



SG LUXURY Bronze AR+



SG OLD Platin AR+
2600 x 1000 | NA 18067 | SA 18001



SG OLD Platin AR+

S-GLASS COLLECTION scratch-resistant

SG LUXURY AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,8	2,93
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7,8	~ 8,4

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	—
Screen printing	✓*	—

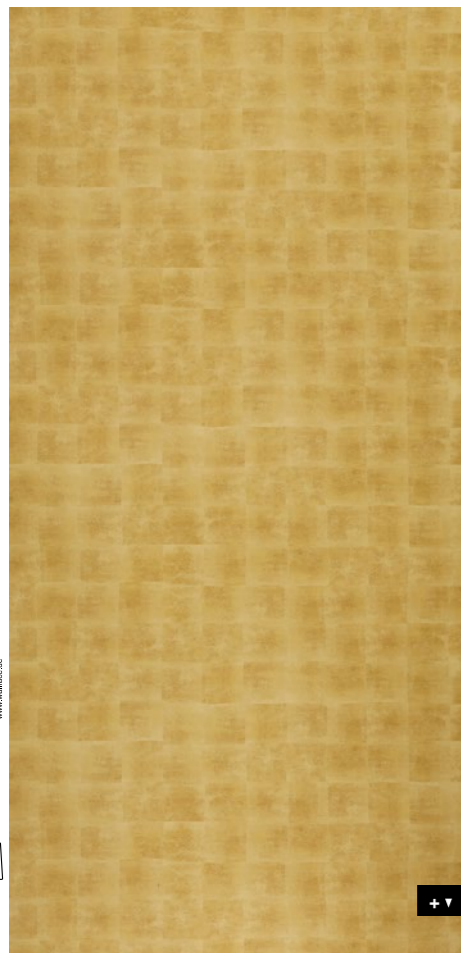
* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	—
Cuttings	✓	—
Flammability ASTM E84	—	—
Flammability EN13501-1	—	—

2600 x 1000



2600 x 1000



S-GLASS COLLECTION scratch-resistant

SG OLD Platin AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,8	2,93
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7,8	~ 8,4

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	—
Screen printing	✓*	—

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	—
Cuttings	✓	—
Flammability ASTM E84	—	—
Flammability EN13501-1	—	—



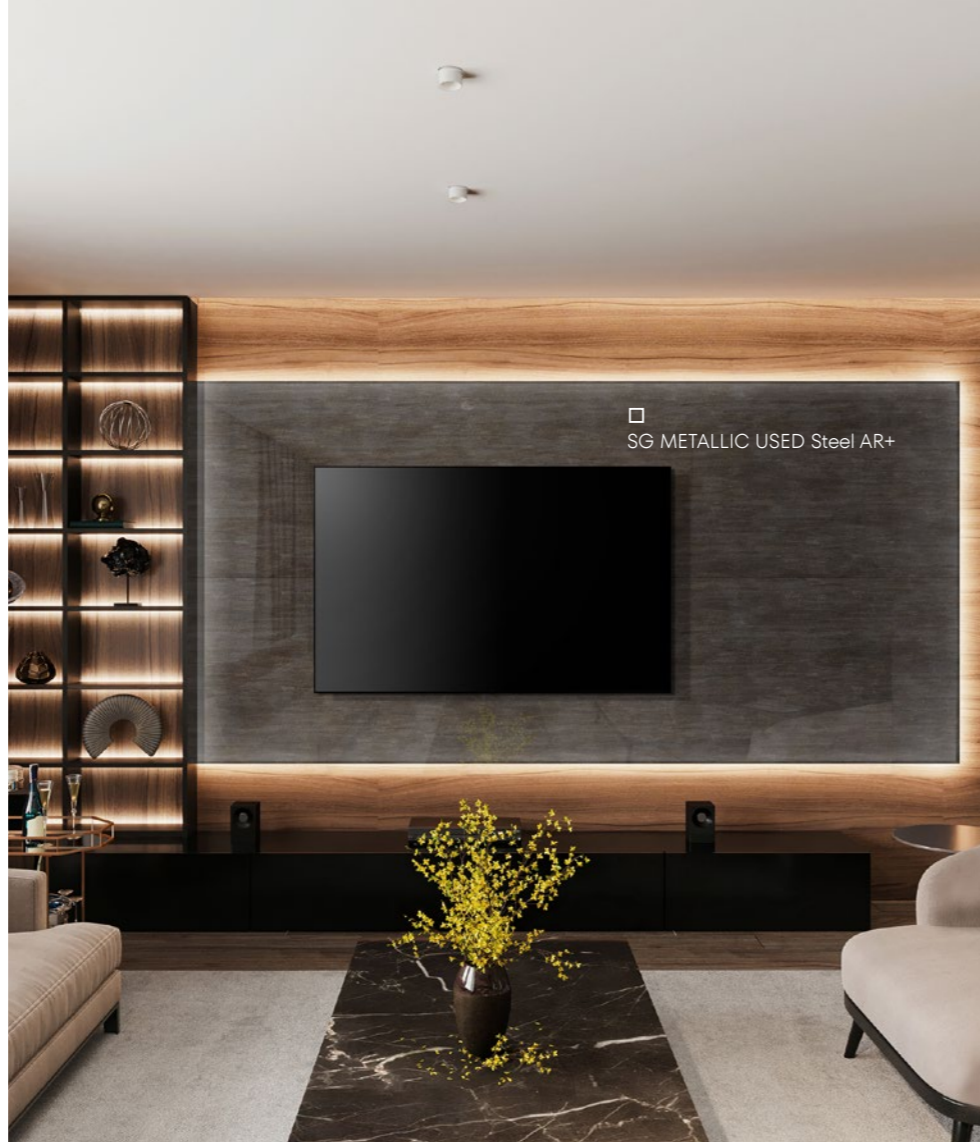
NEW

SG METALLIC USED Steel AR+
2600 x 1000 | NA 28422 | SA 28424



NEW

SG METALLIC USED Sand AR+
2600 x 1000 | NA 28423 | SA 28425



SG METALLIC USED Steel AR+



NEW

SG CLASSY Gold AR+
2600 x 1000 | NA 28417 | SA 28419



SG CLASSY Gold AR+

S-GLASS COLLECTION **scratch-resistant**

SG METALLIC USED AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,8	2,93
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7,8	~ 8,4

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	—
Screen printing	—	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	—	✓
Cuttings	—	✓
Flammability ASTM E84	—	—
Flammability EN13501-1	—	—

2600 x 1000



+ ▼

2600 x 1000



+ ▼

S-GLASS COLLECTION **scratch-resistant**

SG CLASSY Gold AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,8	2,93
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7,8	~ 8,4

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	—	✓*
Screen printing	—	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	—	✓
Cuttings	—	✓
Flammability ASTM E84	—	—
Flammability EN13501-1	—	—

SG Hollywood

2600 x 1000 | NA 23116

On the protective film of the reverse side is a label "Reverse side / Processing side". SG Hollywood always has to be processed from the reverse side.

SG Hollywood

Photo: © Form Factory

S-GLASS COLLECTION

SG Hollywood

PRODUCT CHARACTERISTICS

	NA
Surface material = Base material	PMMA
Back side material	PET
Material thickness mm	3,1
Temperature resistance	until 50 °C
Wet room suitability	■■■■□
Abrasion resistance	■■■□□□□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 9,3

PROCESSING

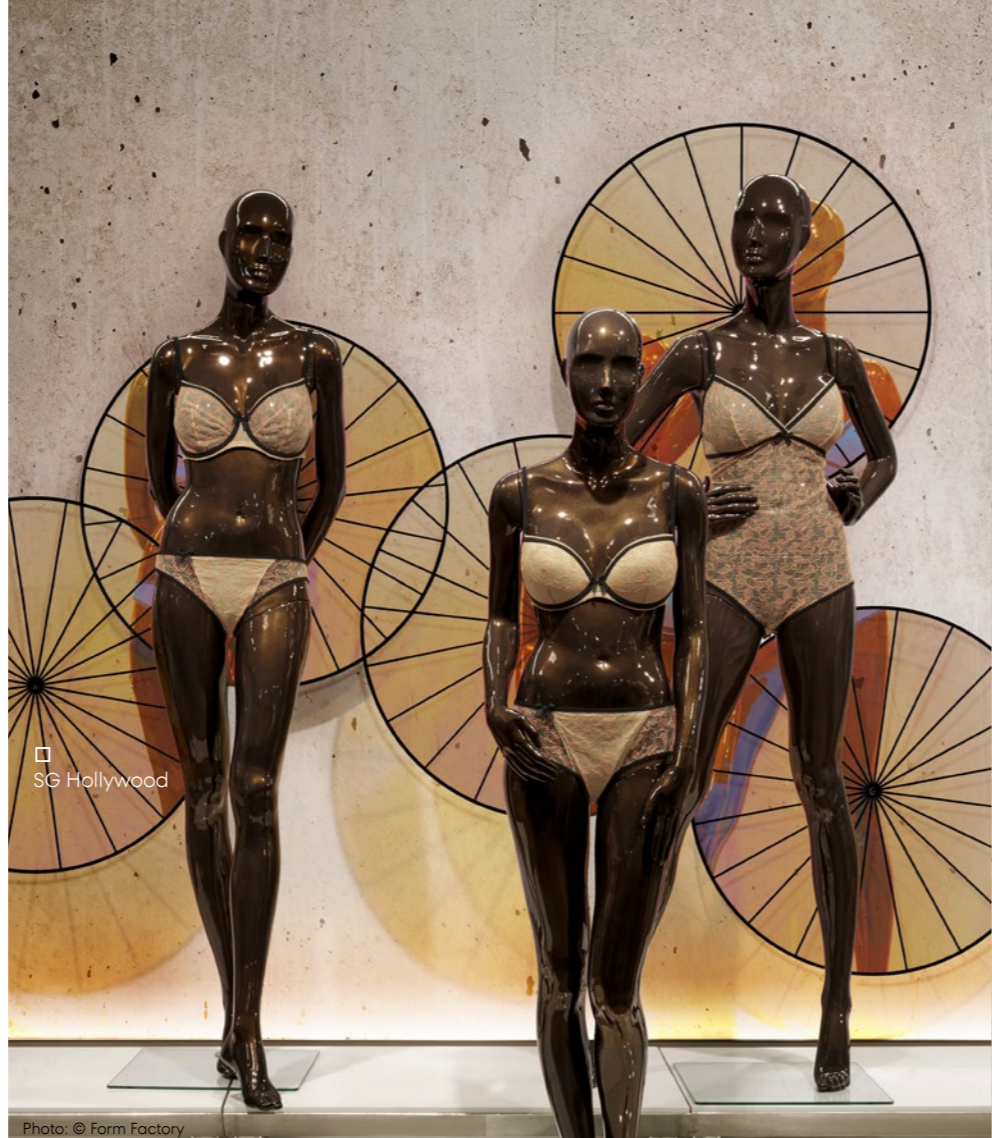
	NA
Cutting, punching	—
Drilling	✓
Sawing (supported by a panel)	✓
Milling (supported by a panel)	✓
Laser cutting	✓
Hot bending	On request
Thermoforming	On request
Digital printing	✓*
Screen printing	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA
Special sizes (for absorbent substrate)	On request
Further thicknesses	On request

	NA
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



CRYSTAL COLLECTION



Marvel at the fantastic play of light, constantly reinventing itself, provided by countless crystals radiating in a captivating shine to form a timeless and elegant wall decoration. These high-quality handcrafted surface decors with real glass beads do not only impress with their splendour but are guaranteed to be the focal point of attention in every room.



CRYSTAL CBS13
910 x 2700



CRYSTAL CBS14
910 x 2700



CRYSTAL CBS16
910 x 2700



CRYSTAL CBS20
910 x 2700



CRYSTAL CBS14

CRYSTAL COLLECTION

CBS

PRODUCT CHARACTERISTICS

Surface material*	Glass pearls
Base material	non-woven
Temperature resistance	until 60 °C
Wet room suitability	■□□□
Rolled packable	✓

* The product is delivered without a protective film.

PROCESSING

Application	Paste the wallpaper and the wall
Pattern repeat	Free match
Washability	Spongeable
Light fastness	Good light fastness
Removal	Peelable

ACCESSORIES

STATUS PROFI non-woven wallpaper paste	for non-woven wallpaper
PROFHOME non-woven wallpaper adhesive	✓



CAPIZ COLLECTION



Are you looking for unique wall coverings to create a magnificent ambience? Enhance your interior with an elegant and classy shimmer: We offer high-quality, handcrafted natural decors with real Capiz shells in many variations to be used as surface material on a non-woven backing or nonwoven wallpaper.



CAPIZ LU01
457 x 457



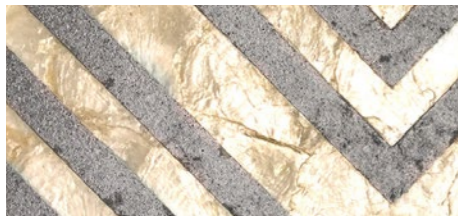
CAPIZ LU04
457 x 457



CAPIZ LU05
457 x 457



CAPIZ LU06
457 x 457



CAPIZ LU07
457 x 457



CAPIZ LU10
457 x 457



CAPIZ COLLECTION

LU

PRODUCT CHARACTERISTICS

	NA
Surface material*	Glass beads and capiz shells
Base material	non-woven
Temperature resistance	until 60 °C
Wet room suitability	■□□□
Rolled packable	—

* The product is delivered without a protective film.

PROCESSING

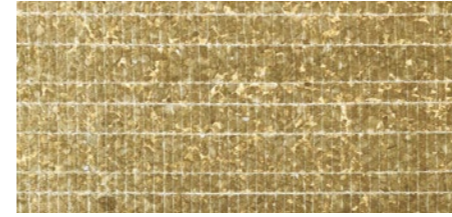
Drilling	✓
Installation	The panel has to affixed using a suitable mounting adhesive
Abrasion resistance	Not abrasion-resistant
Cutting, punching	✓
Flexibility	Not flexible
Shipping	Panels are delivered flat in a box

ACCESSORIES

STATUS PROFI non-woven wallpaper paste	for non-woven wallpaper
PROFHOMe non-woven wallpaper adhesive	✓



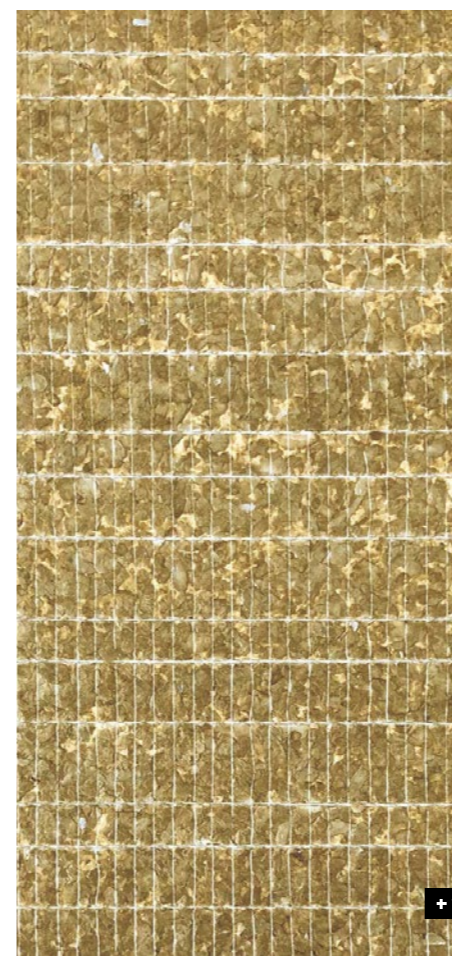
CAPIZ CSA02
910 x 2700



CAPIZ CSA07
910 x 2700



CAPIZ CSA09
910 x 2700



CAPIZ COLLECTION

CSA

PRODUCT CHARACTERISTICS

	NA
Surface material*	Capiz shells
Base material	non-woven
Temperature resistance	until 60 °C
Wet room suitability	■□□□
Rolled packable	—

* The product is delivered without a protective film.

PROCESSING

Application	Paste the wallpaper and the wall
Pattern repeat	Free match
Washability	Spongeable
Light fastness	Good light fastness
Removal	Peelable

ACCESSORIES

STATUS PROFI non-woven wallpaper paste	for non-woven wallpaper
PROFHOMe non-woven wallpaper adhesive	✓



NATURAL COLLECTION



Natural surfaces made of real, untreated alpine flowers and grasses combine the beauty and effect of natural materials with functional room design in a sustainable way. They retain their natural properties of scent, look and feel – Thus pleasantly catering to the senses and enriching any interior as well as providing benefits to your health.



ALPINE PURE AL-11001
1360 x 3050



ALPINE LAVENDER BLUE AL-11002
1360 x 3050



ALPINE ROSE AL-11003
1360 x 3050



ALPINE WHITE DAISY AL-11004
1360 x 3050



ALPINE POTPOURRI AL-11005
1360 x 3050



NATURAL COLLECTION

ALPINE AL

PRODUCT CHARACTERISTICS

	SA
Surface material*	100% eco-friendly, glued and pressed mix of alpine herbs and flowers
Base material	flax fleece
Material thickness mm	1,4
Temperature resistance	until 60 °C
Wet room suitability	■ ■ ■ ■ ■ ■ ■ ■
Rolled packable	✓

* The product is delivered without a protective film.

PROCESSING

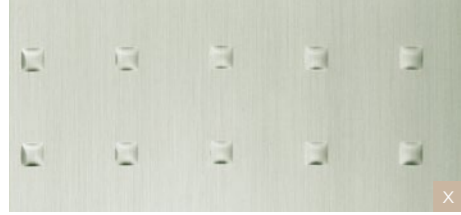
	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓



DISCONTINUED ITEMS



We're making room for new designs, so the following streamers are only available "while stocks last".



SL SQUARE 3 HGS
2600 x 1000 | NA 11272 | SA 11273



SL MOTION TWO MAGIC Black AR
2600 x 1000 | NA 23575 | SA 23665



STRUCTURE COLLECTION

SL SQUARE 3 HGS

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1	1,13
Max. relief height mm	1,7	1,83
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ ■ □	
Abrasion resistance	■ ■ ■ ■ ■ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

STRUCTURE COLLECTION

SL MOTION TWO

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1	1,13
Max. relief height mm	1,3	1,43
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ ■ □	
Abrasion resistance	■ ■ ■ ■ ■ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

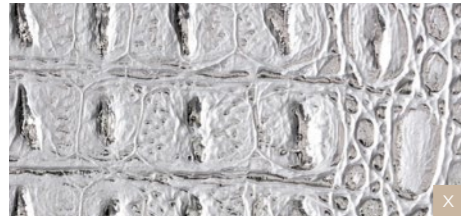
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000

2600 x 1000



SL CROCO Smoke PF/Silver
2600 x 1000 | NA 13411 | SA 13521



SL CROCO Silver PF/Silver
2600 x 1000 | NA 13410 | SA 13520



SL CROCO Smoke PF/Silver



SL RACE VINTAGE Silver/Bronze
2600 x 1000 | NA 17242 | SA 17243



SL RACE VINTAGE Silver/Bronze

Photo Apto Aguller

STRUCTURE COLLECTION SL CROCO

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,25
Max. relief height mm	2,6	2,85
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

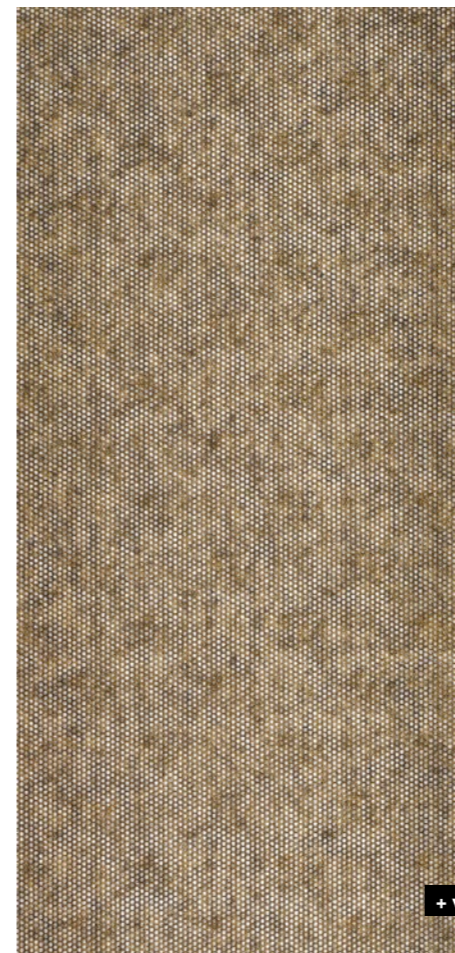
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓ SL CROCO Silver PF/Silver	—
Special sizes	—	
Further thicknesses	—	

* SL CROCO Smoke PF/Silver must be roughened manually

2600 x 1000



STRUCTURE COLLECTION SL RACE

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1	1,13
Max. relief height mm	1,5	1,63
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■□□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

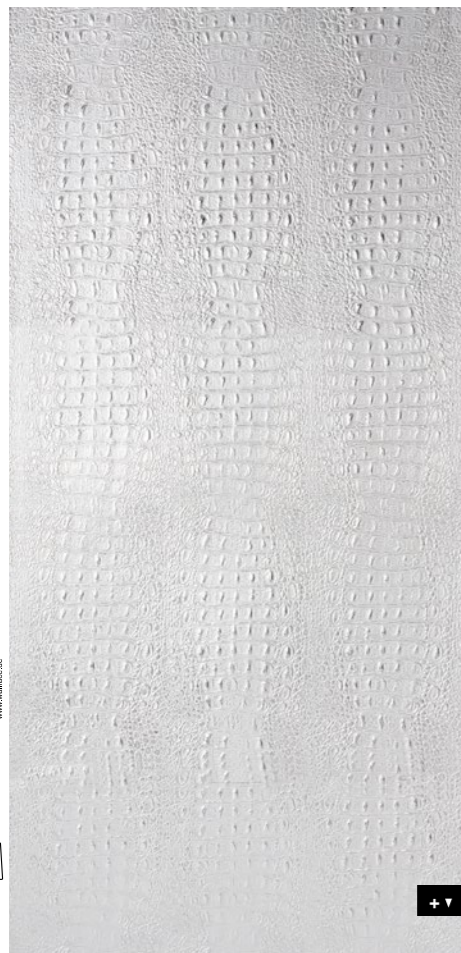
* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

2600 x 1000



+ ▼

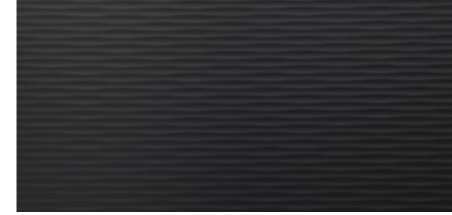
+ ▼



SL IMPACT VINTAGE Silver
2600 x 1000 | NA 17230 | SA 17231



□ SL IMPACT
VINTAGE Silver



SL MOTION TWO Graphite Black matt
2600 x 1000 | NA 24925 | SA 24958



SL MOTION TWO Snow White matt
2600 x 1000 | NA 24926 | SA 24959



□ SL MOTION TWO
Snow White matt

STRUCTURE COLLECTION

SL IMPACT

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Max. relief height mm	1,6	1,73
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ ■ □	
Abrasion resistance	■ ■ ■ ■ □ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,6	~ 3,2

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

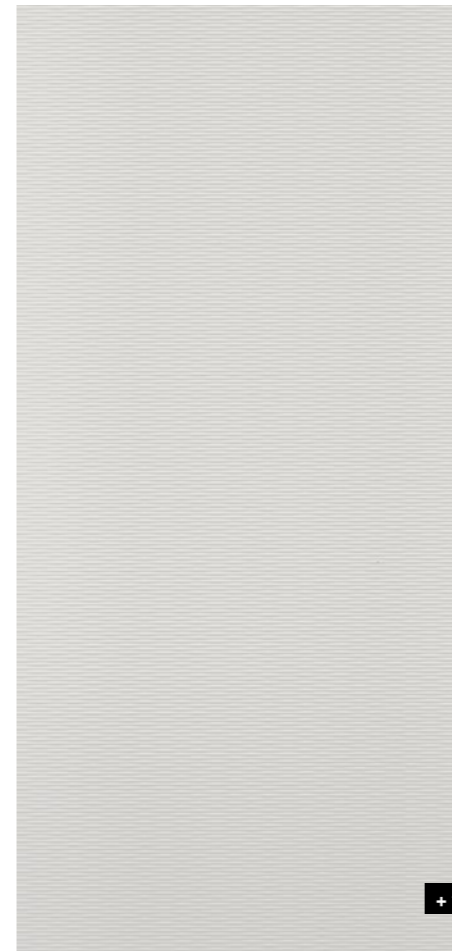
	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



2600 x 1000



STRUCTURE COLLECTION

SL MOTION TWO matt

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	0,93
Max. relief height mm	1,3	1,43
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ □ □	
Abrasion resistance	■ ■ ■ □ □ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

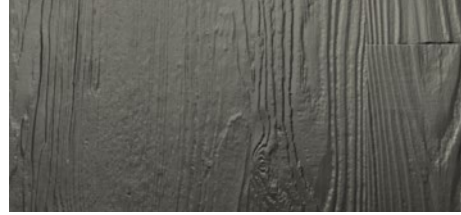
PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

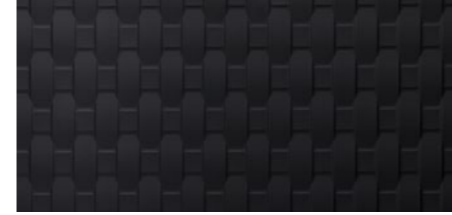
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓ Snow White	
Flammability EN13501-1	✓ Snow White	



SL DAKOTA Smoke PF AR
2600 x 1000 | NA 24918 | SA 24952



□ SL DAKOTA Smoke PF AR



SL RATTAN Graphite Black matt
2600 x 1000 | NA 24919 | SA 24953



SL RATTAN Snow White matt
2600 x 1000 | NA 24920 | SA 24954



□ SL RATTAN Graphite Black matt

STRUCTURE COLLECTION **abrasion-resistant**

SL DAKOTA Smoke PF

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	2	2,24
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,7

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

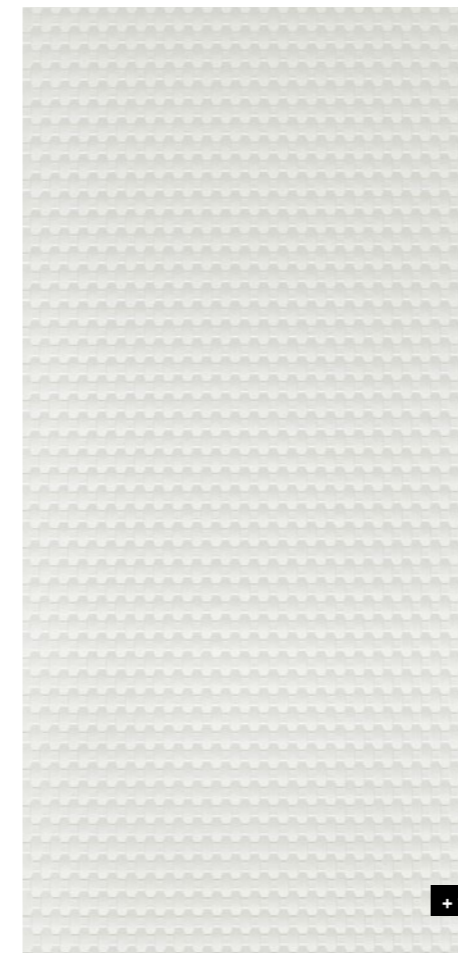
* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

2600 x 1000



2600 x 1000



STRUCTURE COLLECTION

SL RATTAN matt

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	2,4	2,64
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

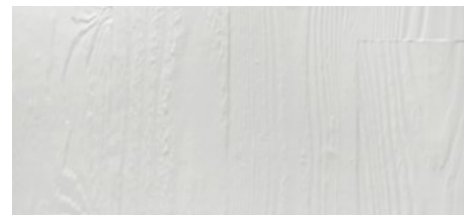
PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing Gold	On request	
Screen printing	—	

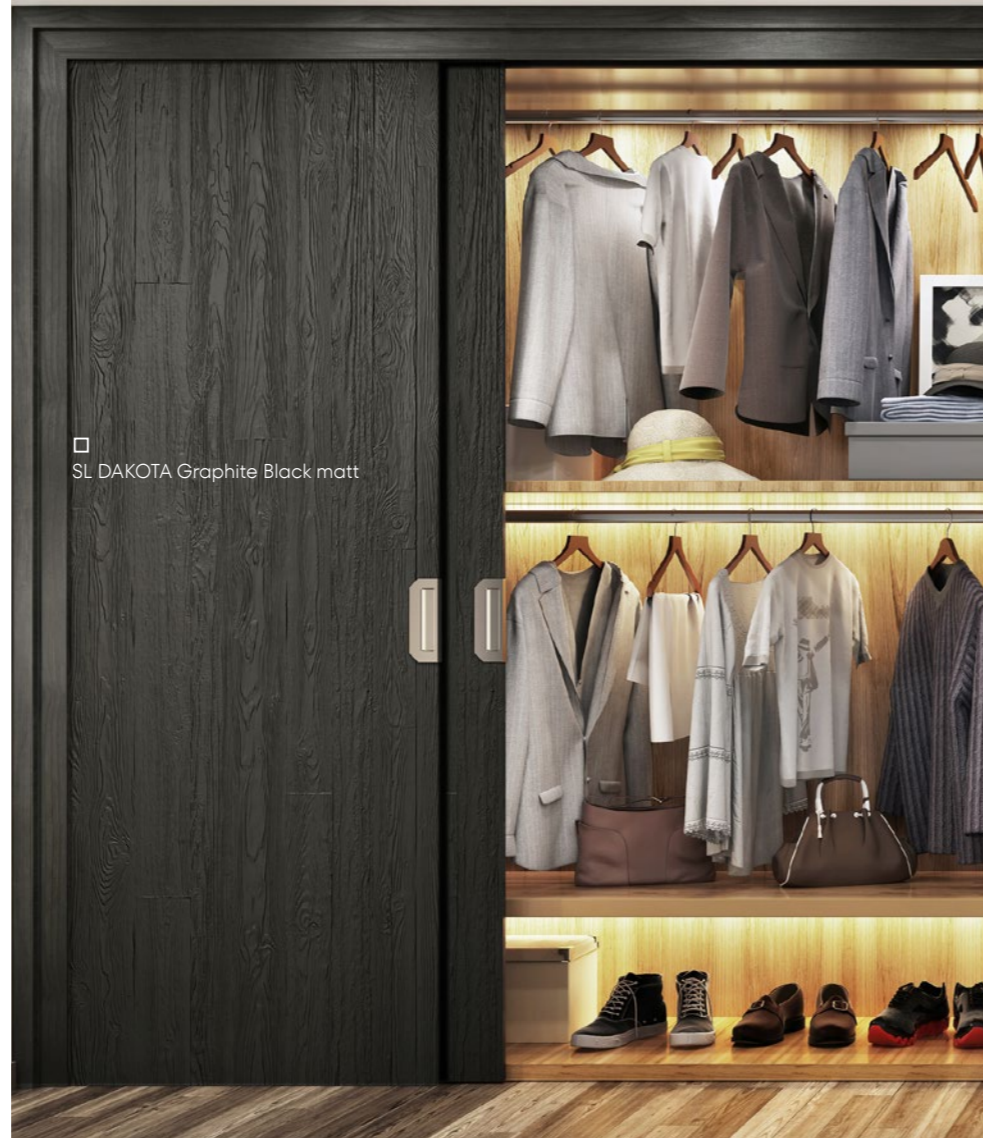
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓ Snow White	



SL DAKOTA Graphite Black matt
2600 x 1000 | NA 24914 | SA 24949



SL DAKOTA Snow White matt
2600 x 1000 | NA 24916 | SA 24950



□ SL DAKOTA Graphite Black matt



SL DAKOTA CLASSY Black
2600 x 1000 | NA 24917 | SA 24951



□ SL DAKOTA CLASSY Black

STRUCTURE COLLECTION

SL DAKOTA matt

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	2	2,24
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing Gold	On request	
Screen printing	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓ Snow White	
Flammability EN13501-1	✓ Snow White	

2600 x 1000



2600 x 1000



STRUCTURE COLLECTION

SL DAKOTA CLASSY Black

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	2	2,24
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,7

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL CREPA Graphite Black matt
2600 x 1000 | **NA** 24910 | **SA** 24942



SL CREPA Snow White matt
2600 x 1000 | **NA** 24911 | **SA** 24943



□ SL CREPA Snow White matt



SL TIMBER Jet Stream matt AR
2600 x 1000 | **NA** 24906 | **SA** 24938



SL TIMBER Pale Grey matt AR
2600 x 1000 | **NA** 24907 | **SA** 24939



SL TIMBER Sesame matt AR
2600 x 1000 | **NA** 24986 | **SA** 24987



SL TIMBER Dark Grey matt AR
2600 x 1000 | **NA** 24924 | **SA** 24957



□ SL TIMBER Jet Stream matt AR

STRUCTURE COLLECTION

SL CREPA matt

2600 x 1000



PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	1,7	1,94
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ ■ □	
Abrasion resistance	■ ■ ■ ■ □ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing Gold	On request	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓ Snow White	
Flammability EN13501-1	✓ Snow White	

STRUCTURE COLLECTION abrasion-resistant

SL TIMBER matt AR

2600 x 1000



PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PMMA	
Base material	ABS	
Material thickness mm	0,5	0,63
Max. relief height mm	0,7	0,83
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ ■ □	
Abrasion resistance	■ ■ ■ ■ ■ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 1,4	~ 2

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing Gold	On request	
Screen printing	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

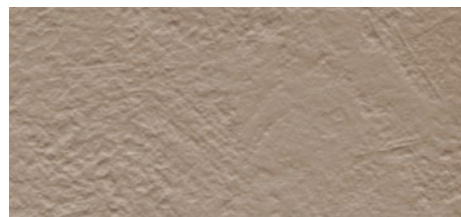




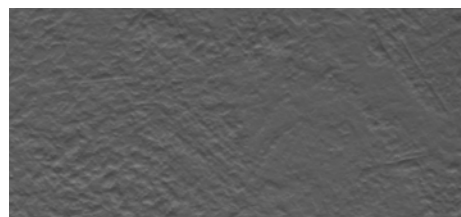
SL RAW Jet Stream matt AR
2600 x 1000 | NA 25125 | SA 24835



SL RAW Pale Grey matt AR
2600 x 1000 | NA 24965 | SA 24970



SL RAW Sesame matt AR
2600 x 1000 | NA 24967 | SA 24971



SL RAW Dark Grey matt AR
2600 x 1000 | NA 25126 | SA 25127



□ SL RAW Sesame matt AR



SL CRASHED Graphite Black matt
2600 x 1000 | NA 24904 | SA 24936



SL CRASHED Snow White matt
2600 x 1000 | NA 24905 | SA 24937



□ SL CRASHED Graphite Black matt

STRUCTURE COLLECTION abrasion-resistant

SL RAW matt AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PMMA	
Base material	ABS	
Material thickness mm	0,5	0,63
Max. relief height mm	0,7	0,83
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 1,4	~ 2

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing Gold	On request	
Screen printing	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



2600 x 1000



STRUCTURE COLLECTION

SL CRASHED matt

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	2,2	2,44
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

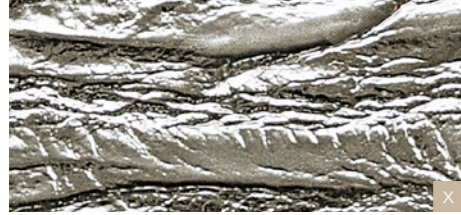
EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	—	

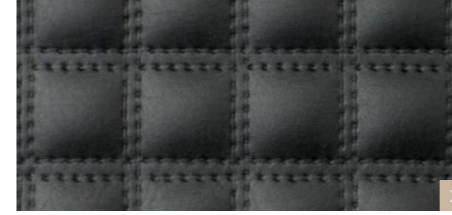
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓ Snow White	
Flammability EN13501-1	✓ Snow White	



LL PERSIAN Metallic
2600 x 1000 | NA 15655 | SA 15659



□ LL PERSIAN Metallic



LL QUADRO Nero matt
2600 x 1000 | NA 15017 | SA 15032

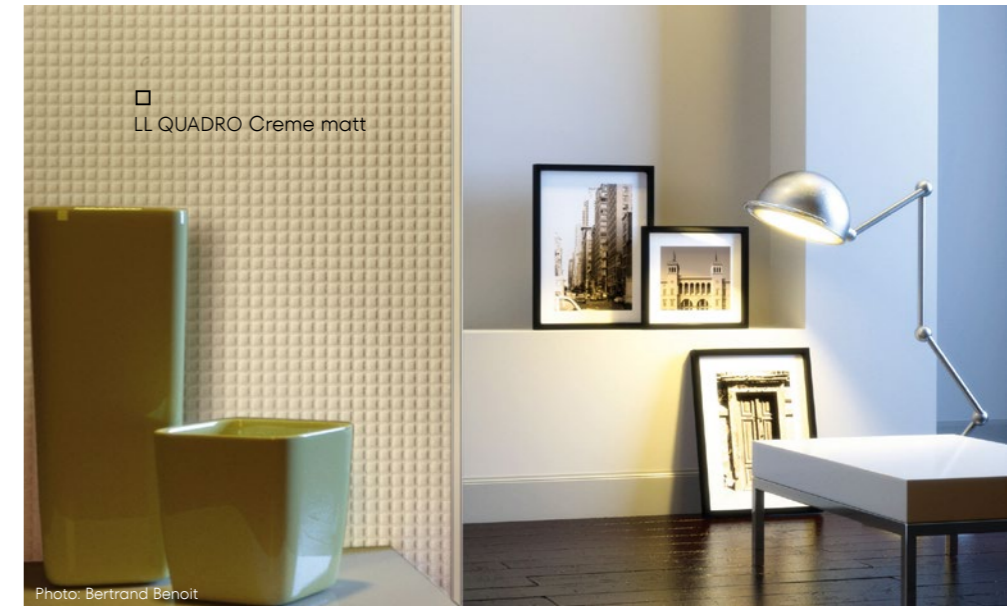


LL QUADRO Creme matt
2600 x 1000 | NA 14273 | SA 14277



□ LL QUADRO Nero matt

Photo: Jesse



□ LL QUADRO Creme matt

Photo: Bertrand Benoit

LEATHER COLLECTION LL PERSIAN

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,9	2,03
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ ■ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,2

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

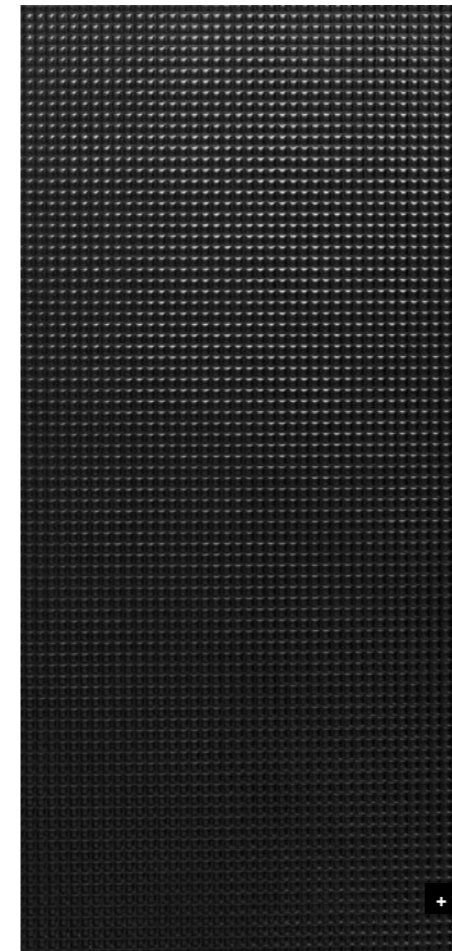
	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



2600 x 1000



LEATHER COLLECTION LL QUADRO

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS, PE-foam	
Material thickness mm	2,8	3,04
Max. relief height mm	4,8	5,04
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ ■ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300	
Weight/panel kg	~ 4,3	~ 4,9

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	—	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	—	—
Digital printing	—	
Screen printing	—	

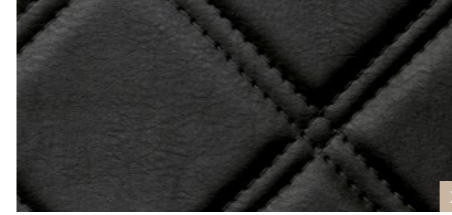
EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	—	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	—	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



LL COLLAGE Oro
2600 x 1000 | NA 13923 | SA 13926



LL ROMBO 85 Nero matt
2600 x 1000 | NA 15015 | SA 15030



LL ROMBO 85 Bianco matt
2600 x 1000 | NA 15026 | SA 15042



Photo: Boris Breuer - CABINET Schranksysteme AG

LEATHER COLLECTION

LL COLLAGE

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,9	2,15
Max. relief height mm	3,5	3,75
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable	✓	✓
<small>Carton 480 x 480 mm, lay rolled goods flat upon receipt</small>	<small>decor side outside, max. 3 pcs/carton</small>	<small>decor side outside, max. 3 pcs/carton</small>
Smallest bending radius mm	150	
Weight/panel kg	~ 3,9	~ 4,5

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	—*	—
Special sizes	—	
Further thicknesses	—	

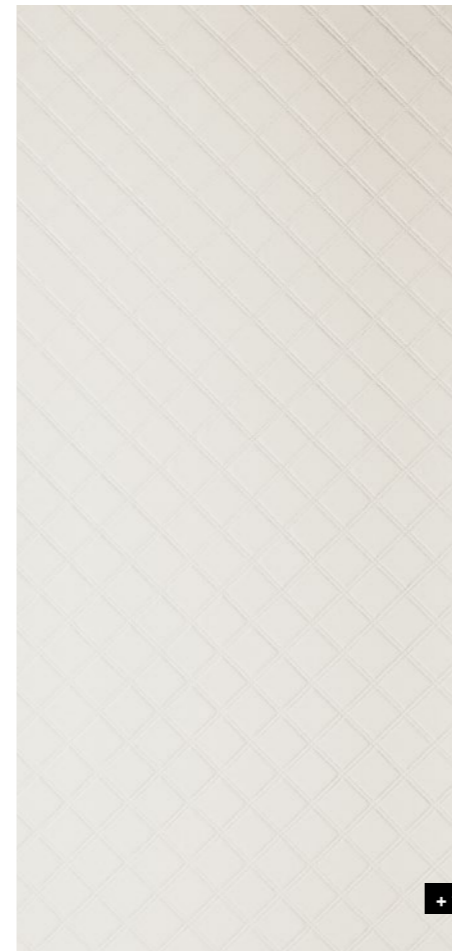
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

* SL CROCO Smoke PF/Silver must be roughened manually

2600 x 1000



2600 x 1000



LEATHER COLLECTION

LL ROMBO 85

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS, PE-foam	
Material thickness mm	3,8	4,04
Max. relief height mm	5	5,24
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable	✓	✓
<small>Carton 480 x 480 mm, lay rolled goods flat upon receipt</small>	<small>decor side outside, max. 3 pcs/carton</small>	<small>decor side outside, max. 3 pcs/carton</small>
Smallest bending radius mm	300	
Weight/panel kg	~ 4,1	~ 4,7

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	—	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	—	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	—	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	—	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



LL FLORAL Black/Silver matt
2600 x 1000 | NA 13416 | SA 13412



LL FLORAL White/Silver matt
2600 x 1000 | NA 13418 | SA 13414



LL FLORAL Black/Silver matt



LL FLORAL White
2600 x 1000 | NA 13470 | SA 13473



LL FLORAL White

Photo: Wipro

LEATHER COLLECTION LL FLORAL

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,9	2,03
Max. relief height mm	2,9	3,03
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ ■ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,8	~ 4,4

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



LEATHER COLLECTION LL FLORAL

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	2,1	2,23
Max. relief height mm	2,9	3,03
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ ■ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,8	~ 4,4

PROCESSING

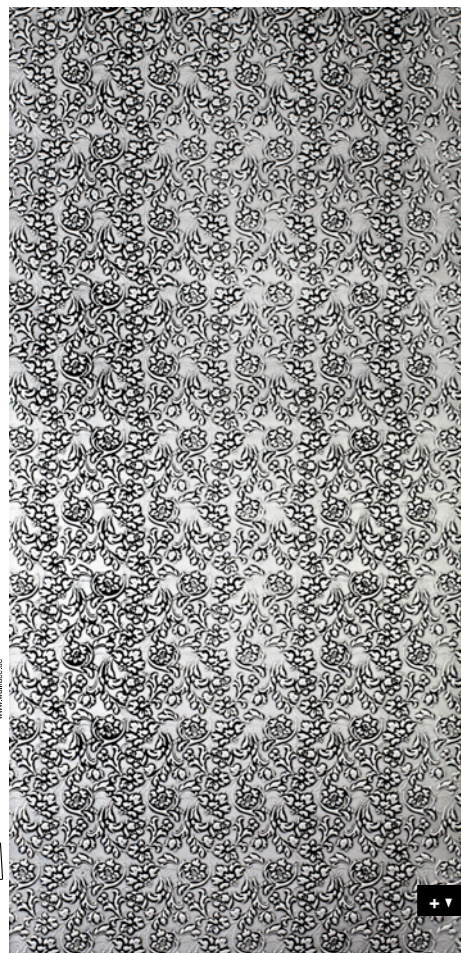
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000





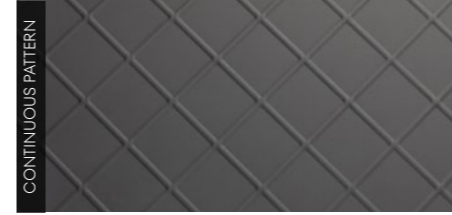
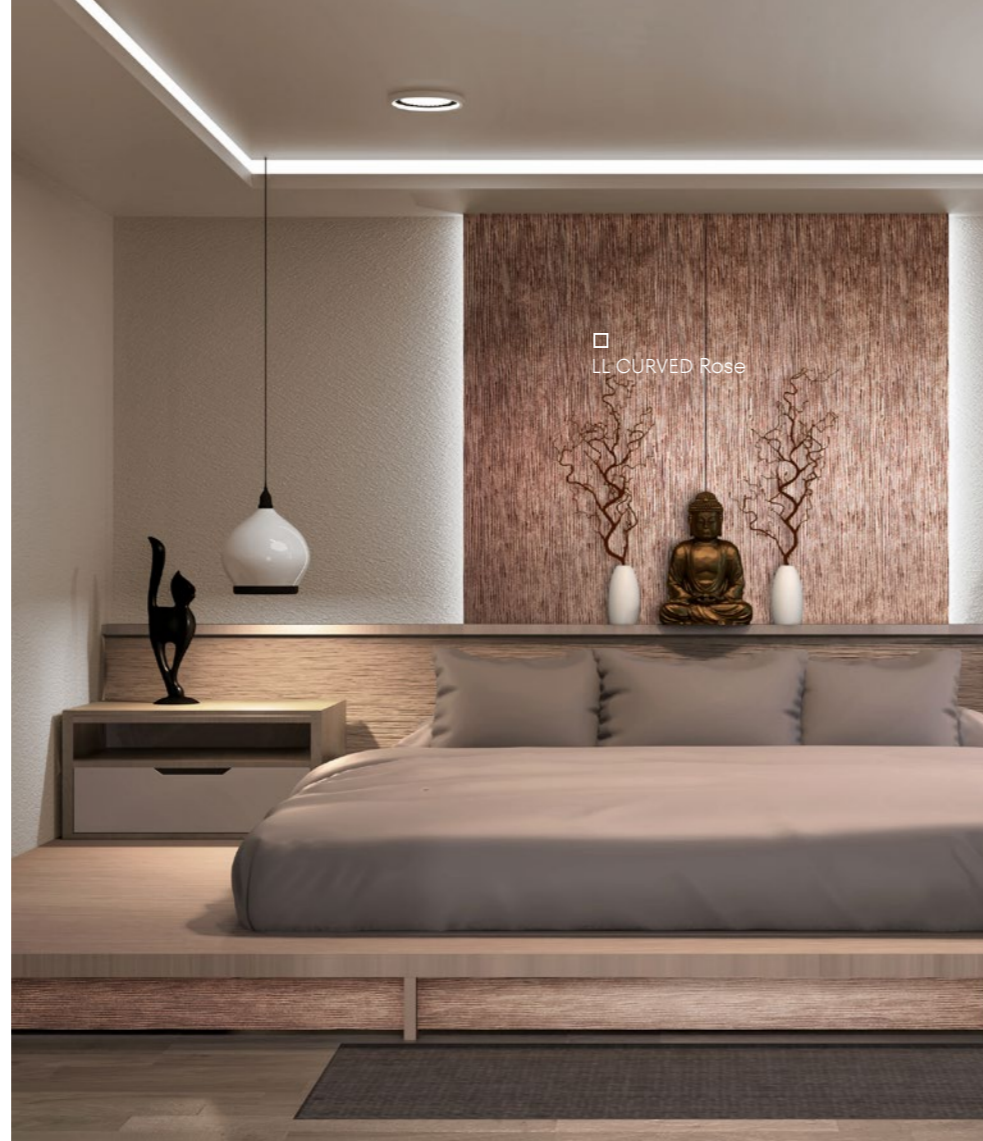
LL CURVED Silver
2600 x 1000 | **NA** 22805 | **SA** 22806



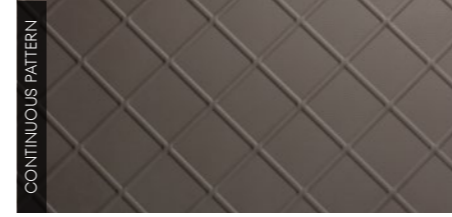
LL CURVED Gold
2600 x 1000 | **NA** 22803 | **SA** 22808



LL CURVED Rose
2600 x 1000 | **NA** 22804 | **SA** 22807



LL CORD Charcoal Light
2600 x 1000 | **NA** 19543 | **SA** 19546



LL CORD Dove Tale
2600 x 1000 | **NA** 19532 | **SA** 19544



LL CORD Stony Ground
2600 x 1000 | **NA** 19542 | **SA** 19545



LEATHER COLLECTION

LL CURVED

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,7	1,83
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ ■ □	
Rolled packable <small>Carton 480 x 480 mm, lay rolled goods flat upon receipt</small>	✓ <small>decor side outside, max. 3 pcs/carton</small>	✓ <small>decor side outside, max. 3 pcs/carton</small>
Smallest bending radius mm	150	
Weight/panel kg	~ 3,3	~ 3,9

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive <small>(for absorbent substrate)</small>	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



LEATHER COLLECTION

LL CORD

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	2	2,13
Max. relief height mm	3,2	3,33
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ ■ □	
Rolled packable <small>Carton 480 x 480 mm, lay rolled goods flat upon receipt</small>	✓ <small>decor side outside, max. 3 pcs/carton</small>	✓ <small>decor side outside, max. 3 pcs/carton</small>
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,2

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive <small>(for absorbent substrate)</small>	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



LL GRID Gold
2600 x 1000 | **NA** 22809 | **SA** 22814



LL GRID Rose
2600 x 1000 | **NA** 22810 | **SA** 22813



LL ALIGNED Silver
2600 x 1000 | **NA** 22817 | **SA** 22818



LL ALIGNED Gold
2600 x 1000 | **NA** 22815 | **SA** 22820



LL ALIGNED Rose
2600 x 1000 | **NA** 22816 | **SA** 22819



LEATHER COLLECTION

LL GRID

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,7	1,83
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ □	
Rolled packable <small>Carton 480 x 480 mm, lay rolled goods flat upon receipt</small>	✓ <small>decor side outside, max. 3 pcs/carton</small>	✓ <small>decor side outside, max. 3 pcs/carton</small>
Smallest bending radius mm	150	
Weight/panel kg	~ 3,3	~ 3,9

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive <small>(for absorbent substrate)</small>	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



LEATHER COLLECTION

LL ALIGNED

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,7	1,83
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ □	
Rolled packable <small>Carton 480 x 480 mm, lay rolled goods flat upon receipt</small>	✓ <small>decor side outside, max. 3 pcs/carton</small>	✓ <small>decor side outside, max. 3 pcs/carton</small>
Smallest bending radius mm	150	
Weight/panel kg	~ 3,3	~ 3,9

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive <small>(for absorbent substrate)</small>	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



BA TIMBER Dark Grey matt AR HPVC
2600 x 1000 | NA 24793



BA TIMBER Sesame matt AR HPVC
2600 x 1000 | NA 24792



BA TIMBER Pale Grey matt AR HPVC
2600 x 1000 | NA 24791



BA TIMBER Jet Stream matt AR HPVC
2600 x 1000 | NA 24790

2600 x 1000



□ BA TIMBER Jet Stream matt AR HPVC



BATH COLLECTION abrasion-resistant

BA TIMBER matt AR HPVC

PRODUCT CHARACTERISTICS

	NA
Surface material*	ABS/PMMA
Base material	HPVC
Material thickness mm	3,5
Max. relief height mm	3,8
Temperature resistance	until 50 °C
Wet room suitability	■■■■■
Abrasion resistance	■■■■■□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 5,7

* The product is delivered without a protective film.

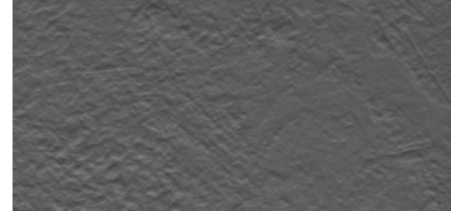
EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	neutral freely cross-linked silicone or MS polymer hybrid adhesive
PVA pre-treatment	—
Special sizes	—
Further thicknesses	—

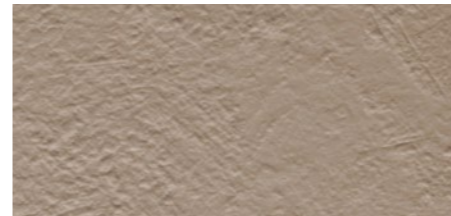
PROCESSING

	NA
Cutting, punching	—
Drilling	✓
Sawing, milling	✓
Laser cutting	—
Hot bending	—
PVA pressing	—

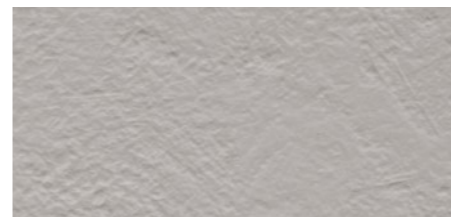
	NA
Magnetic from 3 sheets	—
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



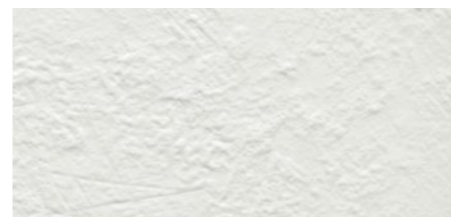
BA RAW Dark Grey matt AR HPVC
2600 x 1000 | NA 24789



BA RAW Sesame matt AR HPVC
2600 x 1000 | NA 24788



BA RAW Pale Grey matt AR HPVC
2600 x 1000 | NA 24787

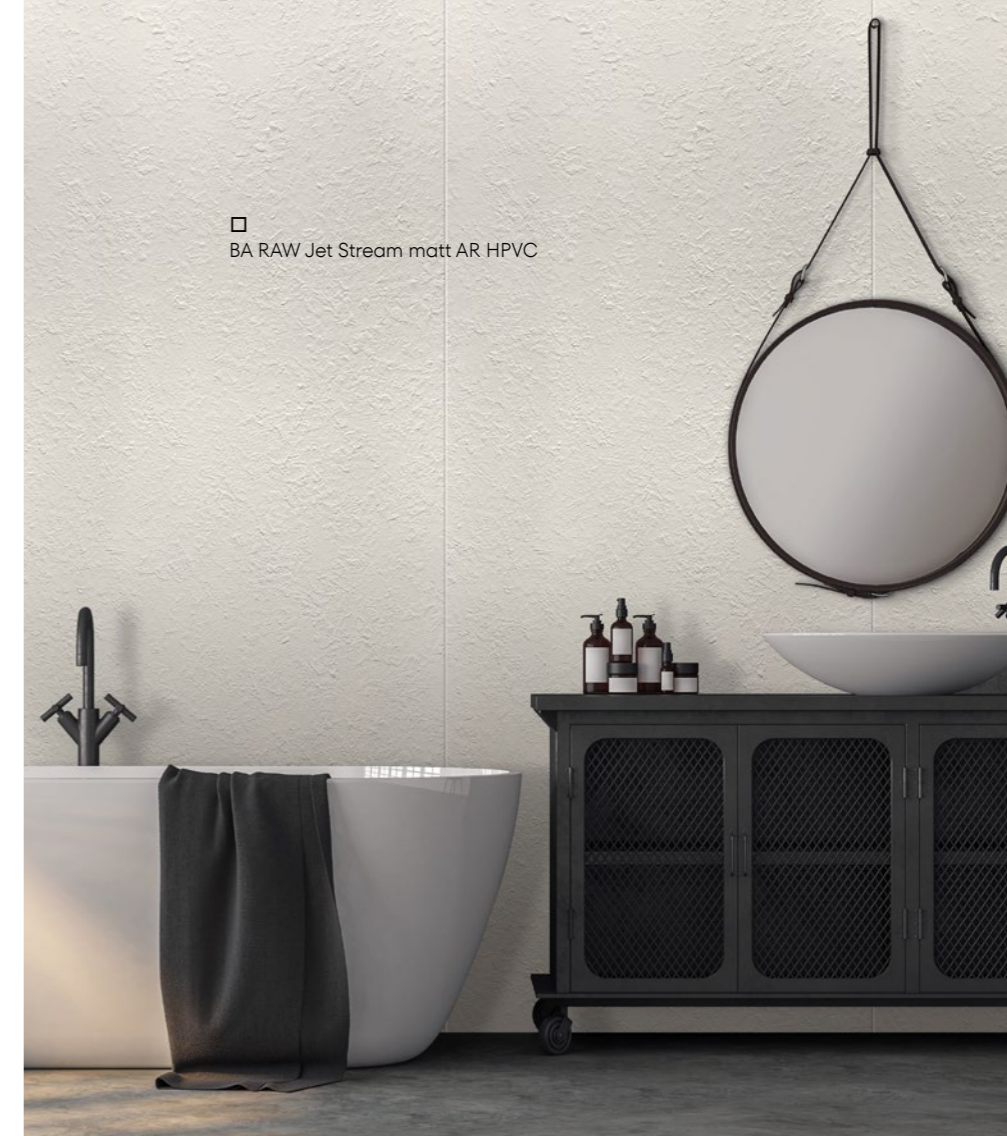


BA RAW Jet Stream matt AR HPVC
2600 x 1000 | NA 24786

2600 x 1000



□ BA RAW Jet Stream matt AR HPVC



BATH COLLECTION abrasion-resistant

BA RAW matt AR HPVC

PRODUCT CHARACTERISTICS

	NA
Surface material*	ABS/PMMA
Base material	HPVC
Material thickness mm	3,5
Max. relief height mm	3,8
Temperature resistance	until 50 °C
Wet room suitability	■■■■■
Abrasion resistance	■■■■■□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 5,7

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	neutral freely cross-linked silicone or MS polymer hybrid adhesive
PVA pre-treatment	—
Special sizes	—
Further thicknesses	—

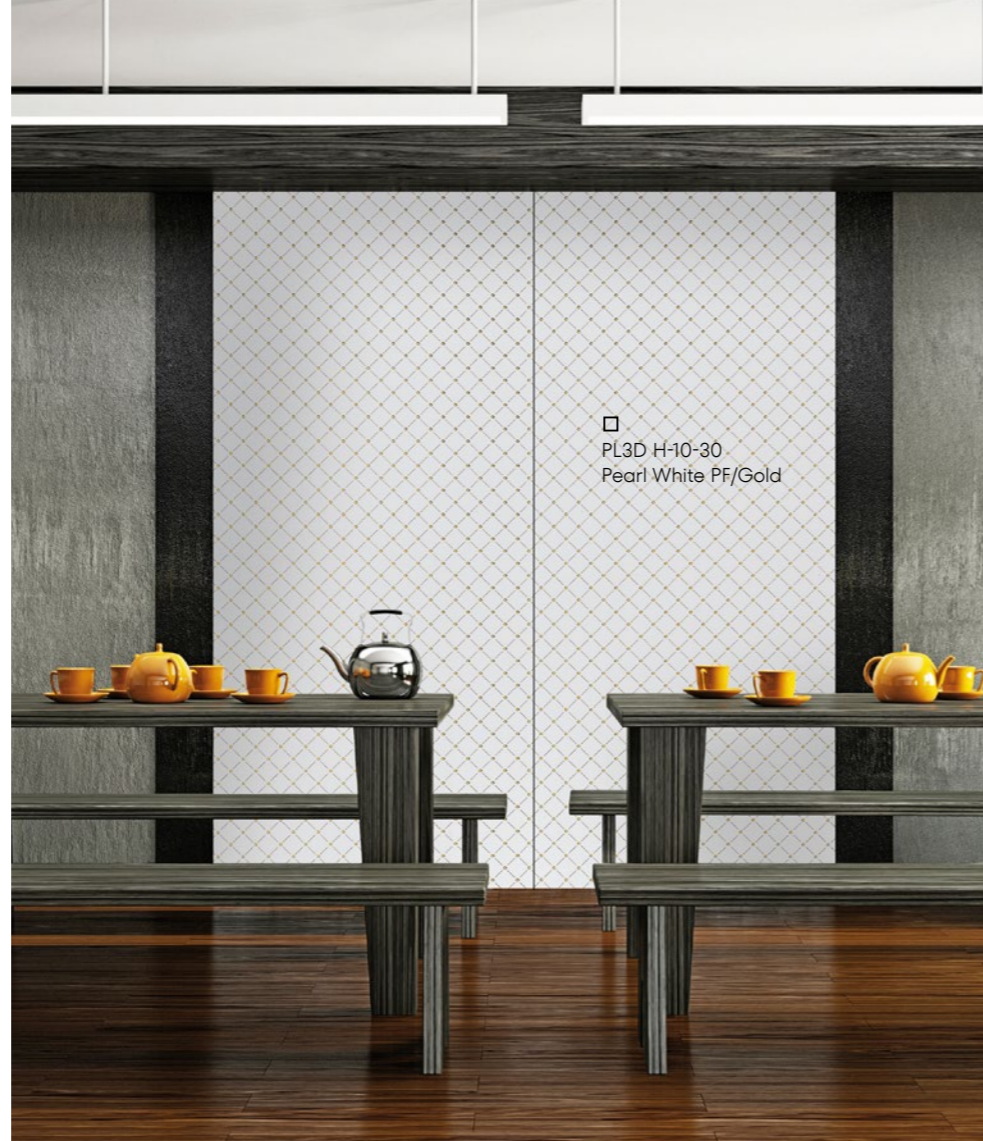
PROCESSING

	NA
Cutting, punching	—
Drilling	✓
Sawing, milling	✓
Laser cutting	—
Hot bending	—
PVA pressing	—

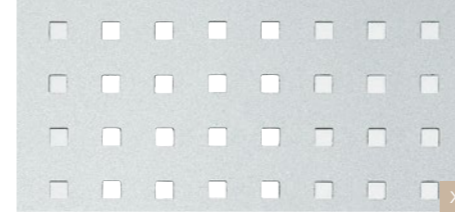
	NA
Magnetic from 3 sheets	—
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



PL3D H-10-30 Pearl White PF/Gold
2600 x 1000 | NA 17832 | SA 17856



□
PL3D H-10-30
Pearl White PF/Gold



PL Q 5-15-15 Silver PF
2600 x 1000 | NA 10986 | SA 10988



PUNCH 3D COLLECTION

PL3D H-10-30

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	APET, HIPS	
Material thickness mm	1,3	1,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable* Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm*	300	
Weight/panel kg	~ 3,4	~ 4

* up to max. 40°C

EXTRA EQUIPMENT | ACCESSORIES

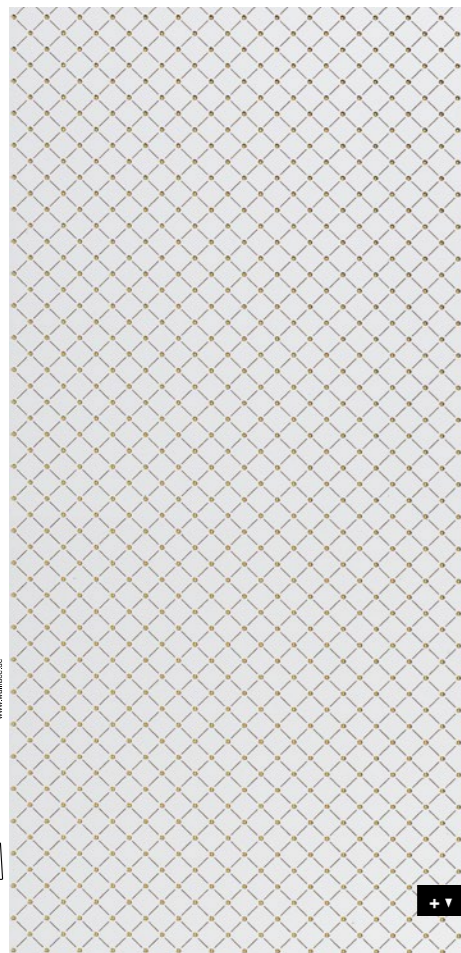
	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	—	—
PVA pre-treatment	—	—
Special sizes	—	
Further thicknesses	—	

PROCESSING

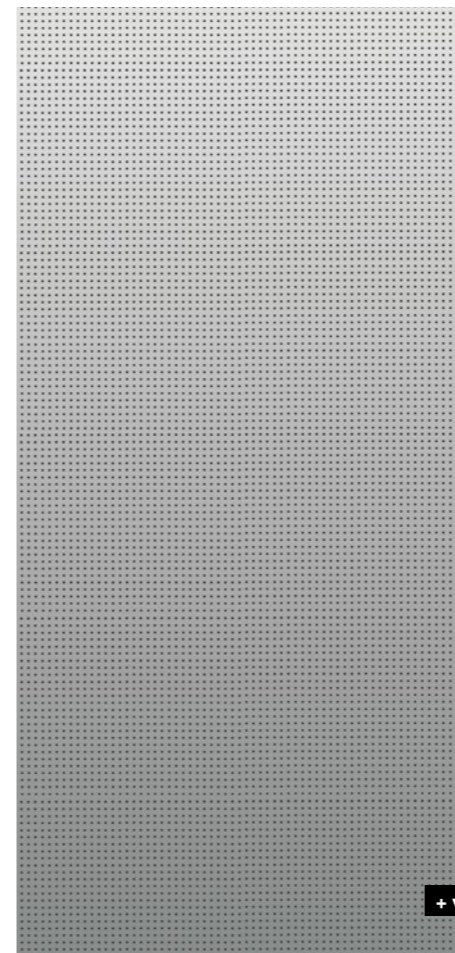
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	—	—
Digital printing	—	
Screen printing	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



2600 x 1000



PUNCH 3D COLLECTION

PL Q 5-15-15

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	APET, HIPS	
Material thickness mm	1	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable* Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,4	~ 3

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	—	—
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	until 2 mm	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	—	—
Digital printing	—	
Screen printing	—	

	NA	SA
Magnetic from 3 sheets	—	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

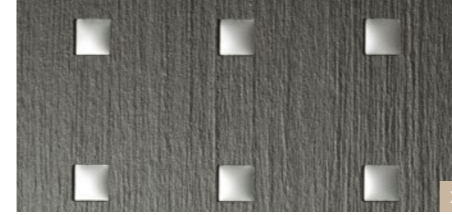


PL3D ROSES Silver PF/Silver
2600 x 1000 | NA 13917 | SA 13919

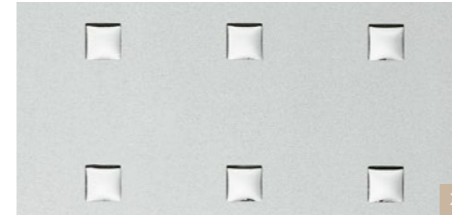


□ PL3D ROSES Silver PF/Silver

Photo: Minotti



PL3D Q 10-40-40 Smoke PF T1/Silver matt
2600 x 1000 | NA 12519 | SA 12557



PL3D Q 10-40-40 Silver PF/Silver
2600 x 1000 | NA 10052 | SA 10053



□ PL3D Q 10-40-40 Silver PF/Silver

PUNCH 3D COLLECTION

PL3D ROSES

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	APET, HIPS	
Material thickness mm	1,3	1,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable* Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm*	300	
Weight/panel kg	~ 3,4	~ 4

* up to max. 40°C

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	—	—
PVA pre-treatment	—	—
Special sizes	—	—
Further thicknesses	—	—

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	—	—
Digital printing	—	
Screen printing	—	

NA SA

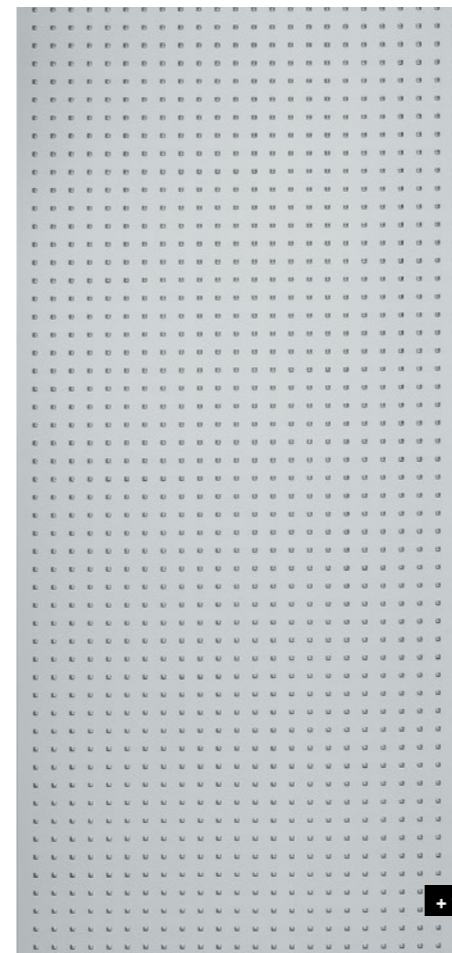
	NA	SA
Magnetic from 3 sheets	✓	—
Cuttings	✓	—
Flammability ASTM E84	—	—
Flammability ENI3501-1	—	—

2600 x 1000



+ ▼

2600 x 1000



+ ▼

PUNCH 3D COLLECTION

PL3D Q 10-40-40

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	APET, HIPS	
Material thickness mm	1,3	1,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable* Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm*	300	
Weight/panel kg	~ 3,4	~ 4

* up to max. 40°C

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	—	—
PVA pre-treatment	—	—
Special sizes	—	—
Further thicknesses	—	—

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	—	—
Digital printing	—	
Screen printing	—	

NA SA

	NA	SA
Magnetic from 3 sheets	✓	—
Cuttings	✓	—
Flammability ASTM E84	—	—
Flammability ENI3501-1	—	—

FL CUBE VELVET Bordeaux Antigrav

2613 x 1005 | NA 22739

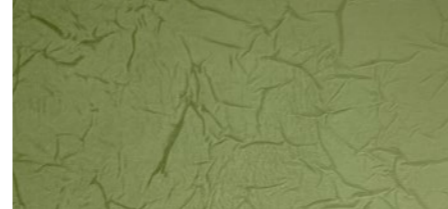
FL CUBE VELVET Pearl Antigrav

2613 x 1005 | NA 22740

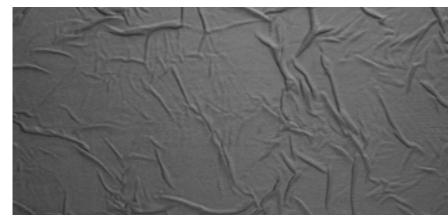
Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



FL CUBE VELVET Pearl Antigrav

**FL CREPA VELVET Avocado Antigrav**

2613 x 1005 | NA 22735

**FL CREPA VELVET Volcano Antigrav**

2613 x 1005 | NA 22736

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



FL CREPA VELVET Avocado Antigrav

ANTIGRAV COLLECTION POSITIVE ACOUSTIC EFFECT**FL CUBE VELVET Antigrav****PRODUCT CHARACTERISTICS**

	NA
Surface material*	PET fibres
Base material	PP-glass fibres
Material thickness mm	3,9
Max. relief height mm	6
Temperature resistance	until 50 °C
Wet room suitability	■■■■□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,9

* The product is delivered without a protective film.

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	—
Screen printing	—

EXTRA EQUIPMENT | ACCESSORIES

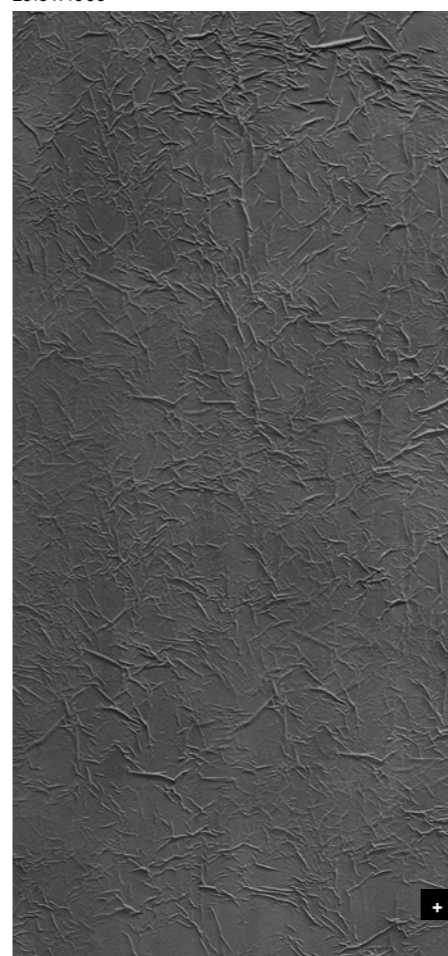
	NA
Glue recommendation	neutral freely cross-linked silicon or MS hybrid polymer
PVA pre-treatment	—
Special sizes	—
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

2613 x 1005



2613 x 1005

**ANTIGRAV COLLECTION POSITIVE ACOUSTIC EFFECT****FL CREPA VELVET Antigrav****PRODUCT CHARACTERISTICS**

	NA
Surface material*	PET fibres
Base material	PP-glass fibres
Material thickness mm	3,9
Max. relief height mm	6
Temperature resistance	until 50 °C
Wet room suitability	■■■■□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,9

* The product is delivered without a protective film.

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	—
Screen printing	—

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	neutral freely cross-linked silicon or MS hybrid polymer
PVA pre-treatment	—
Special sizes	—
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

FL LAVA VELVET Coal Antigrav
2613 x 1005 | NA 22737

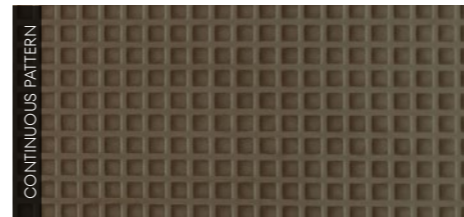


FL LAVA VELVET Volcano Antigrav
2613 x 1005 | NA 22738

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.

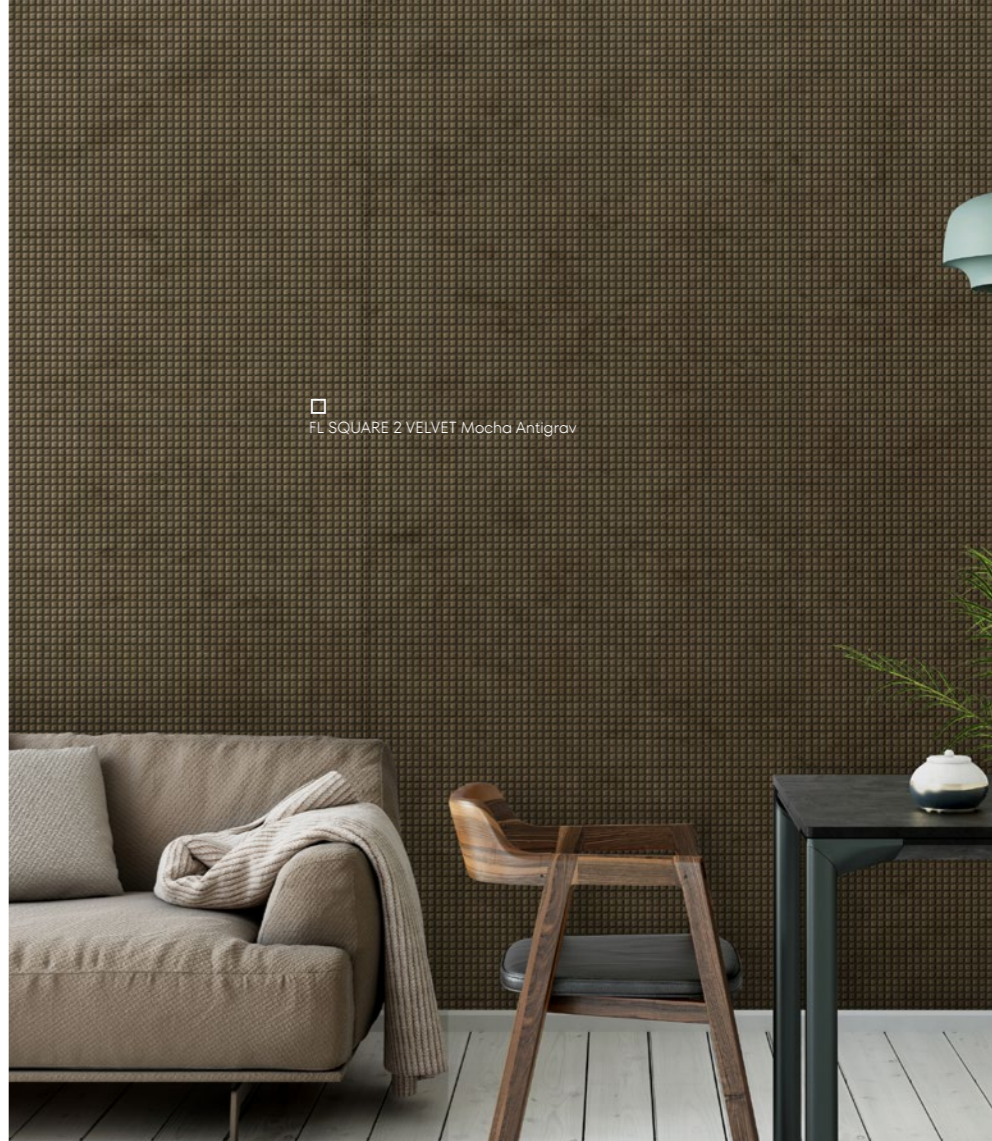


FL SQUARE 2 VELVET Coal Antigrav
2613 x 1005 | NA 22734



FL SQUARE 2 VELVET Mocha Antigrav
2613 x 1005 | NA 22733

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



ANTIGRAV COLLECTION POSITIVE ACOUSTIC EFFECT

FL LAVA VELVET
Antigrav

PRODUCT CHARACTERISTICS

	NA
Surface material*	PET fibres
Base material	PP-glass fibres
Material thickness mm	3,9
Max. relief height mm	6
Temperature resistance	until 50 °C
Wet room suitability	■■■■□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,9

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	—
Screen printing	—

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

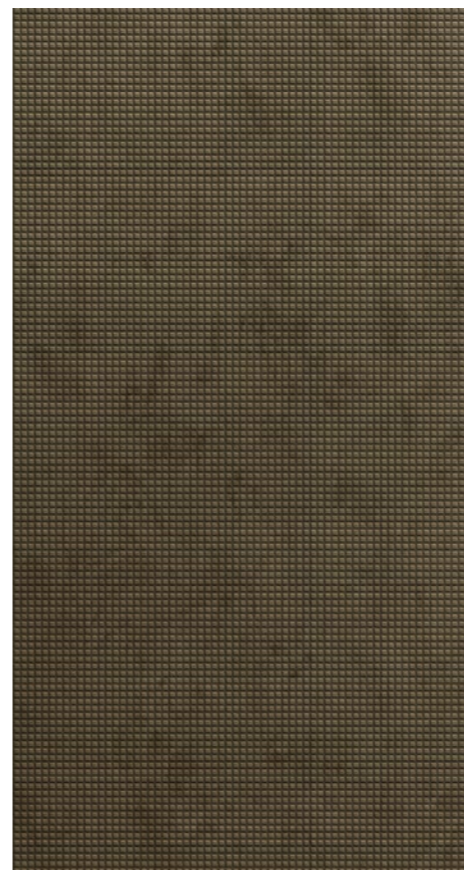
	NA
Glue recommendation	neutral freely cross-linked silicon or MS hybrid polymer
PVA pre-treatment	—
Special sizes	—
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

2613 x 1005



2613 x 1005



ANTIGRAV COLLECTION POSITIVE ACOUSTIC EFFECT

FL SQUARE 2 VELVET
Antigrav

PRODUCT CHARACTERISTICS

	NA
Surface material*	PET fibres
Base material	PP-glass fibres
Material thickness mm	3,9
Max. relief height mm	6
Temperature resistance	until 50 °C
Wet room suitability	■■■■□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,9

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	—
Screen printing	—

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	neutral freely cross-linked silicon or MS hybrid polymer
PVA pre-treatment	—
Special sizes	—
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



FL COMB VELVET Pearl Antigrav
2613 x 1005 | NA 22732

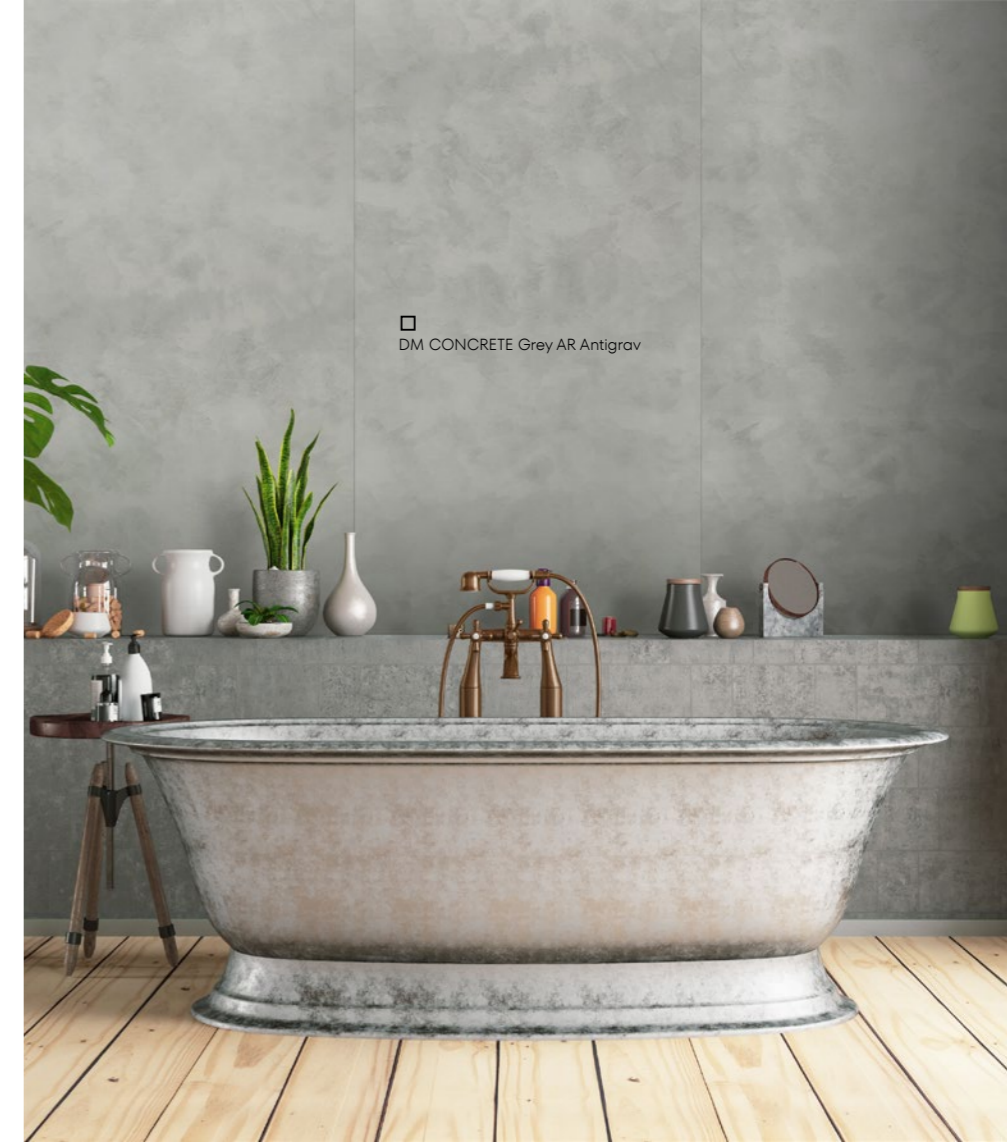


FL COMB VELVET Curry Antigrav
2613 x 1005 | NA 22731

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



DM CONCRETE Grey AR Antigrav
2600 x 1000 | NA 22829



ANTIGRAV COLLECTION POSITIVE ACOUSTIC EFFECT

FL COMB VELVET
Antigrav

PRODUCT CHARACTERISTICS

	NA
Surface material*	PET fibres
Base material	PP-glass fibres
Material thickness mm	3,9
Max. relief height mm	6
Temperature resistance	until 50 °C
Wet room suitability	■■■■□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,9

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	—
Screen printing	—

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	neutral freely cross-linked silicon or MS hybrid polymer
PVA pre-treatment	—
Special sizes	—
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

2600 x 1000



ANTIGRAV COLLECTION abrasion-resistant

DM CONCRETE Grey
AR Antigrav

PRODUCT CHARACTERISTICS

	NA
Surface material*	PP
Base material	PP-glass fibres
Material thickness mm	3,3
Temperature resistance	until 50 °C
Wet room suitability	■■■□□
Abrasion resistance	■■■■■□□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,2

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	✓*
Screen printing	✓*

* The product is delivered without a protective film.

* own printing test required, samples are gladly provided.

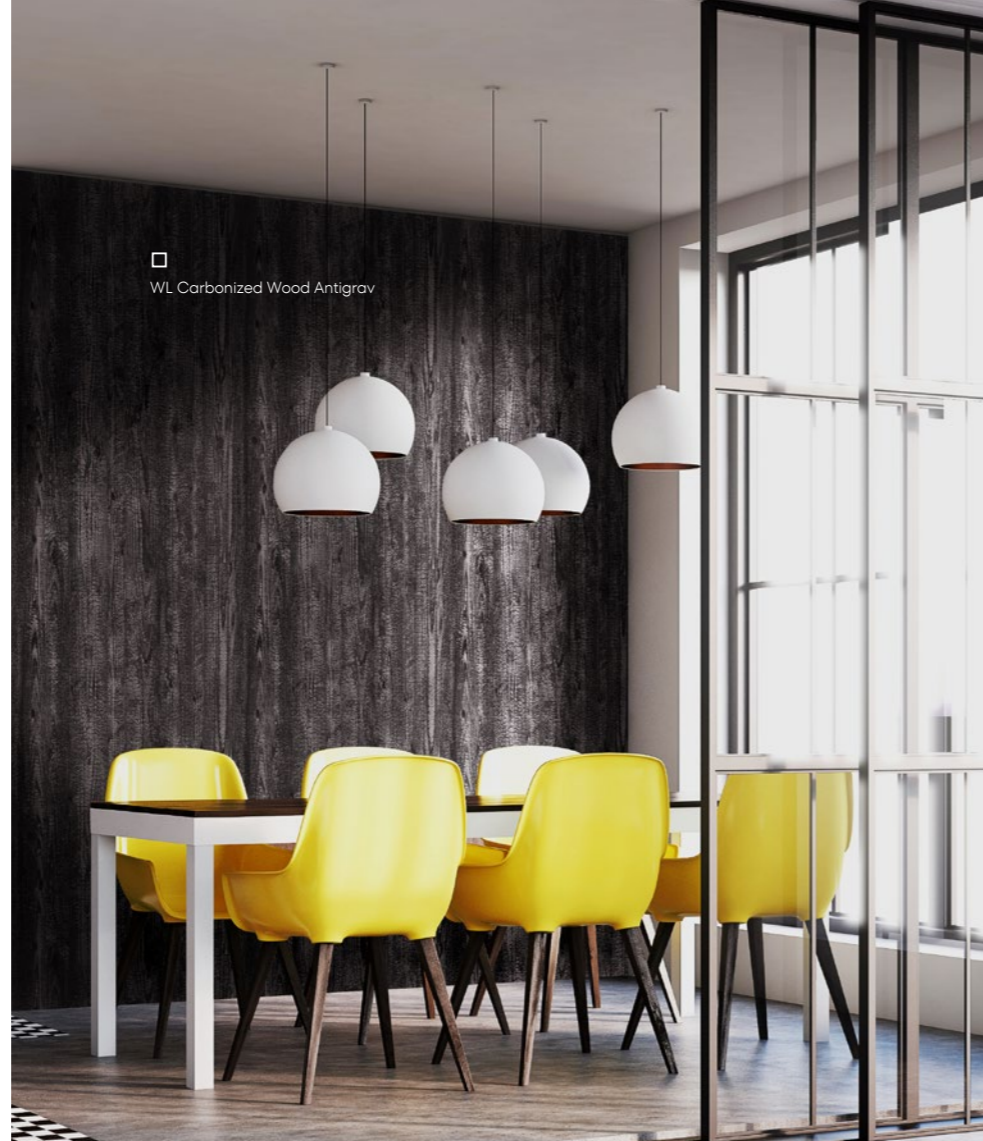
EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	neutral freely cross-linked silicon or MS hybrid polymer
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



WL Carbonized Wood Antigrav
2600 x 1000 | NA 25153



□ WL Carbonized Wood Antigrav



LL LEGUAN Nero Antigrav
2600 x 1000 | NA 19779



LL LEGUAN Copper Antigrav
2600 x 1000 | NA 19777



LL LEGUAN Gold Antigrav
2600 x 1000 | NA 19778



LL LEGUAN Silver Antigrav
2600 x 1000 | NA 19781



LL LEGUAN Bianco Antigrav
2600 x 1000 | NA 19775



□ LL LEGUAN Silver Antigrav

ANTIGRAV COLLECTION

WL Carbonized Wood Antigrav

PRODUCT CHARACTERISTICS

	NA
Surface material*	impregnated paper
Base material	PP-glass fibres
Material thickness mm	3,3
Temperature resistance	until 50 °C
Wet room suitability	■ ■ ■ □
Abrasion resistance	■ ■ ■ □ □ □
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,4

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	—
Screen printing	On request

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	neutral freely cross-linked silicon or MS hybrid polymer
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

ANTIGRAV COLLECTION

LL LEGUAN Antigrav

PRODUCT CHARACTERISTICS

	NA
Surface material	PU leather
Base material	PP-glass fibres
Material thickness mm	3,4
Temperature resistance	until 50 °C
Wet room suitability	■ ■ ■ □
Wet room suitability Bianco	■ ■ ■ □
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,8

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	—
Screen printing	—

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	neutral freely cross-linked silicon or MS hybrid polymer
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

2600 x 1000

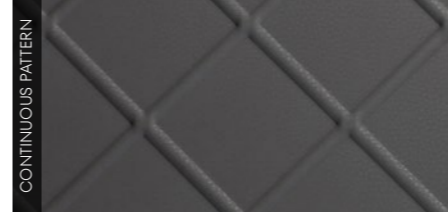




DM CEMENT Dark Antigrav
2600 x 1000 | NA 19798



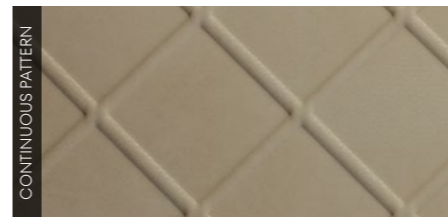
DM CEMENT Dark Antigrav



LL CORD Charcoal Light Antigrav
2600 x 1000 | NA 19764



LL CORD Dove Tale Antigrav
2600 x 1000 | NA 19765



LL CORD Stony Ground Antigrav
2600 x 1000 | NA 19766



LL CORD Dove Tale Antigrav

ANTIGRAV COLLECTION

DM CEMENT Dark Antigrav

PRODUCT CHARACTERISTICS

	NA
Surface material*	impregnated paper
Base material	PP-glass fibres
Material thickness mm	3,3
Temperature resistance	until 50 °C
Wet room suitability	■■■■□
Abrasion resistance	■■■■□□□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,2

* The product is delivered without a protective film.

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	On request
Screen printing	On request

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	neutral freely cross-linked silicon or MS hybrid polymer
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

2600 x 1000



ANTIGRAV COLLECTION

LL CORD Antigrav

PRODUCT CHARACTERISTICS

	NA
Surface material	PU leather
Base material	PP-glass fibres
Material thickness mm	3,8
Max. relief height mm	6,2
Temperature resistance	until 50 °C
Wet room suitability	■■■■□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 4

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	✓*
Screen printing	—

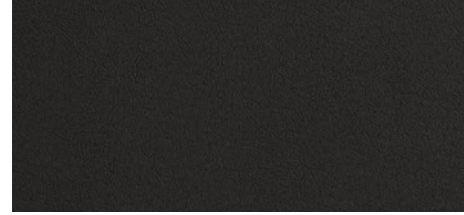
* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

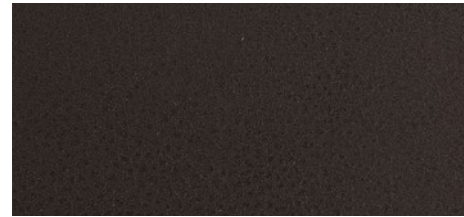
	NA
Glue recommendation	neutral freely cross-linked silicon or MS hybrid polymer
PVA pre-treatment	—
Special sizes	—
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

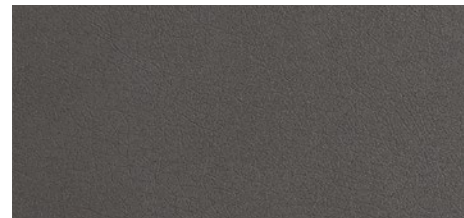




LL Charcoal Dark Antigrav
2600 x 1000 | NA 19762



LL London Clay Antigrav
2600 x 1000 | NA 19782



LL Charcoal Light Antigrav
2600 x 1000 | NA 19763



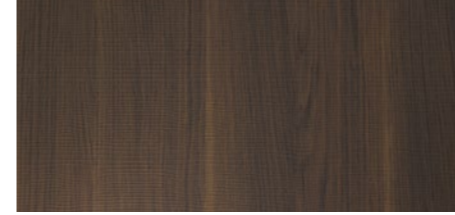
LL Dove Tale Antigrav
2600 x 1000 | NA 19769



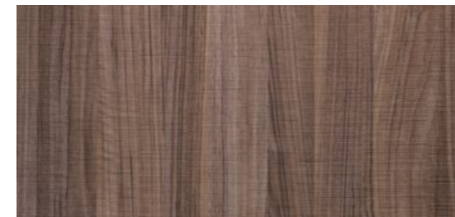
LL Stony Ground Antigrav
2600 x 1000 | NA 19794



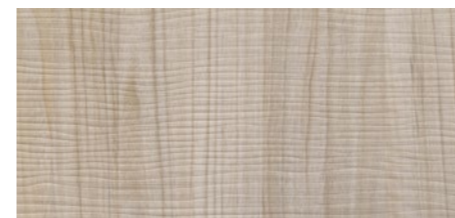
□ LL Charcoal Light Antigrav



WL Nutwood Antigrav
2600 x 1000 x 1 | NA 25156



WL Nutwood Country Antigrav
2600 x 1000 | NA 25158



WL Maple Alpine Antigrav
2600 x 1000 | NA 19570



□ WL Maple Alpine Antigrav

ANTIGRAV COLLECTION

LL Antigrav

PRODUCT CHARACTERISTICS

	NA
Surface material	PU leather
Base material	PP-glass fibres
Material thickness mm	3,8
Temperature resistance	until 50 °C
Wet room suitability	■■■■□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,8

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	✓*
Screen printing	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	neutral freely cross-linked silicon or MS hybrid polymer
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

ANTIGRAV COLLECTION

WL Nutwood Antigrav

PRODUCT CHARACTERISTICS

	NA
Surface material*	impregnated paper
Base material	PP-glass fibres
Material thickness mm	3,3
Temperature resistance	until 50 °C
Wet room suitability	■■■□□
Abrasion resistance	■■■□□□□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,4

* The product is delivered without a protective film.

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	—
Screen printing	On request

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	neutral freely cross-linked silicon or MS hybrid polymer
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



WL Sessile OAK Antigrav
2600 x 1000 | NA 22785



□ WL Sessile OAK Antigrav



DM CEMENT Light Antigrav
2600 x 1000 | NA 19563



□ DM CEMENT Light Antigrav

ANTIGRAV COLLECTION

WL Sessile OAK
Antigrav

PRODUCT CHARACTERISTICS

	NA
Surface material*	impregnated paper
Base material	PP-glass fibres
Material thickness mm	3,3
Temperature resistance	until 50 °C
Wet room suitability	■ ■ ■ □ □
Abrasion resistance	■ ■ ■ □ □ □ □
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,4

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Thermoforming	—
PVA pressing	—
Digital printing	—
Screen printing	On request

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

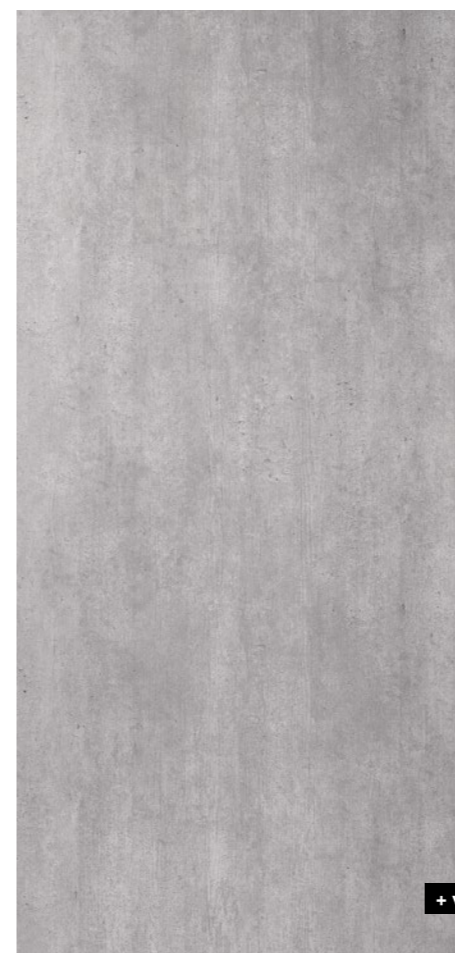
	NA
Glue recommendation	neutral freely cross-linked silicon or MS hybrid polymer
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

2600 x 1000



2600 x 1000



ANTIGRAV COLLECTION

DM CEMENT Light
Antigrav

PRODUCT CHARACTERISTICS

	NA
Surface material*	impregnated paper
Base material	PP-glass fibres
Material thickness mm	3,1
Temperature resistance	until 50 °C
Wet room suitability	■ ■ ■ □ □
Abrasion resistance	■ ■ ■ □ □ □ □
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,2

PROCESSING

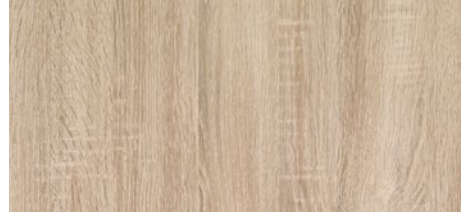
	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	On request
Screen printing	On request

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	neutral freely cross-linked silicon or MS hybrid polymer
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



WL OAK TREE Light Antigrav
2600 x 1000 | NA 19561



WL OAK TREE Light Antigrav



DM MARBLE White Antigrav
2600 x 1000 | NA 19566



DM MARBLE White Antigrav

ANTIGRAV COLLECTION

WL OAK TREE Light Antigrav

PRODUCT CHARACTERISTICS

	NA
Surface material*	impregnated paper
Base material	PP-glass fibres
Material thickness mm	3,1
Temperature resistance	until 50 °C
Wet room suitability	■■■■□
Abrasion resistance	■■■■□□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,2

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	On request

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	neutral freely cross-linked silicon or MS hybrid polymer
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

2600 x 1000



2600 x 1000



ANTIGRAV COLLECTION

DM MARBLE White Antigrav

PRODUCT CHARACTERISTICS

	NA
Surface material*	impregnated paper
Base material	PP-glass fibres
Material thickness mm	3,1
Temperature resistance	until 50 °C
Wet room suitability	■■■■□
Abrasion resistance	■■■■□□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,2

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	On request
Screen printing	✓*

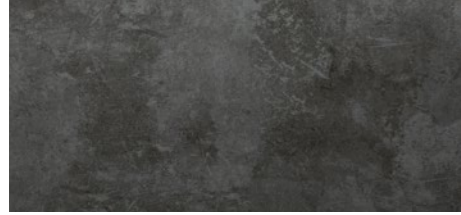
* The product is delivered without a protective film.

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	neutral freely cross-linked silicon or MS hybrid polymer
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

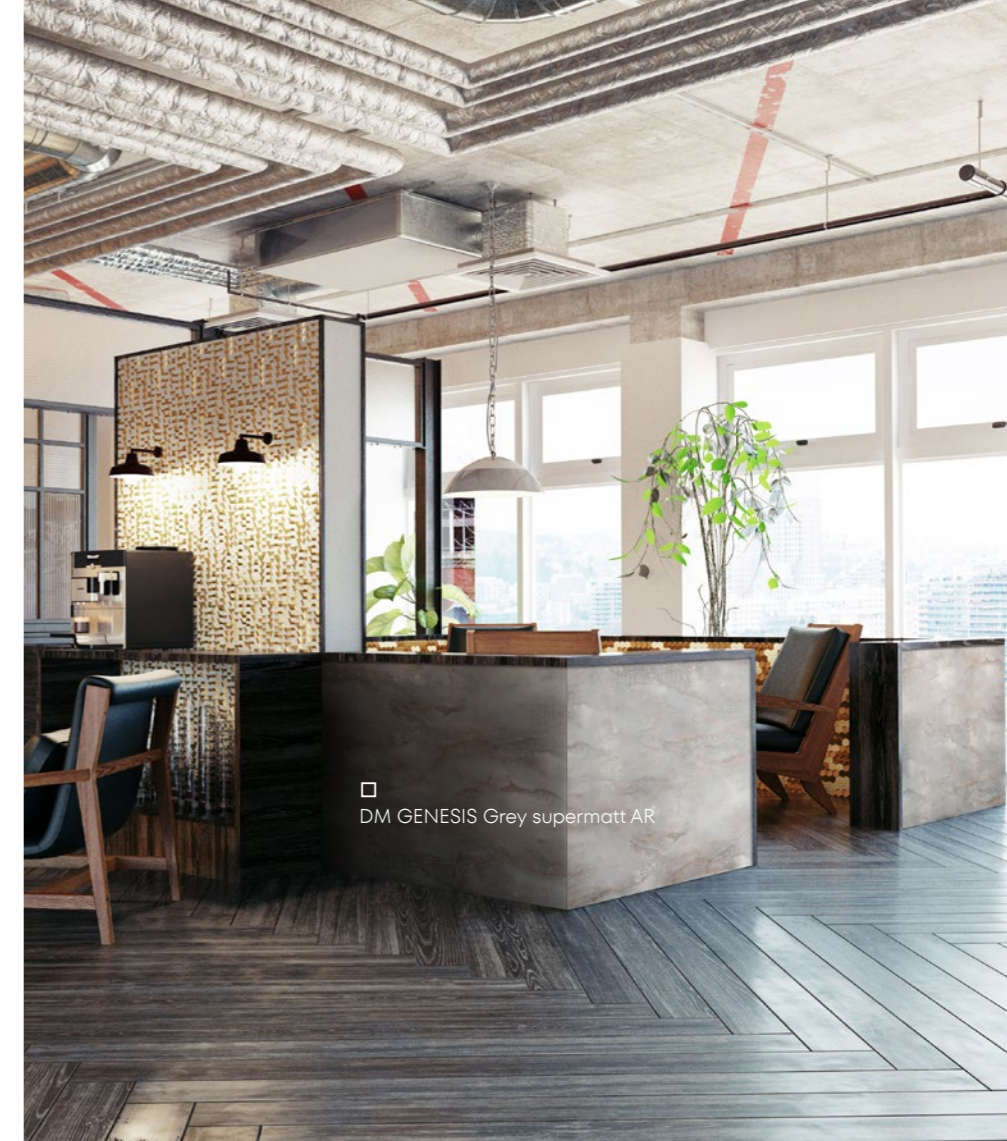
	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



DM CEMENT Dark
2600 x 1000 | NA 19088 | SA 19092



DM GENESIS Grey supermatt AR
2600 x 1000 | NA 23093 | SA 23101



DECO COLLECTION

DM CEMENT Dark

2600 x 1000

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,3	~ 3,9

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

	NA	SA
Magnetic from 3 sheets	✓	—
Cuttings	✓	—
Flammability ASTM E84	—	—
Flammability EN13501-1	—	—

DECO COLLECTION **abrasion-resistant**

DM GENESIS Grey supermatt AR

2600 x 1000

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,2	1,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,8	~ 4,4

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	—
Cuttings	✓	—
Flammability ASTM E84	—	—
Flammability EN13501-1	—	—



DM GENESIS White supermatt AR
2600 x 1000 | NA 23092 | SA 23100



DM GENESIS White supermatt AR



DM MARBLE White supermatt AR
2600 x 1000 | NA 23091 | SA 23098



DM MARBLE White supermatt AR

DECO COLLECTION **abrasion-resistant**

DM GENESIS White supermatt AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,2	1,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,8	~ 4,4

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



2600 x 1000



DECO COLLECTION **abrasion-resistant**

DM MARBLE White supermatt AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,2	1,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,8	~ 4,4

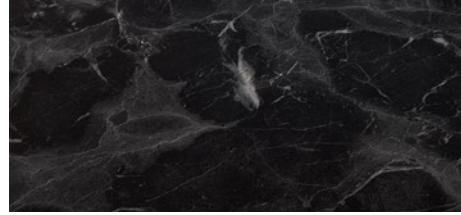
PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



DM MARBLE Black supermatt AR
2600 x 1000 | NA 22947 | SA 23099



DM Travertin
2600 x 1000 | NA 19328 | SA 19339



DECO COLLECTION **abrasion-resistant**

DM MARBLE Black supermatt AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,2	1,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,8	~ 4,4

PROCESSING

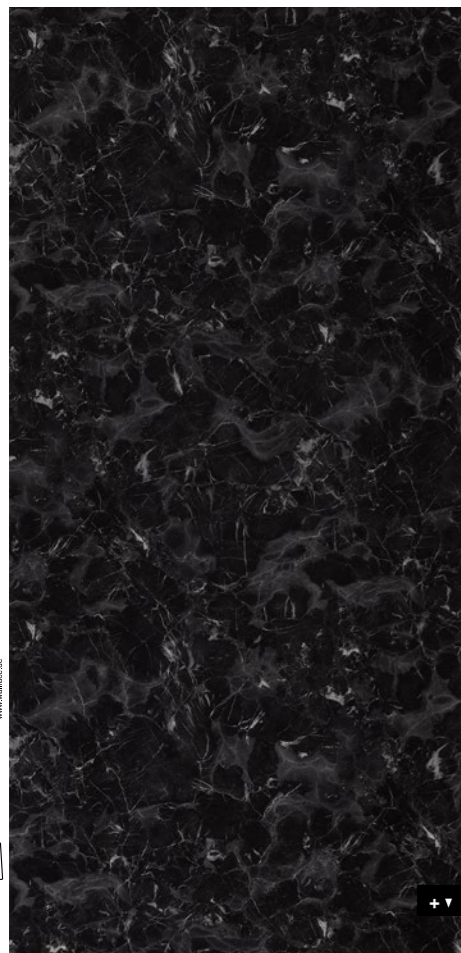
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



2600 x 1000



DECO COLLECTION

DM Travertin

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	impregnated paper	
Base material	HIPS	
Material thickness mm	1,3	1,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,5	~ 4,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

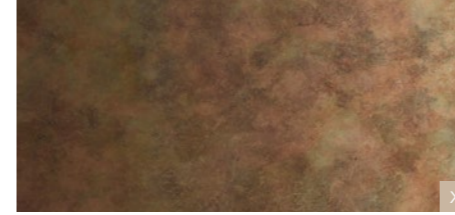
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



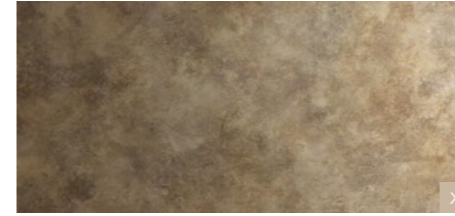
DM HGS
2600 x 1000 | NA 10193 | SA 10199



DM HGS



DM OXIDIZED Autumn AR
2600 x 1000 | NA 20143 | SA 20191



DM OXIDIZED Nickel AR
2600 x 1000 | NA 20140 | SA 20188



DM OXIDIZED Nickel AR

DECO COLLECTION abrasion-resistant

DM Brushed

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~2,7	~3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

2600 x 1000



2600 x 1000



DECO COLLECTION abrasion-resistant

DM OXIDIZED AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~2,7	~3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



DM SLIGHTLY USED Titan AR
2600 x 1000 | NA 20154 | SA 20202



DM REFINED METAL Titan AR
2600 x 1000 | NA 20156 | SA 20204



DECO COLLECTION abrasion-resistant

DM SLIGHTLY USED AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

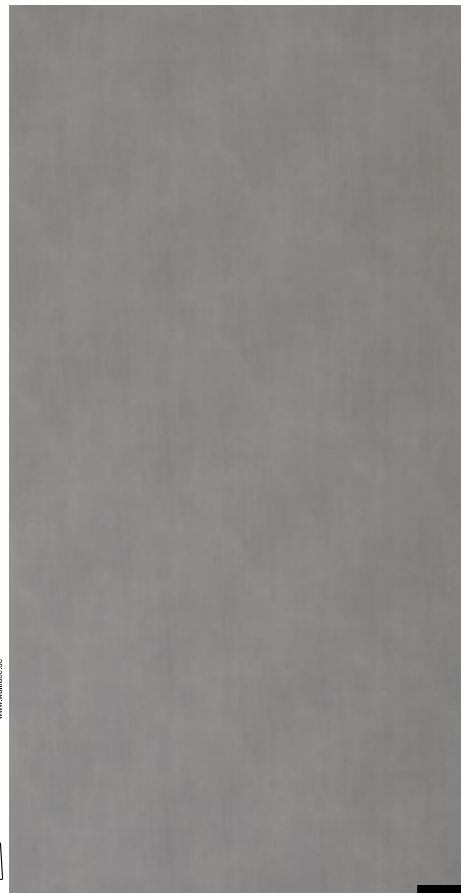
* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

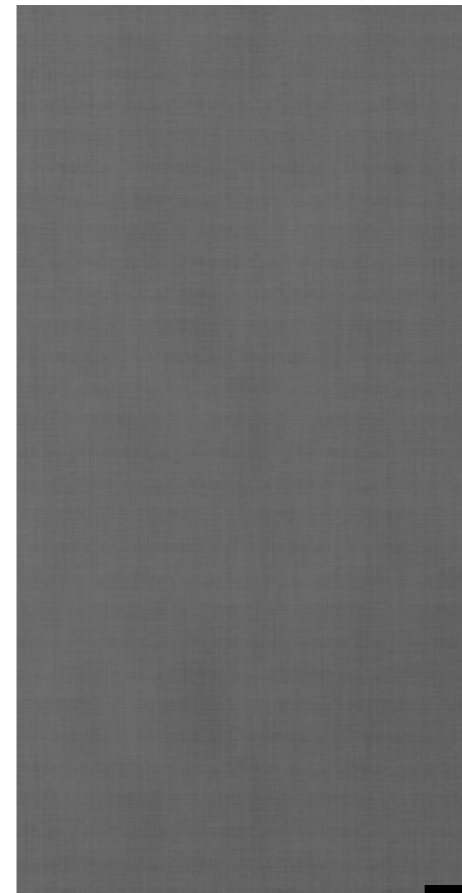
	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

2600 x 1000



2600 x 1000



DECO COLLECTION abrasion-resistant

DM REFINED METAL AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





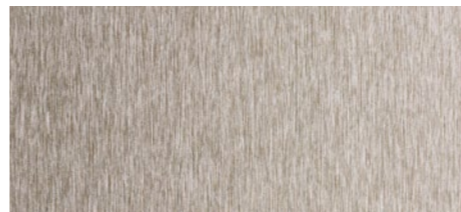
DM METALLIC USED Champagne AR
2600 x 1000 | NA 20150 | SA 20198



□ DM METALLIC USED Champagne AR



DM DEEP BRUSHED Gravel
2600 x 1000 | NA 22822 | SA 22823



DM DEEP BRUSHED Sandy
2600 x 1000 | NA 22825 | SA 22824



□ DM DEEP BRUSHED Gravel

DECO COLLECTION **abrasion-resistant**

DM METALLIC USED AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

2600 x 1000



DECO COLLECTION

DM DEEP BRUSHED

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET	
Base material	HIPS	
Material thickness mm	1,1	1,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,4	~ 4

* The product is delivered without a protective film.

PROCESSING

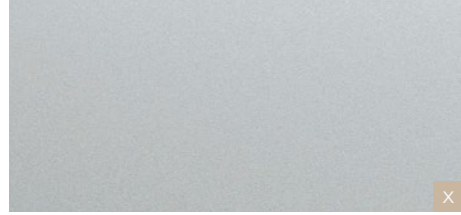
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

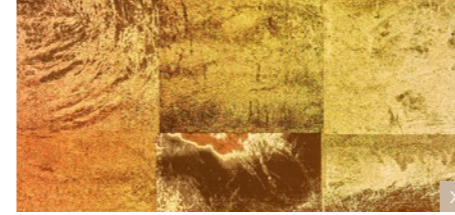
EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



DM Silver PF
2600 x 1000 | NA 10357 | SA 10363



DM LUXURY Holografico
2600 x 1000 | NA 19009 | SA 19020



DECO COLLECTION **abrasion-resistant**

DM PF

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Thermoforming	✓	—
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

2600 x 1000



DECO COLLECTION

DM LUXURY Holografico

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■□□□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



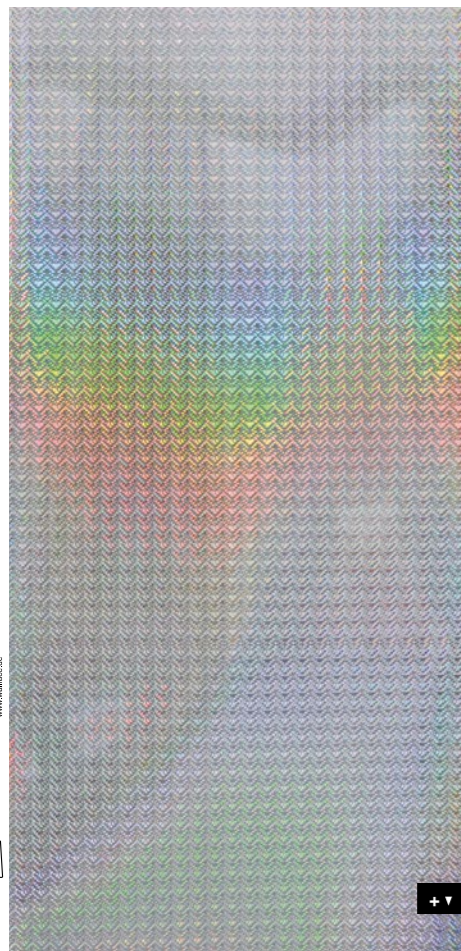
DM GALAXY Silver
2600 x 1000 | NA 10169 | SA 10175



WL OAK TREE Light
2600 x 1000 | NA 17278 | SA 17279



2600 x 1000



DECO COLLECTION DM GALAXY

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Thermoforming	✓	—
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



DECO COLLECTION WL OAK TREE Light

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,2	~ 3,8

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



SG GENESIS Grey AR+
2600 x 1000 | NA 20185 | SA 20223



SG GENESIS White AR+
2600 x 1000 | NA 23177 | SA 23180



SG GENESIS Grey AR+



SG CURVED Gold AR+
2600 x 1000 | NA 20176 | SA 20214



SG CURVED Rose AR+
2600 x 1000 | NA 20178 | SA 20216



SG CURVED Silver AR+

S-GLASS COLLECTION scratch-resistant

SG GENESIS AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~7	~7,6

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	—
Screen printing	—	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	—
Cuttings	✓	—
Flammability ASTM E84	—	—
Flammability ENI3501-1	—	—

2600 x 1000



2600 x 1000



S-GLASS COLLECTION scratch-resistant

SG CURVED AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,7	2,83
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~7,7	~8,3

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	—	✓*
Screen printing	—	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	—	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	—
Cuttings	✓	—
Flammability ASTM E84	—	—
Flammability ENI3501-1	—	—



SG ALIGNED Gold AR+
2600 x 1000 | NA 20179 | SA 20218



SG ALIGNED Rose AR+
2600 x 1000 | NA 20181 | SA 20217



SG GRID Rose AR+
2600 x 1000 | NA 20184 | SA 20220



S-GLASS COLLECTION scratch-resistant

SG ALIGNED AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,7	2,83
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7,7	~ 8,3

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	—
Screen printing	—	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	—	—
Special sizes	—	—
Further thicknesses	—	—

	NA	SA
Magnetic from 3 sheets	✓	—
Cuttings	✓	—
Flammability ASTM E84	—	—
Flammability ENI3501-1	—	—

2600 x 1000



2600 x 1000



S-GLASS COLLECTION scratch-resistant

SG GRID AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,7	2,83
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7,7	~ 8,3

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	—	✓*
Screen printing	—	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	—	—
Special sizes	—	—
Further thicknesses	—	—

	NA	SA
Magnetic from 3 sheets	✓	—
Cuttings	✓	—
Flammability ASTM E84	—	—
Flammability ENI3501-1	—	—



SG LEGUAN Bianco met AR+
2600 x 1000 | NA 19304 | SA 19305



□ SG LEGUAN Bianco AR+



OL GENESIS White matt AR
2600 x 1000 | NA 22626 | SA 22634



□ OL GENESIS White matt AR

S-GLASS COLLECTION scratch-resistant

SG LEGUAN AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,6	2,73
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~7,2	~7,8

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	—
Screen printing	—	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	—
Cuttings	✓	—
Flammability ASTM E84	—	—
Flammability EN13501-1	—	—

2600 x 1000



OPACO COLLECTION abrasion-resistant

OL GENESIS White matt AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	PS	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■□□	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~6,5	~7,1

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing, milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	—
Cuttings	✓	—
Flammability ASTM E84	—	—
Flammability EN13501-1	—	—



OL MARBLE Black matt AR
2600 x 1000 | **NA** 22627 | **SA** 22635



OL MARBLE Black matt AR



WL Nutwood Country
2600 x 1000 | **NA** 25157 | **SA** 25160

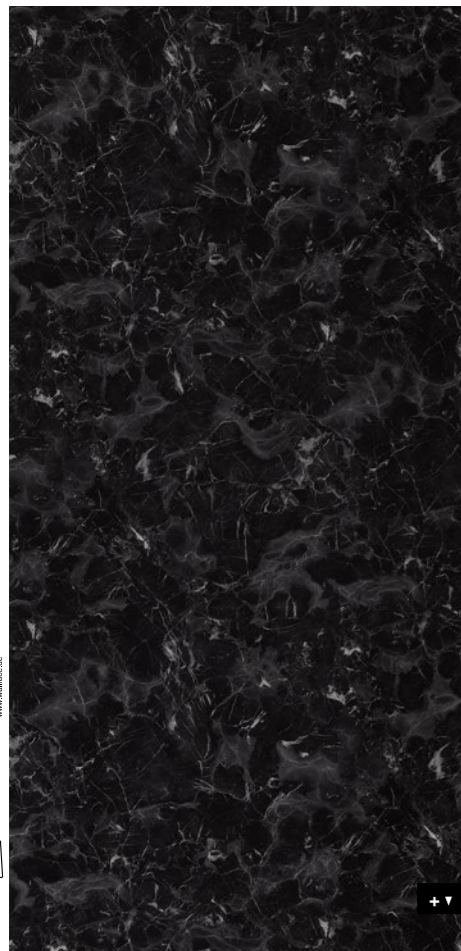


WL Nutwood Country

OPACO COLLECTION **abrasion-resistant**

OL MARBLE
Black matt AR

2600 x 1000



PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	PS	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■□	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 6,5	~ 7,1

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing, milling <small>(supported by a panel)</small>	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive <small>(for absorbent substrate)</small>	Spatula A2	—
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



WOOD COLLECTION

WL Nutwood Country

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■□	
Rolled packable <small>Carton 480 x 480 mm, lay rolled goods flat upon receipt</small>	✓ <small>decor side inside, max. 3 pcs/carton</small>	✓ <small>decor side inside, max. 3 pcs/carton</small>
Smallest bending radius mm	150	
Weight/panel kg	~ 3,2	~ 3,8

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	On request	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive <small>(for absorbent substrate)</small>	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



WL Sessile OAK
2600 x 1000 | NA 22786 | SA 22787



WL Sessile OAK



WL Maple Alpine
2600 x 1000 | NA 19018 | SA 19029



WL Maple Alpine

WOOD COLLECTION

WL Sessile OAK

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,3	1,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,4	~ 4

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	On request	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	—
Cuttings	✓	—
Flammability ASTM E84	—	—
Flammability EN13501-1	—	—

2600 x 1000



2600 x 1000



WOOD COLLECTION

WL Maple Alpine

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,4	~ 4

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	On request	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	—
Cuttings	✓	—
Flammability ASTM E84	—	—
Flammability EN13501-1	—	—

FL SQUARE 2 VELVET Coal

2600 x 1000 | NA 22704 | SA 22714

FL SQUARE 2 VELVET Coal

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



FL LAVA VELVET Coal

2600 x 1000 | NA 22708 | SA 22716

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



FL LAVA VELVET Coal

Photo: © istock.com

FABRIC COLLECTION

FL SQUARE 2 VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,7	1,83
Max. relief height mm	2,2	2,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,2

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

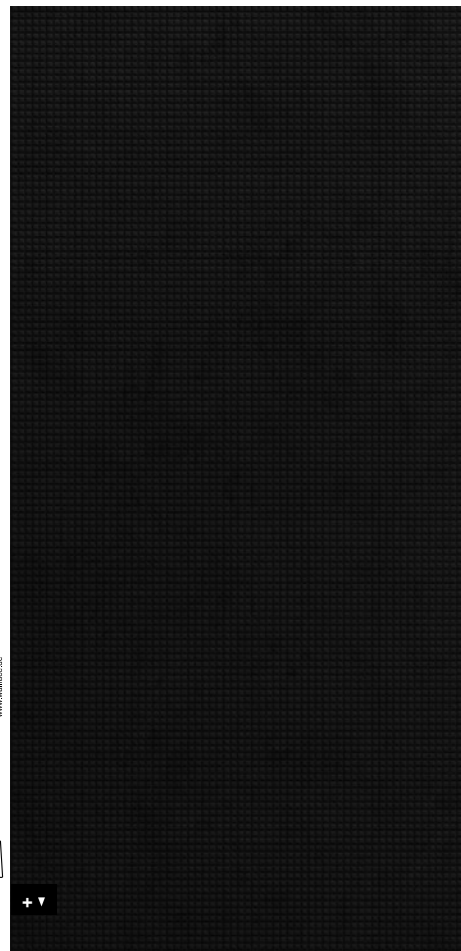
	NA	SA
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	On request	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000



2600 x 1000



FABRIC COLLECTION

FL LAVA VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,7	2,94
Max. relief height mm	2,2	2,44
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,2

* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	On request	

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



AC MOTION TWO White
2600 x 1000 | **NA** 15755 | **SA** 15764



□
AC MOTION TWO White

ACRYLIC COLLECTION

AC MOTION TWO

2600 x 1000



PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PMMA	
Base material	ABS	
Material thickness mm	0,7	0,83
Max. relief height mm	1,1	1,23
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ ■ □	
Abrasion resistance	■ ■ ■ ■ □ □ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Silicone or MS-polymer hybrid adhesive (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



LEGEND

PRODUCT CHARACTERISTICS
PROCESSING
EXTRA EQUIPMENT & ACCESSORIES

PRODUCT CHARACTERISTICS

To answer your questions as quickly as possible, our team has worked out a technical table with product characteristics, extra equipment and much more for each of our products:

NA NON-ADHESIVE

Non-adhesive design panels can be bonded to absorbent substrates in two different ways, depending on the area of application. Bonding with white glue (PVA) and bonding with Cartridge adhesive and putty adhesive.

SA SELF-ADHESIVE

SA - the back of the design sheet is equipped with an adhesive layer. For this we use high-quality acrylic adhesive substance.

Self-adhesive (SA) sheets are ideally suited to non-absorbent surfaces such as coated MDF/chipboard, glass, metal, plastic, etc.

Exception: NATURE Collection see page 212.

Whenever possible, self adhesive WALLFACE® products should be processed within 12 months.

Self-adhesive (SA) sheets are unsuitable for use on ceilings. Alternative processing options are available on request.

SURFACE MATERIAL

In a changeable world we focus on lastingness and high standards by using 100% PVC-free surfaces. We make a distinction between:

- **ABS = Acrylonitrile butadiene styrene**
- **Print**
- **Impregnated paper = paper with protective varnish**
- **PET = Polyethylene terephthalate (UV lacquer for the AR version)**
- **PET/fibre = Polyethylene terephthalate (synthetic fibre)**
- **PMMA = Polymethyl methacrylate**
- **PMMA AR+ = Polymethyl methacrylate with AR+ scratch resistant coating**
- **PP = polypropylene**
- **PU-leather = Polyurethane/synthetic leather surface**

All variations are optically outstanding and also fascinate by their unique haptics. They correspond to the highest demands and they are suited especially for the interior area.

BASE MATERIAL

For most of our products we use as base material a specially developed, highly impact resistant polystyrene type (HIPS). HIPS distinguish particularly by robustness, high impact and a very low weight.

Scratch-resistant PMMA is employed for the S-GLASS product group.

A backing made of natural fibres is used in the sustainable product line NATURE COLLECTION.

- **ABS = Acrylonitrile butadiene styrene**
- **HIPS = high impact polystyrene**
- **HIPS, PE foam = high impact polystyrene and Polyethylene foam**
- **HPVC = Hard polyvinylchlorid**
- **Natural fibre**
- **PMMA = Polymethylmethacrylate**
- **PP-glass fibre = Polypropylene with fibreglass**
- **PS = Polystyrene**

Reverse side of S-GLASS panels:

- **PU-leather = Polyurethane synthetic leather surface**
- **Paper = printed paper**

MATERIAL THICKNESS

The given material thicknesses refer to the stock program in non adhesive (NA) and self adhesive (SA) version.

MAXIMUM RELIEF HEIGHT

With the given data we define the highest position of the respective design in non-adhesive (NA) and adhesive (SA) version.

TEMPERATURE STABILITY

Already during development stage our WALLFACE® sheets are tested in special thermo-containers stuck on ground as well as unstuck with high temperatures and high air humidity.

Only the very best qualities correspond to our strict directives. The given data of the temperature stability refer to the lasting application of the product stuck on different grounds and to the long-term using temperature also without adhesion.

WET ROOM SUITABILITY

An exposure of WALLFACE® sheets to humid areas is given when a design sheet is subjected to short term humidity condition. This humidity condition can occur by reason of high air humidity or by direct sprinkling water.

- Wet room suitability
- Good wet room suitability
- Limited suitability (remove splash water)
- Low wet room suitability
- Unsuitable for wet rooms

ABRASION RESISTANCE

Our technology team already tests the products during development process to be able to offer the matching product for each of your demands.

Surfaces with very good and excellent abrasion resistance have the abbreviation "AR" in the product name and scratch-resistant products can be recognized directly by the abbreviation "AR+".

- Scratch resistant (AR+)
- Excellent abrasion resistance (AR)
- Very good abrasion resistance (AR)
- Good abrasion resistance
- Normal abrasion resistance
- Low abrasion resistance
- Use only in the decoration area

ROLLED PACKABLE

Basically our design sheets are packed flat on pallets. However, in order to dispatch small consignments as favourably as possible, we have developed a packaging carton in which many of our design sheets can be packed rolled as well.

Number of panels and whether the decor side is rolled inside or outside can be found in the technical table of the respective product.

SMALLEST BENDING RADIUS

The given data refer to the smallest bending radius for concave or convex fixing. For all design sheets – with the exception of M-Style – all sheet edges must be fixed mechanically. For M-Style there is no need for mechanical fixing!

WEIGHT PER PANEL

The panel weight is given in kg and can be found in the technical table of the respective product.

TOLERANCES

Machine-related dimensional and angle tolerances:
+/- 2.0 mm in relation to 1,000 mm

Temperature-related dimensional deviations:
+/- 0.7 mm in relation to 1,000 mm at a temperature change of 10 °C

SURFACE PROTECTION

A protective film (Polyethylene/PE) protects our surfaces against damages. This protective film should be removed only after the application of our design sheets.

Design panels that are delivered without a protective film are listed in the technical table of the respective product.

PROCESSING

All mechanical processing must always be carried out from the decorative surface. Please consider the respective technical table of the selected product to ensure that the processing step is permissible for this product.

CUTTING

A majority of our decorative panels are easy to cut with a wallpaper knife. Simply scarve the surface (decor side) and break over the edge. For self-adhesive products (SA), the adhesive or foil must be cut through after breaking over the edge on the reverse side. Please always use good-cutting knives.

For machine cutting, we recommend to use paper or veneer cutting machines.

PUNCHING

Band steel cutting is recommended for design sheets in thickness from 1 up to 1.5 mm.

DRILLING

All WALLFACE® sheets can be drilled from the decor side.

All drillings must be carried out on a stable underlay (even MDF Board).
Drill recommendation: Wood drills, Forstner drills and hard metal drills – each with a center punch with two pre-cutters.

Core drills for wood can also be employed, but in this case it is essential that in the area next to the drilling the patterned sheet is attached firmly to a stable underlay.

SAWING

WALLFACE® guideline values:

Material thicknesses of up to 1 mm:
HW 280x3.2 / 2.2x30 Z60 / 12.46-18.08 WZ

Thicker than 1 mm:
HW 250x3.2 / 2.2x30 Z40 / 19.63 WZ/FA
HW 250x3.2 / 2.2x30 Z40 / 19.63 FZ/TR
(speed 6000 rpm, progressive feed of up to 25 m/min).

For LEATHER COLLECTION and FABRIC COLLECTION:

HW 255x2.8 / 2.0x30 Z80 / 10.01 FZ WZ
(speed 6000 rpm, progressive feed of up to 10 m/min).

The best result is achieved with MDF underlay (4 mm) above and below, slow progressive feed and high speed.

*HW (hard metal material), WZ/FA (alternating teeth/bevelled edge), FZ (flat teeth), TR (trapezoidal teeth)

For S-GLASS:

Sheets can be cut with jig, hand-held circular, panel and circular table saws. During cutting on the reverse side, the underlay should also be sawn through. Then deburr all cut edges.

Select the speed and feed that are adapted to the saw blade. Use sharp cutting tools!

The generation of heat should be constantly avoided, as this can result in material tension.

Cutting to length using a hand-held or plunge cut circular saw
Cut from the reverse side and use a stable underlay. Recommended saw blade: 160x2.2 hard metal blade with 48 alternating teeth.

Cutting to length using a jigsaw
Set the pendulum action to zero, or at a maximum to 1 and then saw from the reverse side. The patterned sheet must lie fully on the jigsaw cutting table in order to ensure that no vibrations are created. Recommended saw blade: employ saw blades with a tooth pitch of 1.2 to max. 2.5 mm. (coarse metal saw blade / fine wood saw blade / preferably PMMA saw blades).

MILLING

For material up to 2 mm thickness:

Cutter with 3 mm diameter, rotation speed from 12000 up to 24000 rpm, progressive feed up to 12 m/min.

Decor side on top:

milling cutter with a left-hand twist, cutting right.

Decor side below:

milling cutter with a right-hand twist, cutting right.

For material with a thickness of more than 2 mm, reduce the progressive feed and use a milling cutter with a larger diameter (6 mm).

LASER CUTTING

WALLFACE® sheets can be processed with standard lasers. The cutting speed depends on the wattage of the laser.

Note: Place the decorative panel on the laser machine so that its reverse side is on the machine's vacuuming side. As with all standard PMMA products, it is recommended to "temper" the material after laser cutting. The high temperature of the laser causes tension in the material, which could cause tension cracks. Tempering equalises these tensions.

HOT BENDING

Heat up the WALLFACE® sheets from the backside – for both, internal and exterior angles.

Approximate parameters for material in 1 mm thickness:

Wire temperature: approx. 200°C, heating time: approx. 6-20 seconds - depending on the surface material and bending tool

- hot bending is outwardly (decor outside = external angle) possible
- hot bending inwards (decor inside = interior angle) possible

Additional information

- LEATHER COLLECTION: wrinkles along the internal angle may appear when hot bending is done inwardly
- SG Hollywood: Only an inner corner on the visible side is possible. Guideline values: Duration approx. 110 seconds at approx. 200 °C degrees (depending on the bending tool)
- SL OCEAN: Only an outer corner is possible Approximate parameters for material in 2 mm thickness: Wire temperature: approx. 200°C, heating time: approx. 30-40 seconds

THERMOFORMING

With a variety of Deco Collection products light forming, by using flat and not sharp-edged tools, is possible (avoid sharp contours and use larger radii).

With every new moulding test are to be made, in order to obtain ideal results. The tool must be adapted to the material.

PVA-PRESSING

In order to obtain a compact design board with a decorative panel with material thicknesses of 1-4 mm, the design sheet can be pressed.

Due to the rigid adhesive connection between the decorative panel and the wooden beams, the finished board does not extend anymore and can therefore either be processed seamlessly on walls, or furniture fronts can be made. Detailed instructions for PVA-pressing can be found on page 210.

PRINTING

Owing to the many differing printing and colour systems, customers must carry out a printing test. The result will depend on the respective motif. We will be pleased to provide original samples for testing.

We classify with the statements "yes", "no" or "on request".

yes: Our print tests were positive, which means that not only the print looks good, but it also passes an abrasion and test test

no: Our print tests were negative, which means that either the print did not convince visually, or various tests were not passed.

on request: our print tests were positive with additional treatments, or not all tests were passed to full satisfaction. In this case, please contact us so that we can advise you.

The final adhesion performance will set in very slowly and can take up to one week on air-drying (20 °C.).

ACCESSORIES & SPECIAL EQUIPMENT

ADHESIVE RECOMMENDATION

Solvent-free assembly adhesive without plasticizers Cartridge adhesive for strand bonding:

K1-Hybrid adhesive: Bostik H551 Supergrip Multi, Ramsauer 640

Solvent-free assembly adhesive without plasticizers Putty adhesive:

Glutolin UK, Bostik Ardaflex® Multi (tooth spatula A2, B3)

Area of application: MS polymer hybrid adhesive is ideal for bonding the WALLFACE® product group S-GLASS on absorbent and non-absorbent substrates.

Detailed information on processing with Cartridge adhesive and putty adhesive on page 207.

PVA PRE-TREATMENT

In order to be suitable for PVA bonding, depending upon the material on the reverse side, WALLFACE® sheets either have to be pre-treated by means of an additional production process, or roughened by using a vibration sander (80-grain sandpaper).

Being able to carry out this pre-treatment for you in our factory, we absolutely need this information together with your order.

You can find detailed information on page 208.

SPECIAL FORMATS

In addition to the standard sizes given in the OVERVIEW we offer with pleasure individually adapted product dimensions.

FURTHER THICKNESSES

In addition to the standard formats specified in the OVERVIEW, we are happy to offer customized product sizes.

MAGNETIC

All WALLFACE® sheets are available with a magnetic back from 3 pieces onwards. Exception - all LL ROMBO and S-GLASS Hollywood.

WALLFACE® magnetic foils are suitable on different metallic grounds and on magnetic colours. The exchange of design sheets thereby becomes a child's play! The application fields for the WALLFACE® magnetic program are nearly unlimited – for shop-window decoration, shop fitting and fair design or in the furniture area, decoration field and for all kinds of displays.

Self-adhesive WALLFACE® metal film is employed when a suitable metallic ground is lacking. The metal film can be ordered as a sheet (2,600x1,000 mm) or roll (14 or 29 m)

CUTTINGS

You want to get customized sheets or cuttings? Please contact us that we can offer the best possible solution to you. With a cutting length up to 3.2 meter and a punching and sawing length up to 3 meter we are able to meet your requirements and needs promptly.

FIRE CLASSIFICATION

The products from the stock program are normally flammable and correspond to the fire safety regulations according to DIN 4102 B2 or UL Standard 94 measured value: 94 HB as well as EN 13501-1 classification (E).

Marked products **FR** are available in flame retardant version on request, on a different carrier material. Manufacturer's certificate of compliance of the following standards are available: EN 13501-1 and ASTM E 84. Info sheets on demand!

PROCESSING INSTRUCTION

BASIC RULES OF PROCESSING

SUBSTRATE PREPARATION FOR BONDING

BONDING OF SELF-ADHESIVE
DESIGN PANELS (SA)

PROCESSING OF NON-ADHESIVE
DESIGN PANELS (NA) WITH PUTTY ADHESIVE

BONDING WITH CARTRIDGE ADHESIVE

PRESS DECORATIVE PANELS WITH WHITE
GLUE (PVA GLUE)

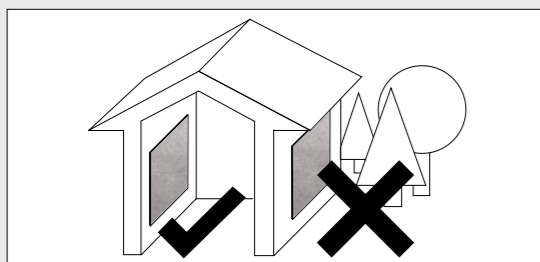
SELF-ADHESIVE DESIGN PANELS BONDED
ONTO COATED WOOD BASED SHEETS
INCLUDING EDGES AND MILLING

PROCESSING INFORMATION
NATURE COLLECTION

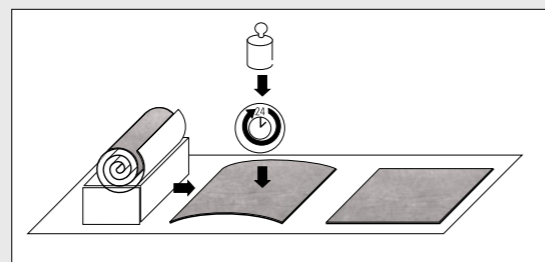
BASIC RULES OF PROCESSING

For worry-free processing and an optimal end result, you only have to take a few very important things into account! Below you will find the basic rules, as well as information on individual processing options and processing tips.

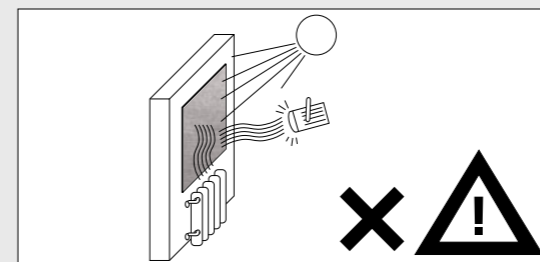
Please note that our product groups are sometimes structured differently and that some of them can also be processed differently. **Therefore, please always find out on the respective product page whether a specific processing is possible.**



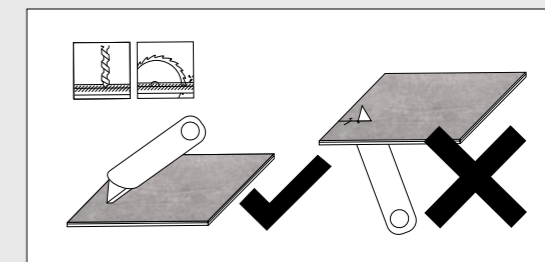
The decorative panels are only suitable for indoor use.



Design panels that are delivered rolled should be laid flat for at least 24 hours. Additional weighting improves flatness.



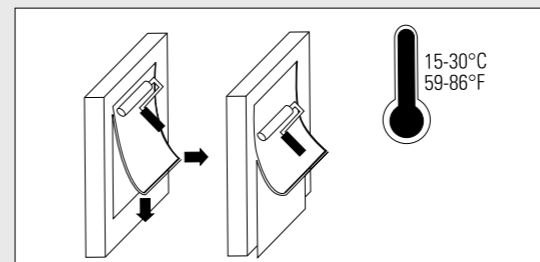
Not recommended for use near an open fire or sources of intense heat.



Mechanical processing such as cutting, sawing, punching or drilling of the design panels is always carried out on the top side of the decor and not on the back.

It is imperative that sheet flapping be avoided totally during all working phases.

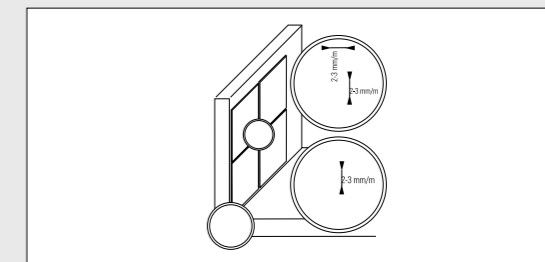
Always lay the sheets out flat and if necessary pin them down.



Ideal processing temperature +15°C to +30°C.

The decorative panels must be acclimatised, i.e. brought to room temperature before processing.

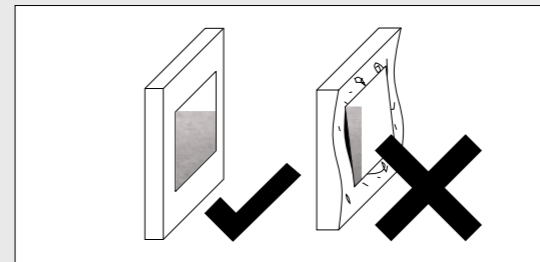
This serves to avoid the formation of condensate on the adhesive surface and to reduce the expansion of the panel due to reduced temperature differences.



The majority of our products are made of thermoplastics, which expand by around 0.7 mm – measured over a length of 1 m – when the temperature rises by 10 °C. For this reason, an expansion joint of approx. 2 – 3 mm must be allowed for at the board edges.

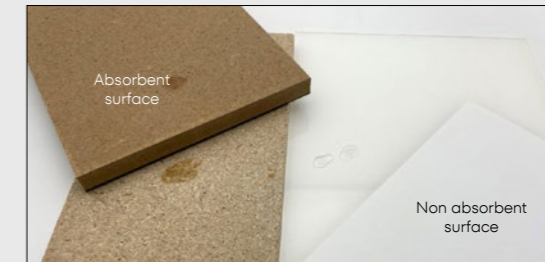
If the ambient temperature is high or the temperature fluctuates sharply, the expansion joint should be enlarged or the panel format selected smaller.

Tips for avoiding expansion joints: Either press the decorative panels or use the product group NATURE COLLECTION.



The substrate must be free of loose parts, dry, smooth, and free of dust, dirt, grease, wax and silicone. Depending on whether the substrate is absorbent or non-absorbent, various bonding options are used.

In the case of convex and concave substrates, mechanical fastening in the edge area is absolutely necessary.



The right processing depending on the substrate:

absorbent substrate:

- (e.g. raw MDF, plasterboard,...)
- Bonding with cartridge adhesive and putty adhesive see page 207
- Pressing decorative panels see page 208

non-absorbent substrate:

- (e.g. coated plate, glass, ect.)
- self-adhesive decorative panels see page 206

PROCESSING INFORMATION

SUBSTRATE PREPARATION FOR BONDING

The substrate must be free of loose parts, dry, smooth, and free of dust, dirt, grease, wax and silicone. Never mount WALLFACE® panels on uneven surfaces, as this results in a loss of visual quality.

In the case of convex and concave substrates, mechanical mounting in the edge area is absolutely necessary (except for M-Style)!

Detect underground:

Simply drop a waterdrop onto the surface - if it doesn't soak in and stays there, it's a non-absorbent surface.

Non-absorbent substrate:

To achieve maximum adhesion, always clean non-absorbent surfaces with alcohol (ethanol, isopropyl alcohol).

Self-adhesive panels (SA) are best suited for non-absorbent surfaces such as coated MDF/chipboard, glass, metal, plastic, etc.

Absorbent substrate:

For absorbent substrates such as raw chipboard, MDF, plasterboard or smoothed brickwork, a solvent-free adhesive must be used, which is suitable for both the substrate and the polystyrene material (carrier material). See adhesive recommendations on page 201.

BONDING OF SELF-ADHESIVE DESIGN PANELS (SA)

Our self-adhesive design panels, marked with the abbreviation „SA“, have a strong adhesive layer on the back of the decorative panel - made of high-quality acrylates or synthetic rubber - and can therefore be attached quickly and easily to non-absorbent surfaces.

The self-adhesive design panels are glued directly to the substrate, taking into account an expansion joint - without additional adhesive.

With self-adhesive products from the NATURE COLLECTION, the expansion joint can be omitted.

With self-adhesive design sheets (SA) - pull off the adhesive cover step by step, do not touch the adhesive surface and press as firmly as possible onto the subsurface. Absolutely avoid the formation of bubbles (air pockets).

For large areas, it is best to use a medium-hard rubber hand roller with a width of approx. 170 mm. The final adhesion is reached after 24 hours at room temperature.

Self-adhesive design panels (SA) are not suitable for ceiling applications. Alternative processing options are available upon request.

PROCESSING OF NON-ADHESIVE DESIGN PANELS (NA) WITH PUTTY ADHESIVE

The putty adhesive (solvent-free assembly adhesive without plasticizers) Glutolin UK and Bostik Ardaflex® Multi are perfect if you want to glue a non-adhesive design panel (NA) directly to an absorbent substrate. This is simply applied to the substrate with a spatula and the design panels are glued, taking into account an expansion joint.

Area of application: Putty adhesive Glutolin UK and Bostik Ardaflex® Multi (tooth spatula B3) are ideal for bonding WALLFACE® products to absorbent, even surfaces such as wood, MDF, plywood, chipboard, plasterboard or smoothed masonry.

The processing guidelines for the respective adhesive must be observed.

BONDING WITH CARTRIDGE ADHESIVE

Suitable for the product group S-GLASS

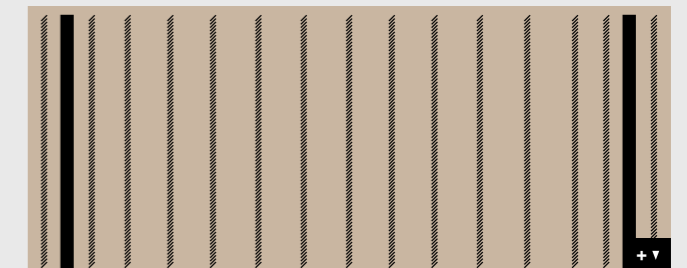
Strand bonding:

On the reverse side of the sheet: vertical positioning of a bead at a distance of 10 mm from the edge of the sheet or the profile leg, then position a mirrored adhesive tape at a distance of 10 mm.

It is recommended that the protective strip on the mirrored tape be removed prior to the further processing phases.

Apply vertical beads of adhesive to the reverse side of the sheet at intervals of approx. 10 mm to the mirrored adhesive tape. (Depending on the underlying surface, the beads should have a height of at least 4 mm.) Apply the other beads at a distance of 60 mm.

||| Adhesive bead ■ Mirror tape



The illustration does not show the entire length of the panel

Bring the sheet into position without any drying time and then press it down onto the prepared surface by means of vertical strokes with a soft wallpaper roller.

The gluing can also be done without mirror adhesive tape!

Advantage: The sheet can be positioned much easier.

Disadvantage: The sheet has to be temporarily attached until the adhesive beads have cured in order to prevent the plate from slipping unintentionally.

POINTING WITH SILICON

Suitable for the product group S-GLASS

Once the adhesive has hardened, the joints can be sealed with silicone.

Immediately remove the protective film from the sheet and any possible adhesive residues.

PRESS DECORATIVE PANELS WITH WHITE GLUE (PVA GLUE)

DESCRIPTION – STRUCTURE

S-GLASS decorative sheet

PVA white glue

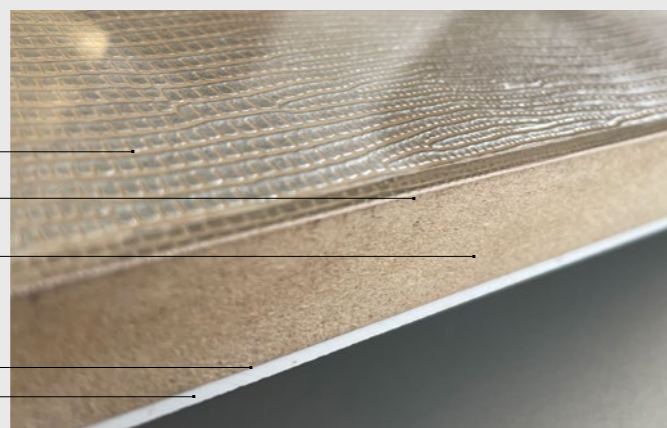
Wood based sheet

minimum thickness of 16 mm!

Use thicker wood based sheets for larger formats!

PVA white glue

Balancing sheet



Please refer to the technical spreadsheet of the product to see if pressing is possible.

PRE-TREATMENT OF THE NON-ADHESIVE DESIGN PLATE

If the design requires a pretreatment, please take a look at the technical spreadsheet of the product. However, the general rule is that products from the S-GLASS product group do not require any pretreatment.

Order pre-treatment from WALLFACE®

Since the production process is not done automatically, the PVA pretreatment must be advised with the order.

The pretreatment carried out by WALLFACE® is an industrial treatment with electrons to increase the surface tension.

Since the effect of the treatment decreases again over time, the design panel pretreated by WALLFACE® must be pressed within 2 months after the delivery date.

Carry out pre-treatment yourself

The back of the decorative panel can be roughened using an orbital sander or random orbital sander. We recommend sandpaper with a 80 grains.

APPROPRIATE BALANCING SHEET

So that the finished pressed panel remains flat and distortion free, it is necessary to choose a suitable balancing sheet that matches the decorative panel according to its material characteristics and thickness.

On request, we can offer technically coordinated white grained balancing sheets.

The following items are suitable for the product groups listed:

25880 PMMA Balance Sheet White NA PVA

2800x1250x2

S-GLASS

25879 PMMA Balance Sheet White NA PVA

2600x1010x2

S-GLASS

25878 HIPS Balance Sheet White NA PVA

2800x1250x0,8

DECO COLLECTION, STRUCTURE COLLECTION, FABRIC COLLECTION, LEATHER COLLECTION

25877 HIPS Balance Sheet White NA PVA

2610x1010x0,8

DECO COLLECTION, STRUCTURE COLLECTION, FABRIC COLLECTION, LEATHER COLLECTION

If the Balance Sheet has not been pressed within 2 months, we recommend a check on the surface tension of the reverse side and if required, its subsequent surface treatment (sandpaper).

APPLY WHITE GLUE

- Lay the acclimatized WALLFACE® decorative panel, balancing sheet and wooden based panel next to each other on a straight, clean and sufficiently large working table.
- The wooden based panel is cut approx. 10 mm bigger than the design sheet/balancing sheet.
- First of all put the PVA glue on the back of the design and balancing sheet using a glue roller – as evenly and over the entire surface as much as possible!
- Then both WALLFACE® sheets are put in the middle of the wooden support panel as soon as possible. No direct application of glue on the wooden carrier board – this can have a negative effect on the flatness.
- If the design sheet does not have a wrinkle-free protection foil due to transport or storage conditions, it must be removed before the pressing process.
- Afterwards the composite goes into the plate press.

S-GLASS with synthetic fibre backing: The consumption of PVA white glue is slightly higher due to the absorbent synthetic fibre backing. The glue consumption is approx. 200 – 300 g/m². The synthetic fibre should have a wet adhesive sheen shortly before gluing.

PRESSING IN THE PLATE PRESS

Do not press with too much pressure, use your own experience and know-how!

If the guidelines for the pressing time of the used white glue differ, the basic rule is: add 1 minute of pressing time per mm of material thickness or additional enclosure such as foam rubber.

STRUCTURE, FABRIC, LEATHER, WOOD

Guideline: The press force should be around 2 kg/cm² (0.2 N/mm²), the temperature around 45°C and the pressing time approx. 15 minutes.

During the pressing process a medium-hard foam rubber mat with a thickness of approx. 5 mm must be put between the pressing sheet and the decorative side of the sheet.

It achieves an even pressure distribution and at the same time it avoids unwanted pressure marks caused by dirt particles between the press plate and the design panel.

DECO

Guideline: The press force should be around 2 kg/cm² (0.2 N/mm²), the temperature around 45°C and the pressing time approx. 15 minutes.

Flat design panels are better being pressed without a foam rubber. The foam rubber could make the surface seem too uneven. In order to easier get a smooth surface, ask us for decorative sheets in 2mm thickness.

ATTENTION: When pressing mirror or high-gloss products, an absolutely undamaged, clean pressing plate is required.

S-GLASS

Guideline: The press force should be around 2 kg/cm² (0.2 N/mm²), the temperature around 30°C and the pressing time approx. 30 minutes.

- As soon as the sheets are removed from the press, they must be stored flat in stack pressure.
- A really even base is important for the flatness of the bonded panel!
- Cover the stack with 19 mm chipboard so that the top board can also be laid out flat.
- Let the panels cool down in the stack after the pressing process – preferably overnight (for at least 12 hours).

A second option for small quantities is to press the panels in the machine overnight at around 20 °C. This type of processing does not require stack pressure afterwards.

PROCESSING OF THE PRESSED DESIGN PANEL

Glued and pressed panels can be processed simply with most of the standard woodworking machines and woodworking tools.

During the process, the PE protective film must remain on the surface. The use of suitable and well-cutting tools prevents damage. Ideal machine parameters, tool design and cutting speeds have to be observed individually with a sample production before the manufacture.

The finished pressed design panels can be easily cut to size with a saw and then be provided with commercial edges made of plastic, aluminium or wood.

SELF-ADHESIVE DESIGN PANELS BONDED ONTO COATED WOOD BASED SHEETS including edges and milling

Suitable for the product group S-GLASS

MATERIAL REQUIREMENTS

WALLFACE® decorative sheet:
SA dimension: 2600 x 1000 mm, self-adhesive

Wood based sheet:
Wood based sheet coated on both sides, dimensions:
2600 x 1000 mm

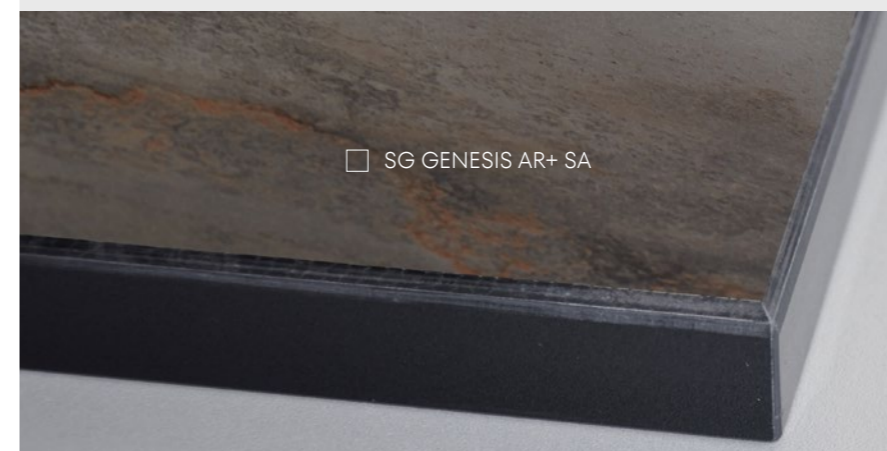
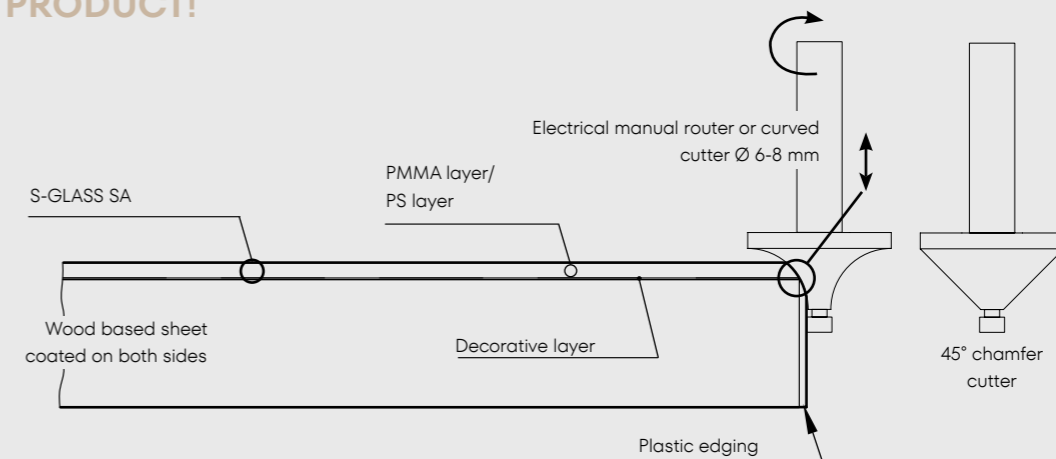
Counter-pressure:
Not required

Edge material:
All standard furniture edging

PROCESSING STEPS

1. Clean the coated wood sheet.
2. Remove the protective film on the adhesive side of the design sheet.
3. Bond the design sheet onto the wood based sheet using a rubber roller.
4. Immediately cut the bonded sheets into the desired final dimensions (saw).
5. Place the edgings on the edge gluing machine.
6. **Using an electrical manual router, cut a rounded or chamfered edge exactly up to the point of transition from the transparent PMMA layer/PS layer to the structured layer. Please see sketch!** In combination, the edge material and the transparent PMMA layer/PS layer give the resultant radius or chamfer. The thicker the edge material, the wider the facet.

"FACET MILLING IS THE PREREQUISITE FOR AN EDGED END PRODUCT!"



PROCESSING NATURE COLLECTION

Underground:

Bonding of the self-adhesive NATURE Collection product panels without expansion gaps on all substrates.

The substrate must be dry, smooth, free of loose parts, dust, dirt, grease, wax and silicone.

Mechanical processing:

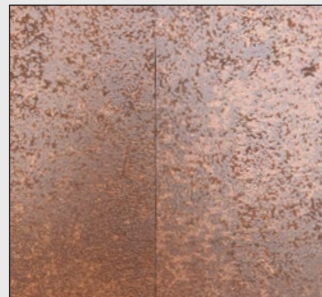
must always be done from the decor surface. The products can be easily cut with a wallpaper knife on site.

Bonding:

- Remove the adhesive cover step by step, avoiding contact with the adhesive surface and press as firmly as possible onto the subsurface. (Absolutely avoid the formation of bubbles / air pockets)
- For large areas, it is best to use a medium-hard rubber hand roller with a width of approx. 170 mm.
- The final adhesion is reached after 24 hours at room temperature.



Easy format customization



Processing without expansion gaps



Thin and dimensionally stable

STORAGE

WALLFACE® sheets must always be kept in indoor stock, no storage outside!

The following must be taken into account:

- Design sheets to be stored flat, rolled packed design sheets should be unpacked and laid out flat and - if necessary - subjected to additional weight to improve flatness (Use carton underlay and weigh down the entire sheet in order to prevent damage.)
- Store the uppermost plate in the pile with decor side down.
- Protect WALLFACE® products from UV rays.
- Do not expose WALLFACE® products to moisture or humidity.

- Protect material from dirt, dust and mechanical damages.
- A permanent storage of more than 3 months at a temperature less than 0 °C or more than +30 °C may impact the quality of our design sheets and should be avoided.

S-GLASS:

Wrap the sheets in foil, enclose and seal the silicate bag. This prevents possible rippling in the edge area of the panels due to the effects of air humidity.

TRANSPORT

In general, for the transport of WALLFACE® products pay attention to protect them from dirt, UV radiation, moisture and mechanical damages.

- Use stable, flat pallets with carton bedding, the pallet should be longer than the design sheets.
- Place the uppermost design sheet on the pallet with the decor side face down. This uppermost design sheet should be protected in addition by a carton and a board (e.g., chipboard, HDF...).
- The design sheets should be protected from shifting.
- The edges and sides must be also protected (edge protection, PE foil ...)

- Avoid temperatures below – 35 °C or more than + 50 °C.
- Structured sheets to be transported on pallets with the patterns running in same direction.
- WALLFACE® products must be acclimatized prior to processing; ideal processing temperature is approx. + 10 °C to + 30 °C.
- Before any processing of the design sheets read the attached processing instructions which you can also find on the WALLFACE® website!
- Rolled packable - Information in the technical Table for the respective product

CLEANING

Do not use abrasive cleaners, solvent cleaners or pure alcohol!

DECO, STRUCTURE, NATURE, M-STYLE, WOOD, S-GLASS, ANTIGRAV: in case of light dirt by means of soft cleaning cloth (it should be free of dust and free of dirt). In case of heavy dirt by means of standard plastic or window cleaner (spray cleaners not onto the material surface, but sparingly onto the cleaning cloth).

LEATHER: Clean leather surfaces by means of standard liquid soap and then remove the soap with a humid cloth.

FABRIC: Stains caused by oil, greases and ink must be removed immediately. Vacuum the surface in case of low pollution; in case of heavy pollution, dab the stain with an absorbent cloth, then wipe it off with mild soapy water.

BATH: You can use commercial bathroom and limescale cleaners without abrasives for cleaning.

DISPOSAL

The keeping of healthy environment has high priority for us! We check all raw materials used for their environmental compatibility. Because not everyone has its own plastic disposal container, we pay special attention in development of new products to use only high-quality materials: materials, which may be disposed safely with the domestic waste. On

demand we are pleased to provide LGA certificates for all WALLFACE® sheets.

NATURE: The design panels can be disposed and recycled via waste paper and therefore environmentally friendly beyond their life cycle.

This information tool was provided according to the best knowledge and with special care. The information is based on practical experiences, test results as well as on in-house testing and corresponds to our today's state of knowledge. Detailed info sheets are available on request. No liability is accepted for misprints, norm errors and mistakes!

